

gorilla playsets



P-PACK: 01-7119

Models: 01-0042-1, 6888

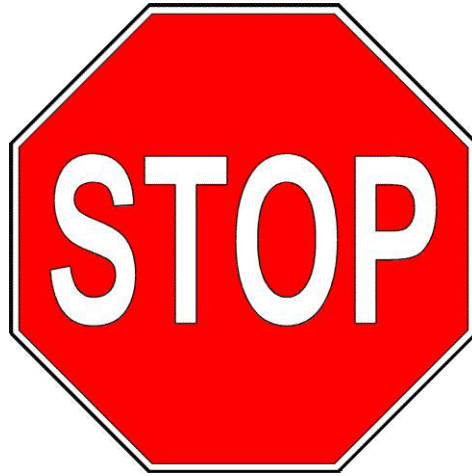
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51-0042-T

166 Etowah Industrial Court
Canton, GA 30114
www.gorillaplaysets.com

REV: 9-13-2024



Please inspect and inventory all parts immediately upon accepting delivery. Use the inventory pages in the manual to make sure you have received all necessary parts. The quickest method to get any parts that are missing or damaged is to use our “Quick Response Center” located at:

www.gorillaplaysets.com/customer-care

DO NOT RETURN THIS PRODUCT TO THE RETAILER OR CONTACT THE RETAILER DIRECTLY. THE RETAILER DOES NOT STOCK COMPONENTS.

PLEASE RETAIN ALL INSTRUCTIONS FOR FUTURE REFERENCE. KEEP THEM IN A SAFE PLACE WHERE YOU CAN REFER TO THEM AS NEEDED. CHECK FOR REVISED INSTRUCTIONS AT:

www.gorillaplaysets.com/assembly-manuals

GORILLA PLAYSETS WARRANTY – 2024

Gorilla Playsets® (“Gorilla”) warrants its play sets to be free from defects in workmanship and materials, under normal use and conditions, for 10 years for above ground structural wood components and for one year for all other components (e.g., swings, hardware, plastics, tarps, rope ladder, etc.).

Gorilla warrants all remaining products, including but not limited to its, Malibu Playhouse, Free Standing Swing Set, Free Standing Tire Swing, See-Saw, Children’s Picnic Table with Umbrella, Play-Zee-Bo™, Cedar Toy Chest, Interlocking Sandbox and spring riders to be free from defects in workmanship and materials, under normal use and conditions, for a period of 1 year.

Cosmetic imperfections and natural tendencies of wood such as peeling, splintering, warping, seasonal checking or cracking, knots or knot holes, etc. are normal characteristics of all outdoor wooden play equipment and are not covered by this warranty. Checks or cracks in wood components that do not affect the intended function of the part, piece or overall swing set are not covered under this warranty.

Wood rot or decay that develops because the product was installed in an area with poor drainage is not covered under this warranty. Lumber that has been damaged by wood boring bees, or conditions that develop as a result of faulty or improper installation of the product, are not covered by this warranty. Fading of stain, discoloration or mold on any wood part or accessory is not covered by this warranty. Cracks in plastic components, surface rust on hardware and chips on powder coated materials are not considered defects in material as long as they do not affect the functionality or structural integrity of the part or component.

It is the owner’s responsibility to maintain the swing set. **This includes but is not limited to staining and sealing the lumber as needed and regular inspection to be sure all hardware is tight.** Instructions for proper maintenance can be found on Gorilla’s website. Imperfections or conditions that develop because of a failure to properly maintain the swing set are not covered by this warranty.

Gorilla will, at its discretion, replace any above ground part within the stated warranty period that is defective in workmanship or materials. This decision is subject to verification of the defect, which, at Gorilla’s discretion, may be accomplished by submitting photographs or by delivery of the defective part to Gorilla Playsets • 166 Etowah Industrial Ct. • Canton, GA 30114 • 1-800-882-0272 Monday to Friday 9AM-5PM EST. Any warranty claim must include proof of purchase, including the date of purchase. **In addition, within the first 30 days from the date of purchase, Gorilla will replace any parts discovered to be missing from or damaged in the original packaging.**

This warranty is valid only if the product is used for the purpose for which it was designed and installed at a residential, single-family dwelling. This warranty is void if the product is used in a commercial, institutional or multi-family setting. **This warranty does not cover normal wear and tear or (a) products that have been damaged by acts of God and/or nature, negligence, misuse or accident; (b) products that have been modified or repaired by unauthorized persons; (c) the cost of labor; or (d) the cost of shipping any replacement product or part.**

GORILLA DISCLAIMS ALL OTHER REPRESENTATIONS AND WARRANTIES OF ANY KIND, EXPRESSED, IMPLIED, STATUTORY OR OTHERWISE, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. GORILLA WILL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. This warranty is non-transferable and does not extend to the owners of the product subsequent to the original purchaser. Some states do not allow limitations on implied warranties or exclusion of incidental or consequential damages, so these restrictions may not be applicable to you. This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

IMPORTANT SAFETY GUIDELINES

This product is recommended for use by children ages 3-11. This product is intended for residential use only and not intended for use in any public setting. A safety surface such as mulch or recycled tire should be used under the play set to prevent injury from falls. Also a 6 foot safety zone should be used around the entire play set.

As with any home project, good judgment and respect for power tools will greatly reduce the risk of injury. Gorilla recommends you follow all tool manufacturers' safety guidelines. Always wear eye protection and safety gloves to prevent injury. In several phases of construction two people may be required for lifting and securing of lumber. While the play set is being constructed, please keep children off the equipment until the project is complete. Bolts and screw heads should be checked regularly for tightness. The ground ladder, rope ladder, slide, swings and other areas where children spend a majority of their playtime should be checked more frequently.

Gorilla shall not be liable for incidental, indirect or consequential damages or injuries that result from building and/or playing on our play sets. Adult supervision is recommended anytime a play set is being used.

WEIGHT LIMITS FOR GORILLA PLAYSETS

- FORT PLATFORMS: 800 LBS. TOTAL WEIGHT
- SWING BELT: 225 LBS.
- TANDEM SWINGS: 70 LBS. PER CHILD. UP TO 140 LBS. TOTAL WEIGHT.
- TRAPEZE: 125 LBS.
- FULL BUCKET SWING/ HALF BUCKET SWING: 50 LBS.
- HEAVY DUTY TODDLER BUCKET SWING: 85 LBS.
- INFANT SWING: 35 LBS.
- TIRE SWING: 125 LBS. TOTAL WEIGHT
- ROPE LADDER: 75 LBS.
- ROCK WALL: 150 LBS.
- CLIMBING RAMP: 150 LBS.
- MONKEY BARS: 175 LBS.
- ALL SLIDES: 150 LBS.

Gorilla recommends that the weight limits for all components must not be exceeded. Failure to adhere to these and other safety guidelines could result in damage to the play set and injury to the users.

PRODUCT REGISTRATION

- MODELS: 01-0042-1, 6888 -

Gorilla Playsets™ manufactures the finest quality products that are designed for outstanding strength and durability. We back our products with unparalleled warranties. In the unlikely event that you need to contact us about covered repairs, we must have a valid Product Registration on file.

3 EASY WAYS TO REGISTER	
OPTION 1	Complete the online registration form at: https://www.gorillaplaysets.com/product-registration 
OPTION 2	Fax this completed form to: (678) 880-3300
OPTION 3	Mail this completed form to: Gorilla Playsets 166 Etowah Industrial Court Canton, GA 30114

Where did you buy this product?

Date of Purchase _____ Store _____ Store City _____ Store State _____

Your registration information:

Name: _____ Email: _____

Swing Set Model: _____

Address: _____
Street City State Zip

Please select 18-30 41-50
your age 31-40 51+

How old are 2-3 6-7
your children? 4-5 8+

Number of
children

How would ★ ★ ★ ★ ★ Excellent
you rate the ★ ★ ★ ★ Above Average
quality of this ★ ★ ★ Average
product? ★ ★ Below Average
 ★ Poor

PRODUCT REVIEW

We'd love to know what you think about your new Gorilla Playset!

Please visit our website to leave a review or scan this QR code.



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IMPORTANT – PLEASE READ

Congratulations! You have just purchase one of the finest residential wooden swing sets available today. As with any wooden product that spends its entire life outside, in varying elements, it is important to know what to expect with your new swing set so that your family can enjoy it for many years.

As your swing set acclimates to its new environment, natural characteristics of the wood can show in the form of checks, or “cracks” in the lumber. In almost all cases this is normal and it will not affect the structural integrity of your play set and is not covered under warranty.

KEEPING YOUR PLAYSET LIKE NEW

MUST DO's

The following owner responsibilities are crucial to the safety, integrity and aesthetic appeal of your swing set and may affect the warranty if not adhered to.

WITHIN 60 DAYS

- Check and tighten Hex Bolts/T-nuts, Carriage Bolts/Lock-nuts, and Lag Screws within the first 60 days and then twice annually – once before each season and then once during the season.

WITHIN 90 DAYS

- Apply a **sealant** or **semi-transparent stain with sealant** within the first 90 days of owning the swing set. Our own Stain/sealant is available online here: <http://www.gorillaplaysets.com/Playground-Sealant-p/10-0003.htm>

Oil based stain or water based stain may be used. Should you choose to use other stain we suggest asking the product covering specialists at any number of specialty paint stores or home improvement centers for a product that would work best for your local environment. ** TIP – while the set is new, take a small board from to the store with you so they can color match the tint of the stain or sealant.

SEASONAL REMINDERS

- If your area experiences regular snowfall, remove your fabric tarp/canopy to avoid stretching, sagging or tearing of the material. Store it inside, folded up, and it will be as good as new when winter is over.
- If your area experiences extremely cold temperatures, remove swing belts and other pliable features to prolong the lifespan of these play activities.

OTHER TIPS

- Spray swing hangers with Pam, Mazola or olive oil to stop squeaking; do not use petroleum based products such as WD-40 or motor oil.
- To repel yellow jackets and wasps, use a cotton ball and dab interior wooden corners underneath the play set deck with a liquid dish soap. Avoid using insecticides.
- To speed up the slide wipe the center of slide with wax paper every 2 - 3 weeks.

For additional safety and maintenance guidelines, please visit our website.



IMPORTANT DOCUMENTS

CUSTOMER MUST READ AND RETAIN

Please go to the following links and read important SAFETY information prior to using your new play structure.

<http://www.gorillaplaysets.com/safety-tips/>

<https://www.gorillaplaysets.com/suggested-maintenance>

<http://www.gorillaplaysets.com/assembly-manuals/>

(Click on your specific model)

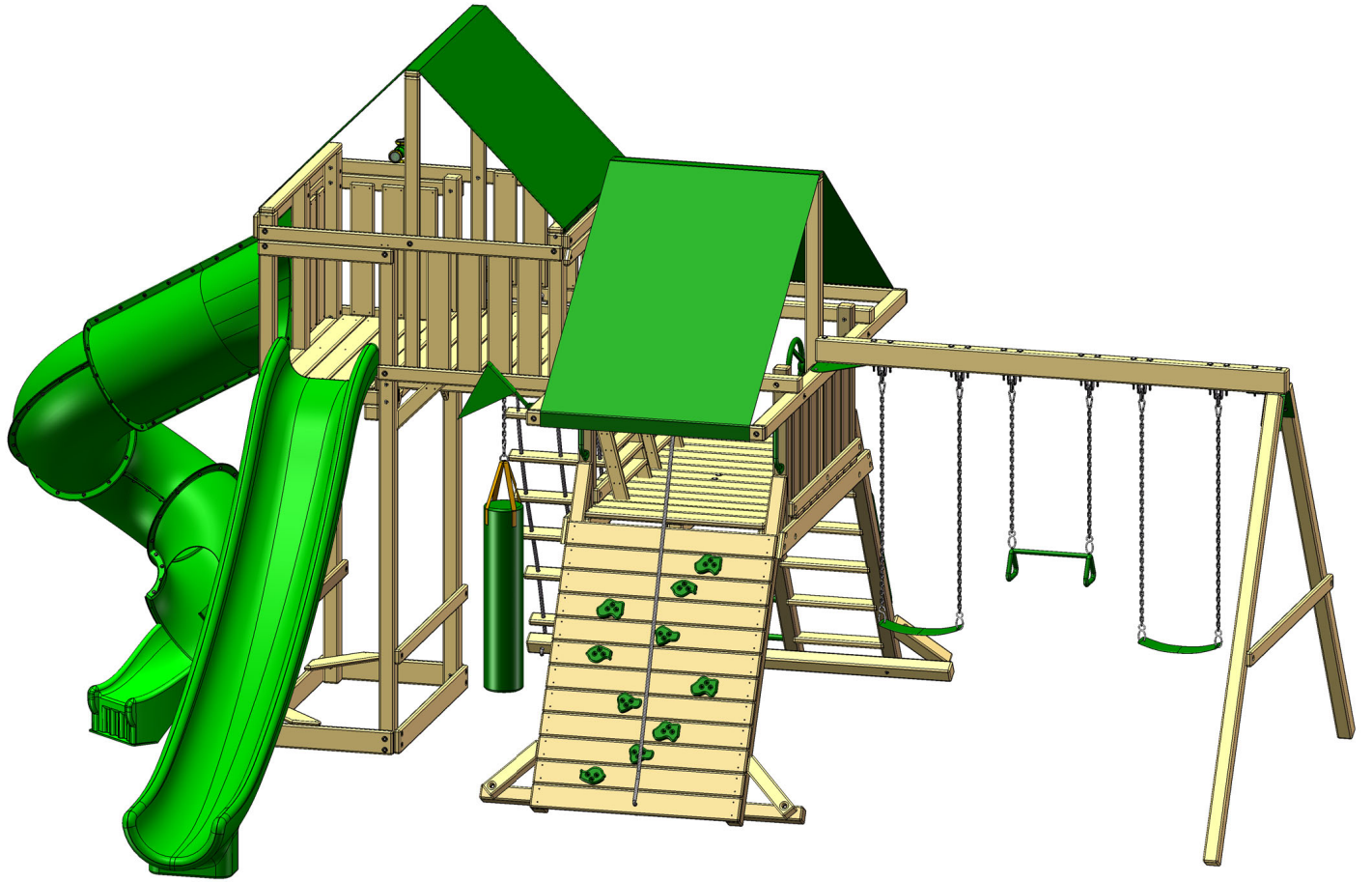
<http://www.gorillaplaysets.com/warranty/>

NOTE: Your children's safety is our #1 concern. Observing the following statements and warnings reduces the likelihood of serious injury. Please review these safety rules regularly with your children.

WARNING:

Children must NOT use this play set until it has been completely assembled and inspected by an adult to ensure it has been properly installed.

Gorilla Playsets
166 Etowah Industrial Court
Canton, GA. 30114



Series: 722

Models: 01-0042-1, 6888

REV: 9.13.2024

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**PLEASE READ OWNER'S MANUAL CAREFULLY
BEFORE STARTING ASSEMBLY!**

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PLEASE READ OWNER'S MANUAL CAREFULLY BEFORE STARTING ASSEMBLY!

Safety and Maintenance Tips for Your New Play Set:

NOTE: Your children's safety is our #1 concern. Observing the following statements and warnings reduces the likelihood of serious or fatal injury. Please review these safety rules regularly with your children.

- This play set is designed for the use of 4 occupants who have a combined weight not exceeding 800 pounds on the elevated floor, 3 occupants who have a combined weight of 425 pounds on the swing area, for a total Unit capacity of 7 occupants who have a combined weight of 1225. (This weight does not include any picnic table area(s).)
- On-site adult supervision is required.
- Teach children not to walk close to, in front of, behind, or between moving swings or other moving playground equipment.
- Teach children to sit in and never stand on swings
- Teach children not to twist the chains and ropes and not to loop them over the swing beam, since this may reduce the strength of the chain or rope.
- Teach children not to jump from swings or other playground equipment in motion.
- Teach children not to push empty seats. The seat may hit them and cause serious injury.
- Teach children to sit in the center of the swings with their full weight on the seats.
- Teach children not to use the equipment in a manner other than intended.
- Teach children to always go down slides feet first. Never slide headfirst.
- Teach children to look before they slide to make sure no one is at the bottom.
- Teach children to never run up a slide, as this increases their chances of falling.
- The parents should have the children dress appropriately with well-fitting shoes. No clogs, flip-flops, or sandals are allowed. Loose clothing such as scarves, ponchos or capes should not be worn. Always take off, tie up or tuck in cords and drawstrings on children's clothing. These things can get caught on playground equipment and strangle a child.
- Teach children not to climb when the equipment is wet.
- Teach children to never jump from a fort deck. They should always use the ladder, ramp or slide.
- Teach children to never crawl or walk across the top of monkey bars or swing beam.
- Teach children to never crawl on top of a fort roof or on the outside of a tube slide.
- Verify that any suspended climbing ropes, chains, or cables are secured at both ends and that they cannot be looped back onto itself.
- Teach children not to attach items to the playground equipment that are not specifically designed for use with the equipment, such as, but not limited to, jump ropes, clothesline, pet leashes, cables and chain as they may cause a strangulation hazard.
- Teach children to never wrap their legs around swing chain.
- Teach children to never slide down the swing chain.
- Teach children to remove their bike or other sports helmet before playing on the playground equipment.
- Teach children to NEVER look at the sun or other bright light through any accessory such as but not limited to a telescope, periscope or binoculars.
- Never add extra length to chain or rope. The chains or ropes provided are the maximum length designed for the swings.

WARNING: Children must NOT use this play set until it has been completely assembled and inspected by an adult to insure it has been properly installed and the swing beam legs are anchored.

Safety and Maintenance Tips for Your New Play Set: (continued)

Playgrounds should be inspected on a regular basis. If any of the following conditions are noted, they should be removed, corrected or repaired immediately to prevent injuries.

- Hardware that is loose, worn or that has protrusions or projections.
- Exposed equipment footings.
- Scattered debris, litter, rocks, or tree roots.
- Splinters, large cracks and decayed wood components.
- Deterioration and corrosion on structural components, which connect to the ground.
- Swing chains, rings, ropes, etcetera should always be fastened to a rotating swing hanger. NEVER attach a chain, ring, rope, etcetera to a stationary hanger such as but not limited to an eye bolt. Severe wear could occur leading to an injury.
- Missing or damaged equipment conditions, such as but not limited to handholds, guardrails or swing seats.

At the beginning of each play season:

- Owners shall be responsible for maintaining the legibility of all warning labels. Replace as required.
- Tighten all hardware. (But not so tight that you crack the wood.)
- Oil all metallic moving parts.
- Check all protective coverings on bolts, pipes, edges and corners. Replace if they are loose, cracked or missing.
- Check all moving parts including swing seats, ropes, cables and chains for wear, rust, or other deterioration. Replace as needed. Replacement should be made of any swing seat that has developed cracks in the plastic seat.
- Check metal parts for rust. If found, sand and repaint using a nonlead-based paint meeting the requirements of 16 C.F.R. 1303. These requirements are available at: <http://www.cpsc.gov/>
- Check all wood members for deterioration and splinters. Sand down splinters and replace deteriorating wood members. Once or twice a year, depending on your climate conditions, you must apply some type of protection (sealant) to the wood or your play set. Please note this is a requirement of your warranty.
- Reinstall any plastic parts, such as swing seats or any other items that were removed for the cold season.
- Rake and check depth of loose fill protective surfacing materials to prevent compaction and to maintain appropriate depth. Replace as necessary.
- Creating and maintaining the play set on a level location is very important. As your children play, your play set will slowly dig its way into the soil, and it is very important that it settles evenly. Make sure the play set is level and true.

Twice a month during play season:

- Tighten all hardware. (But not so tight that you crack the wood.)
- Check all protective coverings on bolts, pipes, edges and corners. Replace if they are loose, cracked or missing.
- Rake and check depth of loose fill protective surfacing materials to prevent compaction and to maintain appropriate depth. Replace as necessary.

Once a month during play season:

- Oil all metallic moving parts.
- Check all moving parts including swing seats, ropes, cables and chains for wear, rust, or other deterioration. Replace as needed. Replacement should be made of any swing seat that has developed cracks in the plastic seat.

At the end of each play season or when the temperature drops below 32°F:

- Remove plastic swing seats and take indoors or do not use.
- Rake and check depth of loose fill protective surfacing materials to prevent compaction and to maintain appropriate depth. Replace as necessary.

Disposal Instructions:

When the playset is no longer desired or when it reaches the end of its lifetime it should be disassembled and disposed of in such a way that no unreasonable hazard will exist at the time the playset is discarded.

PLAYGROUND SURFACING MATERIALS

SECTION 4 OF THE CONSUMER PRODUCT SAFETY COMMISSION'S OUTDOOR HOME PLAYGROUND SAFETY HANDBOOK⁹

Select Protective Surfacing

One of the most important things you can do to reduce the likelihood of serious head injuries is to install shock-absorbing protective surfacing under and around your play equipment. The protective surfacing should be applied to a depth that is suitable for the equipment height in accordance with ASTM Specification F 1292. There are different types of surfacing to choose from; whichever product you select, follow these guidelines:

NOTE: Do not install home playground equipment over concrete, asphalt, or any other hard surface. A fall onto a hard surface can result in serious injury to the equipment user. Grass and dirt are not considered protective surfacing because wear and environmental factors can reduce their shock absorbing effectiveness. Carpeting and thin mats are generally not adequate protective surfacing. Ground level equipment – such as a sandbox, activity wall, playhouse or other equipment that has no elevated play surface – does not need any protective surfacing.

Loose-Fill Materials:

- ❑ Maintain a minimum depth of 9 inches of loose-fill materials such as wood mulch/chips, engineered wood fiber (EWF), or shredded/recycled rubber mulch for equipment up to 8 feet high; and 9 inches of sand or pea gravel for equipment up to 5 feet high. NOTE: An initial fill level of 12 inches will compress to about a 9- inch depth of surfacing over time. The surfacing will also compact, displace, and settle, and should be periodically refilled to maintain at least a 9- inch depth.
- ❑ Use a minimum of 6 inches of protective surfacing for play equipment less than 4 feet in height. If maintained properly, this should be adequate. (At depths less than 6 inches, the protective material is too easily displaced or compacted.)
- ❑ Use containment, such as digging out around the perimeter and/or lining the perimeter with landscape edging. Don't forget to account for water drainage. U.S Consumer Product Safety Commission, Washington, D.C., 20207 or call the toll-free hotline :1-800-638-2772
- ❑ Check and maintain the depth of the loose-fill surfacing material. To maintain the right amount of loose-fill materials, mark the correct level on play equipment support posts. That way you can easily see when to replenish and/or redistribute the surfacing.
- ❑ **Do not** install loose fill surfacing over hard surfaces such as concrete or asphalt.

Poured-In-Place Surfaces or Pre-Manufactured Rubber Tiles:

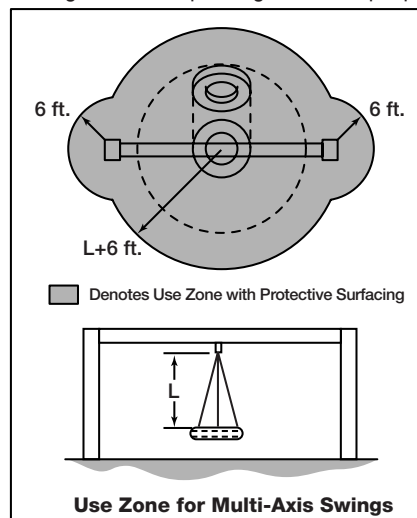
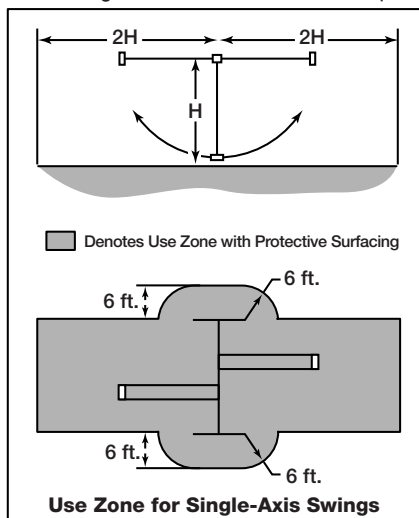
You may be interested in using surfacing other than loose-fill materials – like rubber tiles or poured-in-place surfaces.

- ❑ Installations of these surfaces generally require a professional and are not "do-it-yourself" projects.
- ❑ Review surface specifications before purchasing this type of surfacing. Ask the installer/manufacturer for a report showing that the product has been tested to the following safety standard: ASTM F 1292 Standard Specification for Impact Attenuation of Surfacing Materials within the Use Zone of Playground Equipment. This report should show the specific height for which the surface is intended to protect against serious head injury. This height should be equal to or greater than the fall height – vertical distance between a designated play surface (elevated surface for standing, sitting, or climbing) and the protective surfacing below – of your play equipment.
- ❑ Check the protective surfacing frequently for wear.

Placement

Proper placement and maintenance of protective surfacing is essential. Be sure to

- ❑ Extend surfacing at least 6 feet from the equipment in all directions.
- ❑ For to-fro swings, extend protective surfacing in front of and behind the swing to a distance equal to twice the height of the top bar from which the swing is suspended.
- ❑ For tire swings, extend surfacing in a circle whose radius is equal to the height of the suspending chain or rope, plus 6 feet in all directions.



⁹ This information has been extracted from the CPSC publications "Playground Surfacing—Technical Information Guide" and "Handbook for Public Playground Safety." Copies of these reports can be obtained by sending a postcard to the: Office of Public Affairs, U.S. Consumer Product Safety Commission, Washington, D.C., 20207 or call the toll-free hotline: 1-800-638-2772

Play Set Surfacing Recommendations:

Below are some of the recommendations that the U.S. Consumer Product Safety Commission (CPSC) offers from its Handbook for Public Playground Safety. The guide can be downloaded in full at www.cpsc.gov/PageFiles/122149/325.pdf

1. Protective Surfacing - Since almost 60% of all injuries are caused by falls to the ground, protective surfacing under and around all playground equipment is the most critical safety factor on playgrounds.

Certain manufactured synthetic surfaces also are acceptable; however, test data on shock absorbing performance should be requested from the manufacturer.

Asphalt and concrete are unacceptable. They do not have any shock absorbing properties. Similarly, grass and turf should not be used. Their ability to absorb shock during a fall can be reduced considerably through wear and environmental conditions.

Certain loose-fill surfacing materials are acceptable. Surfacing materials are acceptable, such as the types and depths shown in the table.

Fall Heights and Materials

Type Of Material	6 in. depth	9 in. depth	12 in. depth
Double-Shredded bark mulch	6' Fall Height	10' Fall Height	11' Fall Height
Wood Chips	6' Fall Height	7' Fall Height	12' Fall Height
Fine Sand	5' Fall Height	5' Fall Height	9' Fall Height
Shredded Tires*	10-12' Fall Height	N/A	N/A
Fine Gravel	6' Fall Height	7' Fall Height	10' Fall Height

*This data is from tests conducted by independent testing laboratories on a 6-inch depth of uncompressed shredded tire samples produced by four manufacturers. The tests reported critical heights, which varied from 10 feet to greater than 12 feet. It is recommended that persons seeking to install shredded tires as a protective surface request test data from the supplier showing the critical height of the material when it was tested in accordance with ASTM F1292.

It should be recognized that all injuries due to falls cannot be prevented no matter what surfacing material is used.

2. Fall Zones - A fall zone, covered with a protective surfacing material, is essential under and around equipment where a child might fall. This area should be free of other equipment and obstacles onto which a child might fall. Stationary climbing equipment and slides should have a fall zone extending a Minimum of 6' in all directions from the perimeter of the equipment.

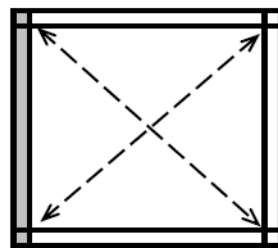
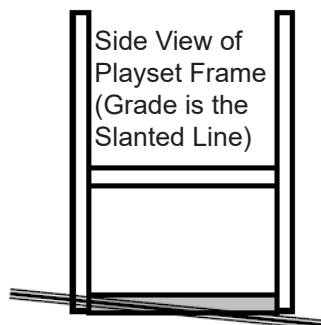
Swings should have a fall zone extending a minimum of 6' from the outer edge of the support structure on each side. The fall zone in front and back of the swing should extend out a minimum distance of twice the height of the swing as measured from the ground to the top of the swing support structure.

LEVELING YOUR FORT DURING ASSEMBLY

- Complete the steps which will be the basic frame of the fort. {i.e. four corner posts with base (sand box boards) and deck supports}
- Position in the most level area chosen for the play set, keeping in mind the location and size of the swing beam, ladder, slides, etc. that extend off the fort.
- Once the frame is in the final position, check for vertical and horizontal levelness to determine which side(s) will need to be dug into the ground to level the play set.
- With a shovel, score the ground around the outside edges of the sandbox boards on the 'high' side of the fort. This is the area that will be dug in. Make sure to score deep enough; the scored lines will be your digging template.
- Push the frame off and away from the scored area, far enough to dig and remove dirt to reach the appropriate depth.
- Dig a channel along the scored line(s) for the base of the fort (corner post and sandbox boards) to rest into. Dig the channel(s) to the same level depth. The bottom of the channel(s) should be level to each other so your frame doesn't teeter or rock because the channel(s) are uneven.
- Once you have removed enough grass and dirt, slide/push the frame into the channel(s). Place a level on the vertical and horizontal boards of the frame to determine if enough soil, or too much, was removed.
- Repeat this process until the basic frame is plumb and level and in its final position before completing the rest of the assembly.
- Measure to make sure fort is square.

Important: if you require a channel depth of more than 6", then we recommend you have your play set area professionally graded before completing assembly.

Example Play area:



The diagonal measurements should be the same from corner post to corner post. If not, adjust corner posts so that the distance is equal.

■ = Area to be scored and channeled for levelness

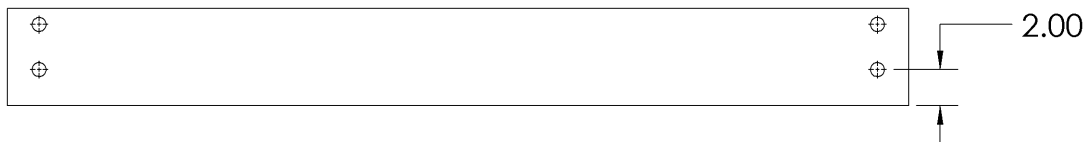
General Info to Review Before Installation

- Depending on your experience, assembly of the playset can take as little as 6 hours up to 24 hours, depending on size, after inventory of parts; therefore, we recommend you set aside a full two days for assembly.
- Identify all of the parts for your play set. Empty each box and lay out boards so you can see each part. Your instruction book will have detailed drawings that will make it easy for you to recognize individual parts. Keep all hardware and metal parts separate from wooden pieces.
- After everything is laid out, check carefully to ensure all parts are present. Make sure there are no broken boards.
- Find an area to sort your hardware. It is best to open the hardware on a solid surface so that you do not lose any pieces in the grass. This will save time and familiarize you with all the different pieces in the hardware bag.
- Important note: Wood has some natural defects such as knots, surface cracks, etc... We reject parts that are structurally defective. We use a high quality lumber in our structures; however, you should inspect each part for splinters or rough spots and sand them smooth to prevent injury.
- After familiarizing yourself with all of the components, read all instructions thoroughly. Reading instructions after you have studied the parts will help you understand the installation process, and help to eliminate unnecessary mistakes.
- Pay close attention to the diameter and length of each bolt and screw.
- Never tighten hardware completely at first. It helps to have some adjustment for bolt alignment while you are attaching parts together. After everything is square, tighten each joint.
- After the main unit is assembled it is critical that the floor is level and square. If the main frame is not level, the walls and floor will be out of square.
- After you complete installation, make sure every bolt, screw, and nut is tight, and every board is secure. Wood will expand and contract with the seasons.
- Place the set on level ground, not less than 6 feet from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.

This page is a list of definitions and explanations used throughout our instructions to aid you in the assembly of your play set.

Offset Holes- Throughout the installation procedures we will refer to parts with offset holes. This refers to the orientation of the holes on the board. An offset hole is one that is closer to one side than it is the other or in other words, it is not centered on the board. In the procedures you will be instructed to attach the boards with the holes offset up or with the holes offset down. This refers to which side of the board the hole/holes should be closer to. Offset holes up= hole/holes will be closer to the top of the board. Offset holes down= hole/holes will be closer to the bottom of the board. Note: some parts do not have offset holes, but instead the holes are on center. Therefore there will not be any reference on how to offset these parts.

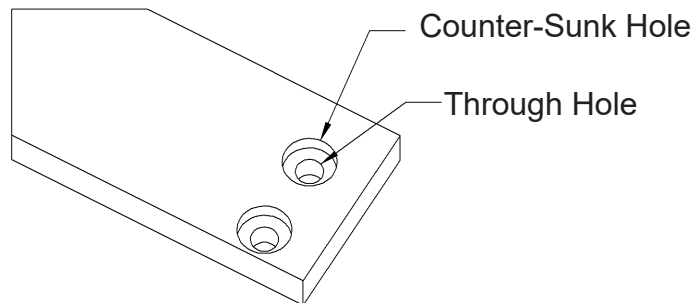
EXAMPLE OF OFFSET HOLES UP



EXAMPLE OF OFFSET HOLES DOWN



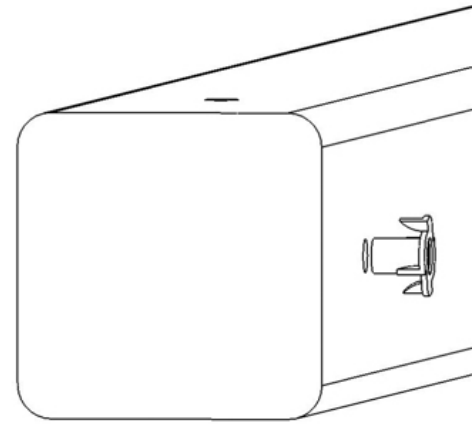
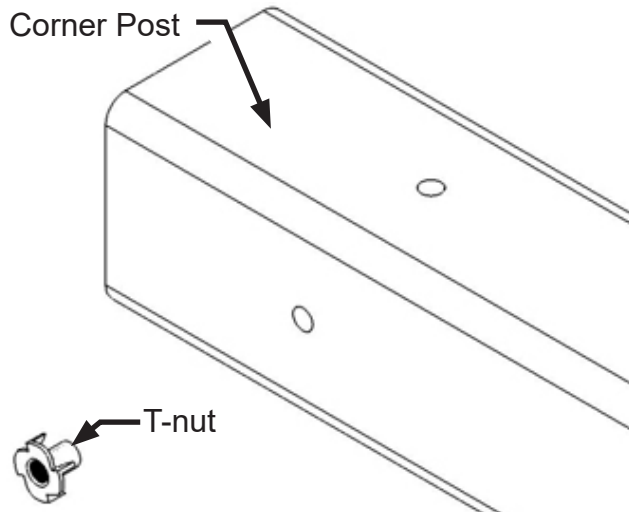
Counter-sunk holes - Many of the parts that will be used have counter-sunk holes. A counter-sunk hole is one that surrounds one side of a through hole, but does not extend through the wood it's self. When using a counter-sunk hole the bolt will be inserted through the through hole and either the head of the bolt and washer or nut and washer will occupy the counter sunk hole.



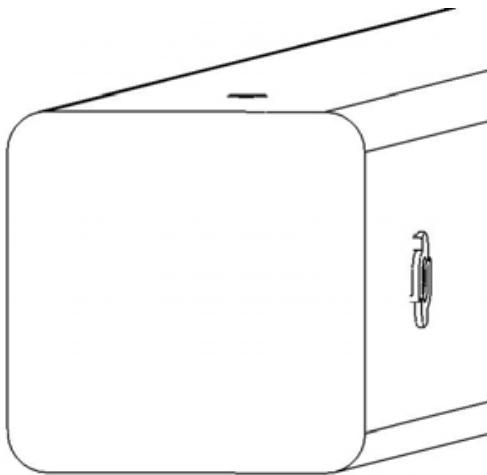
Lag Screws- Lag screws are used in the construction of our play sets to enhance the structural integrity of the unit. There will not be predrilled holes in the post for lag screw installation. Lag screws are self-tapping, though if you are using a manual socket wrench it may be advantageous to pre-drill a hole first. Instructions for this are provided on a separate page in the front of the manual. Be sure to tighten the lags completely when driving them in by hand. Power tools such as a heavy duty impact driver or large power drill should have enough torque to drive in the lag screws, but make sure not to over tighten as this can cause the threads to “strip out” in the post.

Common Installation Practice Installing T-nuts

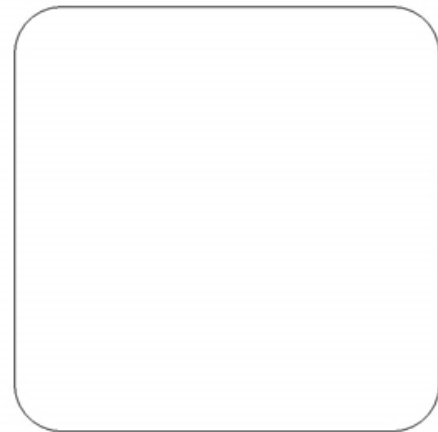
When installing T-nuts into the wood, use a smooth faced hammer to set the face of the T-nut flush into the wood.



Insert the barrel of the T-nut into the predrilled hole. Using a smooth faced hammer, drive the T-nut until the face of the T-nut is flush to the wood.

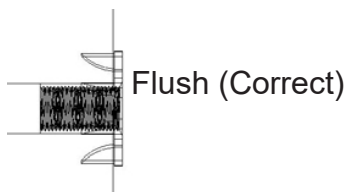


This picture shows the T-nut inserted and installed flush to the wood.



This picture shows an end view of the T-nut installed flush to the wood.

WARNING: DO NOT EMBED THE TOP OF THE T-NUT INTO THE FACE OF THE WOOD



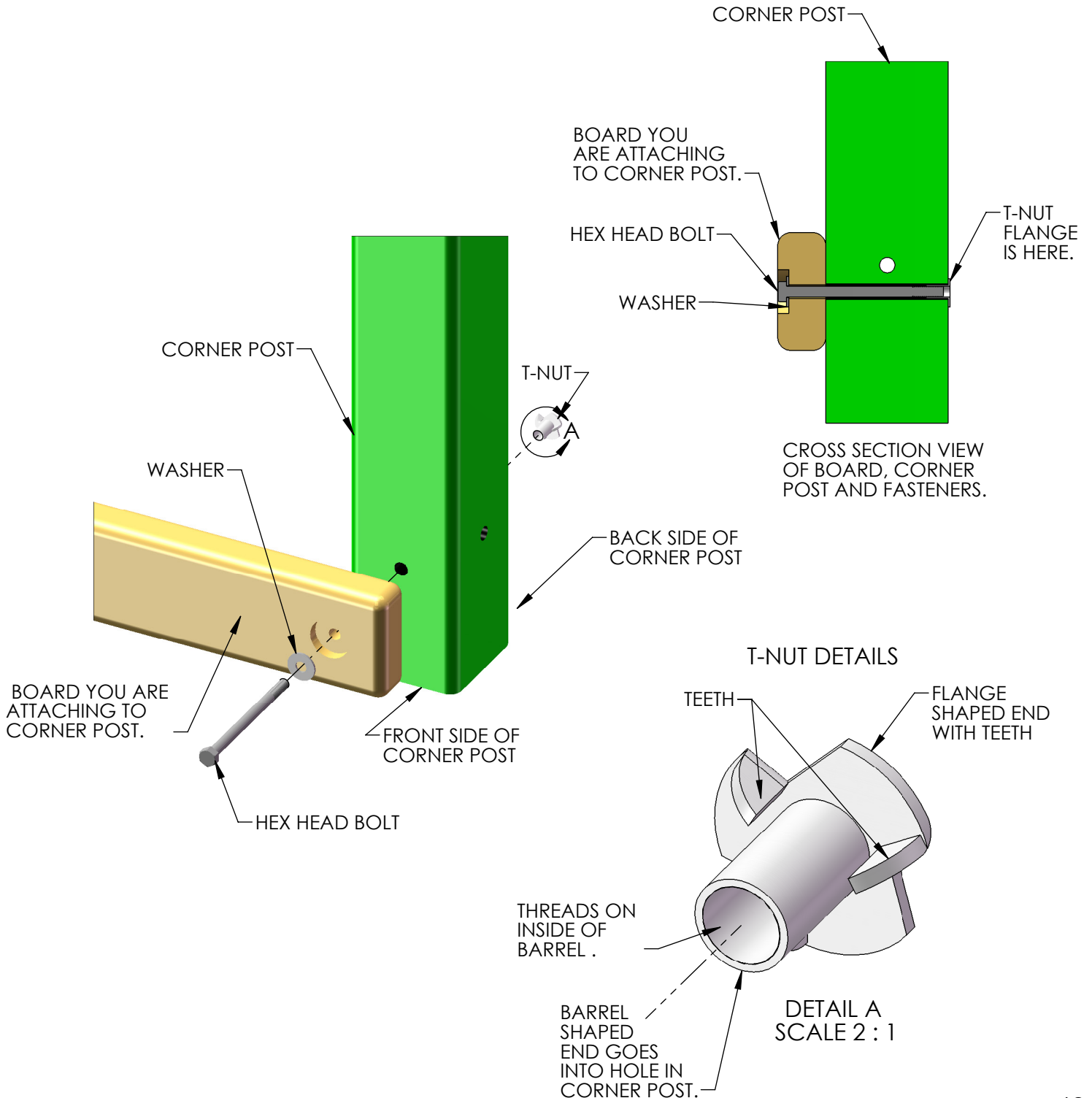
Cross Section end view, you are looking at an X-ray view of the post and T-nut. The barrel of the T-nut is in the corner post the line is the face of the wood.

HOW A T-NUT WORKS

THE FIRST STEP IN OUR ASSEMBLY INSTRUCTIONS IS TO INSERT T-NUTS INTO THE CORNER POSTS. A T-NUT IS A FASTENER WHICH IS THREADED ON THE INSIDE AND IT FUNCTIONS JUST LIKE A STANDARD HEX NUT. YOU INSERT THE T-NUTS INTO THE PREDRILLED HOLES IN THE CORNER POSTS.

THE T-NUT HAS A BARREL SHAPED END WHICH GOES INTO THE HOLE IN THE CORNER POST. THE T-NUT ALSO HAS AN FLANGE SHAPED END WITH TEETH. THE TEETH PENETRATE INTO THE CORNER POST WOOD TO PREVENT THE T-NUT FROM SPINNING WHEN YOU TIGHTEN THE HEX HEAD BOLT.

SHOWN BELOW YOU WILL SEE THE T-NUT IS HAMMERED INTO THE CORNER POST ON THE BACK SIDE. THE BOARD IS BEING ATTACHED ON THE FRONT SIDE OF THE CORNER POST.

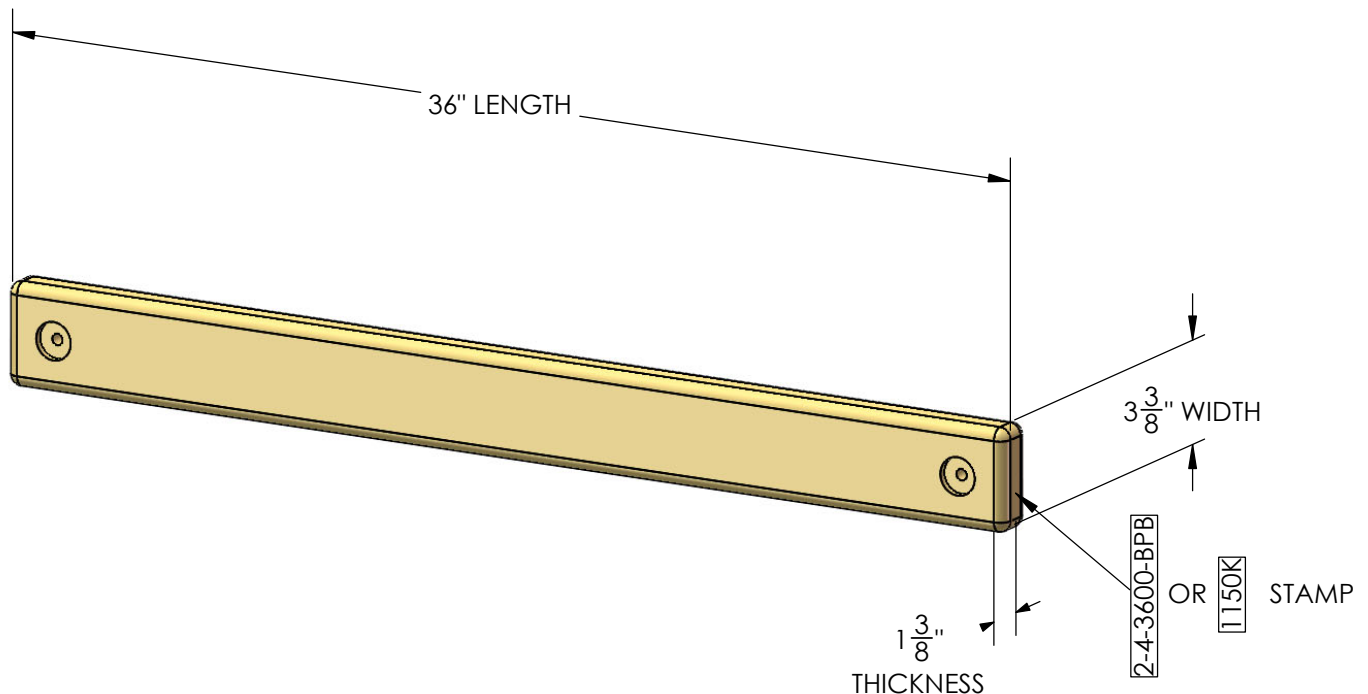


BOARD IDENTIFICATION

1. A part number will be stamped on the end of each board.
2. On some parts this part number displays the thickness, width, length and an abbreviated description of the part. On other parts it is just a part number like 1150K

Example: a stamp reads "2-4-3600-BPB"

- The 2 is the thickness of the board. "Nominal Lumber" at a home center will measure 1-1/2" for the thickness. We "remill" that lumber to 1-3/8" thick.
- The 4 is the width of the board. "Nominal Lumber" at a home center will measure 3-1/2" for the width. We "remill" that lumber to 3-3/8" wide.
Note: sometimes the width will be smaller than 3-3/8" because:
A) We need the width of the part to fit into a certain area of the play set.
B) We need the designation to be simple.
- The 3600 is the length of the board. It means the board is 36 inches long. If the code were 3625 then the board is 36-1/4" in length.
- The "BPB" abbreviation stands for "Bottom Panel Board". The wood part bill of materials in the instructions has a description which will match the abbreviation closely.
- In the event that there is no stamp on the part, measure the part then:
A) Use the measurements and compare them to the wood list at the front of the instructions to identify it.
B) Look at the holes on the wood part and compare them to the pictures in the wood list.
C) Look to see if the holes are centered or if they are offset up or offset down.
This should help you identify any parts that have missing tags. In the event that you cannot identify a board please contact us for assistance.



PRE-DRILL LAG SCREW DIRECTIONS

Pre-drilling holes for lag screws will make it easier to drive the screws in by hand. "Jobber" length drill bits are available in sizes that are longer than standard drill bits and those are ideal for the job. When using the drill bit you will have to "spot" drill the post and then remove the board you are attaching to finish drilling the hole.

Pay attention to the *DIAMETER* of the lag screw you are installing. Your playset may come with two different diameter lag screws. Each diameter will require a different size drill bit. When installing lag screws **DO NOT OVERTIGHTEN.**

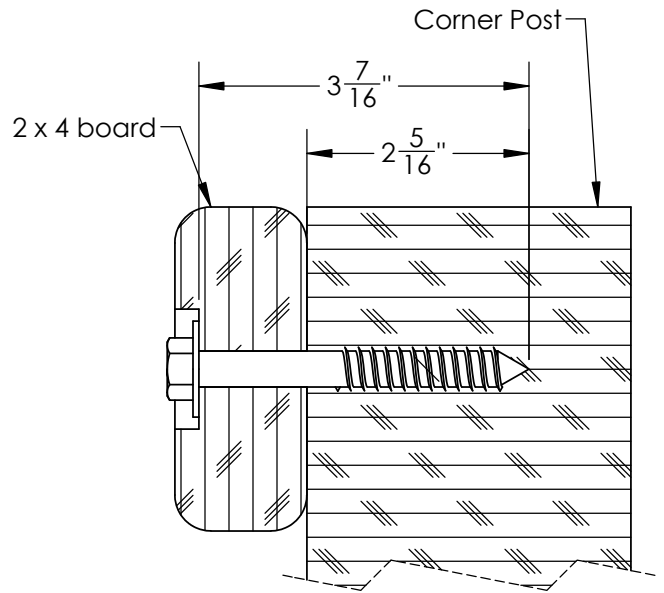
LAG SCREW DIAMETER	DRILL BIT SIZE
5/16" DIAMETER	9/64"
3/8" DIAMETER	11/64"

Example: 3/8" diameter x 3-1/2" lag screw

This would be like the 2 x 4 board installation shown below. Place the board into position. Spot Drill through the holes in the 2 x 4 board into the corner posts with an 11/64" drill bit. Remove the 2 x 4 board. Continue to drill the holes to a total depth of 2-5/16" as shown at the right. Install the 2 x 4 board.

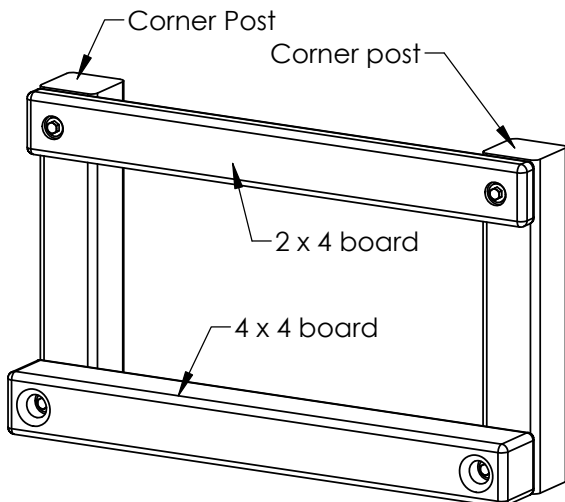
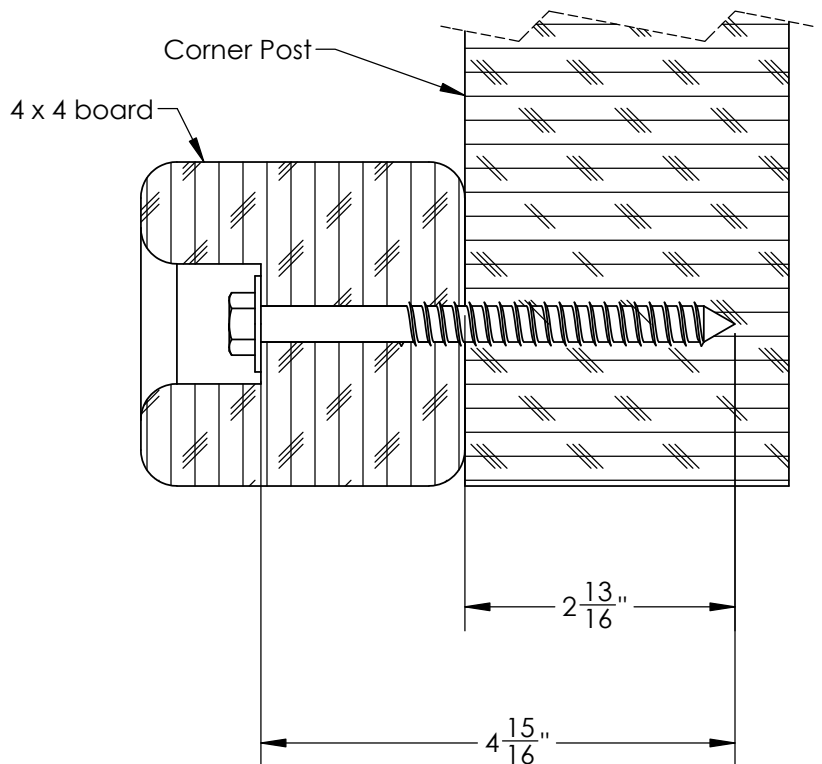
Example 5/16" diameter x 3-1/2" lag screw

This would be like the 2 x 4 board installation shown below. Place the board into position. Spot Drill through the holes in the 2 x 4 board into the corner posts with an 9/64" drill bit. Remove the 2 x 4 board. Continue to drill the holes to a total depth of 2-5/16" as shown at the right. Install the 2 x 4 board.



Example 3/8" diameter x 5" lag screw

This would be like the 4 x 4 board installation shown below. Place the board into position. Spot drill through the holes in the 4 x 4 board into the corner posts with an 11/64" drill bit. Remove the 4 x 4 board. Continue to drill the holes to a total depth of 2-13/16" as shown at the right. Install the 4 x 4 board.



SWING BEAM LOADING

Weight Limits for Accessories:

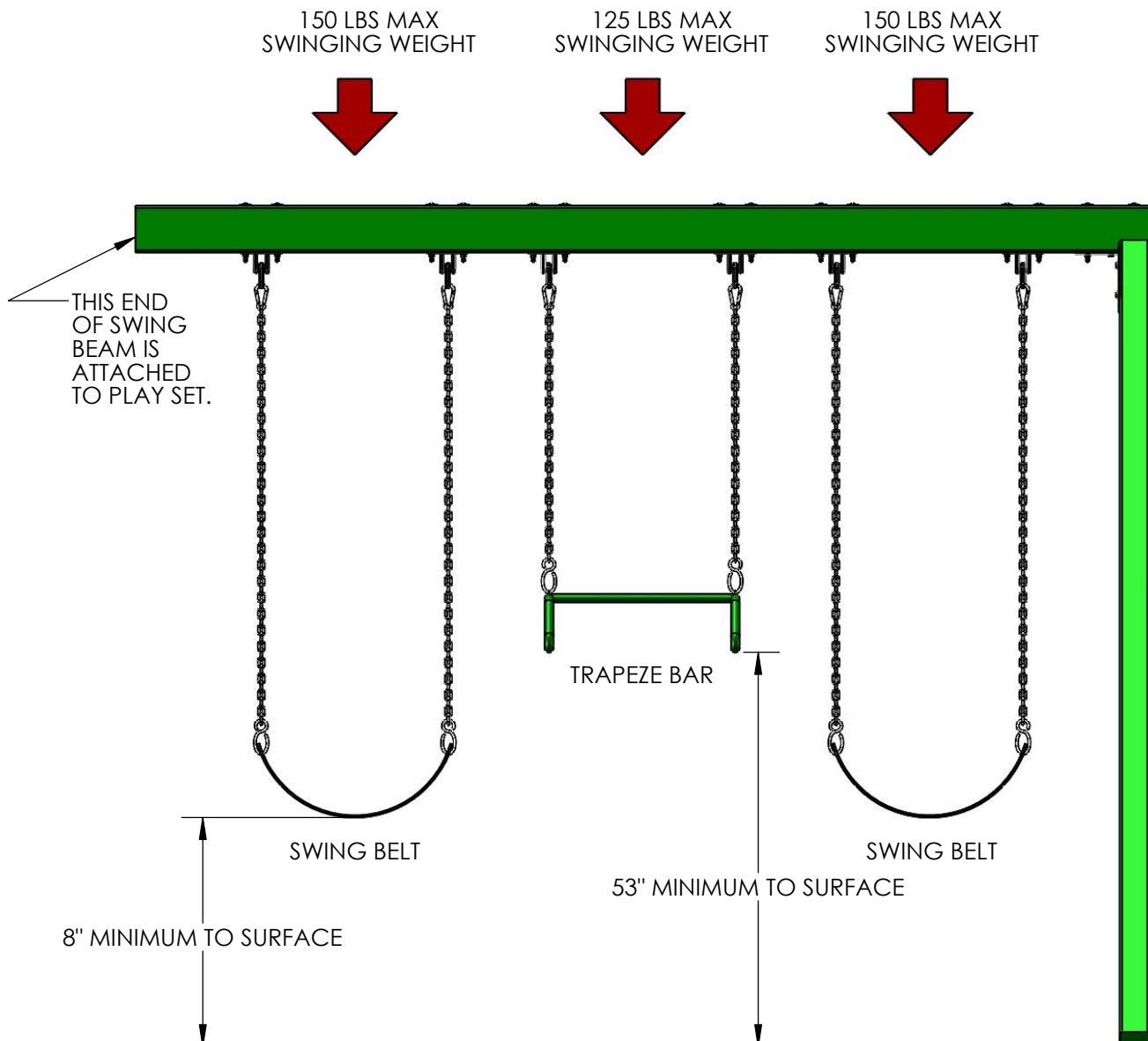
The weight limit for a Swing Belt is 225 lbs. (Although 150lbs is the maximum recommended swinging weight capacity for the swing position.)

The weight limit for a Trapeze Bar is 125 lbs.

Maximum Allowable swinging weight for a three position swing:

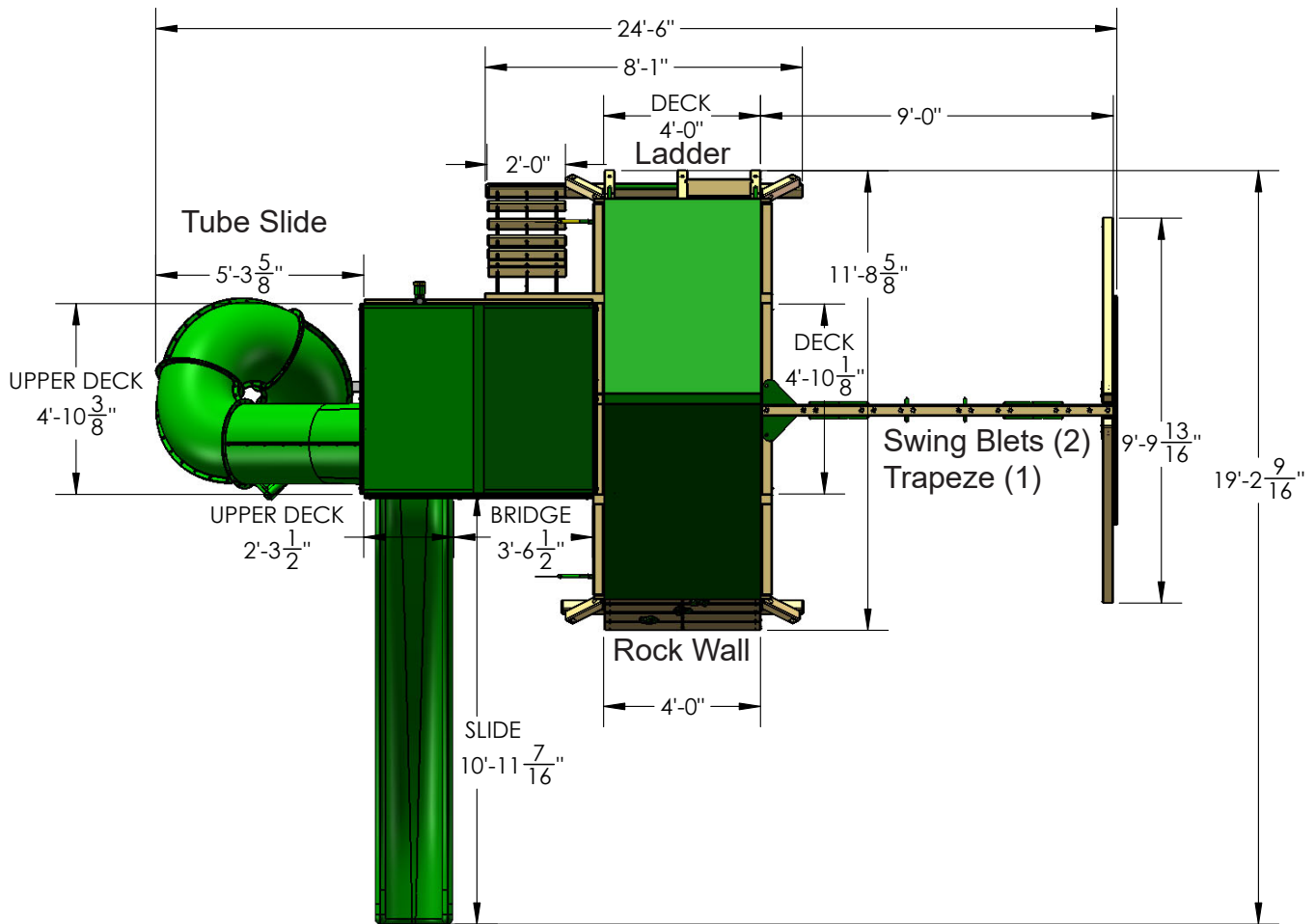
- 1) The maximum allowable swinging weight at each Swing Belt position is 150 lbs.
- 2) The maximum allowable swinging weight at the Trapeze position is 125 lbs.
- 3) The **MAXIMUM SWING BEAM LOAD IS 425 lbs.**

MAXIMUM SWING BEAM LOAD IS 425 LBS.



Please familiarize yourself with the manual, parts/components and general construction process of your new playset before getting started.

SITE PLAN:



Playset height: 13'-1"

Fall Height: 7'-3-1/2"

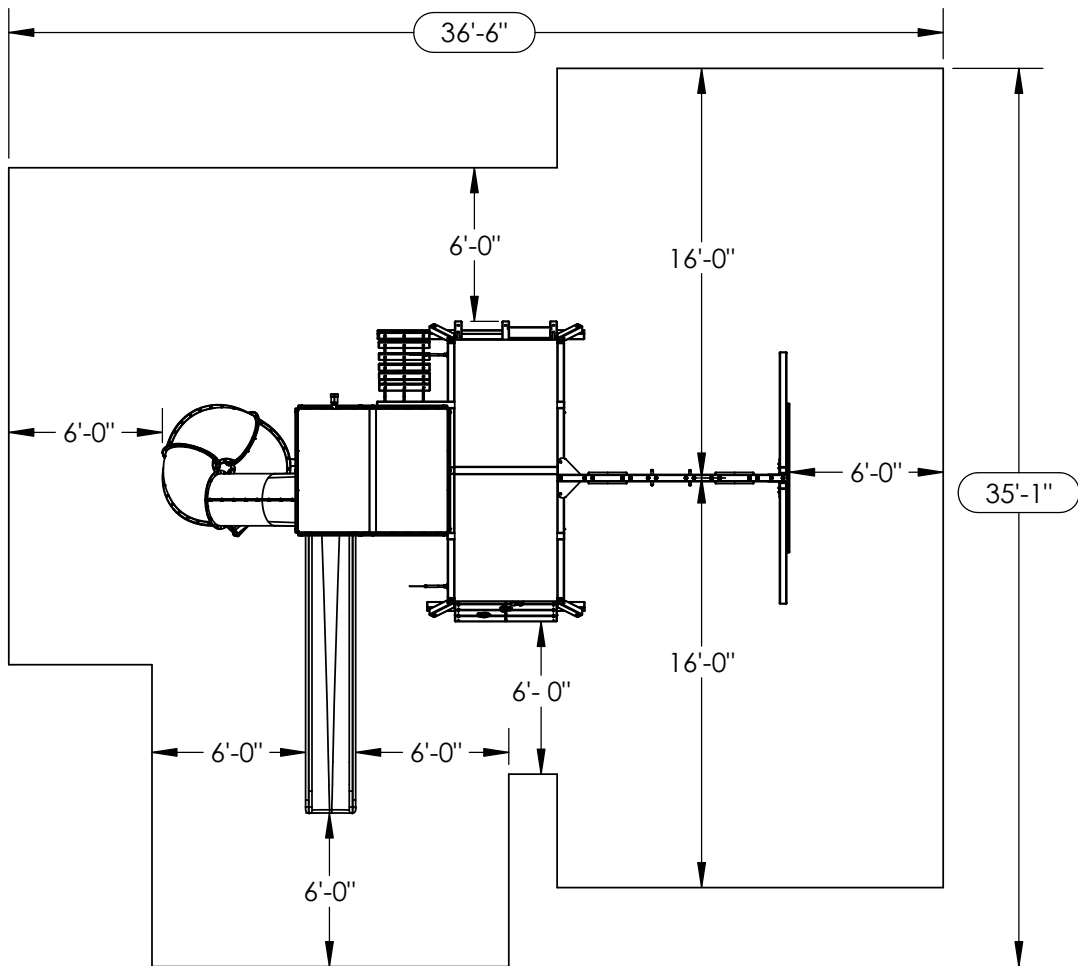
Swing Beam Height: 7'-11"

Deck Heights: Lower Deck 5', Bridge Deck: 7'-3-1/2", Upper Deck 7'

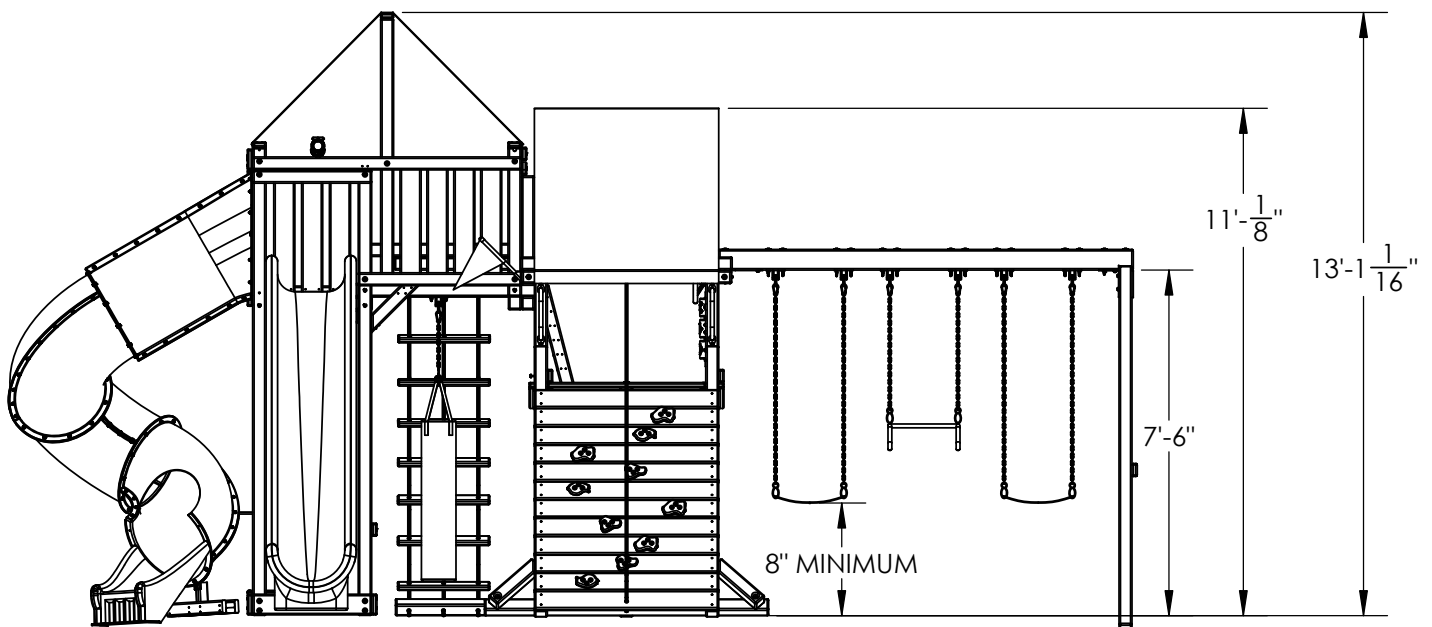
Approximate assembly time: 16-22 hours

(6) foot unobstructed safety perimeter around playset recommended

SAFETY ZONE



Minimum use zone for playset shall extend no less than 72" (6ft) from all sides of the play structure. The swing use zone extends no less than 192" (16ft) fore and aft of the swing beam. Swings must have a minimum clearance of 8" above the safety surfacing.



REQUIRED TOOL LIST:

- ___ Standard or Cordless Drill w/ Phillips Bit (#2 square bit provided)
- ___ Drill Bits 1/8" jobber length, 3/8", 9/64", 11/64"
- ___ 1/2" Wrench and Socket
- ___ 1/2" Deep Well Socket
- ___ 9/16" Deep Well Socket
- ___ 9/16" Wrench and Socket
- ___ Level
- ___ Tape Measure
- ___ Extension Cord (if using standard drill)
- ___ Hammer
- ___ Pencil
- ___ Locking Pliers (Vise Grips)
- ___ Shovel

KIT CONTENTS

Swings, Slides, Accessories:

- ___ (Qty) Description
- ___ (2) Swingbelt w/ Chains
- ___ (1) Trapeze Swing w/ Chains
- ___ (10) Rock Wall Grips (assorted colors)
- ___ (1) Telescope
- ___ (1) Tire Swing w/ Chains
- ___ (1) Tic Tac Toe Panel
- ___ (1) Steering Wheel
- ___ (4) Safety Handles (Metal)
- ___ (1) Tube Slide (for 7' Deck)
- ___ (1) Punching Bag
- ___ (1) Super Scoop Slide (for 7' Deck)
- ___ (2) Safety Handles (Plastic - Pair)
- ___ (2) 37" Safety Handles (Metal)
- ___ (2) Flags 1 Green, 1 Yellow

Fort Hardware:

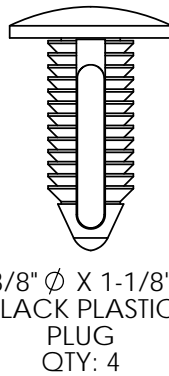
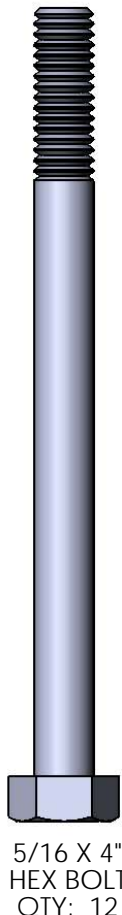
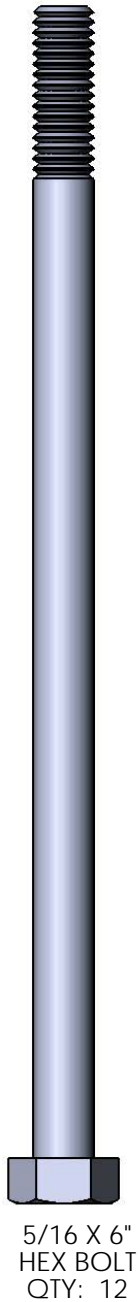
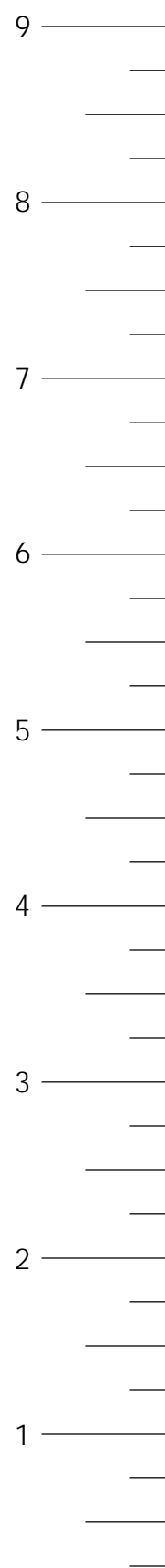
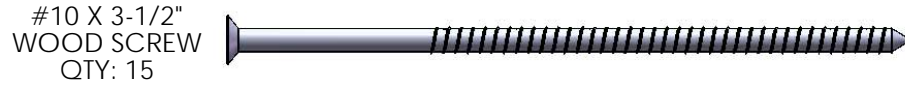
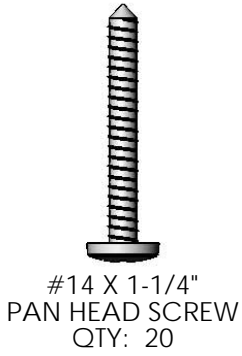
see following pages

Swing Beam Hardware:

see following pages

Wood Components:

see following pages

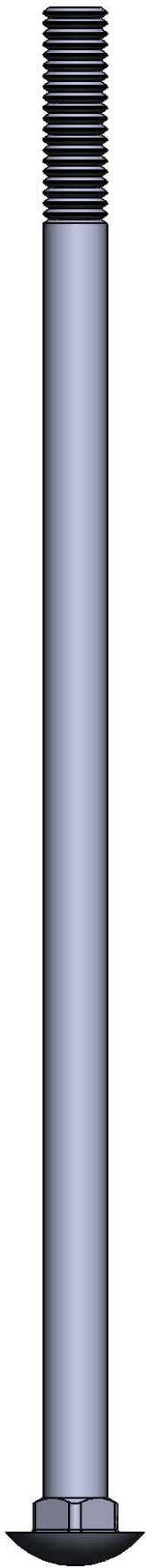


USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

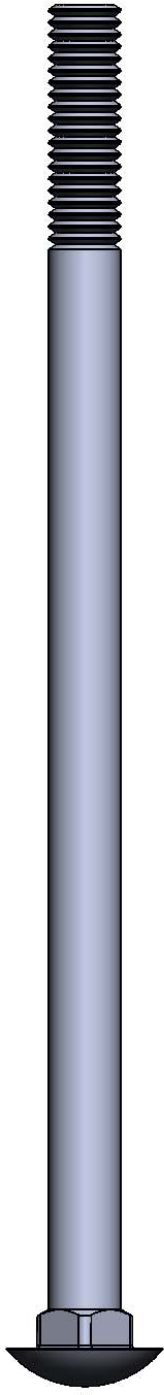
11-0073
701 Hardware
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Page 2 of 2

3/8" X 3-1/2"
HEX LAG SCREW
QTY: 37

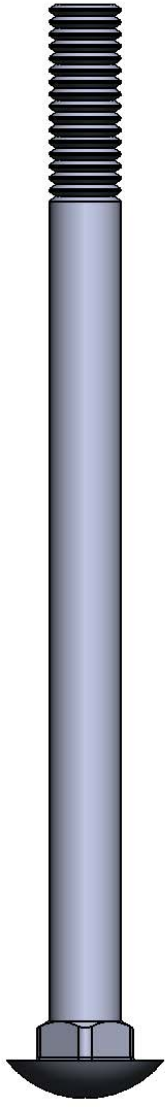
3/8" X 5"
HEX LAG SCREW
QTY: 14



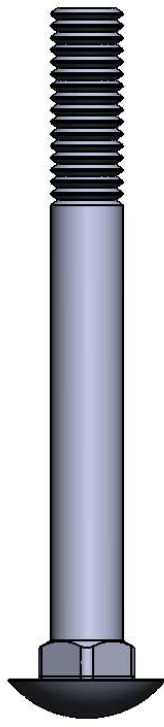
3/8 x 9"
CARRIAGE BOLT
QTY: 1



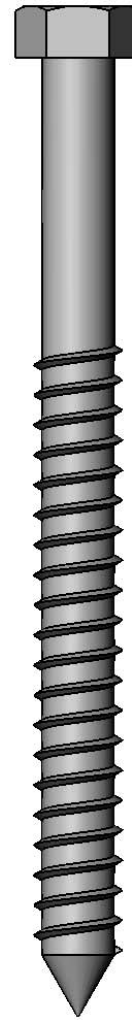
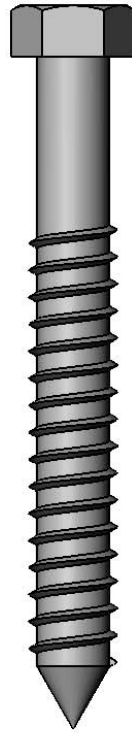
3/8" x 7"
CARRIAGE BOLT
QTY: 16



3/8" x 5-1/2"
CARRIAGE BOLT
QTY: 2



3/8" x 3-1/2"
CARRIAGE BOLT
QTY: 2



#2 SQUARE
BIT
QTY: 1



PLASTIC
BOLT CAP
QTY: 21



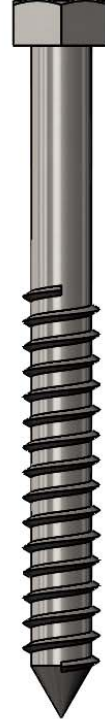
USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

11-0091
780/1540
HARDWARE KIT
3/12/2018 JH

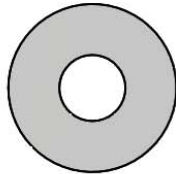
5/16" X 2-3/4"
HEX HEAD BOLT
QTY: 2



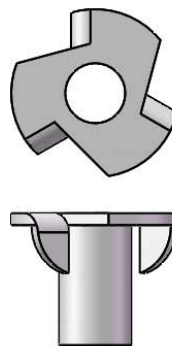
5/16" X 3-1/2"
LAG SCREW
QTY: 2



5/16"
WASHER
QTY: 4



5/16"
T-NUT
QTY: 2



9

8

7

6

5

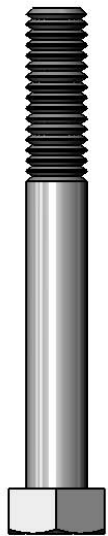
4

3

2

1

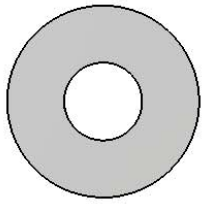
USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.



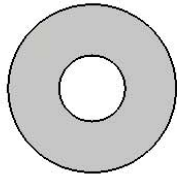
5/16 X 2-1/2"
 HEX BOLT
 QTY: 2



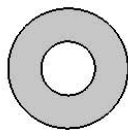
5/16 X 1-1/2"
 HEX BOLT
 QTY: 4



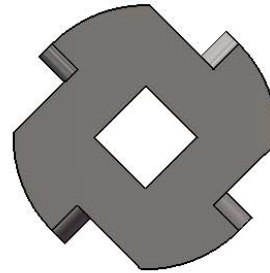
3/8" WASHER
 QTY: 28



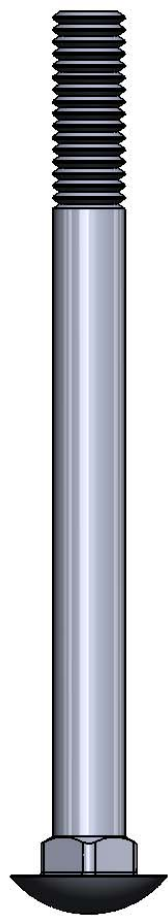
5/16" WASHER
 QTY: 85



1/4" WASHER
 QTY: 7



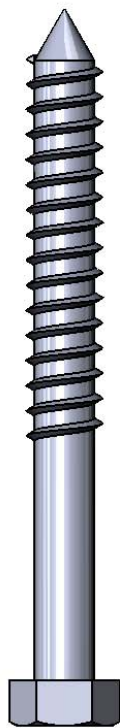
TORQUE WASHER
 QTY: 2



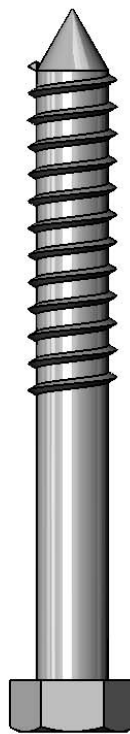
3/8 X 4-1/2"
 CARRIAGE BOLT
 QTY: 2



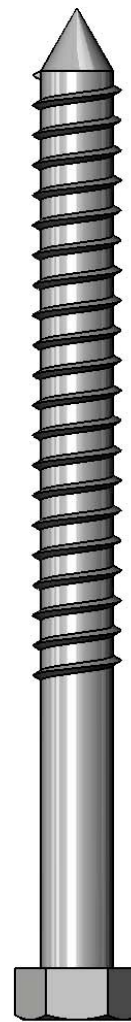
5/16 X 4-1/2"
 HEX BOLT
 QTY: 39



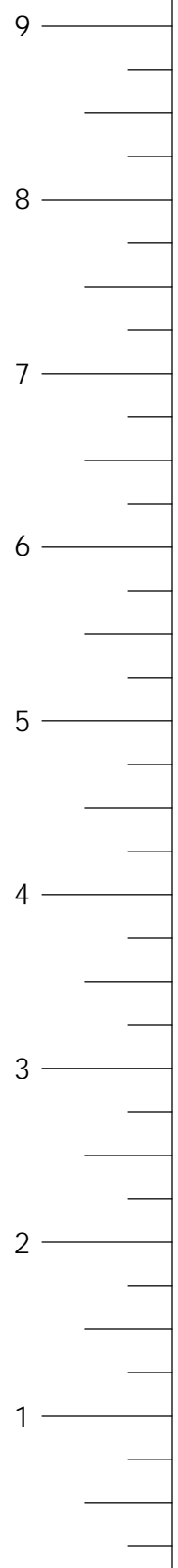
5/16" X 3-1/2"
 HEX LAG
 SCREW
 QTY: 34



3/8 X 3-1/2"
 HEX LAG SCREW
 QTY: 13



3/8 X 5"
 HEX LAG SCREW
 QTY: 13



USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

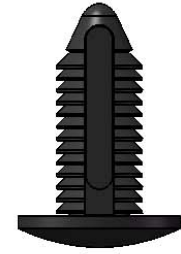
#8 X 2"
 WOOD SCREW
 QTY: 207



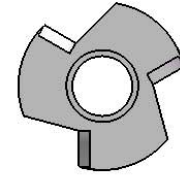
#8 X 2-1/2"
 WOOD SCREW
 QTY: 49



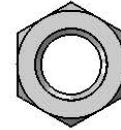
#8 X 3"
 WOOD SCREW
 QTY: 9



BLACK PLUG
 QTY: 6



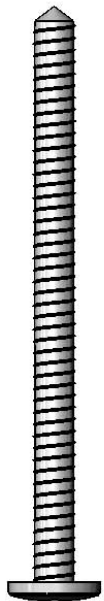
5/16" TEE NUT
 QTY: 47



3/8" LOCK NUT
 QTY: 2



PLASTIC
 BOLT CAP
 QTY: 2



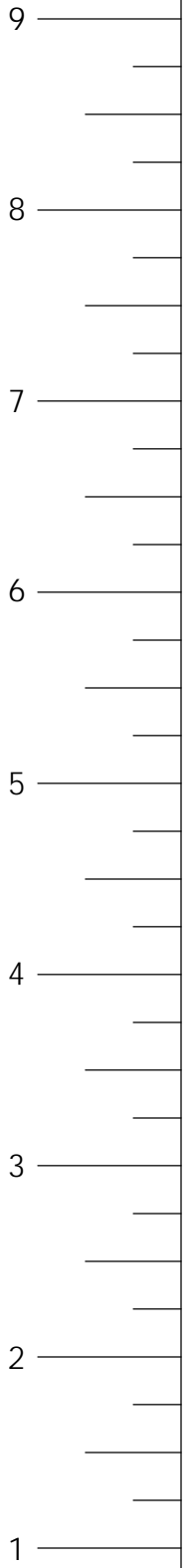
#14 X 3"
 PAN HEAD
 SCREW
 QTY: 3



#14 X 1"
 PAN HEAD
 SCREW
 QTY: 4

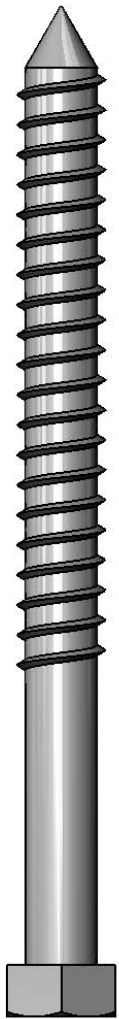


#2 SQUARE
 DRIVE BIT
 QTY: 1

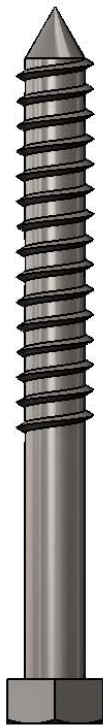


USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

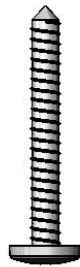
#8 X 2-1/2"
WOOD SCREW
QTY: 12



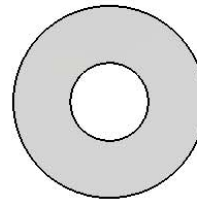
3/8 X 5"
LAG SCREW
QTY: 2



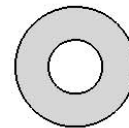
5/16" X 3-1/2"
LAG SCREW
QTY: 3



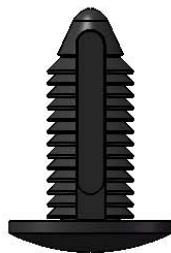
#14 X 1-1/4"
PAN HEAD SCREW
QTY: 8



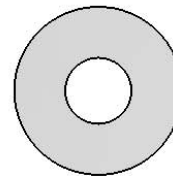
3/8" WASHER
QTY: 2



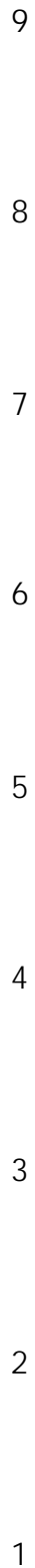
1/4" WASHER
QTY: 8



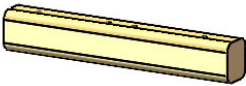
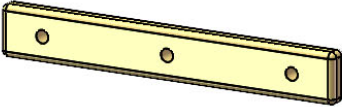
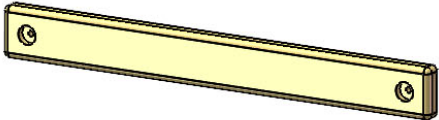
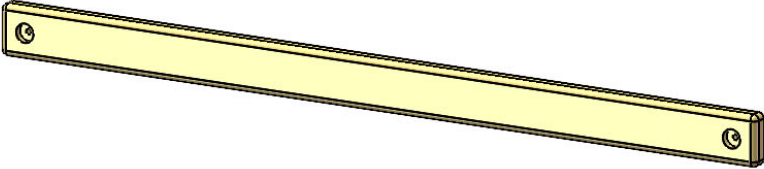
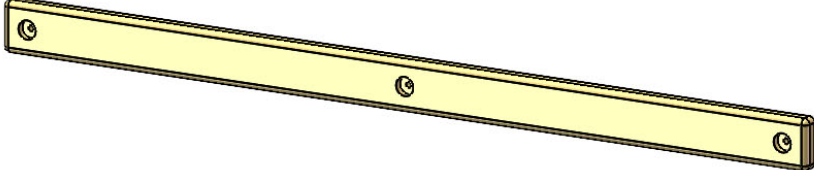
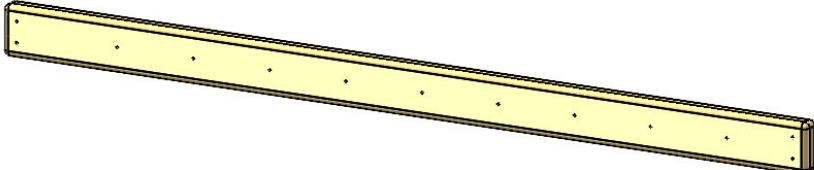
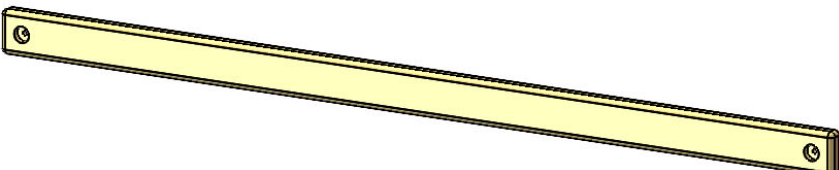
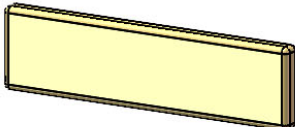
BLACK PLUG
QTY: 8

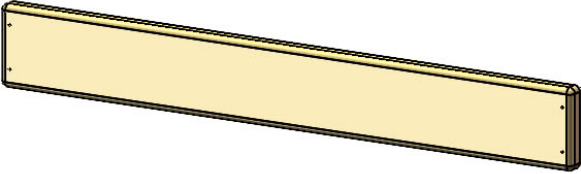
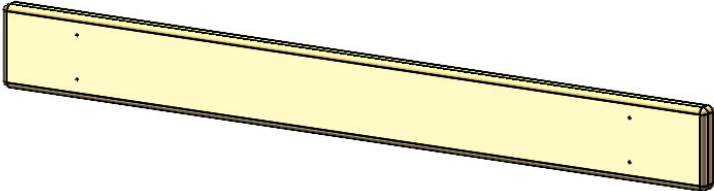
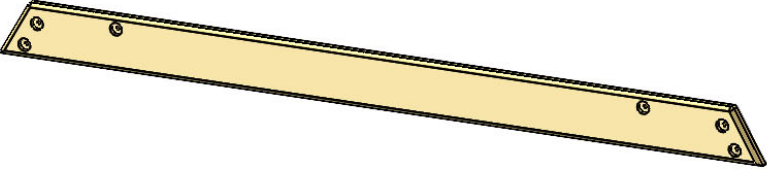
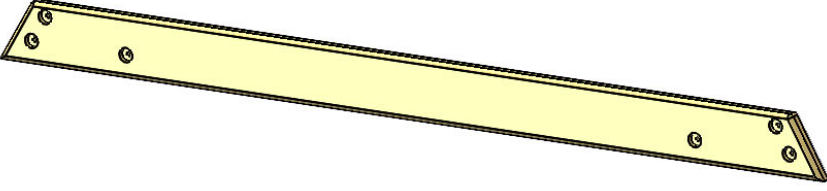
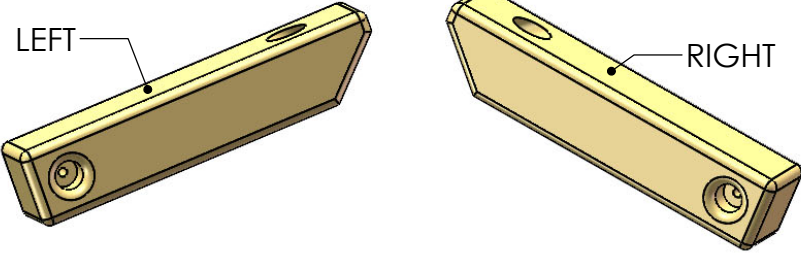
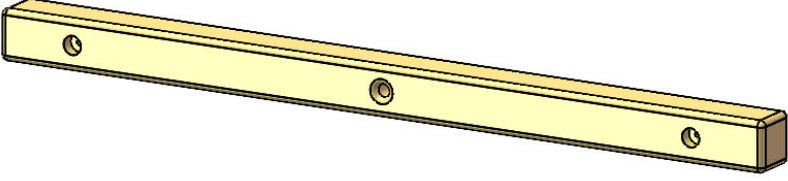
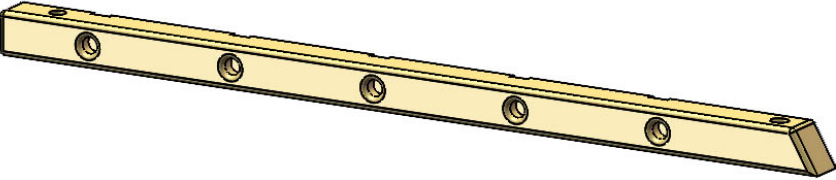


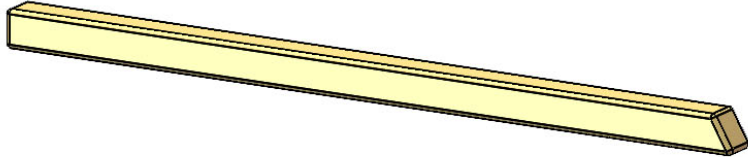
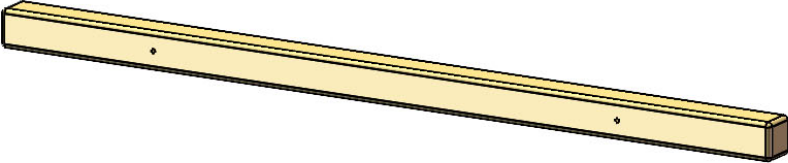
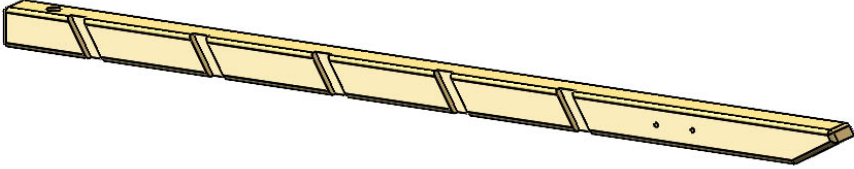
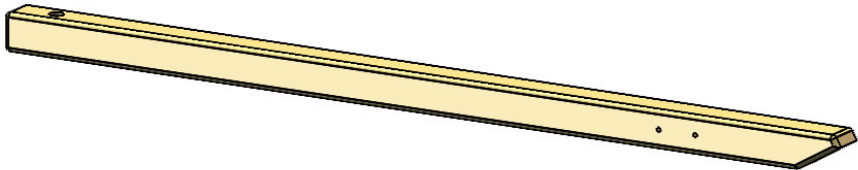
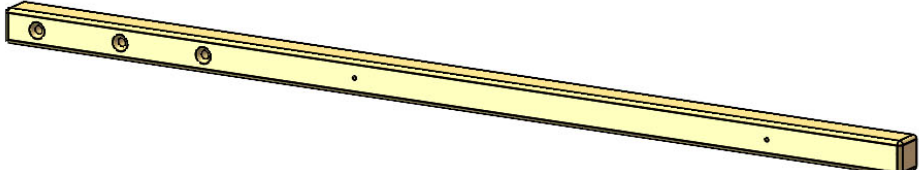
5/16" WASHER
QTY: 3

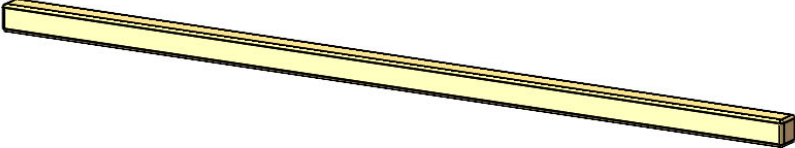
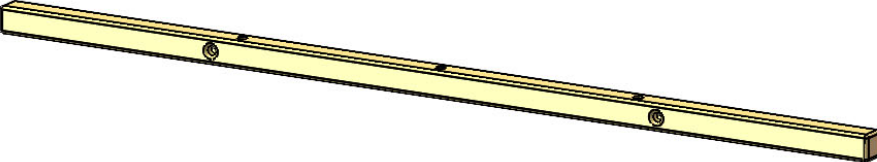
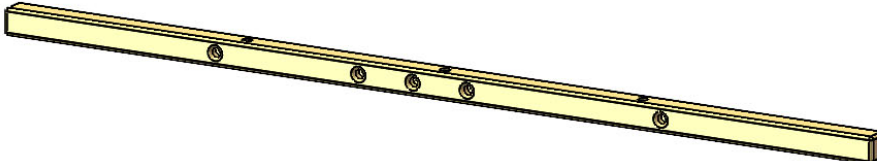
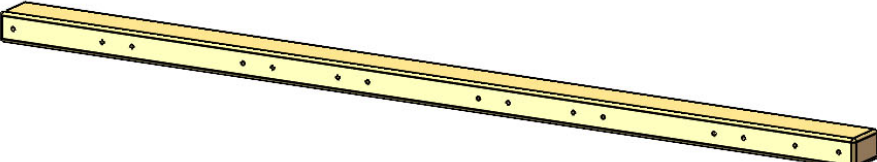
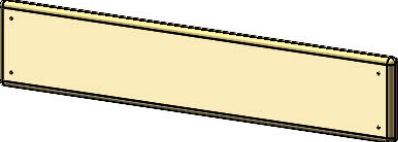
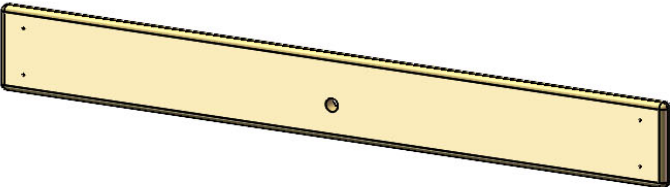
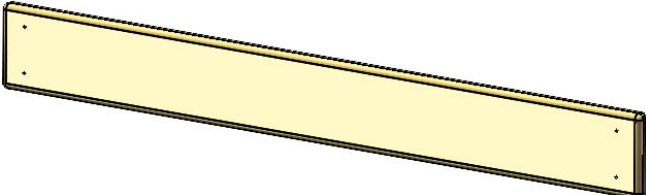


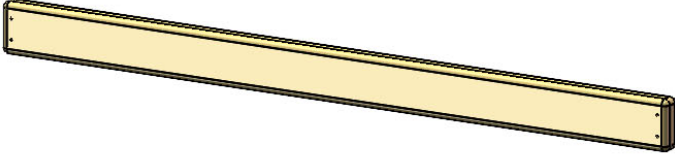
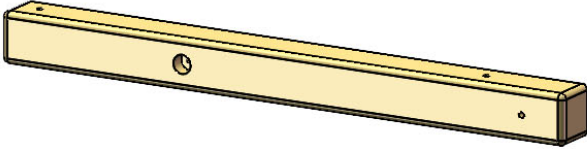
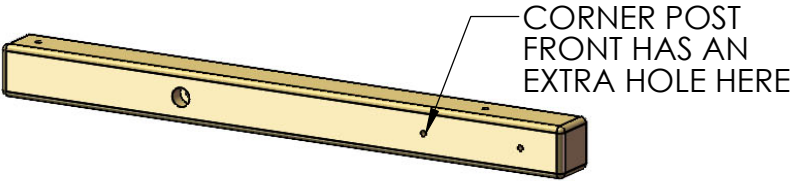
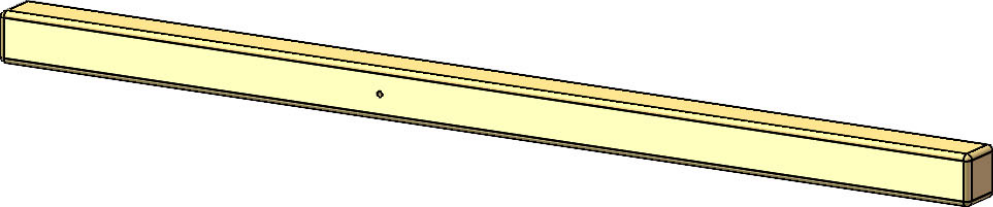
USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

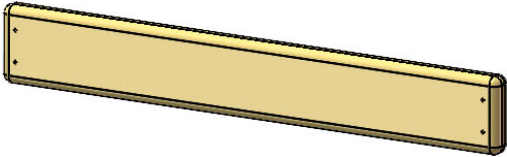
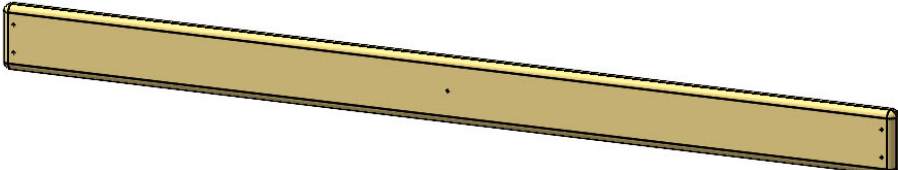
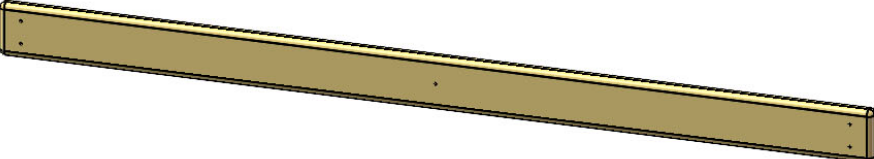
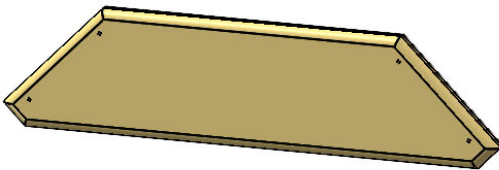
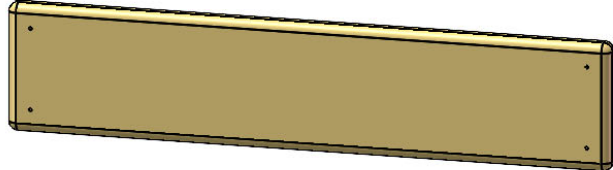
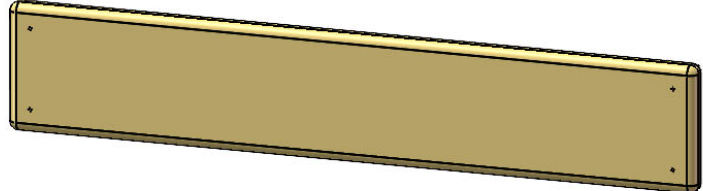
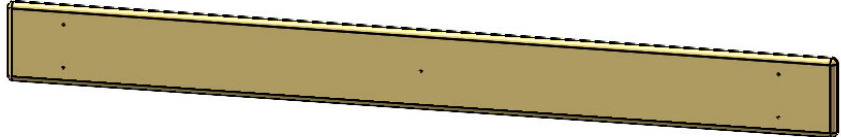
701N (3 BOXES)		PICTURE	DESCRIPTION	QTY.
BOX # 1			2 X 2 X 10-5/8" TIC TAC TOE BOARD 2-2-1063-TTTB	2
1&3			2 X 4 X 24" ROPE LADDER STEP 2-4-2400-RLST	7
1		 <div data-bbox="773 491 1024 590" style="border: 1px solid black; padding: 5px; display: inline-block; margin-left: 20px;">THIS ITEM WONT BE USED ON THIS PLAYSET</div>	2 X 4 X 30-3/4" BOTTOM PANEL BOARD 2-4-3075-BPB	1
1			2 X 4 X 54-1/2" TARP BOARD 2-4-5450-TB	2
3			2 X 4 X 58" REAR BOTTOM PANEL BOARD 2-4-5800-RBPB	1
2			2 X 4 X 58" ROCK WALL SUPPORT 2-4-5800-RWS	1
2			2 X 4 X 70" SWING LEG CROSS MEMBER 2-4-7000-SLCM	1
3			2 X 6 X 20-1/2" LADDER STEP 2-6-2050-LS	5

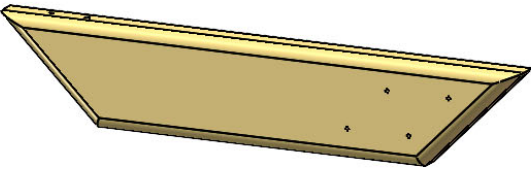
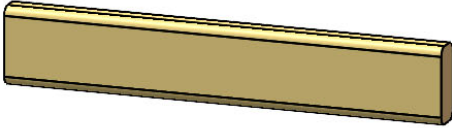
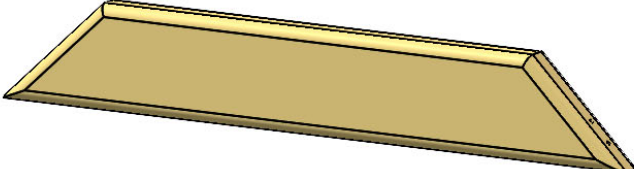
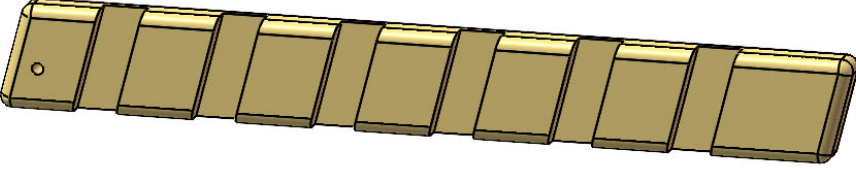
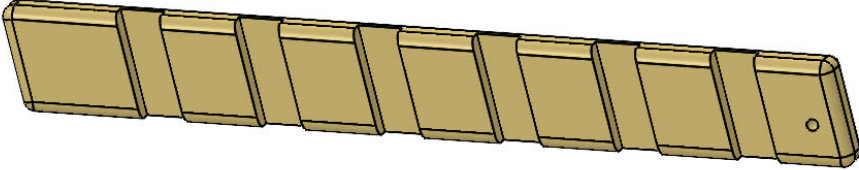
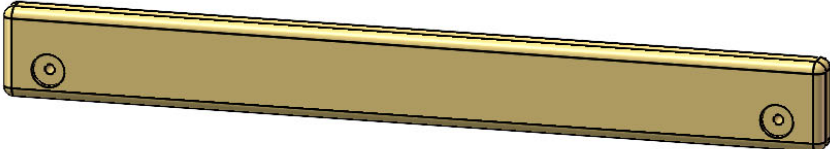
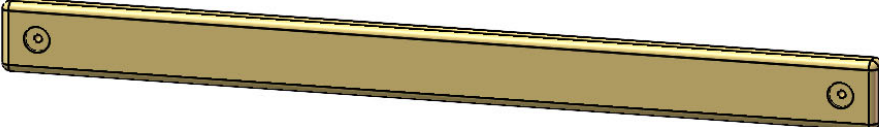
701N (3 BOXES)	PICTURE	DESCRIPTION	QTY.
BOX # 2		2 X 6 X 41-1/4" DECK SPACER 2-6-4125-DS	4
3		2 X 6 X 50-3/4" DECK BOARD 2-6-5075-DB	9
3		2 X 6 X 78-3/4" INNER FORT SUPPORT 2-6-7875-IFS	2
3		2 X 6 X 79-1/4" OUTER FORT SUPPORT 2-6-7925-OFS	2
1 2		4 X 4 X 16" ANGLE SUPPORT (LEFT AND RIGHT) 4-4-1600-ASLS 4-4-1600-ASRS	2 LEFT 2 RIGHT
2		4 X 4 X 55" ROCK WALL ROPE SUPPORT 4-4-5500-RWRS	1
2		4 X 4 X 68-3/4" LADDER CENTER 4-4-6875-LC	1

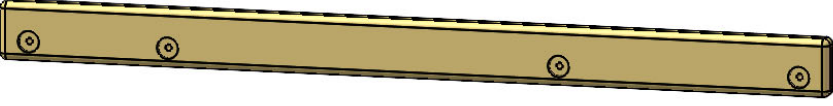
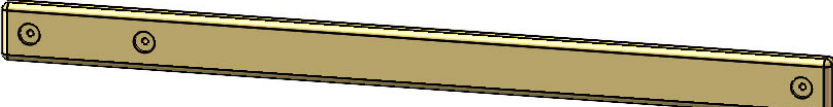
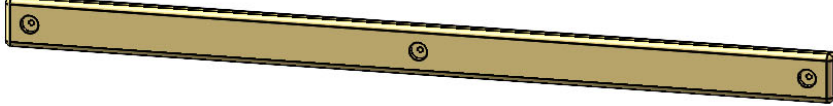
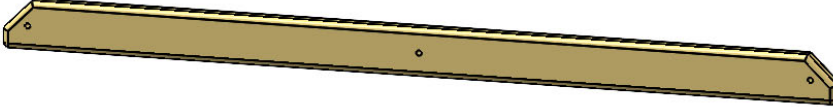
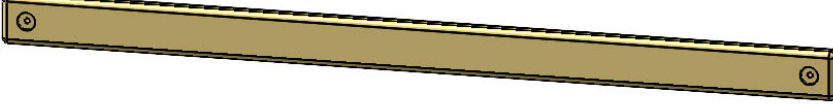
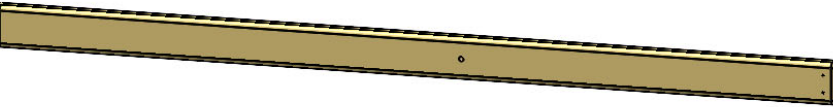
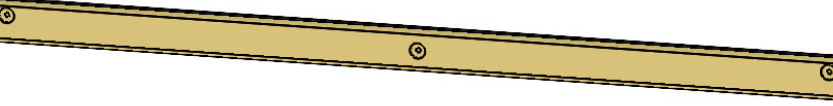
701N (3 BOXES)	PICTURE	DESCRIPTION	QTY.
BOX # 2		4 X 4 X 70" TIRE SWING SUPPORT 4-4-7000-TSS	1
1		4 X 4 X 74" ROCK WALL BOTTOM SUPPORT 4-4-7400-RWBS	1
2		4 X 4 X 80-1/4" LADDER LEFT SIDE 4-4-8025-LLS	1
2		4 X 4 X 80-1/4" LADDER RIGHT SIDE 4-4-8025-LRS	1
2		4 X 4 X 80-1/4" ROCK WALL SIDE 4-4-8025-RWS	2
2		4 X 4 X 88" ROPE LADDER SUPPORT 4-4-8800-RLS	1
1		4 X 4 X 97" ROPE LADDER RUNNER 4-4-9700-RLR	1

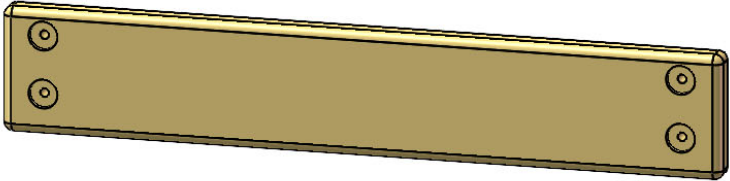
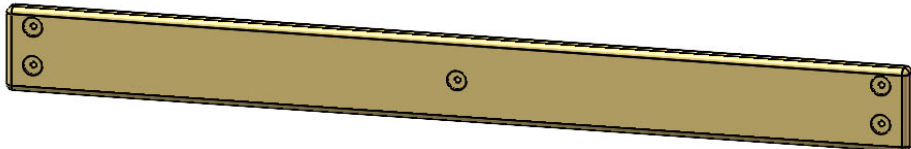
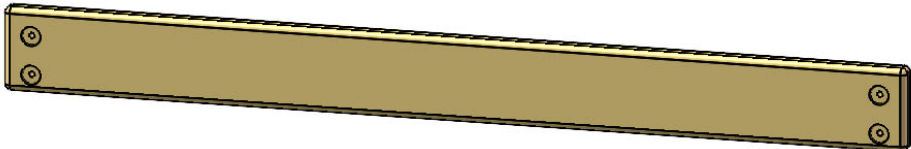
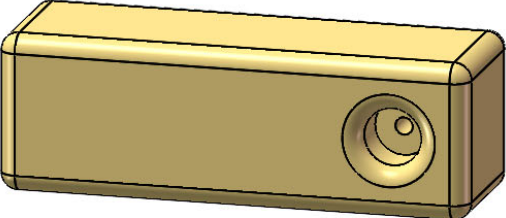
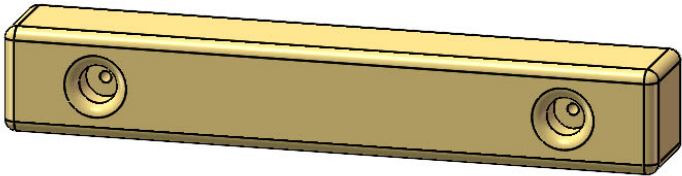
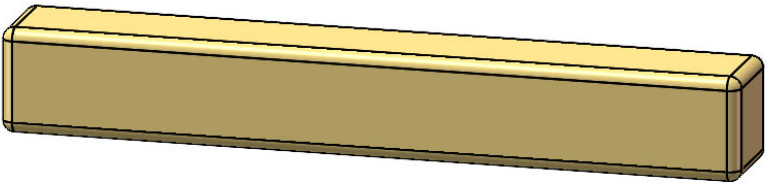
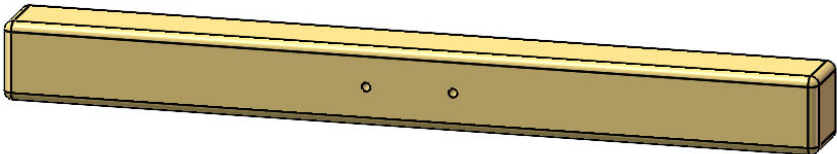
701N (3 BOXES)	PICTURE	DESCRIPTION	QTY.
BOX # 1		4 X 4 X 108" SWING LEG 4-4-10800-SL	2
1		4 X 4 X 120" SIDE RAIL 4-4-12000-SR	1
1		4 X 4 X 120" SWING BEAM SIDE RAIL 4-4-12000-SBSR	1
1		4 X 6 X 108" SWING BEAM 4-6-10800-SB	1
2 & 3	 <div data-bbox="781 1360 1032 1461" style="border: 1px solid black; padding: 2px; display: inline-block;"> ONLY 6 ITEMS WILL BE USED ON THIS PLAYSET </div>	5/4 X 6 X 28-1/2" PANEL SLAT 125-6-2850-PS	9
3		5/4 X 6 X 48" BOTTOM ROCK WALL BOARD 125-6-4800-BRWB	1
2 & 3		5/4 X 6 X 48" ROCK WALL BOARD 125-6-4800-RWB	11

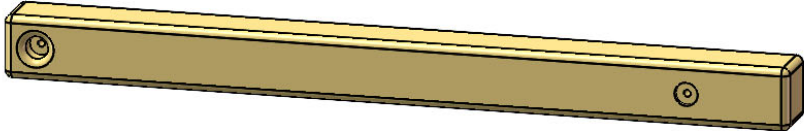
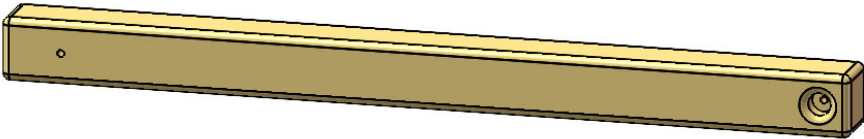
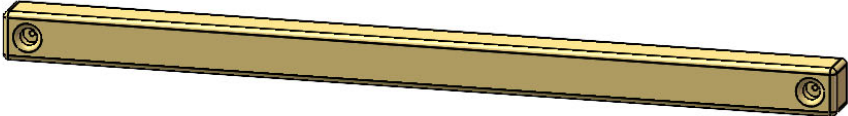
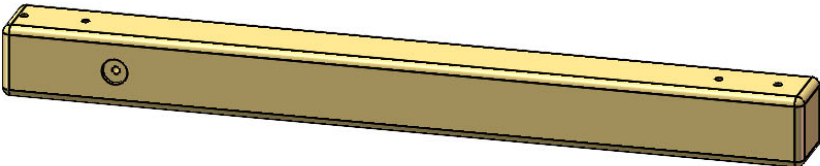


702N (1 BOX)	PICTURE	DESCRIPTION	QTY.
		2 X 4 X 48" CENTER TARP BOARD 2-4-4800-CTB	1
		4 X 4 X 40-1/2" CORNER POST (REAR) 4-4-4050-CPR	2
		4 X 4 X 40-1/2" CORNER POST (FRONT) 4-4-4050-CPF	2
		4 X 4 X 70" CENTER POST 4-4-7000-CP	2
			29

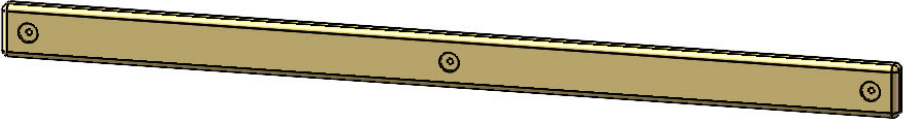
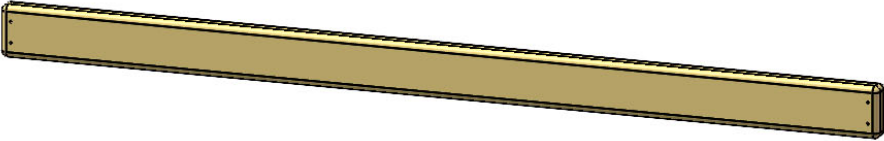
721 (2 BOXES)	PICTURE	DESCRIPTION	QTY.
BOX # 1 & 2		5/4 X 4 X 23.88" DECK SPACER 125-4-2388-DS	4
1		5/4 X 4 X 51.25" DECK SPACER 125-4-5125-DS	1
1		5/4 X 4 X 58.13" DECK FILLER 125-4-5813-DF	1
2		5/4 X 6 X 22" SANDBOX SEAT 125-6-2200-SS	2
2		5/4 X 6 X 26" PANEL SLAT 125-6-2600-PS	4
2		5/4 X 6 X 30.5" PANEL SLAT 125-6-3050-PS	10
2		5/4 X 6 X 58.13" DECK BOARD 125-6-5813-DB	10

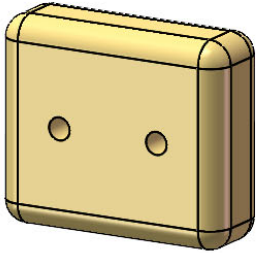
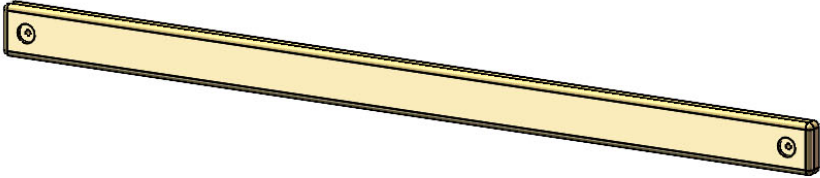
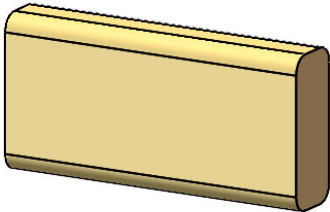
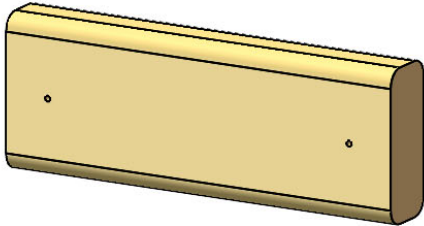
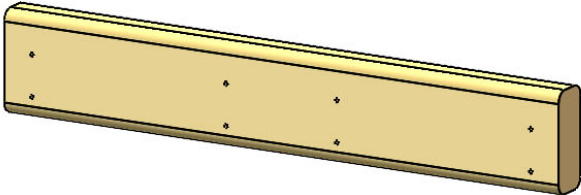
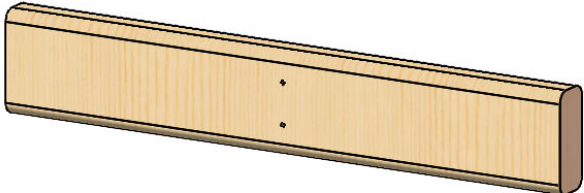
721 (2 BOXES)	PICTURE	DESCRIPTION	QTY.
BOX # 1		2 X 4 X 18" ANGLE SUPPORT 2-4-1800-AS	6
1 & 2		2 X 4 X 19.38" LADDER STEP 2-4-1938-LS	12
1		2 X 4 X 21.5" ANGLE SUPPORT 2-4-2150-AS	2
1		2 X 4 X 27.55" LADDER RIGHT SIDE 2-4-2755-LRS	2
1		2 X 4 X 27.55" LADDER LEFT SIDE 2-4-2755-LLS	2
1		2 X 4 X 31" DECK SUPPORT/ PANEL BOARD 2-4-3100-DSPB	7
1		2 X 4 X 42.5" BOTTOM PANEL BOARD 2-4-4250-BPB	3

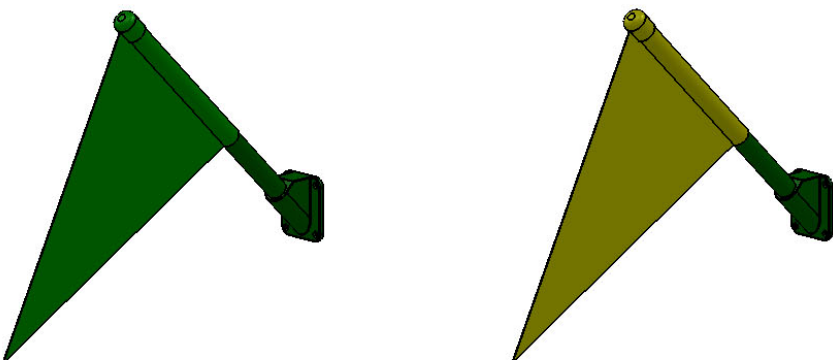
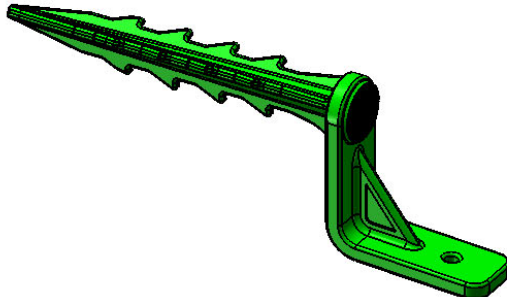


721 (2 BOXES)	PICTURE	DESCRIPTION	QTY.
BOX # 1		2 X 4 X 49.19" CENTER DECK SUPPORT 2-4-4919-CDS	2
2		2 X 4 X 49.19" DECK SUPPORT 2-4-4919-DS	2
2		2 X 4 X 58" FILLER PANEL BOARD 2-4-5800-FPB	1
2		2 X 4 X 58.38" SAFETY BAR 2-4-5838-SB	1
2		2 X 4 X 58.38" SANDBOX SAFETY BAR 2-4-5838-SBSB	1
1		2 X 4 X 68" CENTER POST 2-4-6800-CP	2
1		2 X 4 X 70" TOP PANEL BOARD 2-4-7000-TPB	2

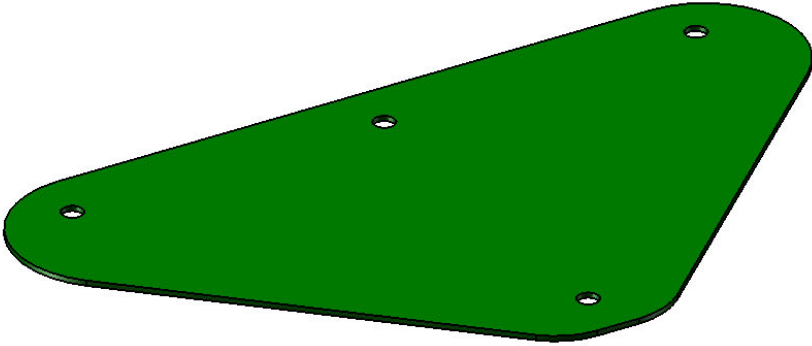
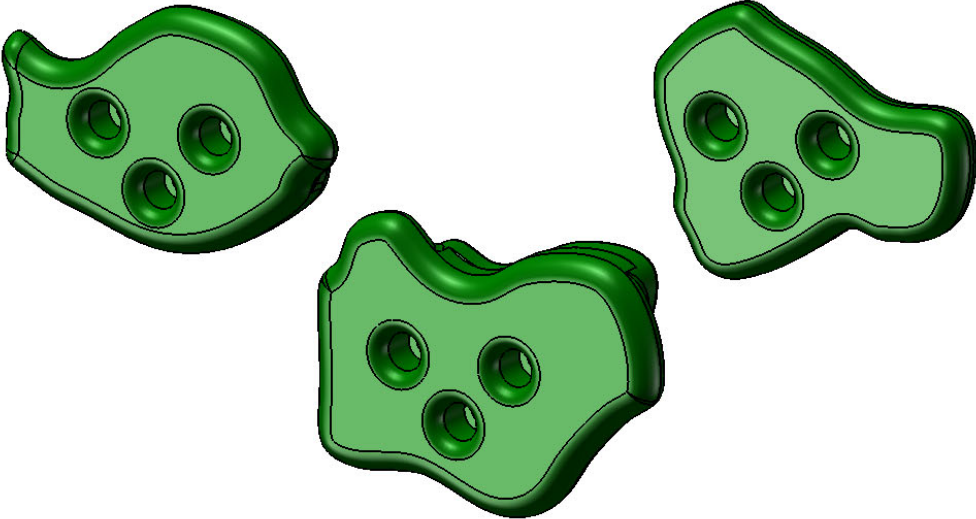
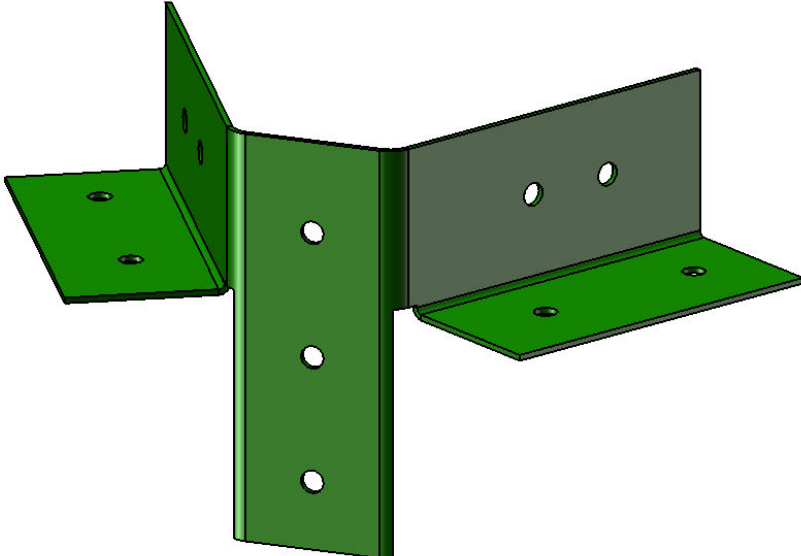

721 (2 BOXES)	PICTURE	DESCRIPTION	QTY.
BOX # 1		2 X 6 X 31" SANDBOX BOARD/ BOTTOM PANEL BOARD 2-6-3100-SBBPB	4
2		2 X 6 X 58.38" TOP PANEL BOARD 2-6-5838-TPB	1
2		2 X 6 X 58.38" SANDBOX BOARD 2-6-5838-SB	2
1		4 X 4 X 10.13" CENTER POST 4-4-1013-CP	1
1		4 X 4 X 21.13" DECK BLOCK 4-4-2113-DB	2
1		4 X 4 X 23.88" CENTER DECK SUPPORT/ SLIDE BLOCK 4-4-2388-CDSSB	2
2		4 X 4 X 35.13" CENTER DECK SUPPORT 4-4-3513-CDS	1

721 (2 BOXES)		PICTURE	DESCRIPTION	QTY.
BOX #				
1		4 X 4 X 42.28" CENTER POST 4 X 4 X 4228-CP	1	
1		4 X 4 X 45.68" CENTER POST 4-4-4568-CP	1	
2		4 X 4 X 58.38" DECK SUPPORT 4-4-5838-DS	3	
1		4 X 4 X 38.88" CORNER POST 4-4-3888-CP	2	
1		4 X 4 X 117.84" MIDDLE POST 4-4-11784-MP	2	
1		4 X 4 X 121.88" CORNER POST 4-4-12188-CP	2	

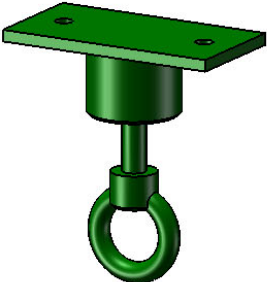

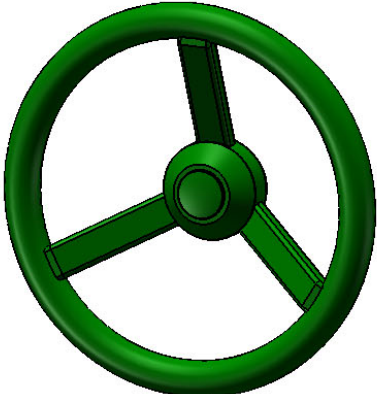
722 (1 BOX)	PICTURE	DESCRIPTION	QTY.
		2 X 4 X 58" FILLER PANEL BOARD 2-4-5800-FPB	1
		2 X 4 X 58.38" TARP BOARD 2-4-5838-TB	3
		4 X 4 X 24.38" FILLER POST 4-4-2438-FP	1
			35

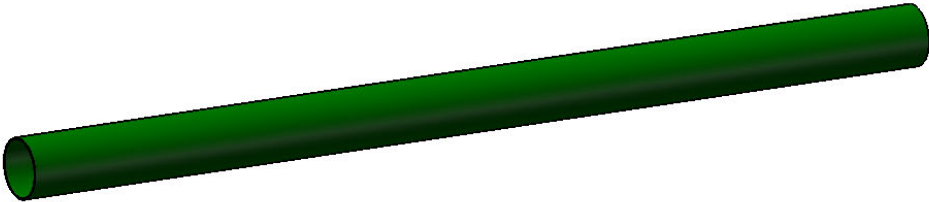
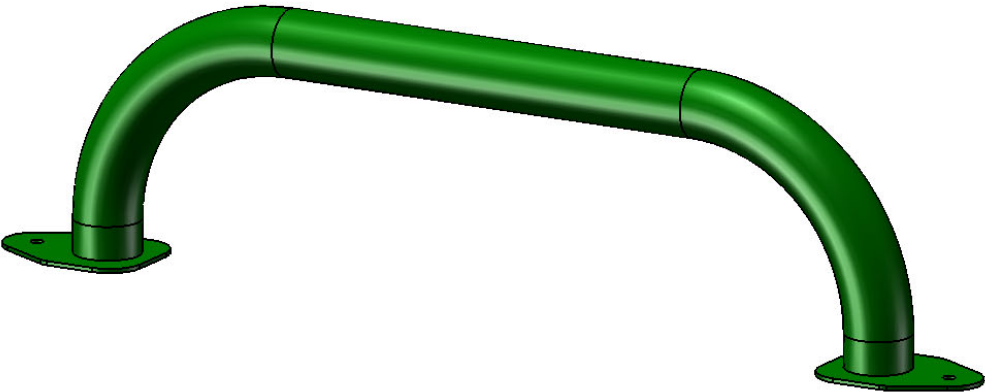
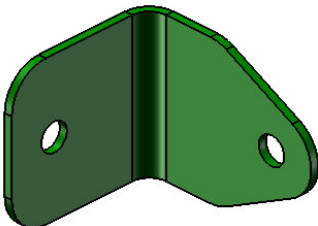
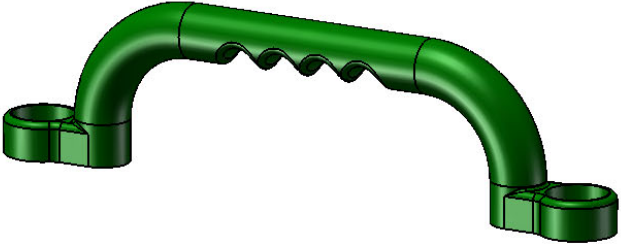
780 (1 BOX)	PICTURE	DESCRIPTION	QTY.
		2 X 4 X 4" SLIDE BRACKET BLOCK 2-4-0400-SBB	1
		2 X 4 X 58-3/8" SLIDE BRACKET SUPPORT 2-4-5838-SBS	1
1539 (1 BOX)	PICTURE	DESCRIPTION	QTY.
		2 X 4 X 7" FOOTER 1 2-4-0700-F1	1
		2 X 4 X 9-1/4" FOOTER 2 2-4-0925-F2	2
		2 X 4 X 20" FOOTER 3 2-4-2000-F3	2
		2 X 4 X 20" FOOTER 4 2-4-2000-F4	1

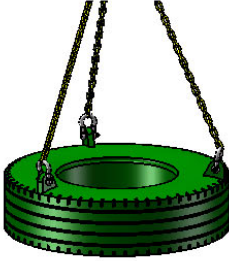
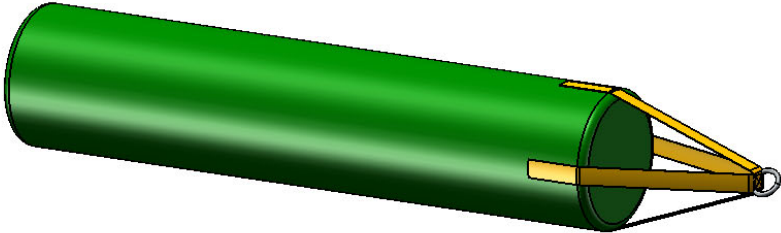
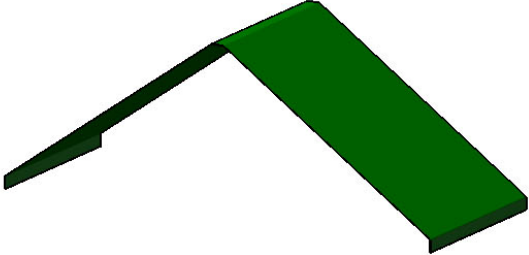
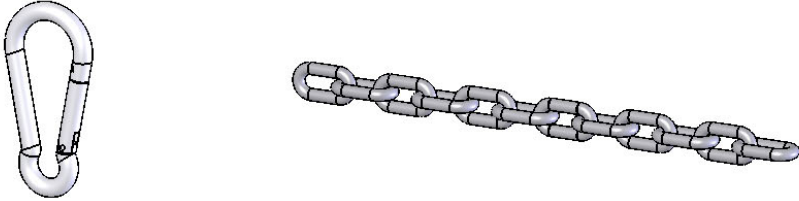
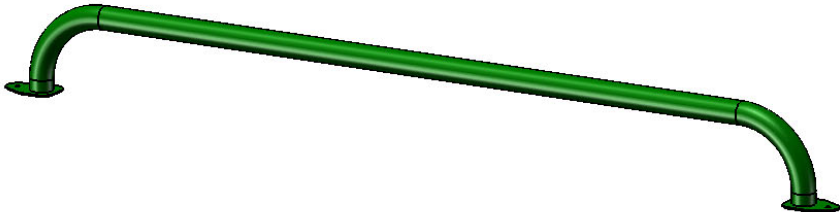
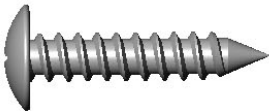
700B (1 BOX)	PICTURE	DESCRIPTION	QTY.
		<p>FLAG KIT</p> <p>09-1014-G</p> <p>09-1014-Y</p>	<p>1</p> <p>1</p>
		<p>GROUND STAKES (PAIR)</p> <p>07-0016-P</p>	<p>1 pr</p>
		<p>TRAPEZE BAR W/CHAINS</p> <p>04-0006-G/Y</p>	<p>1</p>
		<p>SWING W/CHAINS</p> <p>04-0039-G/Y</p>	<p>2</p>


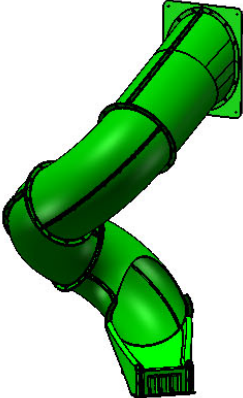
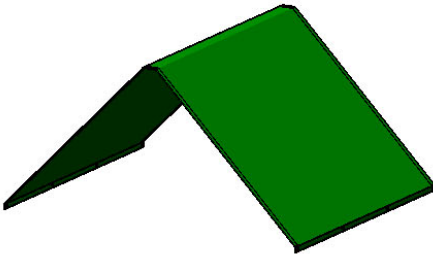
700B (1 BOX)	PICTURE	DESCRIPTION	QTY.
		<p>SWING PLATE 11-5002</p>	<p>1</p>
		<p>CLIMBING ROCKS (07-0008-G is a pkg of 5)</p>	<p>10 ROCKS</p>
		<p>A-FRAME SWING LEG BRACKET 11-5010</p>	<p>1</p>
	 <p>▲WARNING CONTINUOUS ADULT SUPERVISION REQUIRED! STRANGULATION HAZARD Never allow children to wear bike or sport helmets when using this playset. Never allow children to play with loose clotheslines, pet leashes, saddle chains or coracle items when using playset or to attach these items to the playset. Never allow children to wear loose hooded sweatshirts, parkas, jackets, scarves, caps, neckties, ties, shoelaces, or items with draw strings, cords, or ties when using this playset. - Allow to prohibit these items increases the risk of serious injury and death to children from strangulation and strangulation. SERIOUS HEAD INJURY HAZARD Installation over hard surfaces creates a risk of serious injury or death from falls to the ground. Maintain shock absorber mechanism in good working condition at all times. Read and follow all safety instructions, installation and Operating instructions.</p> <p>Refer to the instructions for maximum number of users, install and operating instructions.</p>	<p>SAFETY WARNING PLATE 11-5023</p>	<p>1</p>

700B (1 BOX)	PICTURE	DESCRIPTION	QTY.
		IRON DUCTILE SWING HANGER 11-4012	7
		CHANNEL BRACKET 11-5018	1
		TELESCOPE 07-0040-G/Y	1
	(NOT SHOWN)	LOGO PLATE 11-4018	1
		13' ROPE 10-1008 15' ROPE LADDER ROPES 10-1009	1 3

700B (1 BOX)	PICTURE	DESCRIPTION	QTY.
		SPRING CLIP 11-4003	10
		TIRE SWIVEL 11-4010	1
		TIC TAC TOE PANEL 07-0010	1
		STEERING WHEEL 07-0004-G	1

700B (1 BOX)	PICTURE	DESCRIPTION	QTY.
		<p>LADDER RUNG 1-5/16" X 21-1/2"</p> <p>11-5106</p>	<p>5</p>
		<p>16" METAL SAFETY HANDLE</p> <p>08-0001</p>	<p>4</p>
		<p>90° BRACKET</p> <p>11-5013</p>	<p>4</p>
		<p>SAFETY HANDLE (pair)</p> <p>07-0005</p>	<p>2pr</p>
			<p>41</p>

700E (1 BOX)	PICTURE	DESCRIPTION	QTY.
		<p>TIRE SWING 04-0014</p>	<p>1</p>
		<p>PUNCHING BAG 09-1017</p>	<p>1</p>
		<p>702 TARP 47" X 162" 05-0005-G</p>	<p>1</p>
		<p>SPRING CLIP 11-4003 Chain about 12" 08-1002</p>	<p>1 1</p>
700D (1 BOX)	PICTURE	DESCRIPTION	QTY.
		<p>37" METAL SAFETY HANDLE 08-0002-FM</p>	<p>2</p>
	<p>#14 x 1-1/4" Truss Head Screw (4 pieces)</p> 	<p>HARDWARE FOR HANDLES SA 6097</p>	<p>1</p>

(BAGGED SLIDE)	PICTURE	DESCRIPTION	QTY.
		SUPER SCOOP SLIDE 03-0007-G	1
(BOXED SLIDE)	PICTURE	DESCRIPTION	QTY.
		7' TUBE SLIDE SP 2690	1
<p data-bbox="147 1356 1084 1392">NOTE THIS ITEM IS LOCATED INSIDE THE 722 WOOD PARTS KIT</p>		722 TARP 58" X 100-3/4" 05-0016	1

PART I 701-702 LOWER LEVEL

FOR THE FIRST PART OF CONSTRUCTION YOU WILL USE WOOD BOXES 701N-1, 701N-2, 701N-3, 702 AND ONE PIECE FROM BOX 721-2 NOTED IN STEP 19. SOME WOOD BOXES WILL CONTAIN HARDWARE INSIDE THEM. YOU WILL NEED TO USE HARDWARE FROM MULTIPLE BOXES LISTED ABOVE FOR CONSTRUCTION. SHOULD YOU RUN SHORT ON HARDWARE OPEN THE 721 SERIES BOXES AND USE PARTS FROM THOSE.

THERE ARE SEVERAL ACCESSORY BOXES USED FOR CONSTRUCTION IN THE FIRST PART OF CONSTRUCTION. 700B, 700D AND 700E WILL BE USED.

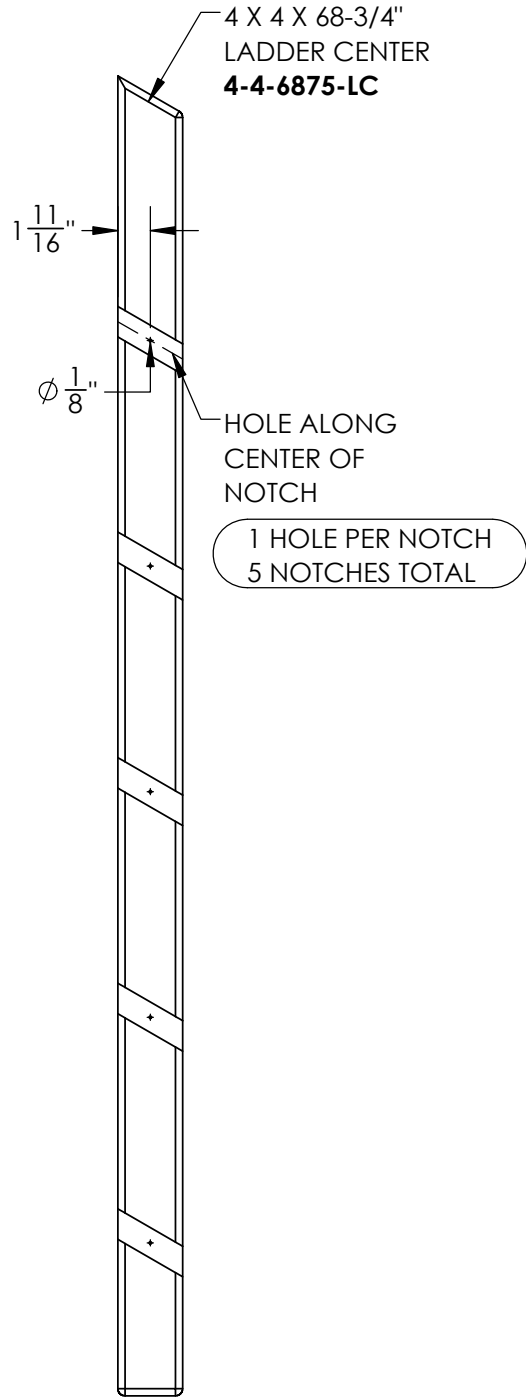
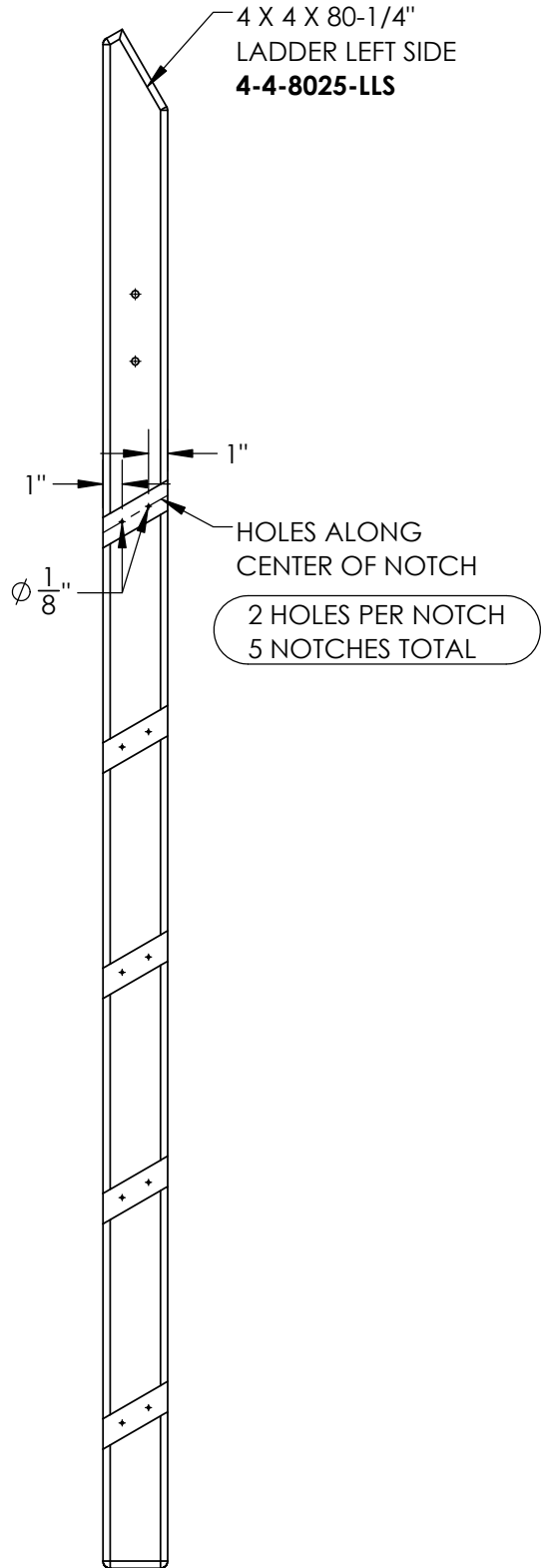
IN THE BILL OF MATERIALS FOR THE WOOD COMPONENTS YOU WILL SEE THE BOX NUMBER LISTED IN THE UPPER LEFT CORNER OF THE PAGE. IF THERE ARE MULTIPLE BOXES, FOR EXAMPLE 701N, THEN THE BOX NUMBER WILL BE LISTED NEXT TO THE PART.

IN THE BILL OF MATERIALS FOR THE ACCESSORY COMPONENTS YOU WILL SEE THE BOX NUMBER LISTED IN THE UPPER LEFT CORNER OF THE PAGE OR ON THE LEFT SIDE OF THE PAGE.

EACH CONSTRUCTION STEP THAT FOLLOWS THIS PAGE CALLS OUT THE WOOD COMPONENT BY SIZE AND BY THE PART NUMBER STAMPED ON THE END OF THE LUMBER. WHEN IN DOUBT ABOUT A PART CONSULT THE BILL OF MATERIALS AT THE FRONT OF THE MANUAL, LOOK AT THE IMAGE AND COMPARE THE SIZE OF THE PART TO THE IMAGE DESCRIPTION.

STEP 1A: PRE-DRILL HOLES

1: PRE-DRILL 1/8" HOLES AT THE LOCATIONS SHOWN IN THE 2 PARTS BELOW.
NOTE THIS WILL REQUIRE A 1/8" DRILL BIT THAT IS LONGER THAN 3".



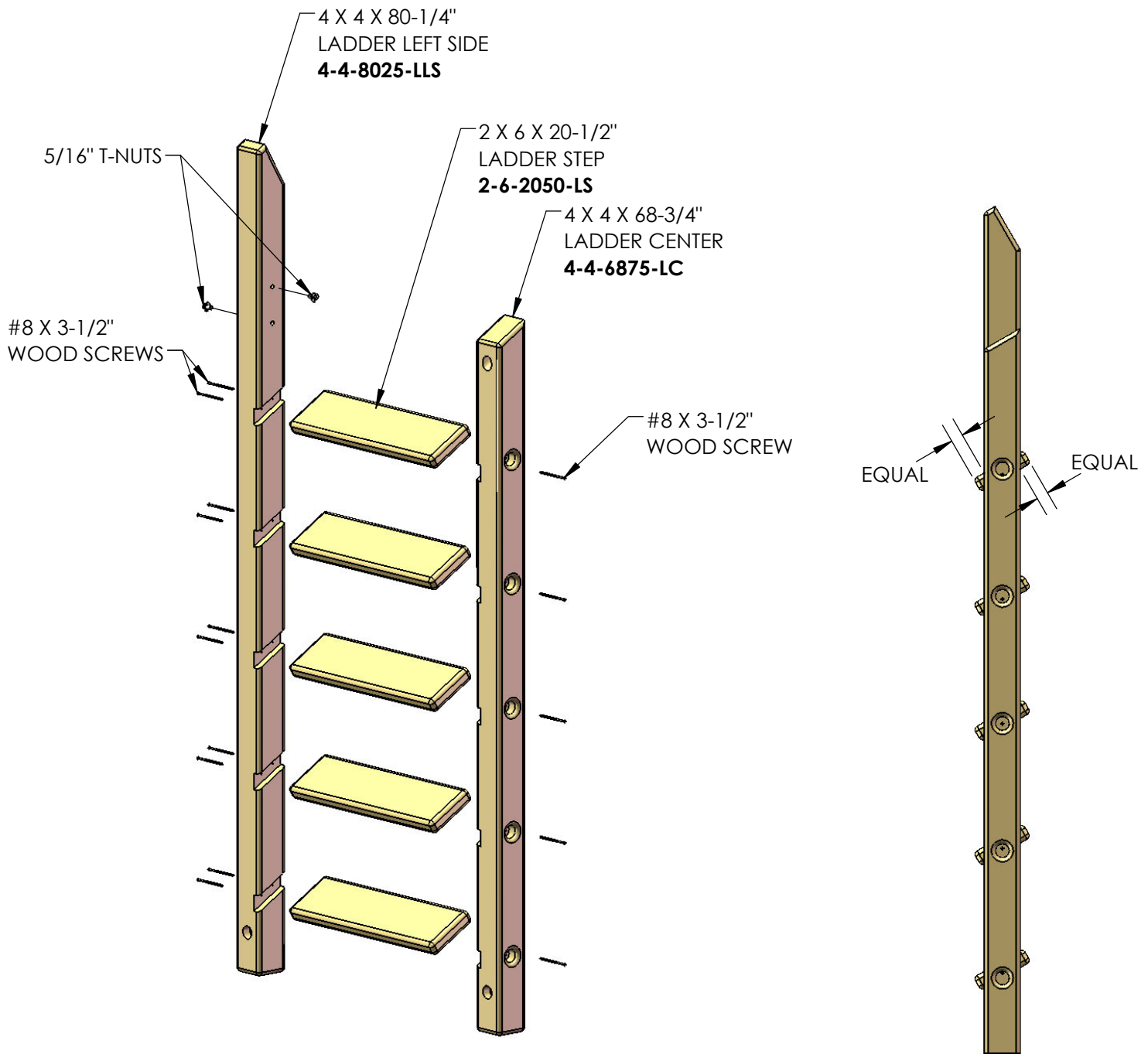
STEP 1B: ASSEMBLING THE STEP LADDER

1: LAY THE LEFT LADDER SIDE ON THE GROUND AND PLACE THE FIVE 2 X 6 X 20-1/2" LADDER STEPS INSIDE THE CHANNELS. LEAVE THE LADDER SIDE ON THE GROUND WITH THE LADDER STEPS STICKING UP. YOU MAY HAVE TO USE A RUBBER Mallet TO INSERT STEPS.

2: THE NOTCHES ON THE 4 X 4 X 68-3/4" LADDER CENTER WILL MATCH UP WITH THE LADDER STEPS PLACED PREVIOUSLY. MAKE SURE THE STEPS OVERHANG THE SIDES EQUALLY (SEE RIGHT IMAGE BELOW). ATTACH THE LADDER CENTER TO THE LADDER STEPS USING A 3-1/2" WOOD SCREW IN EACH BOARD, STARTING THE SCREW FROM INSIDE EACH COUNTERBORE.

3: CAREFULLY FLIP THE ASSEMBLY OVER SO THE LADDER CENTER IS RESTING ON THE GROUND. MAKE SURE THE STEPS OVERHANG THE SIDES EQUALLY AS BEFORE. FASTEN THE LADDER STEPS TO THE LADDER LEFT SIDE WITH TWO #8 X 3-1/2" WOOD SCREWS IN EACH STEP.

4: INSTALL TWO 5/16" T-NUTS INTO THE HOLES JUST ABOVE THE STEPS.



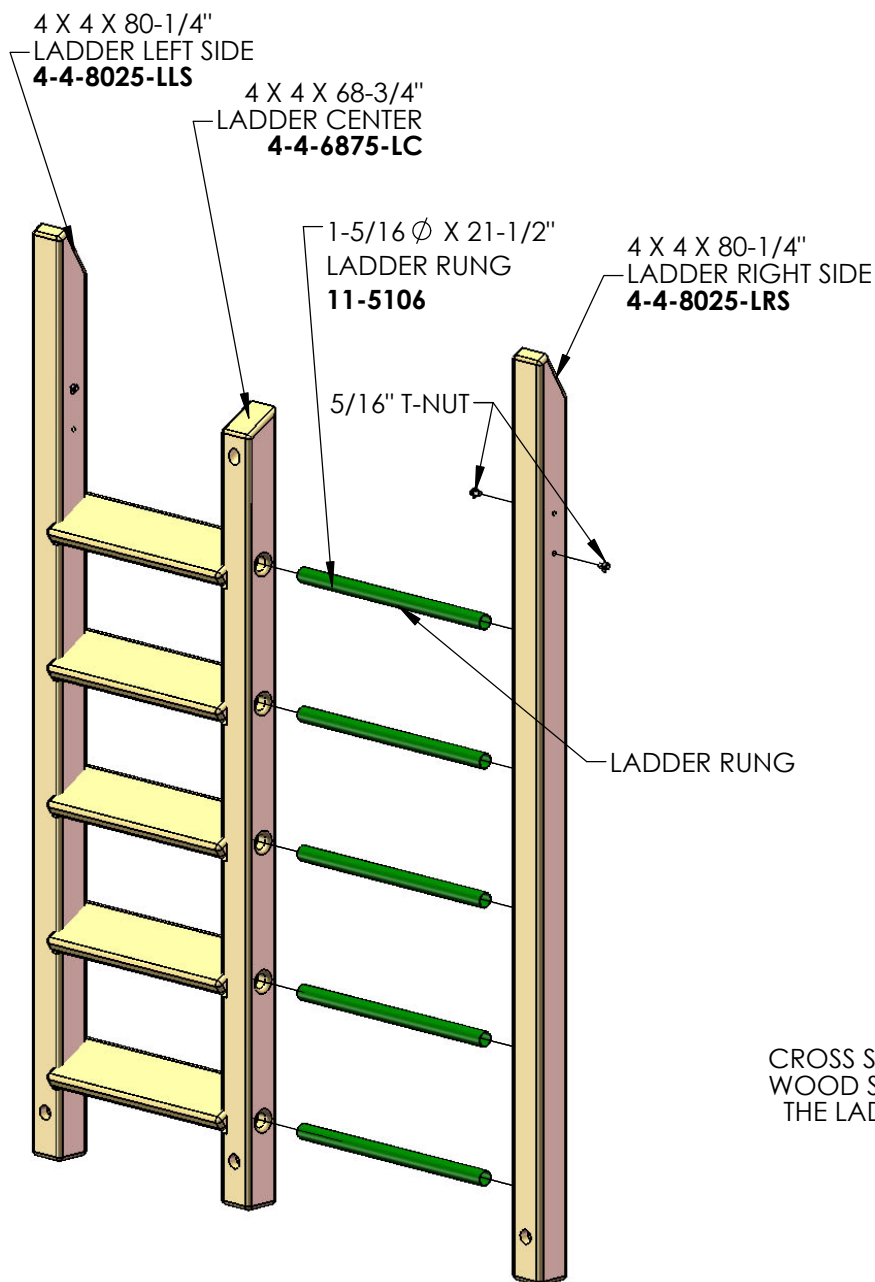
STEP 1C: ASSEMBLING THE RUNG LADDER

1: LAY THE LEFT LADDER SIDE ON THE GROUND AND PLACE THE FIVE RUNGS INSIDE THE COUNTER BORES OF THE LADDER CENTER. YOU MAY HAVE TO USE A RUBBER Mallet TO SEAT THE RUNGS.

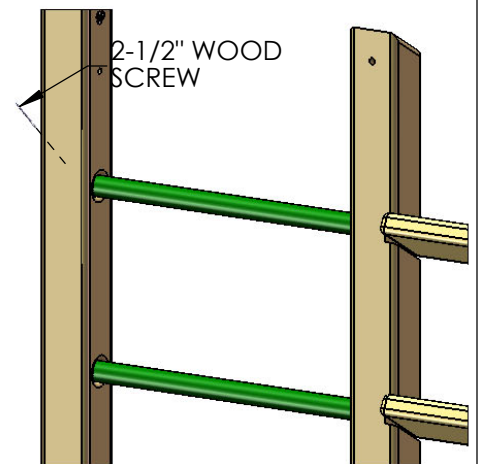
2: LINE UP THE LADDER RUNG HOLES IN THE LADDER RIGHT SIDE WITH THE METAL LADDER RUNGS PREVIOUSLY INSTALLED. USE A RUBBER Mallet OR A WOOD BLOCK TO SEAT THE RUNGS INTO THE COUNTERBORES OF THE LADDER RIGHT SIDE.

3: INSTALL T-NUTS INTO THE HOLES JUST ABOVE THE LADDER RUNGS.

4: IF THE RUNGS CAN SPIN, USE 2-1/2" WOOD SCREWS TO SECURE THEM (SEE RIGHT IMAGES BELOW). DRIVE THE SCREWS INTO THE LADDER SIDES AT AN ANGLE, FROM THE **BACK SIDE**. **NOTE: DO NOT COMPLETE THIS STEP UNTIL ENTIRE FORT IS ASSEMBLED IN CASE ADJUSTMENTS ARE REQUIRED.**

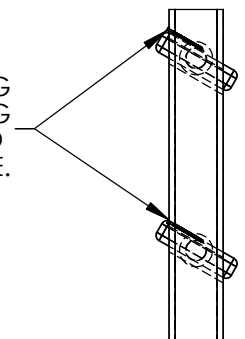


IF THE RUNGS ARE NOT SECURE/SPIN IN THE HOLES; USE A 2-1/2" WOOD SCREW TO SECURE. DRIVE SCREWS IN AT AN ANGLE AND FOR BETTER RESULTS, INTO THE SIDE SHOWN. (TO KEEP HIDDEN)



DO NOT COMPLETE THIS STEP UNTIL ENTIRE FORT HAS BEEN ASSEMBLED

CROSS SECTION SHOWING WOOD SCREWS PINCHING THE LADDER RUNGS INTO PLACE.



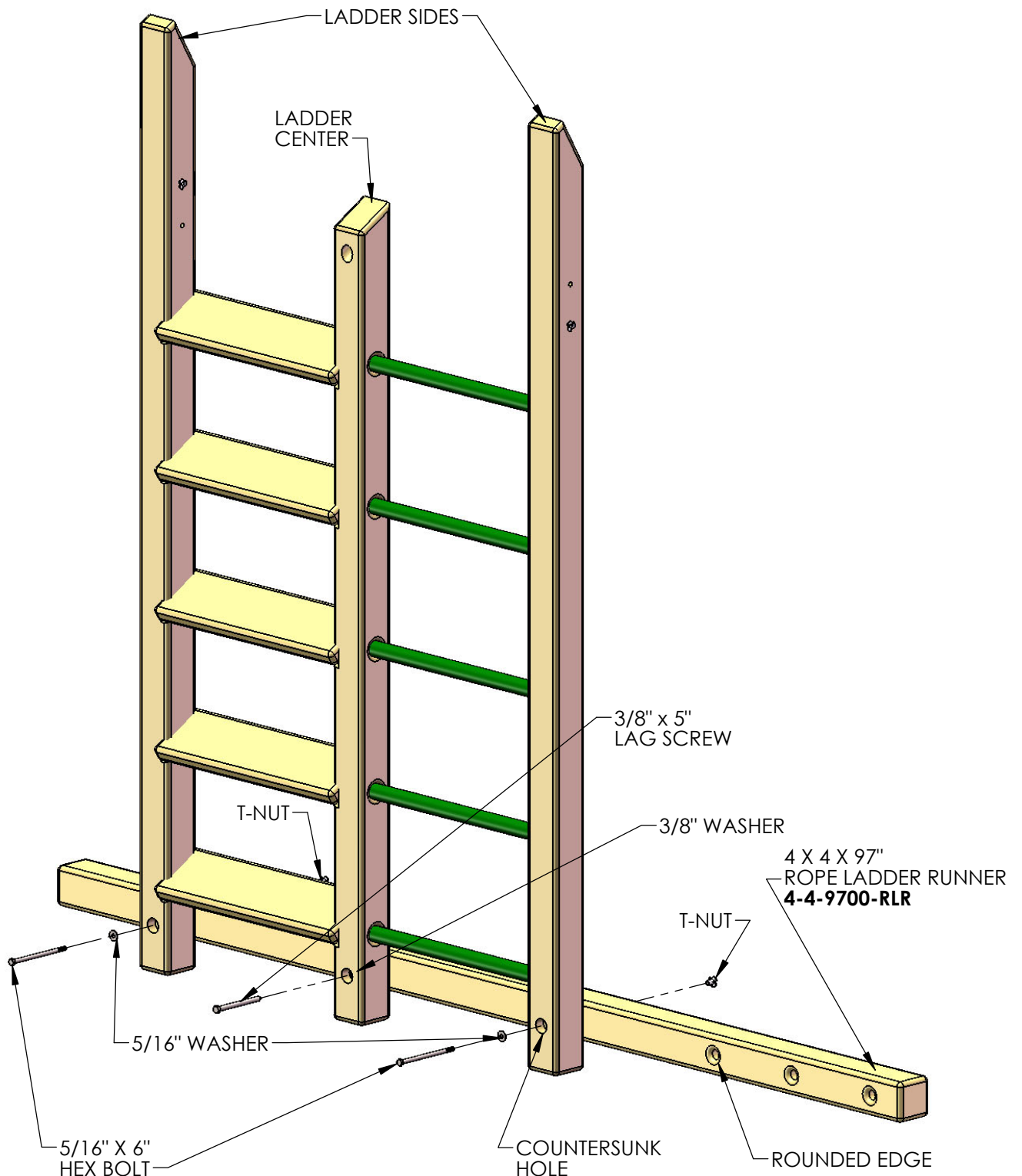
STEP 2: ATTACHING THE ROPE LADDER RUNNER

1: FIND THE 4 X 4 X 97" ROPE LADDER RUNNER. TAKE SPECIAL NOTE OF THE ROUNDED EDGE ON THE 7/8" HOLES ON THE END OF THE ROPE LADDER RUNNER.

2: LINE UP THE TWO 3/8" PILOT HOLES ON THE ROPE LADDER RUNNER TO THE COUNTER-SUNK HOLES ON THE LADDER SIDE PIECES. THE COUNTERSUNK HOLES OF THE LADDER ASSEMBLY WILL FACE OUTWARDS.

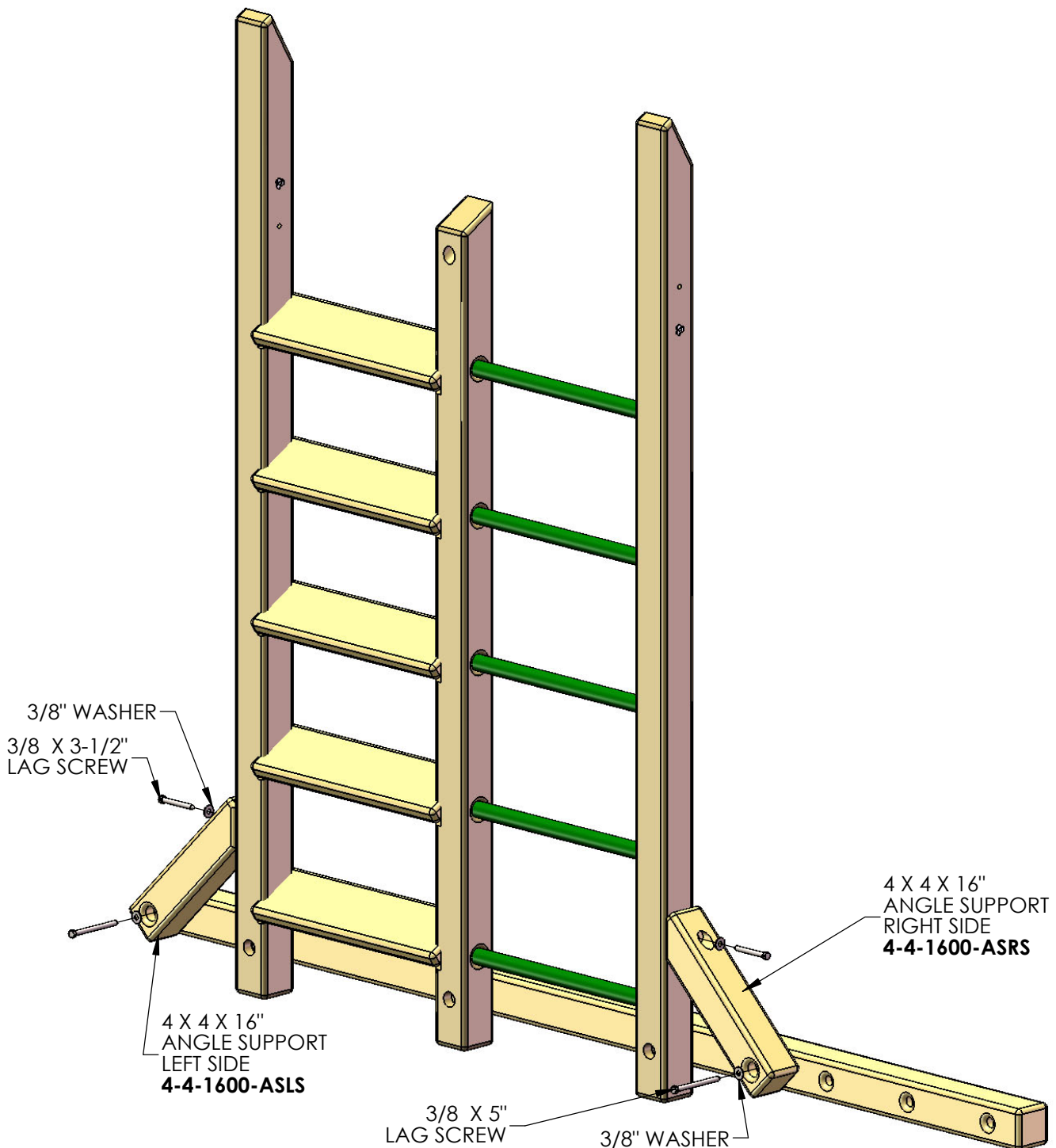
3: FIND TWO T-NUTS, AND SET WITH A HAMMER ON THE EXPOSED 3/8" HOLES OF THE ROPE LADDER RUNNER.

4: FASTEN THE ROPE LADDER RUNNER TO THE LADDER ASSEMBLY WITH 5/16 X 6" HEX BOLTS AND 5/16" WASHERS THROUGH THE COUNTER-SUNK HOLES OF THE LADDER SIDES AND INTO THE T-NUTS INSTALLED IN THE ROPE LADDER RUNNER. ATTACH THE LADDER CENTER TO THE ROPE LADDER RUNNER USING ONE 3/8" X 5" LAG SCREW AND ONE 3/8" WASHER.



STEP 3: INSTALLING ANGLE SUPPORTS

- 1: MAKE SURE THE LADDER ASSEMBLY IS SQUARE. FIND TWO 4 X 4 X 16" ANGLE SUPPORTS, 1 LEFT AND 1 RIGHT.
- 2: PLACE THE ANGLE SUPPORTS ON THE LADDER ASSEMBLY SO THAT THE ANGLED END RESTS AGAINST THE LADDER SIDES, AND THE COUNTER-SUNK HOLE ON THE FLAT END FACES OUT. CENTER THE COUNTER-SUNK HOLES ON THEIR RESPECTIVE BOARDS BEFORE ATTACHING.
- 3: FASTEN THE ANGLED END TO THE LADDER SIDE WITH ONE 3/8 X 3-1/2" LAG SCREW WITH A 3/8" WASHER.
- 4: FASTEN THE FLAT END TO THE ROPE LADDER RUNNER WITH ONE 3/8 X 5" LAG SCREW WITH A 3/8" WASHER.
- 5: REPEAT STEPS 2-4 TO FASTEN THE ANGLE SUPPORT TO THE OPPOSITE SIDE OF THE LADDER ASSEMBLY.



STEP 4: ASSEMBLING THE ROCK WALL

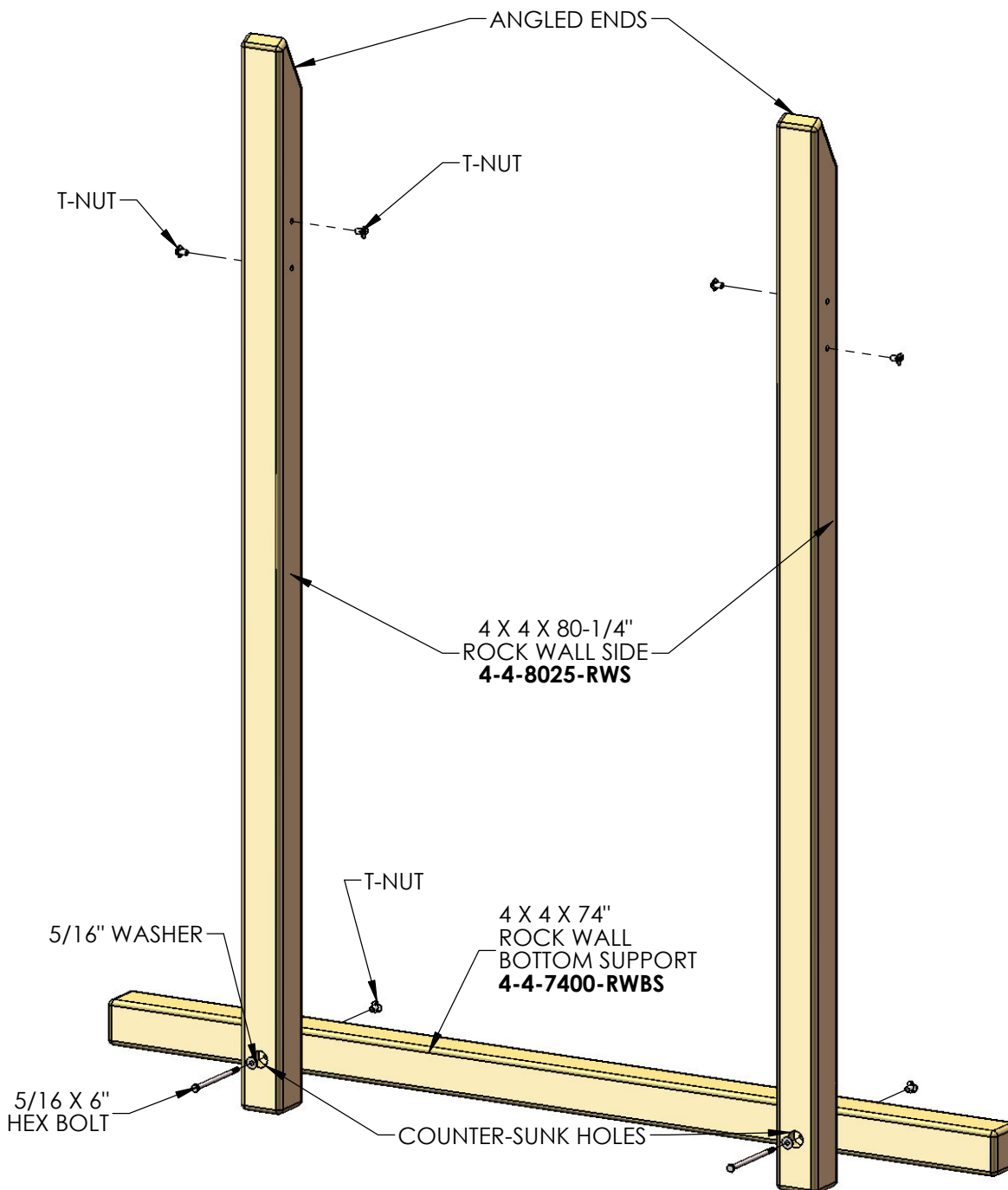
1: START WITH THE 4 X 4 X 80-1/4" ROCK WALL SIDES. THE SIDES SHOULD BE POSITIONED IN A MANNER THAT ALLOWS THE ANGLED ENDS TO FACE THE SAME WAY. IT SHOULD ALSO BE NOTED THAT THERE ARE TWO 3/8" HOLES JUST BELOW THE ANGLED ENDS.

2: INSTALL T-NUTS INTO THE HOLES JUST BELOW THE ANGLED ENDS. THE BOTTOM HOLES WILL GET A T-NUT ON THE OUTSIDE, AND THE TOP HOLES WILL GET A T-NUT ON THE INSIDE.

3: FIND THE 4 X 4 X 74" ROCK WALL BOTTOM SUPPORT. LINE UP THE 3/8" PILOT HOLES ON THE ROCK WALL BOTTOM SUPPORT TO THE COUNTER-SUNK HOLES ON THE ROCK WALL SIDES.

4: FIND TWO T-NUTS, AND SET WITH A HAMMER ON THE EXPOSED 3/8" HOLES OF THE ROCK WALL BOTTOM SUPPORT.

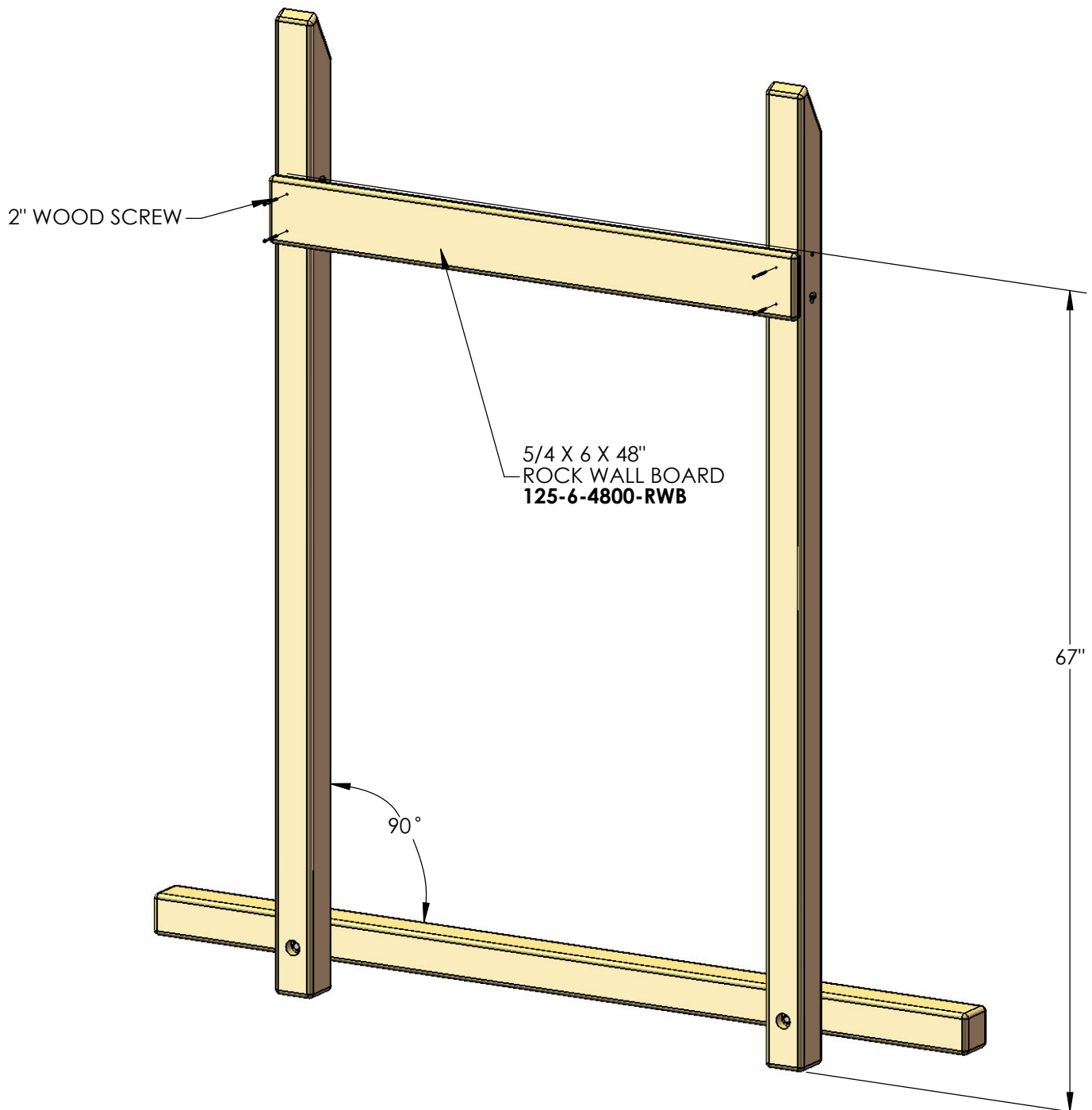
5: FASTEN THE ROCK WALL BOTTOM SUPPORT TO THE ROCK WALL SIDES WITH 5/16 X 6" HEX BOLTS AND 5/16" WASHERS THROUGH THE COUNTER-SUNK HOLES OF THE ROCK WALL SIDES AND INTO THE T-NUTS INSTALLED IN THE ROCK WALL BOTTOM SUPPORT.



STEP 5: ASSEMBLING THE ROCK WALL

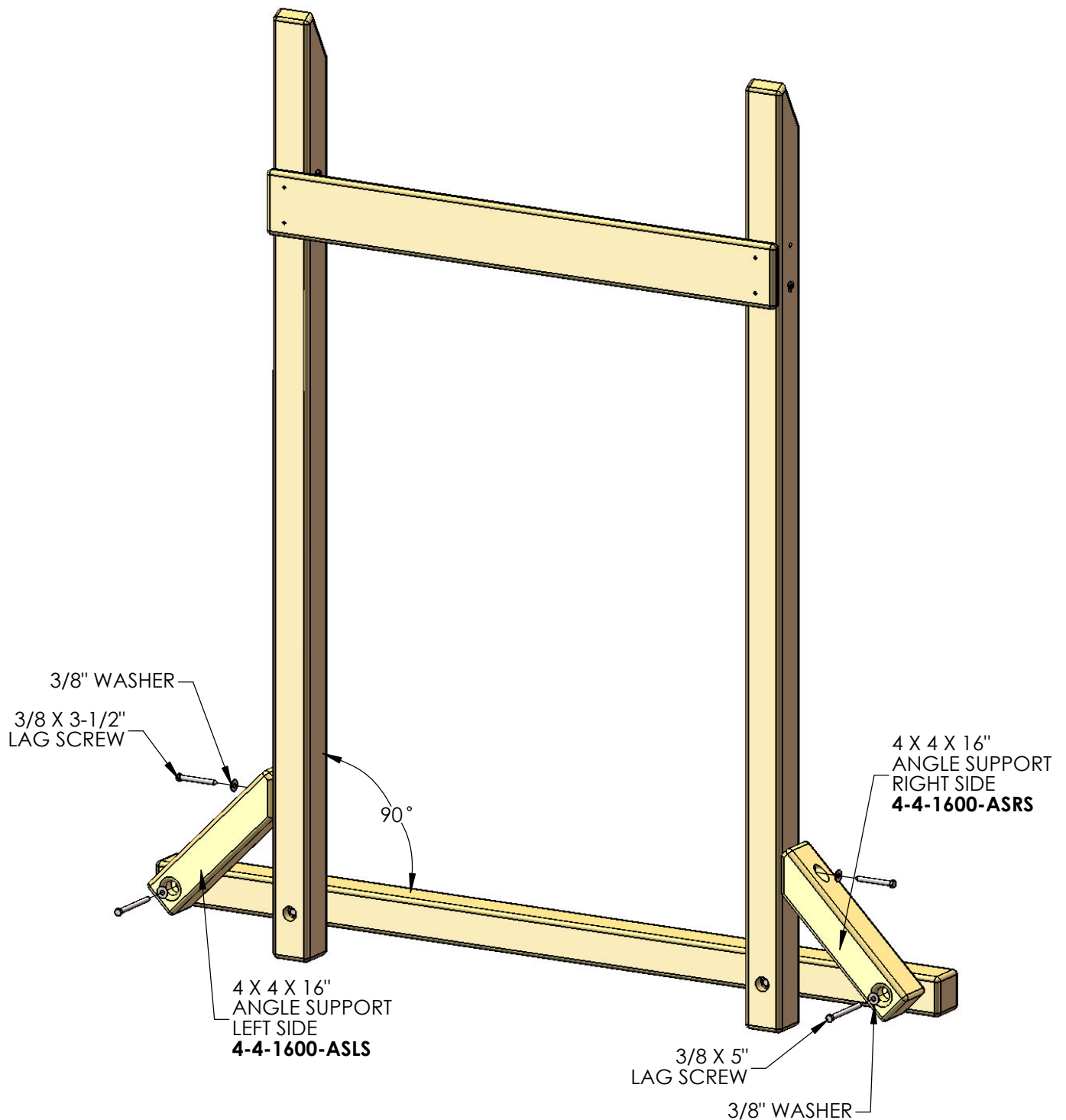
1: MEASURE 67" FROM THE BOTTOM OF EACH OF THE ROCK WALL SIDES AND MARK THIS LOCATION.

2: BEFORE INSTALLING BOARDS, MAKE SURE THAT THE ROCK WALL SIDES ARE SQUARE TO THE ROCK WALL BOTTOM SUPPORT. ONCE THE ROCK WALL SIDES ARE SQUARE, LAY THE 5/4 X 6 X 48" ROCK WALL BOARD ON THE ROCK WALL SIDES WITH THE TOP OF THE BOARD PLACED AT THE 67" MARK PREVIOUSLY MADE. ATTACH WITH TWO 2" WOOD SCREWS PER SIDE.



STEP 6: INSTALLING ANGLE SUPPORTS

- 1: MAKE SURE THE ROCK WALL ASSEMBLY IS SQUARE. FIND TWO 4 X 4 X 16" ANGLE SUPPORTS, 1 LEFT AND 1 RIGHT.
- 2: PLACE THE ANGLE SUPPORTS ON THE ROCK WALL ASSEMBLY SO THAT THE ANGLED END RESTS AGAINST THE ROCK WALL SIDES, AND THE COUNTER-SUNK HOLE ON THE FLAT END FACES OUT. CENTER THE COUNTER-SUNK HOLES ON THEIR RESPECTIVE BOARDS BEFORE ATTACHING.
- 3: FASTEN THE ANGLED END TO THE ROCK WALL SIDE WITH ONE 3/8 X 3-1/2" LAG SCREW WITH A 3/8" WASHER.
- 4: FASTEN THE FLAT END TO THE ROCK WALL BOTTOM SUPPORT WITH ONE 3/8 X 5" LAG SCREW WITH A 3/8" WASHER.
- 5: REPEAT STEPS 2-4 TO FASTEN THE ANGLE SUPPORT TO THE OPPOSITE SIDE OF THE ROCK WALL ASSEMBLY.



STEP 7: INSTALLING OUTER FORT SUPPORTS

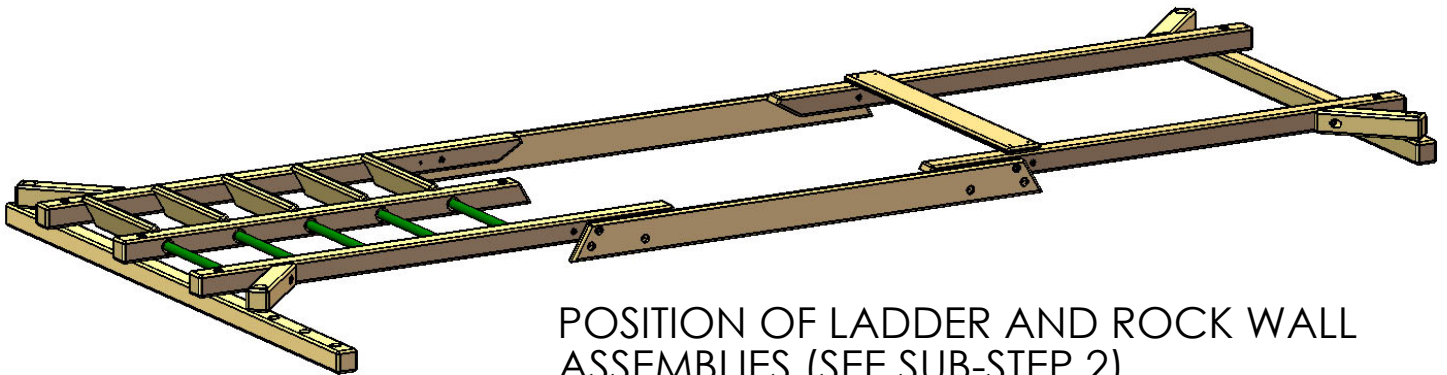
1: FIND THE TWO 2 X 6 X 79-1/4" OUTER FORT SUPPORTS. THE EASIEST WAY TO DIFFERENTIATE THE OUTER SUPPORTS FROM THE INNER SUPPORTS IS TO LOOK FOR THE COUNTER-SUNK HOLES AT 12-1/4" FROM EACH END. THE TWO BOARDS WITH THE HOLES CLOSEST TO THE BOTTOM (LONGER) SIDE ARE THE OUTER FORT SUPPORTS, THE BOARDS WITH THE HOLES CLOSEST TO THE TOP (SHORTER) SIDE ARE THE INNER FORT SUPPORTS.

2: LAY THE LADDER ASSEMBLY AND ROCK WALL ASSEMBLY FLAT ON THE GROUND, AND LINE UP THE 3/8" HOLE CLOSEST TO THE TOP WITH THE TOP HOLE OF THE OUTER FORT SUPPORT.

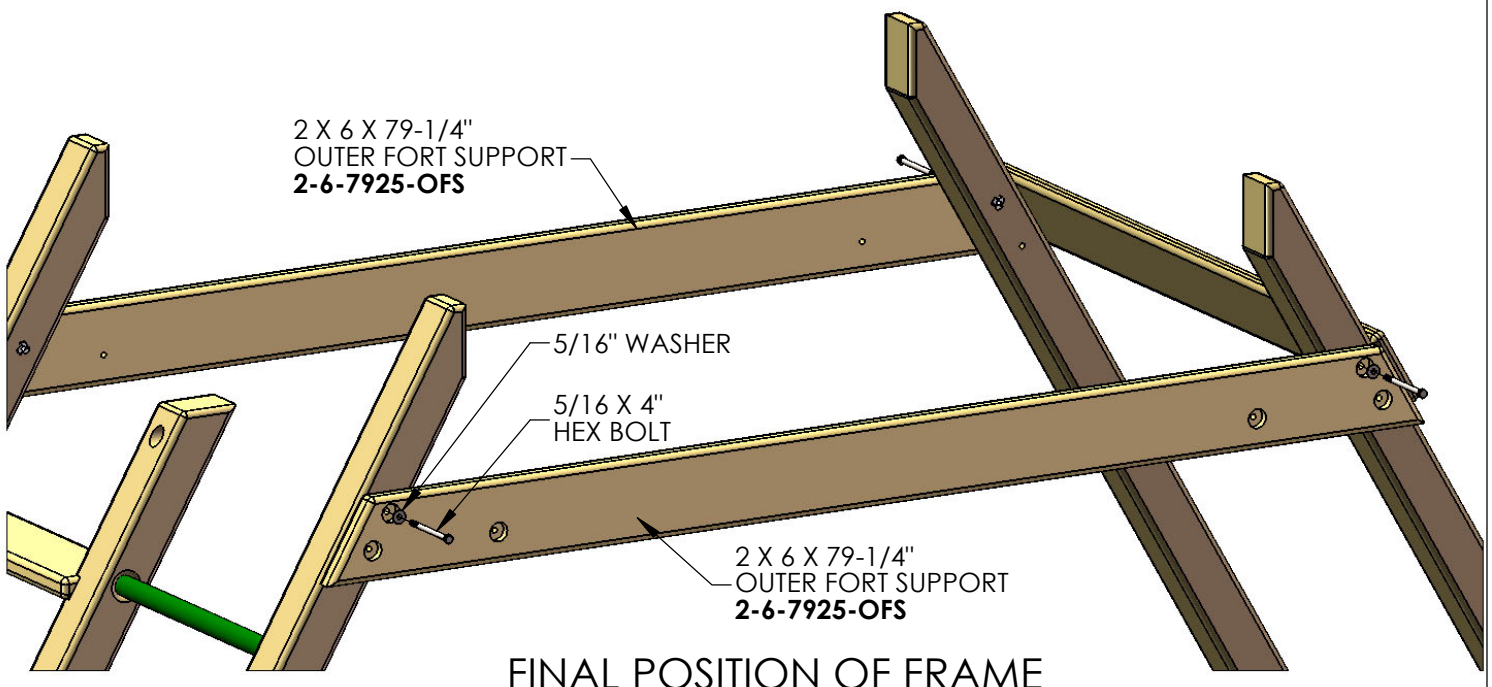
3: ATTACH THE OUTER FORT SUPPORT TO THE LADDER AND ROCK WALL ASSEMBLY WITH 5/16 X 4" HEX BOLTS AND 5/16" WASHERS.

4: REPEAT STEPS 2 AND 3 TO FASTEN THE OUTER FORT SUPPORT TO THE OPPOSITE SIDE OF THE FORT.

5: WITH HELP, LIFT UP THE LADDER ASSEMBLY AND ROCK WALL ASSEMBLY SO THAT THE LADDER SIDES AND ROCK WALL SIDES ARE FLUSH TO THE ANGLED SIDES OF THE OUTER FORT SUPPORT.



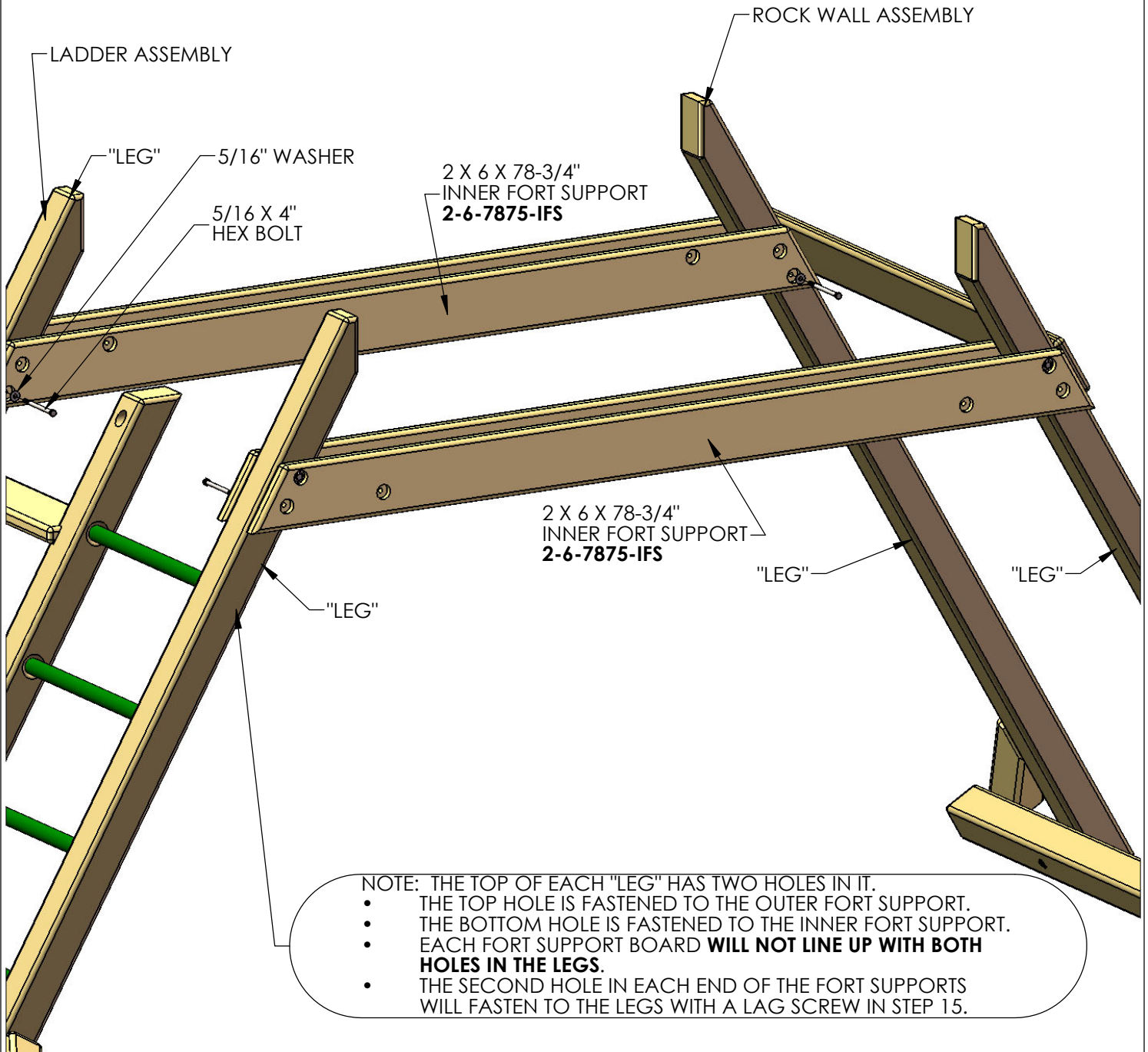
POSITION OF LADDER AND ROCK WALL ASSEMBLIES (SEE SUB-STEP 2)



FINAL POSITION OF FRAME

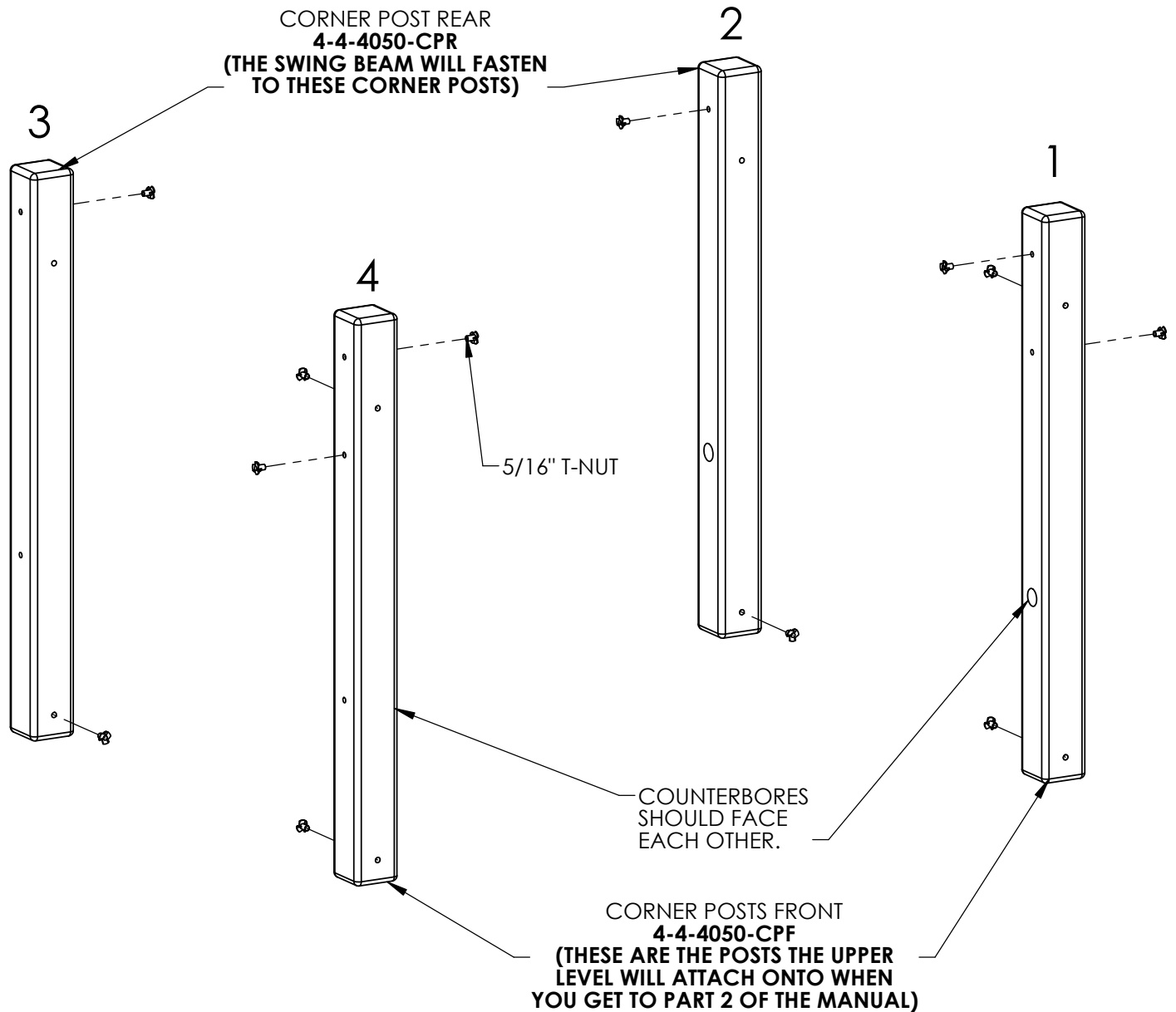
STEP 8: INSTALLING INNER FORT SUPPORTS

- 1: FIND THE TWO 2 X 6 X 78-3/4" INNER FORT SUPPORTS.
- 2: LINE UP THE BOTTOM "LEG" HOLE WITH THE BOTTOM HOLE OF THE INNER FORT SUPPORT.
- 3: ATTACH THE INNER FORT SUPPORT TO THE LADDER ASSEMBLY WITH 5/16 X 4" HEX BOLTS AND 5/16" WASHERS.
- 4: REPEAT STEPS 2 AND 3 TO FASTEN THE INNER FORT SUPPORT TO THE ROCK WALL ASSEMBLY.



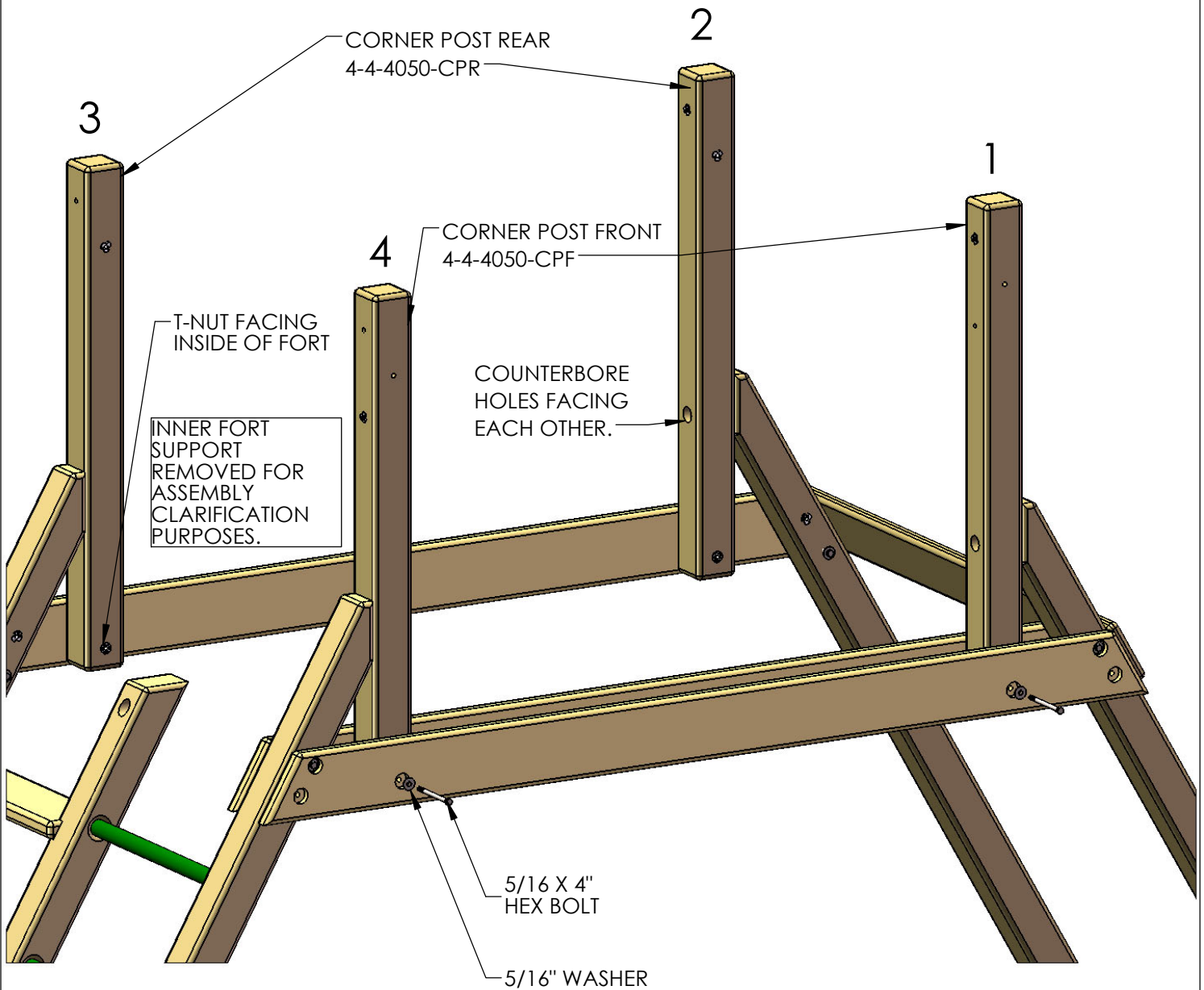
STEP 9: INSTALLING T-NUTS ON CORNER POSTS

- 1: FIND TWO 4 X 4 X 40-1/2" FRONT CORNER POSTS AND TWO 4 X 4 X 40-1/2" REAR CORNER POSTS.
- 2: USING THE DIAGRAM BELOW, INSTALL T-NUTS INTO THE APPROPRIATE HOLES. PLACE T-NUTS INTO THE HOLES OF THE CORNER POST AND SET WITH A HAMMER.
- 3: THE CORNER POSTS ARE SHOWN RELEVANT TO THEIR ORIENTATION ON THE UNIT.



STEP 10: INSTALLING CORNER POSTS

- 1: TAKE THE CORNER POSTS WITH THE T-NUTS INSTALLED FROM THE PREVIOUS STEP AND ARRANGE THE POSTS IN THEIR PROPER ORIENTATION. (SHOWN BELOW WITH NUMBERS TO REFERENCE THE PREVIOUS STEP).
- 2: THE CORNER POSTS SHOULD BE ORIENTED WITH THE COUNTERBORE HOLES FACING TOWARD EACH OTHER ON BOTH SIDES. THE CORNER POSTS SHOULD BE PLACED BETWEEN THE INNER AND OUTER FORT SUPPORTS, AND REST FLUSH AGAINST THE ANGLED END OF THE LADDER AND ROCK WALL ASSEMBLIES. THE HOLES AT THE BOTTOM SHOULD BE LINED UP WITH THE COUNTER-SUNK HOLE OF THE OUTER FORT SUPPORT, AND THE T-NUTS ON THE HOLES SHOULD FACE EACH OTHER ON THE INSIDE OF THE FORT.
- 3: INSTALL THE CORNER POSTS WITH 5/16 X 4" HEX BOLTS AND 5/16" WASHERS.
- 4: DO NOT INSTALL ANY LAG SCREWS AT THIS TIME.



STEP 11: ATTACHING THE SWING BEAM PLATE TO THE SWING BEAM SIDE RAIL

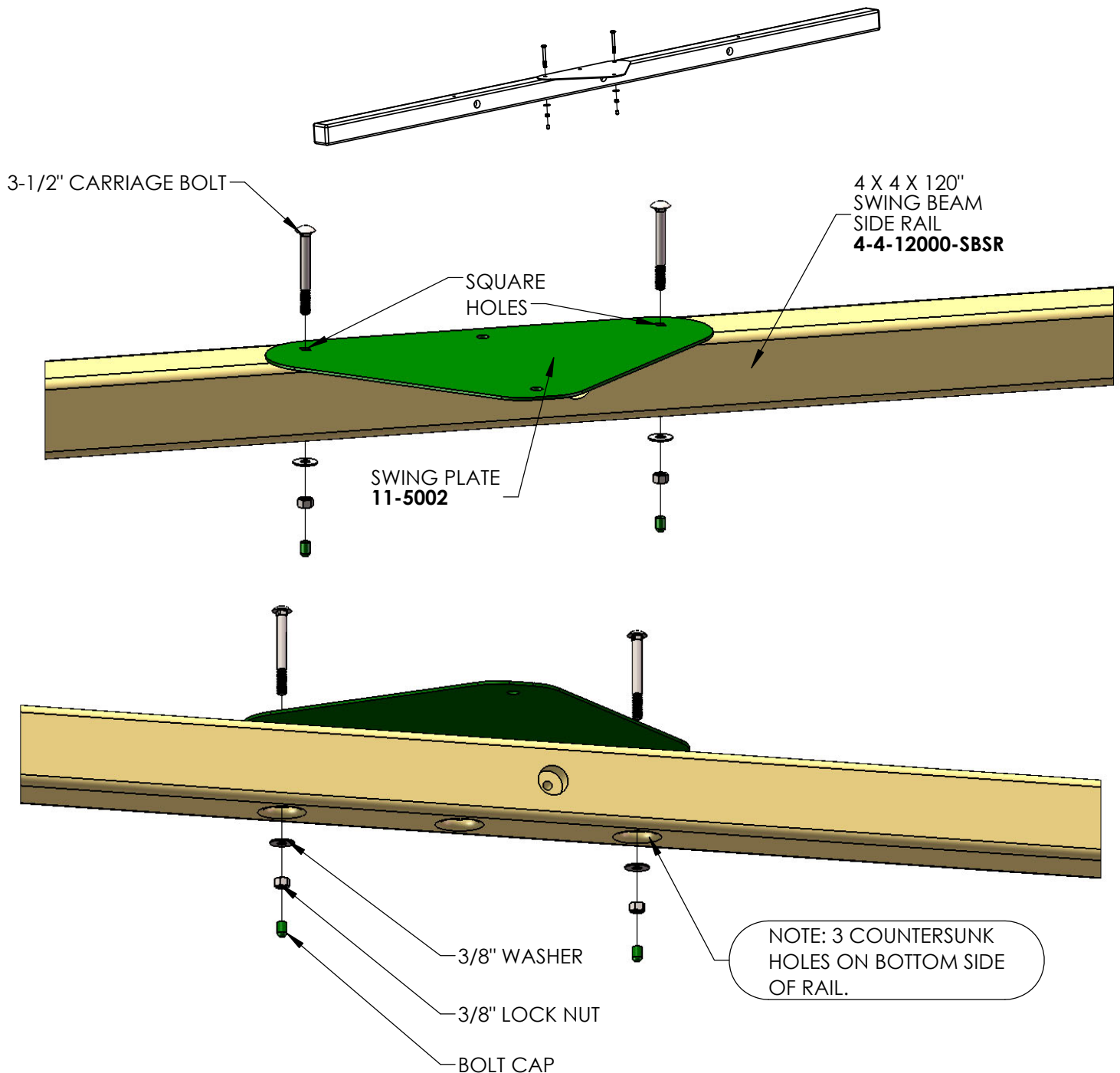
1: FIND THE 4 X 4 X 120" SWING BEAM SIDE RAIL. NOTE THE DIFFERENCE BETWEEN THE SWING BEAM SIDE RAIL AND THE SIDE RAIL. THE SWING BEAM SIDE RAIL WILL HAVE THREE MORE COUNTER SUNK HOLES ON ONE SIDE THAN THE SIDE RAIL.

2: FIND THE SWING BEAM PLATE. NOTICE THE TWO SQUARE HOLES ON THE SWING BEAM PLATE.

3: PLACE THE SWING BEAM PLATE ON TOP OF THE SWING BEAM SIDE RAIL AND LINE UP THE THREE HOLES ON THE PLATE WITH THE THREE HOLES ON THE SWING BEAM SIDE RAIL. MAKE SURE THE COUNTER-SUNK HOLES ARE ON THE OPPOSITE SIDE OF THE SWING BEAM PLATE.

4: FASTEN THE SWING BEAM PLATE TO THE SWING BEAM SIDE RAIL WITH TWO 3-1/2" CARRIAGE BOLTS. THE SQUARE NECK OF THE CARRIAGE BOLT WILL FIT INSIDE THE SQUARE HOLES OF THE SWING BEAM PLATE.

5: FINISH INSTALLING THE SWING BEAM PLATE TO THE SWING BEAM SIDE RAIL WITH 3/8" WASHERS, AND 3/8" LOCK NUTS. INSTALL BOLT CAPS OVER ANY EXPOSED THREADS.

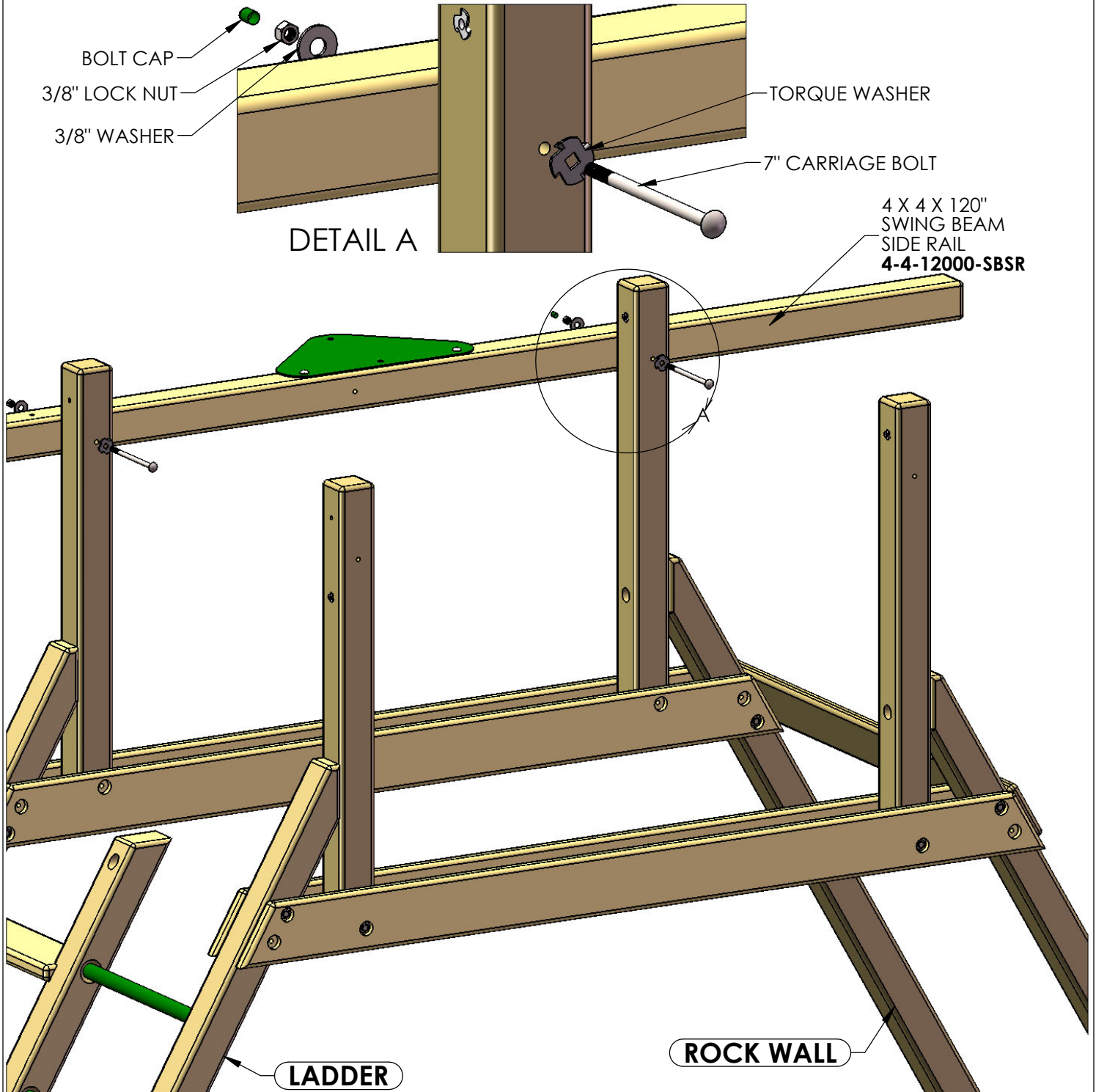


STEP 12: ATTACHING THE SWING BEAM SIDE RAIL

1: FIND TWO TORQUE WASHERS. PLACE A 7" CARRIAGE BOLT INSIDE THE TORQUE WASHER. PLACE THE TORQUE WASHER/CARRIAGE BOLT ASSEMBLY INTO THE HOLES OF THE CORNER POST SO THAT THE HEAD OF THE CARRIAGE BOLT IS INSIDE OF THE FORT.

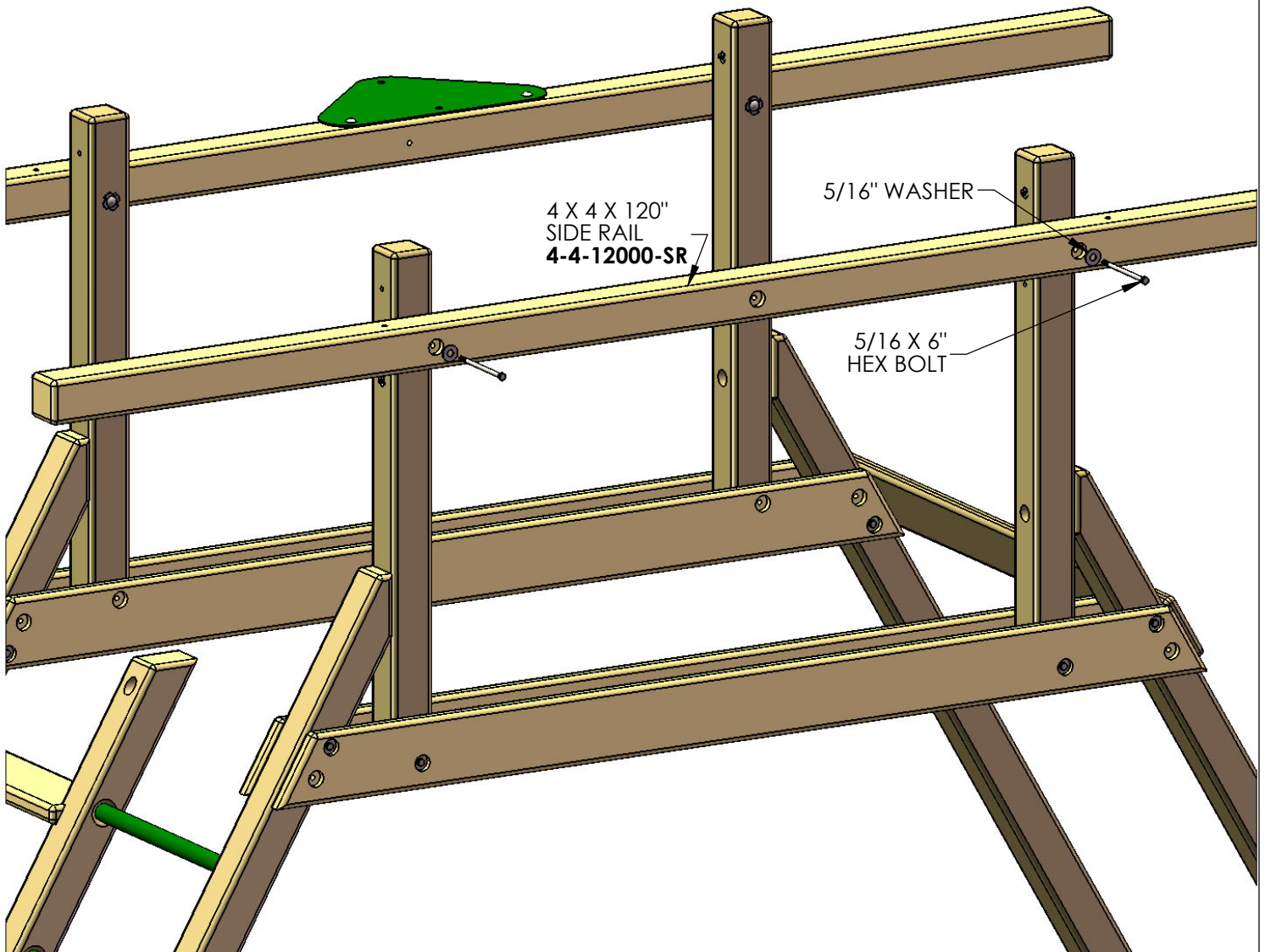
2: TAKE THE 4 X 4 X 120" SWING BEAM SIDE RAIL WITH THE SWING BEAM PLATE AND LINE UP THE PILOT HOLES IN THE CORNER POSTS WITH THE HOLES IN THE SWING BEAM SIDE RAIL. PUSH THE CARRIAGE BOLTS THROUGH THE HOLES IN THE SWING BEAM SIDE RAIL.

3: FASTEN THE SWING BEAM SIDE RAIL TO THE FORT WITH 3/8" HEX NUTS AND 3/8" WASHERS. COVER ANY EXPOSED THREADS WITH BOLT COVERS.



STEP 13: ATTACHING THE SIDE RAIL

- 1: TAKE THE 4 X 4 X 120" SIDE RAIL AND LINE UP THE PILOT HOLES IN THE CORNER POSTS WITH THE HOLES IN THE SIDE RAIL.
- 2: FASTEN THE SIDE RAIL TO THE FORT WITH 5/16 X 6" HEX BOLTS AND 5/16" WASHERS INTO THE T-NUTS OF THE CORNER POSTS.



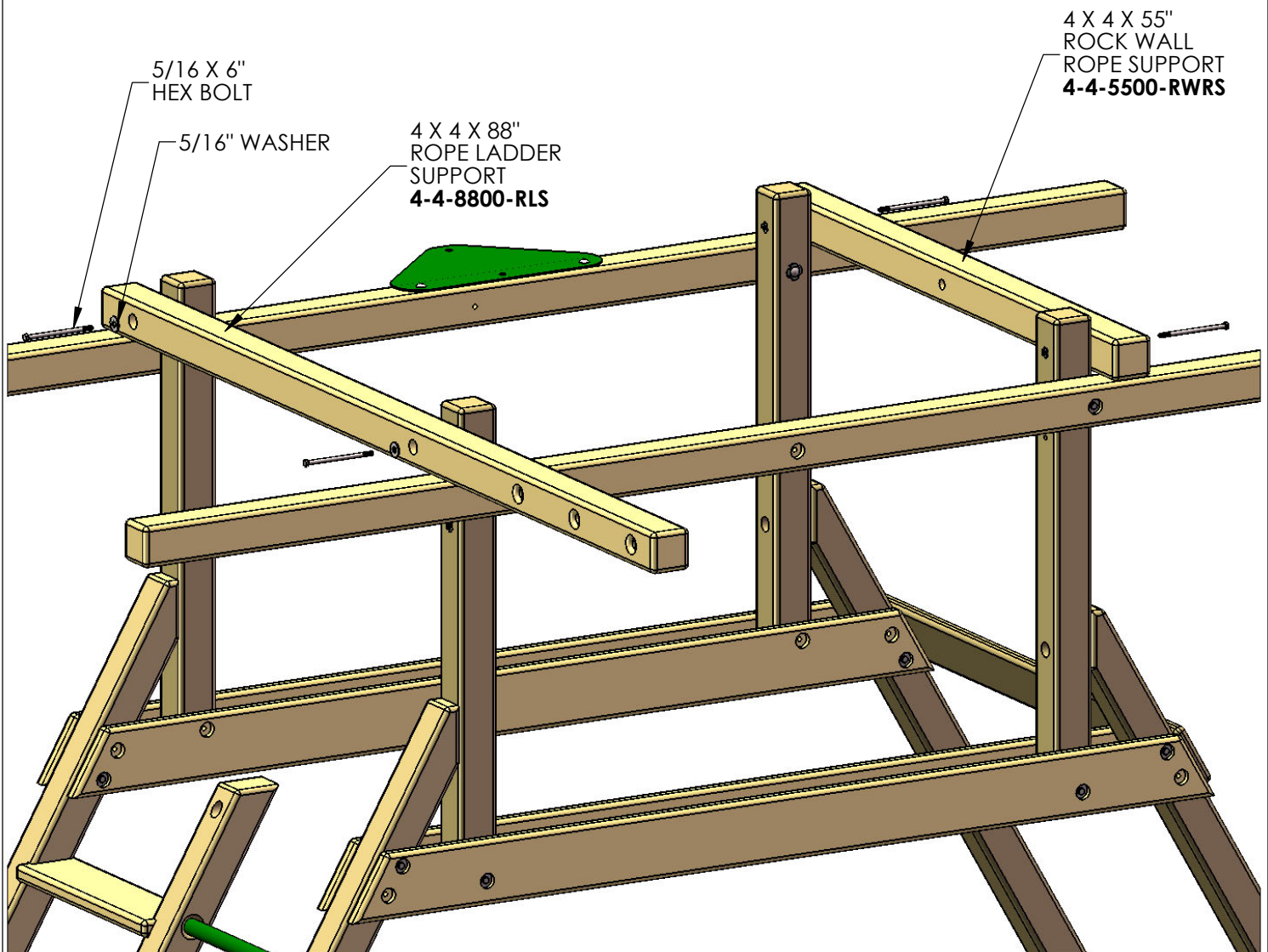
STEP 14: ATTACHING THE ROPE LADDER SUPPORT AND THE ROCK WALL ROPE SUPPORT

1: FIND THE 4 X 4 X 88" ROPE LADDER SUPPORT AND LAY IT ON TOP OF THE SIDE RAIL AND THE SWING BEAM SIDE RAIL ON THE LADDER SIDE OF THE FORT.

2: LINE UP THE COUNTER-SUNK HOLES OF THE ROPE LADDER SUPPORT WITH THE HOLES IN THE CORNER POSTS AND ATTACH WITH 5/16 X 6" HEX BOLTS WITH 5/16" WASHERS. THE THREE HOLES ON THE END OF THE ROPE LADDER SUPPORT SHOULD BE ON THE OPPOSITE SIDE OF THE SWING BEAM PLATE BEFORE INSTALLING.

3: FIND THE 4 X 4 X 55" ROCK WALL ROPE SUPPORT AND LAY IT ON TOP OF THE SIDE RAIL AND THE SWING BEAM SIDE RAIL ON THE ROCK WALL SIDE OF THE FORT.

4: LINE UP THE COUNTER-SUNK HOLES OF THE ROCK WALL ROPE SUPPORT WITH THE HOLES IN THE CORNER POSTS AND ATTACH WITH 5/16 X 6" HEX BOLTS WITH 5/16" WASHERS.

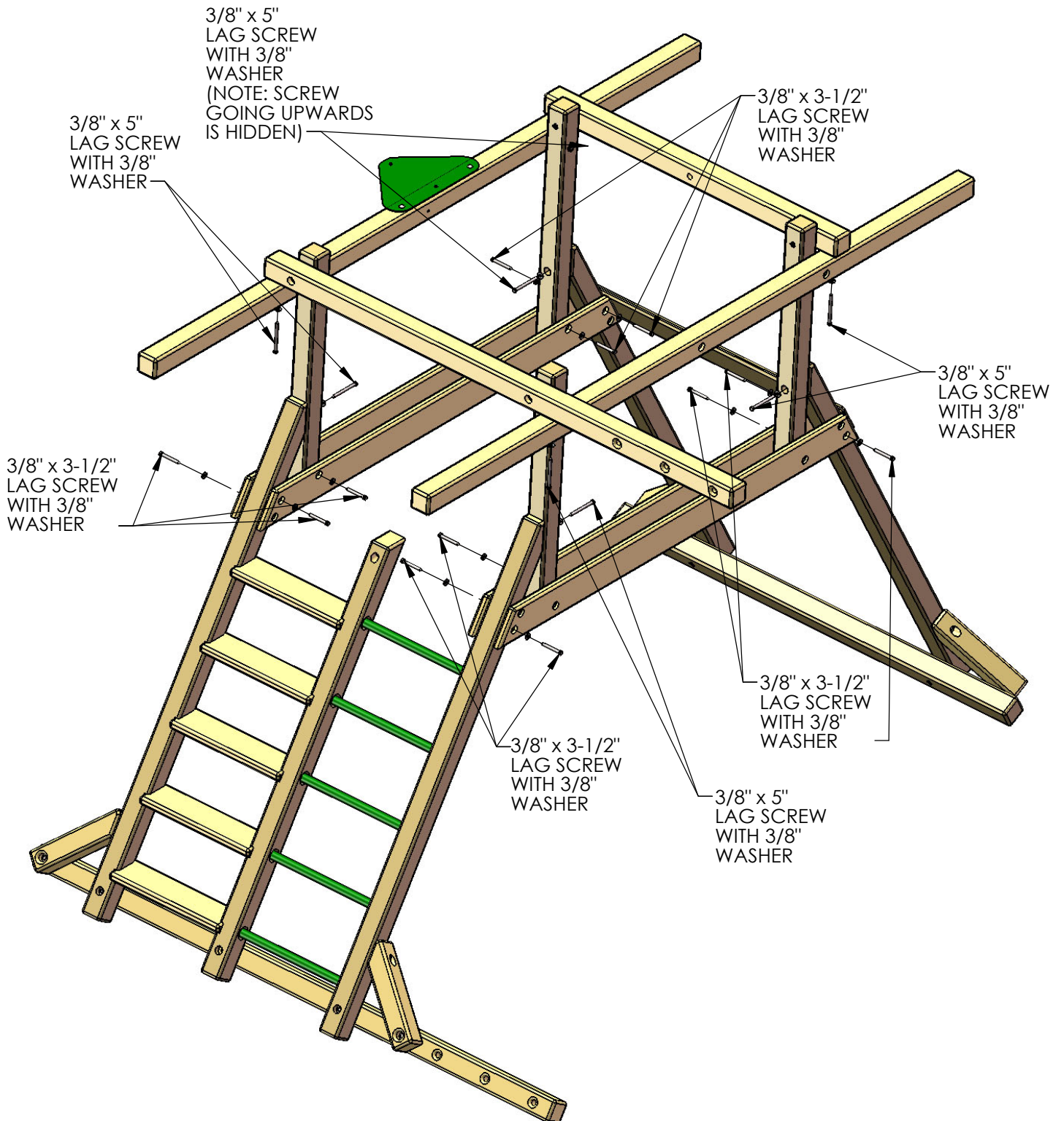


STEP 15: INSTALLING LAG SCREWS

1: MAKE SURE THAT THE UNIT IS LEVEL AND SQUARE.

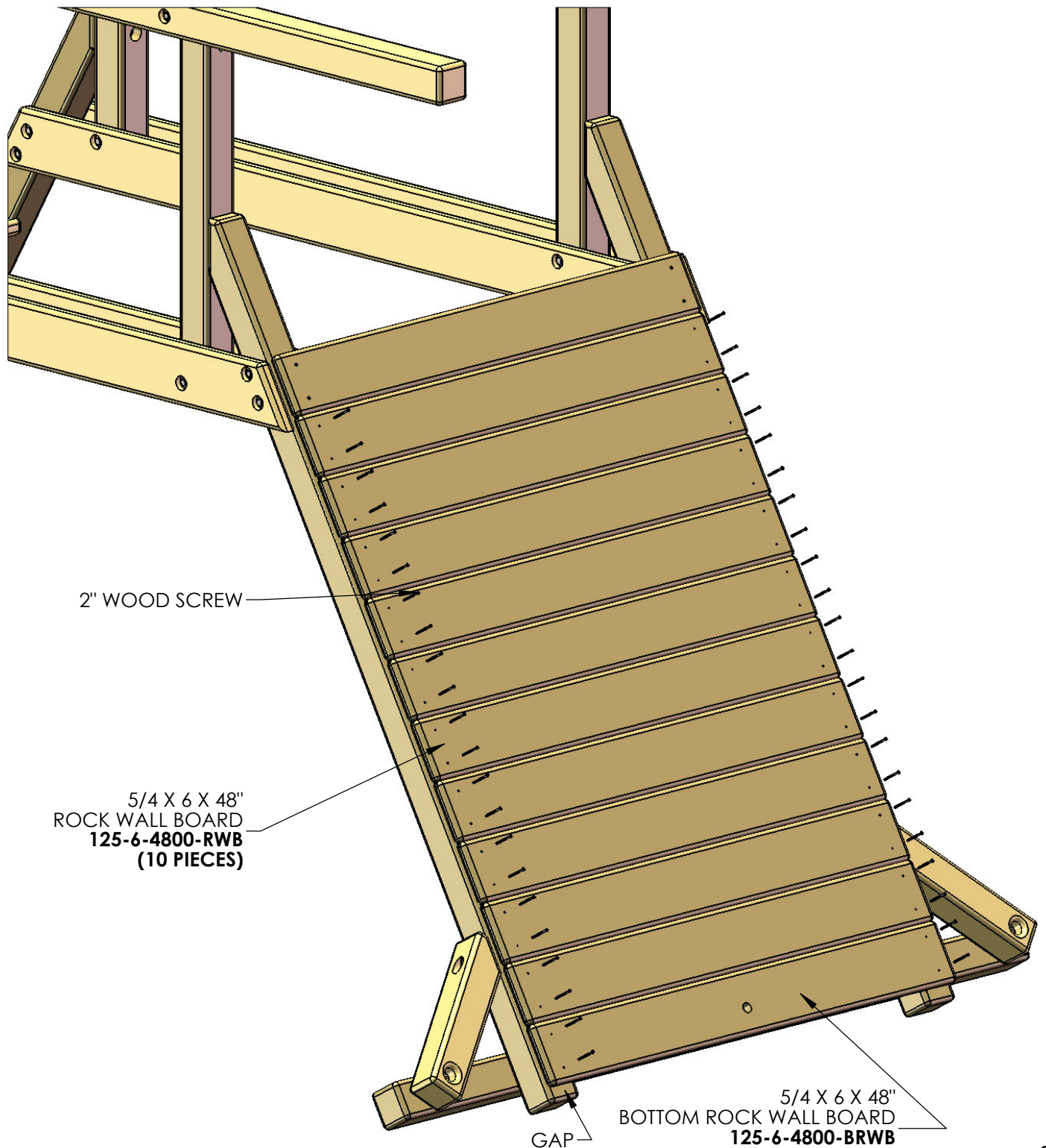
2: STARTING AT THE INNER AND OUTER FORT SUPPORTS, USE 3/8 X 3-1/2" LAG SCREWS WITH 3/8" WASHERS IN THE EMPTY HOLES ON THE 2 X 6 PARTS TO SECURE THE BASE OF THE FORT.

3: THE UPPER PART OF THE FORT NEEDS TO BE SECURED WITH 3/8 X 5" LAG SCREWS WITH 3/8" WASHERS IN THE EMPTY HOLES OF THE 4 X 4 PARTS.



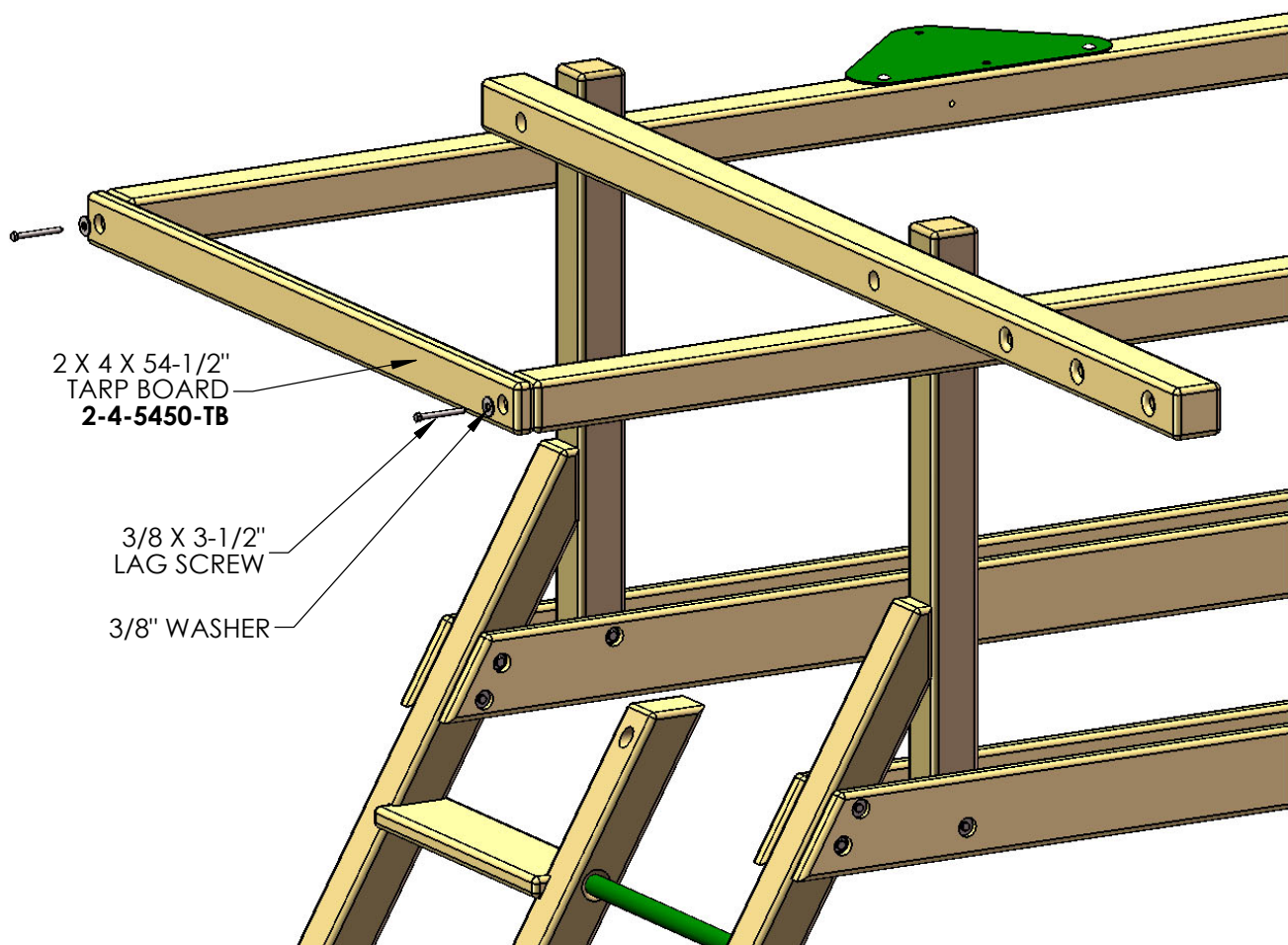
STEP 16: INSTALLING ROCK WALL BOARDS

- 1: FIND TEN 5/4 X 6 X 48" ROCK WALL BOARDS AND ONE 5/4 X 6 X 48" BOTTOM ROCK WALL BOARD.
- 2: LAY THE ROCK WALL BOARDS ACROSS THE ROCK WALL SIDES.
- 3: ATTACH THE ROCK WALL BOARDS WITH TWO 2" WOOD SCREWS PER END.
- 4: THE FINAL BOARD WILL BE THE 5/4 X 6 X 48" BOTTOM ROCK WALL BOARD WITH ONE HOLE IN THE CENTER. IT WILL ATTACH IN THE SAME MANNER AS THE OTHER ROCK WALL BOARDS.
- 5: AFTER ASSEMBLY, YOUR ROCK WALL MAY HAVE A GAP AT THE BOTTOM. THIS IS NORMAL DUE TO MILLING VARIANCES AND WOOD SHRINKAGE.



STEP 17: INSTALLING TARP BOARDS

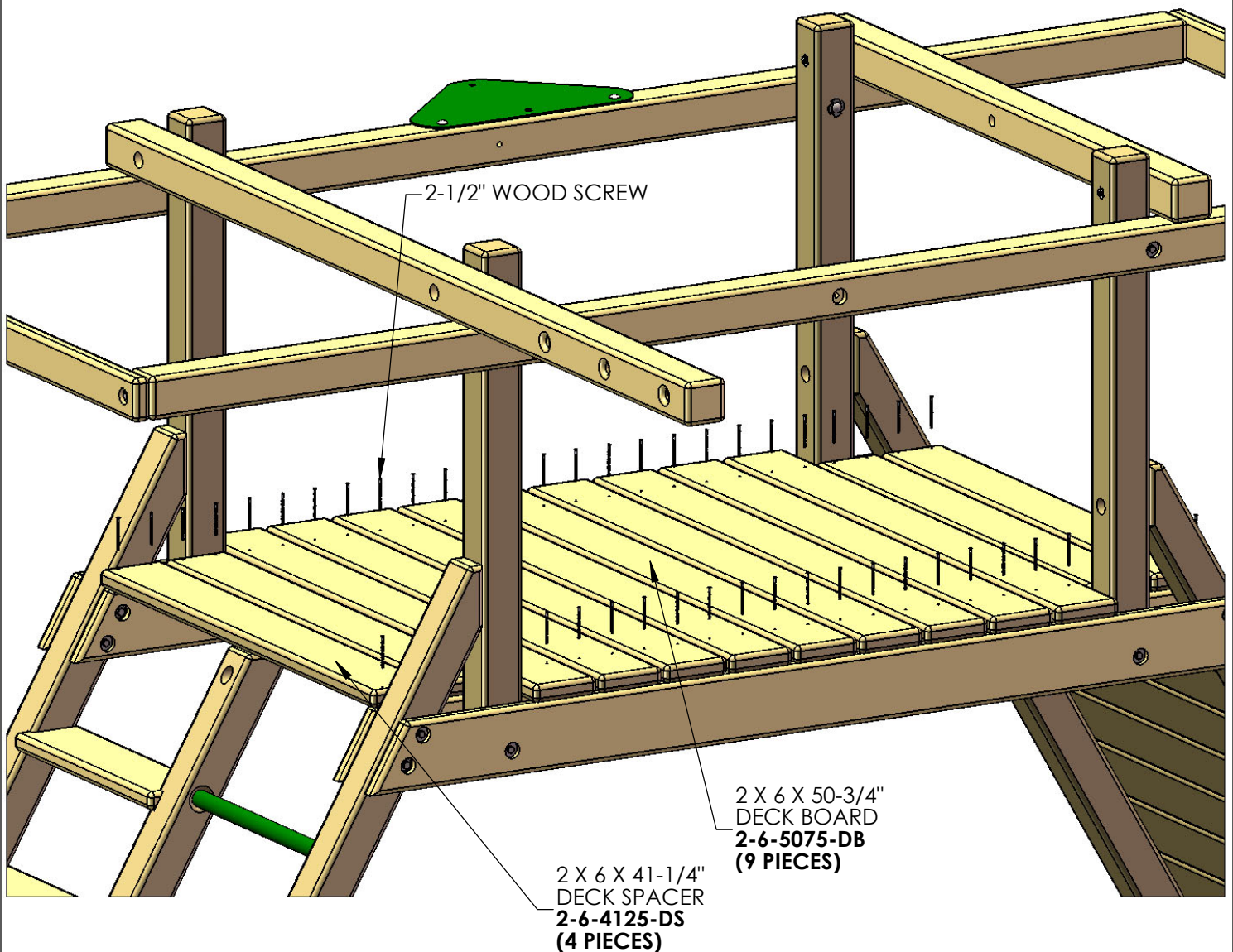
- 1: FIND TWO 2 X 4 X 54-1/2" TARP BOARDS.
- 2: CENTER THE BOARD ACROSS THE ENDS OF THE SWING BEAM SIDE RAIL AND THE SIDE RAIL.
- 3: ATTACH THE TARP BOARDS WITH 3/8 X 3-1/2" LAG SCREWS AND 3/8" WASHERS.
- 4: REPEAT THIS PROCESS ON THE OPPOSITE SIDE OF THE FORT.



STEP 18: DECK

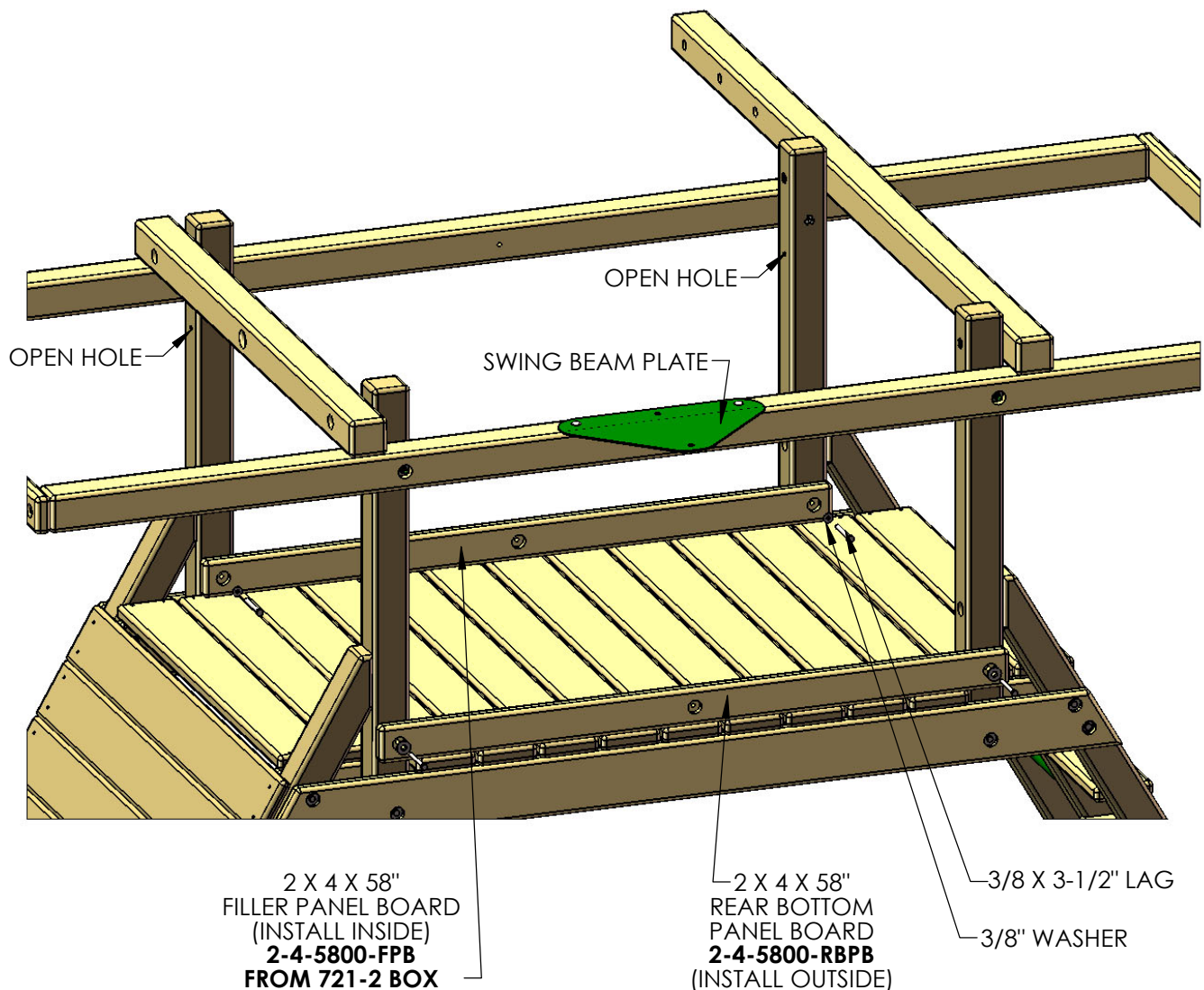
- 1: FIND NINE 2 X 6 X 50-3/4" DECK BOARDS.
- 2: LAY THE DECK BOARDS ACROSS THE INNER FORT SUPPORTS, BETWEEN THE BOTTOM AND REAR BOTTOM PANEL BOARDS, AND INSIDE THE AREA BETWEEN THE CORNER POSTS.
- 3: FIND FOUR 2 X 6 X 41-1/4" DECK SPACERS.
- 4: LAY TWO DECK SPACERS ACROSS THE INNER FORT SUPPORTS ON THE LADDER AND ROCK WALL SIDES OF THE FORT.
- 5: MAKE SURE THAT ALL BOARDS ARE EVENLY SPACED ACROSS THE DECK AND ATTACH THE DECK BOARDS AND DECK SPACERS TO THE FORT WITH TWO 2-1/2" WOOD SCREWS PER SIDE.

**MAKE SURE ALL BOARDS ARE EVENLY SPACED
ACROSS THE DECK BEFORE SECURING**



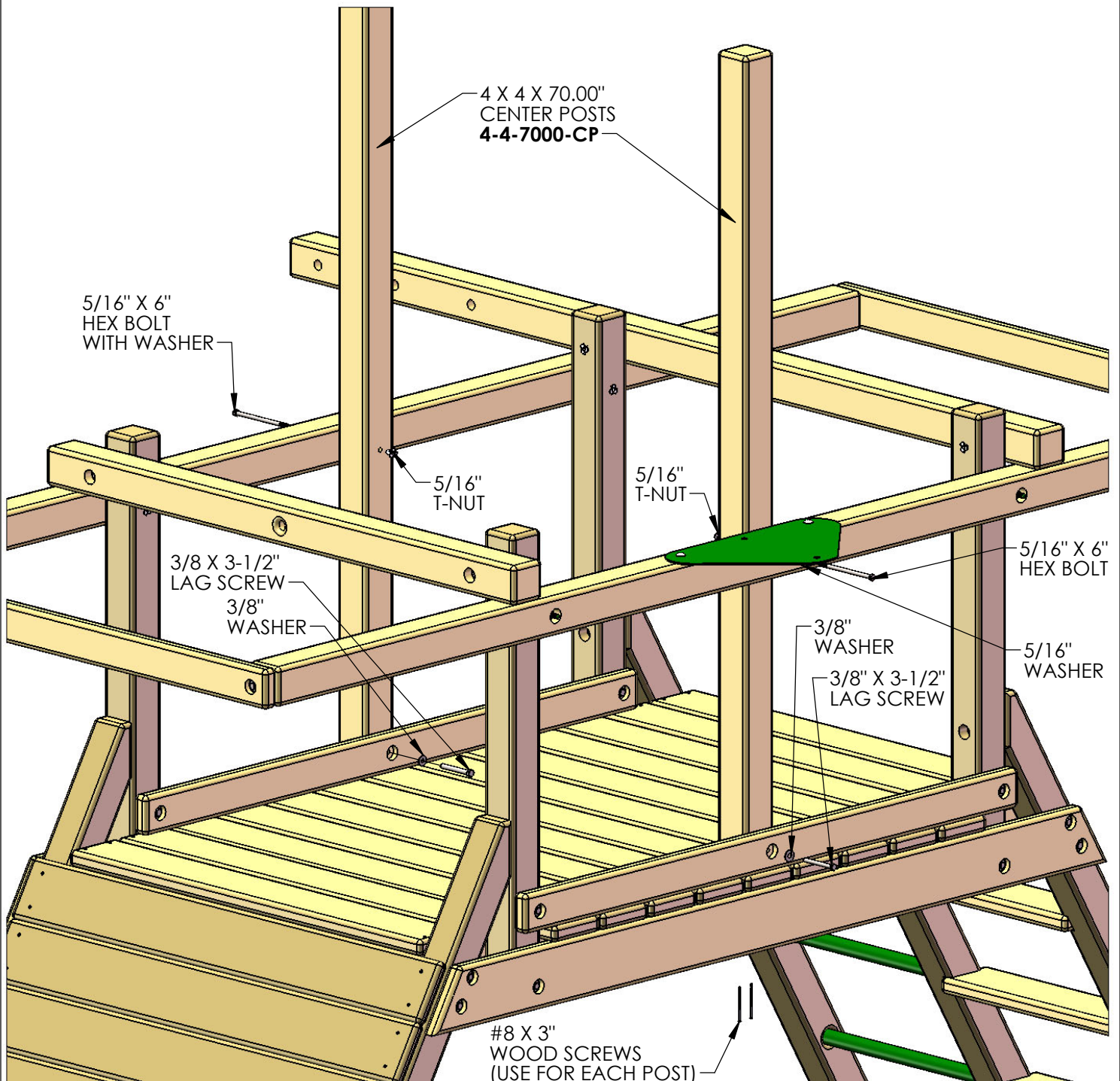
STEP 19: INSTALLING THE BOTTOM PANEL BOARDS

- 1: FIND ONE 2 X 4 X 58" REAR BOTTOM PANEL BOARD AND ONE 2 X 4 X 58" FILLER PANEL BOARD.
- 2: LAY ONE BOARD ACROSS THE DECK ON THE SWING BEAM SIDE OF THE FORT, CENTERED BETWEEN THE TWO CORNER POSTS (INSTALL OUTSIDE).
- 3: ATTACH THE REAR BOTTOM PANEL BOARD WITH 3/8 X 3-1/2" LAG SCREWS AND 3/8" WASHERS.
- 4: LAY ONE BOARD ACROSS THE DECK ON THE OPPOSITE SIDE OF THE FORT, CENTERED BETWEEN THE TWO CORNER POSTS (INSTALL INSIDE).
- 5: ATTACH THE FILLER PANEL BOARD WITH 3/8 X 3-1/2" LAG SCREWS AND 3/8" WASHERS.



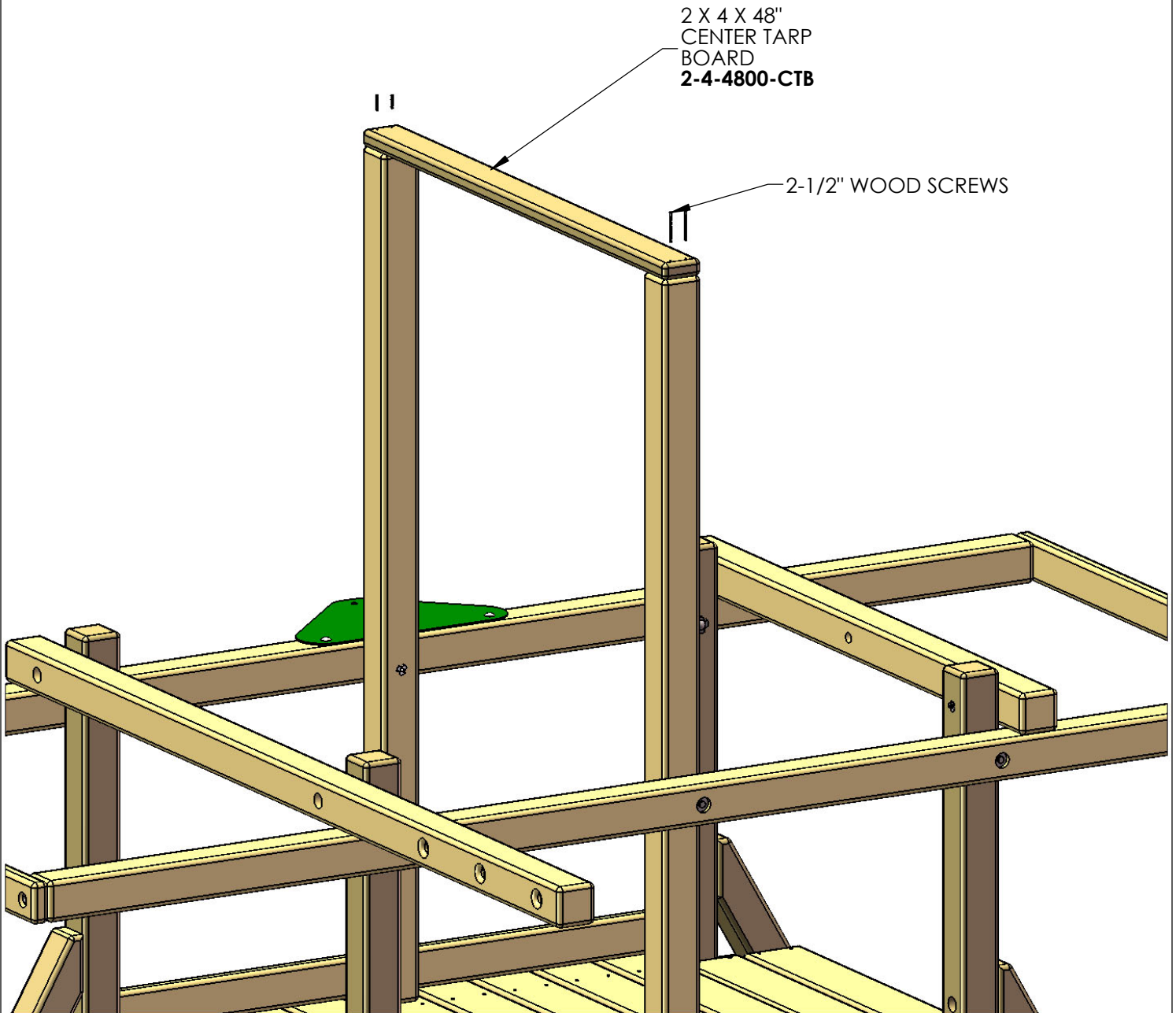
STEP 20: CENTER POSTS

- 1: TAKE THE 4 X 4 X 70.00" CENTER POSTS, AND LINE UP THE HOLE IN THE POSTS WITH THE THROUGH HOLE IN THE SWING BEAM SIDE RAIL/SIDE RAIL.
- 2: WHEN THE CENTER POST IS LINED UP PROPERLY, INSTALL A 5/16" T-NUT INTO THE HOLE IN THE CENTER POSTS.
- 3: FASTEN THE CENTER POSTS TO THE FORT WITH 5/16 X 6" HEX BOLTS AND 5/16" WASHERS THROUGH THE SWING BEAM SIDE RAIL/SIDE RAIL, AND INTO THE T-NUTS OF THE CENTER POST.
- 4: MAKE SURE THAT THE CENTER POST ON BOTH SIDES ARE SQUARE AND LEVEL, AND FASTEN IT TO THE BOTTOM PANEL BOARD WITH A 3/8 X 3-1/2" LAG SCREW AND A 3/8" WASHER.
- 5: UNDERNEATH THE DECK ATTACH THE DECK BOARD TO THE BOTTOM OF EACH CENTER POST WITH TWO 3" WOOD SCREWS.



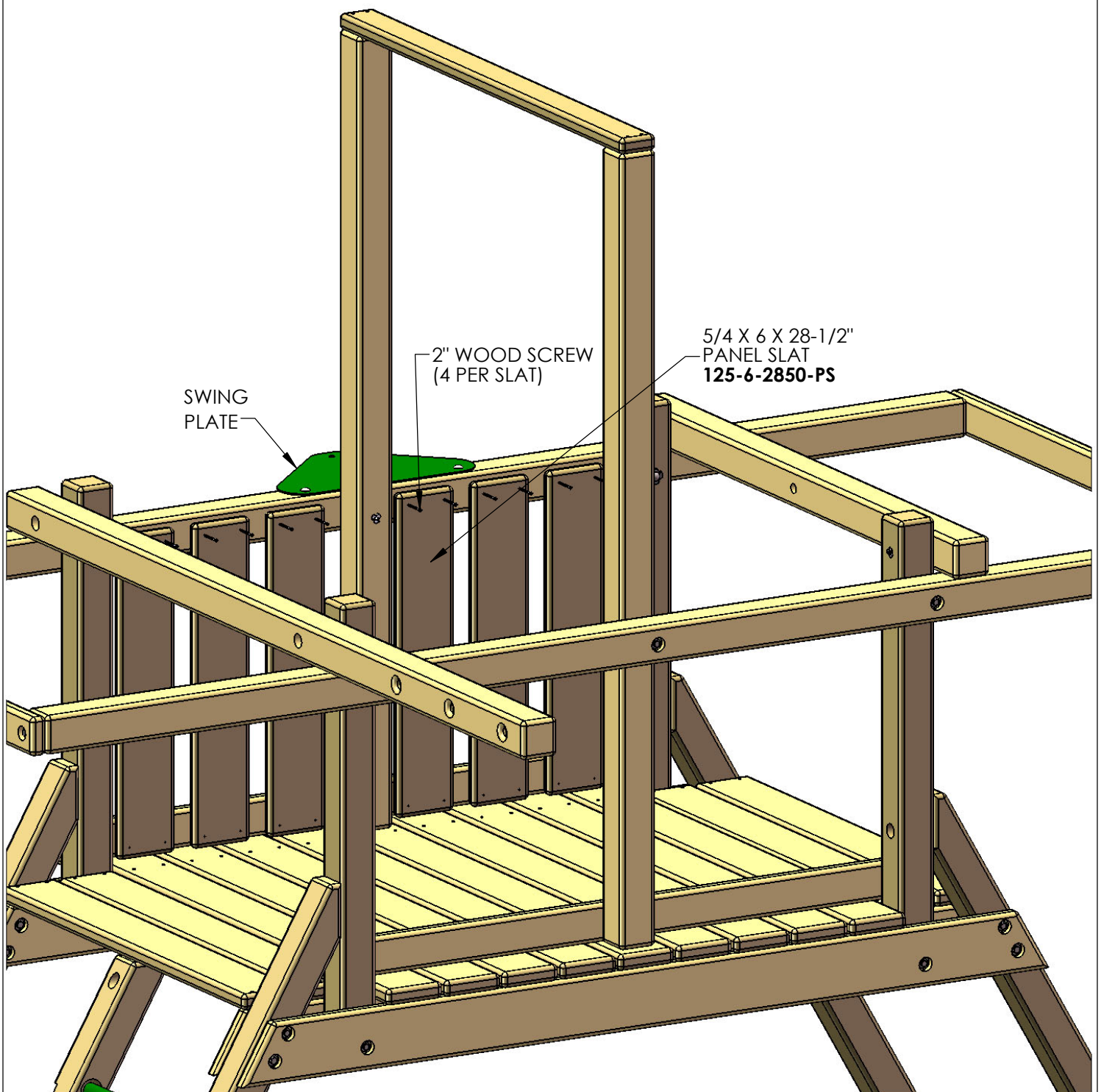
STEP 21: CENTER TARP BOARD

- 1: TAKE THE 2 X 4 X 48" CENTER TARP BOARD AND CENTER IT ACROSS THE FRONT AND REAR CENTER POSTS.
- 2: ATTACH THE CENTER TARP BOARD TO THE FRONT AND REAR CENTER POSTS WITH TWO 2-1/2" WOOD SCREWS PER END.



STEP 21A: PANEL SLATS

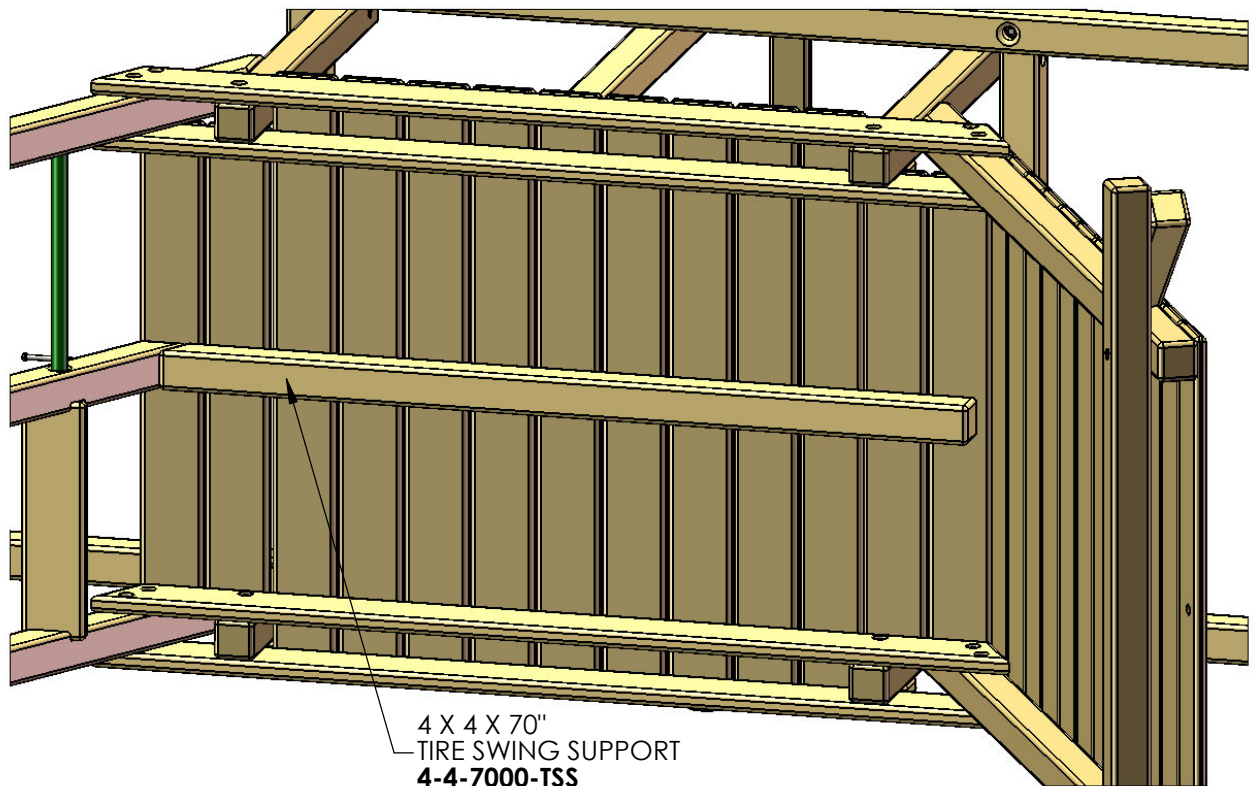
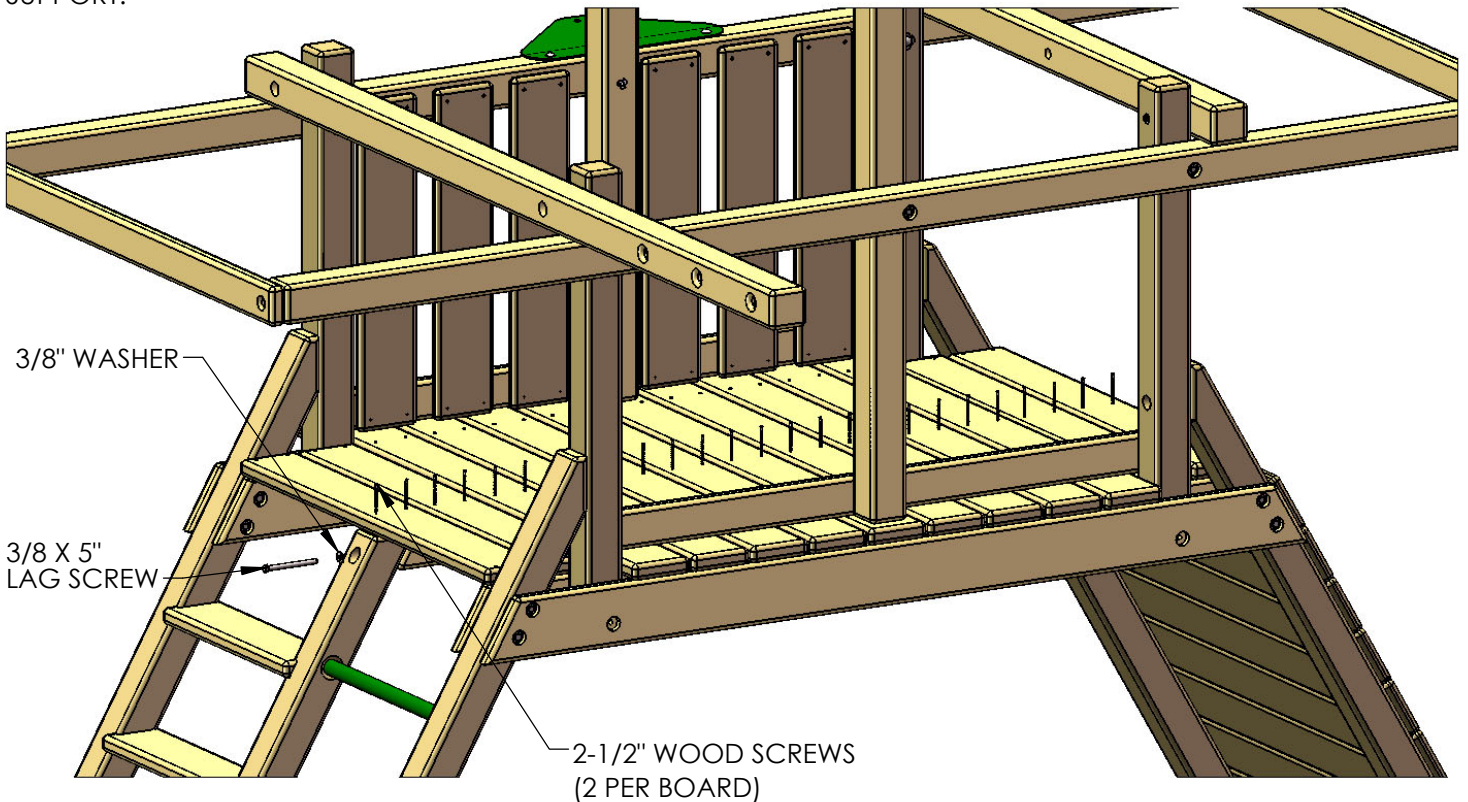
- 1: FIND SIX 5/4 X 6 X 28-1/2" PANEL SLATS, AND ARRANGE THEM SO THAT THEY ARE EVENLY SPACED ACROSS THE SWING BEAM SIDE OF THE FORT.
- 2: ATTACH THE PANEL SLATS WITH FOUR 2" WOOD SCREWS.



STEP 22A: TIRE SWING SUPPORT

1: FIND THE 4 X 4 X 70" TIRE SWING SUPPORT. CENTER IT SIDE TO SIDE UNDERNEATH THE DECK. HAVE AN ASSISTANT HOLD THIS BOARD IN PLACE WHILE YOU ATTACH IT.

2: ATTACH THE TIRE SWING SUPPORT WITH A 3/8 X 5" LAG SCREW AND A 3/8" WASHER THROUGH THE LADDER CENTER. FROM THE TOP, ADD TWO 2-1/2" WOOD SCREWS THROUGH THE DECK BOARDS, INTO THE CENTER DECK SUPPORT.



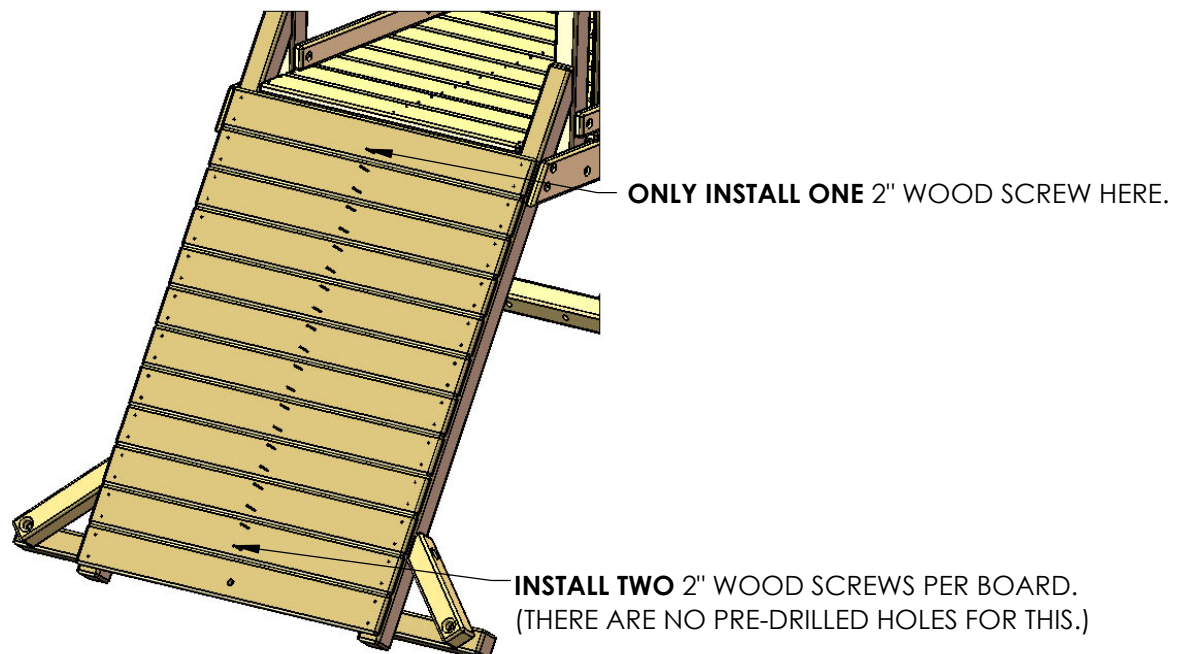
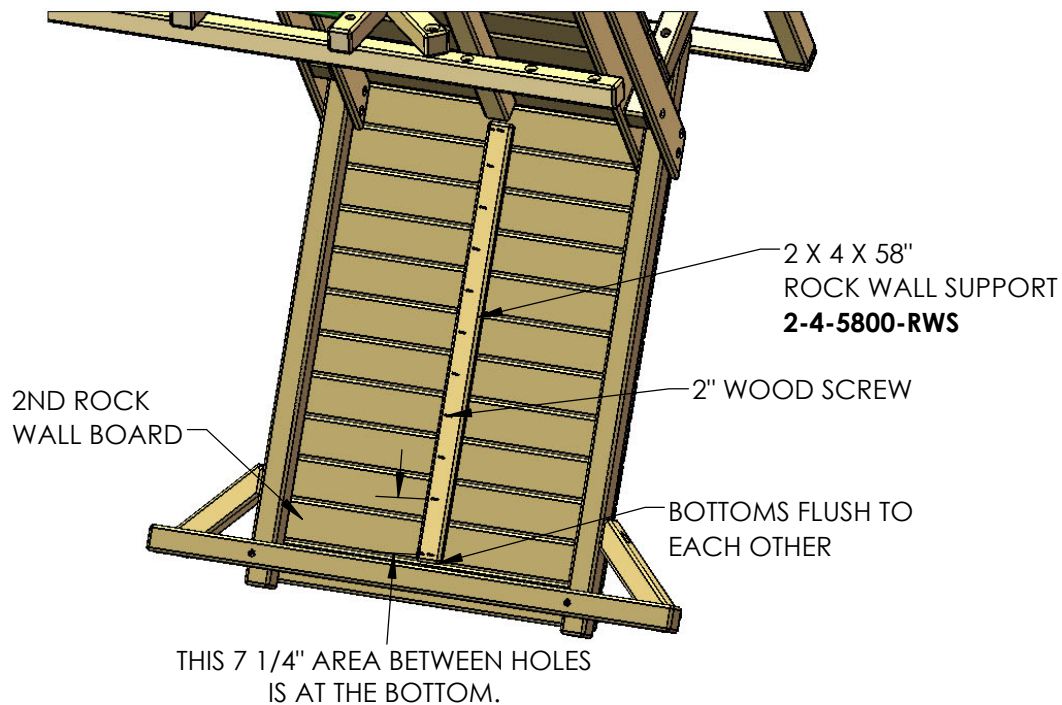
VIEW FROM THE BOTTOM OF THE FORT

STEP 22B: ROCK WALL SUPPORT

1: FIND THE 2 X 4 X 58" ROCK WALL SUPPORT BOARD. CENTER THE BOARD ON THE BACK SIDE OF THE ROCK WALL. MAKE THE BOTTOM OF THE BOARD FLUSH WITH THE BOTTOM OF THE 2ND ROCK WALL BOARD.

2: FASTEN THE ROCK WALL SUPPORT BOARD TO THE ROCK WALL BOARDS WITH 2" WOOD SCREWS.

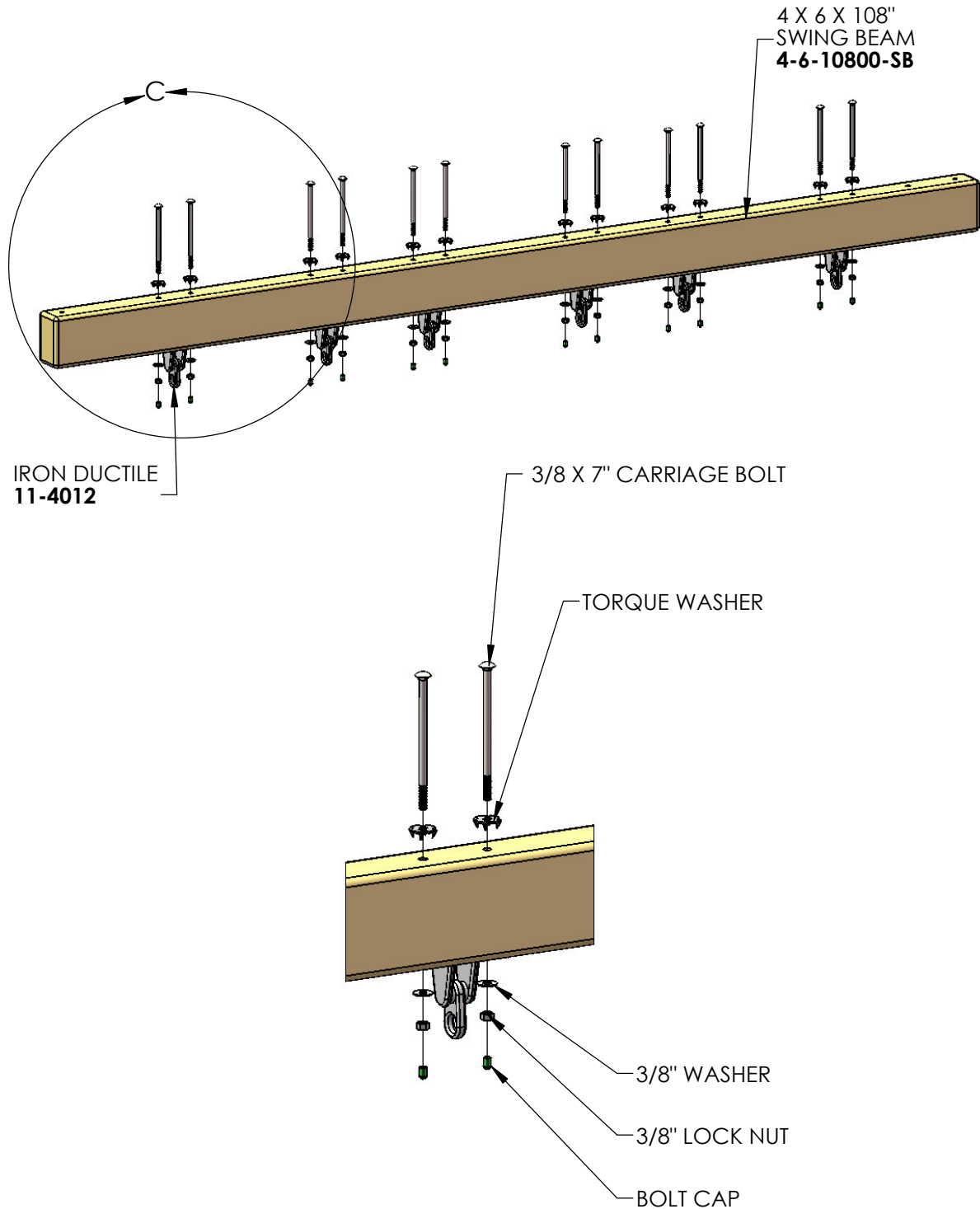
3: GO TO THE OUTSIDE OF THE ROCK WALL. FASTEN THE ROCK WALL BOARDS TO THE ROCK WALL SUPPORT WITH 2" WOOD SCREWS. THERE WILL NOT BE PRE-DRILLED HOLES FOR THESE SCREWS.



STEP 23: IRON DUCTILES

1: LINE UP THE HOLES OF THE IRON DUCTILES WITH THE HOLES IN THE SWING BEAM.

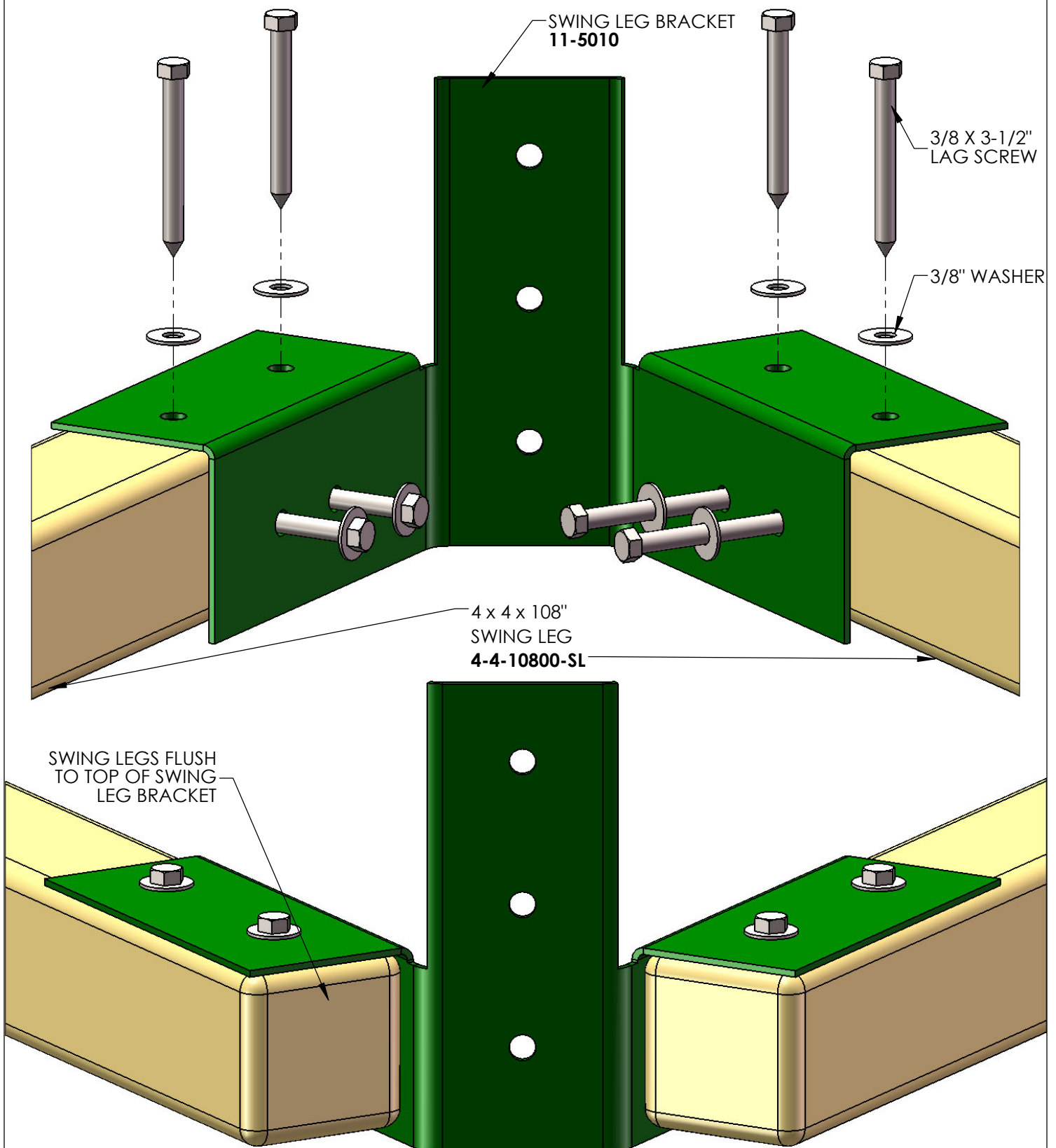
2: FASTEN THE IRON DUCTILES TO THE SWING BEAM USING 7" CARRIAGE BOLTS WITH TORQUE WASHERS ON TOP OF THE SWING BEAM, AND 3/8" LOCK NUTS AND WASHERS ON THE BOTTOM. PLACE GREEN BOLT CAPS OVER EXPOSED THREADS AFTER SECURING.



STEP 24: ATTACH SWING LEGS TO BRACKET

1: PLACE THE 4 X 4 X 108" SWING LEGS FLUSH TO THE TOP OF THE SWING LEG BRACKET.

2: FASTEN THE SWING LEGS TO THE SWING LEG BRACKET WITH 3/8 X 3-1/2" LAG SCREWS AND 3/8" WASHERS.



STEP 25: REST SWING BEAM ON FORT

*TWO PEOPLE ARE REQUIRED FOR THIS STEP

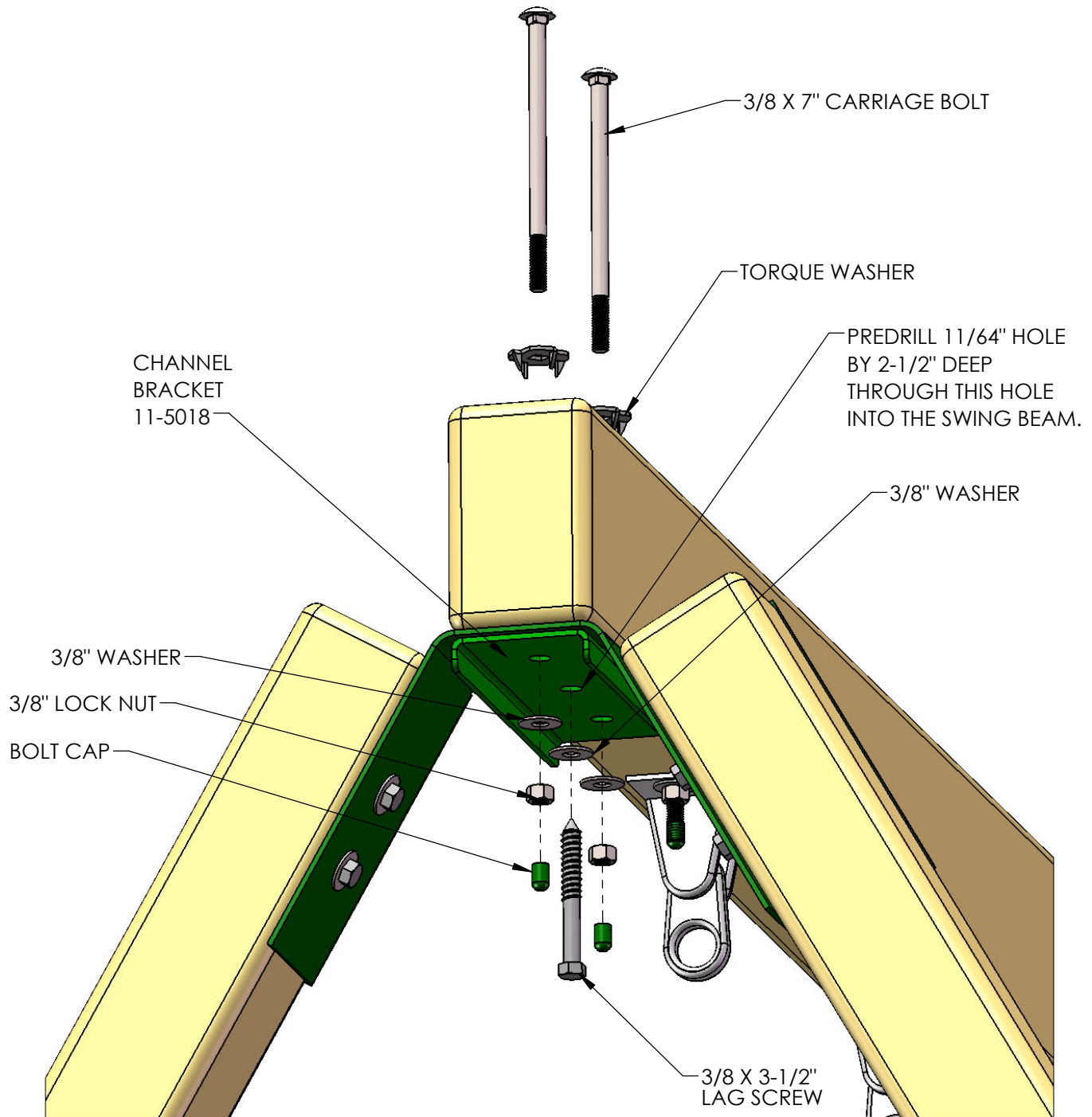
1: LAY THE SWING BEAM ACROSS THE FORT AND POSITION THE LEGS UNDERNEATH THE END OF THE BEAM.

2: LINE UP THE PRE-DRILLED HOLES AND REST THE SWING BEAM ON TOP OF THE SWING BEAM SUPPORT PLATE AND SWING LEGS. MAKE SURE THE IRON DUCTILES ARE FACING DOWN.



STEP 26: ATTACHING SWING BEAM TO SWING BEAM LEGS

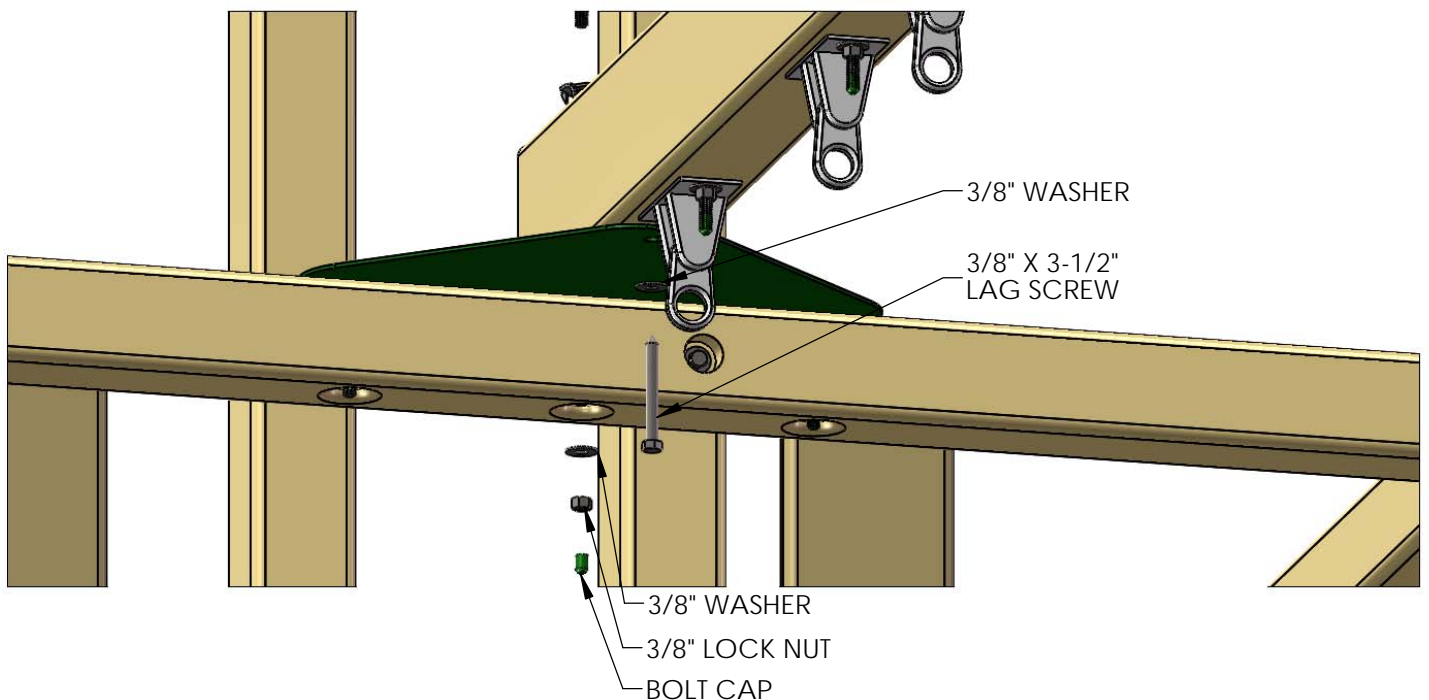
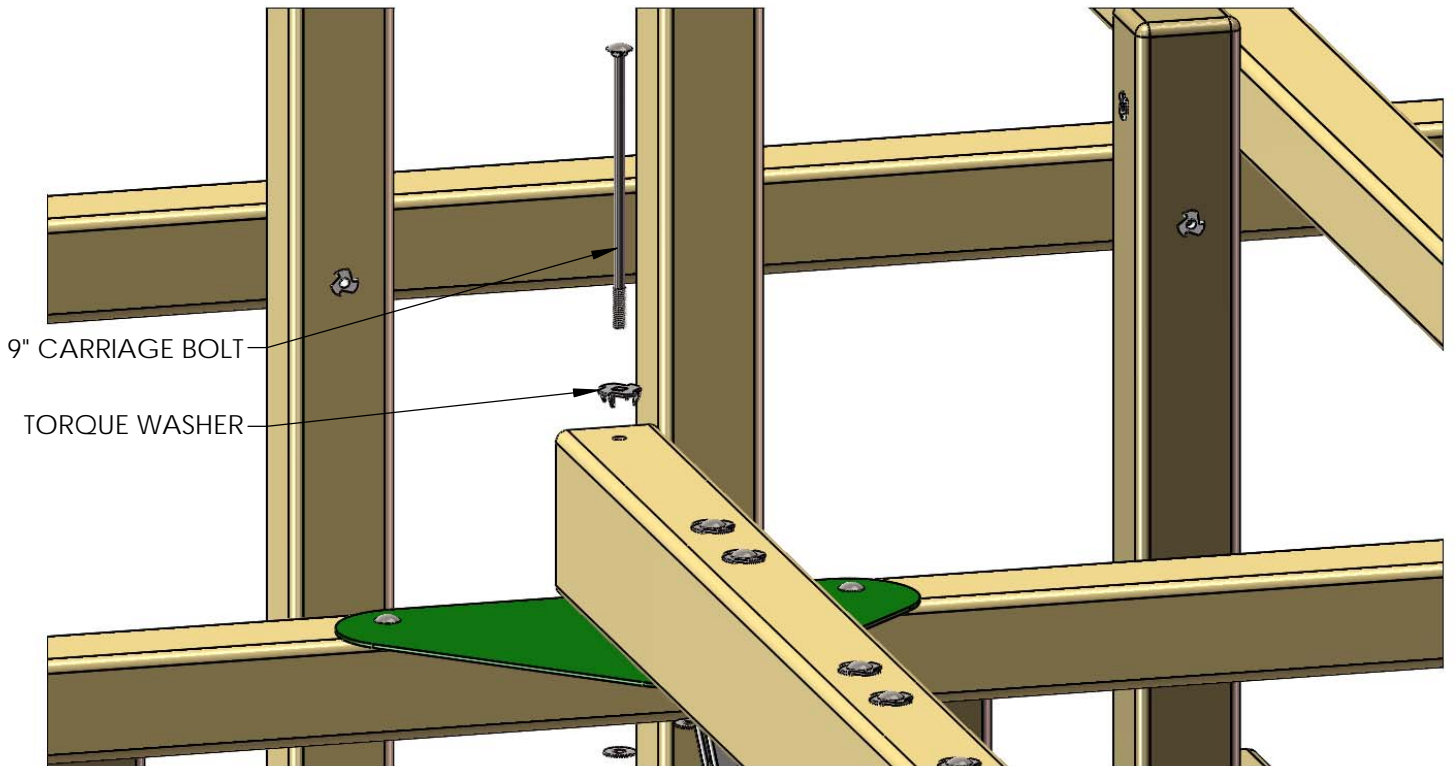
- 1: FASTEN THE SWING BEAM TO THE SWING BEAM LEG BRACKET USING 7" CARRIAGE BOLTS WITH TORQUE WASHERS ON TOP OF THE SWING BEAM.
- 2: PLACE THE CHANNEL BRACKET UNDERNEATH THE SWING BEAM BRACKET.
- 3: FASTEN THE 3/8" LOCK NUTS WITH 3/8" WASHERS ONTO THE ENDS OF THE CARRIAGE BOLTS UNDERNEATH THE CHANNEL BRACKET. PLACE A BOLT CAP OVER ANY EXPOSED THREADS.
- 4: PREDRILL AN 1 1/64" HOLE BY 2-1/2" DEEP IN THE CENTER CHANNEL BRACKET HOLE.
- 5: FASTEN A 3/8 X 3-1/2" LAG SCREW AND 3/8" WASHER TO THE CHANNEL BRACKET IN THE CENTER HOLE.



STEP 27: ATTACHING THE SWING BEAM TO THE FORT

*AN EXTRA PERSON IS REQUIRED FOR THIS STEP

- 1: AFTER THE LEGS ARE ATTACHED, HAVE ONE PERSON ON THE GROUND PICK UP THE SWING BEAM BY THE LEGS, AND ANOTHER PERSON PICK UP THE SWING BEAM FROM INSIDE THE FORT AND WALK OUT THE SWING BEAM.
- 2: LINE UP THE PILOT HOLE ON THE END OF THE SWING BEAM WITH THE MIDDLE HOLE ON THE SWING BEAM PLATE.
- 3: FASTEN THE SWING BEAM TO THE SWING BEAM PLATE AND SWING BEAM SUPPORT USING A 9" CARRIAGE BOLT WITH A TORQUE WASHER ON TOP AND A 3/8" LOCK NUT AND WASHER ON THE BOTTOM. PLACE A GREEN BOLT CAP OVER EXPOSED THREADS AFTER SECURING.
- 4: FASTEN THE SWING BEAM TO THE SWING BEAM PLATE FROM UNDERNEATH WITH A 3/8" X 3-1/2" LAG SCREW AND A 3/8" WASHER.



STEP 28: LEVEL THE SWING BEAM

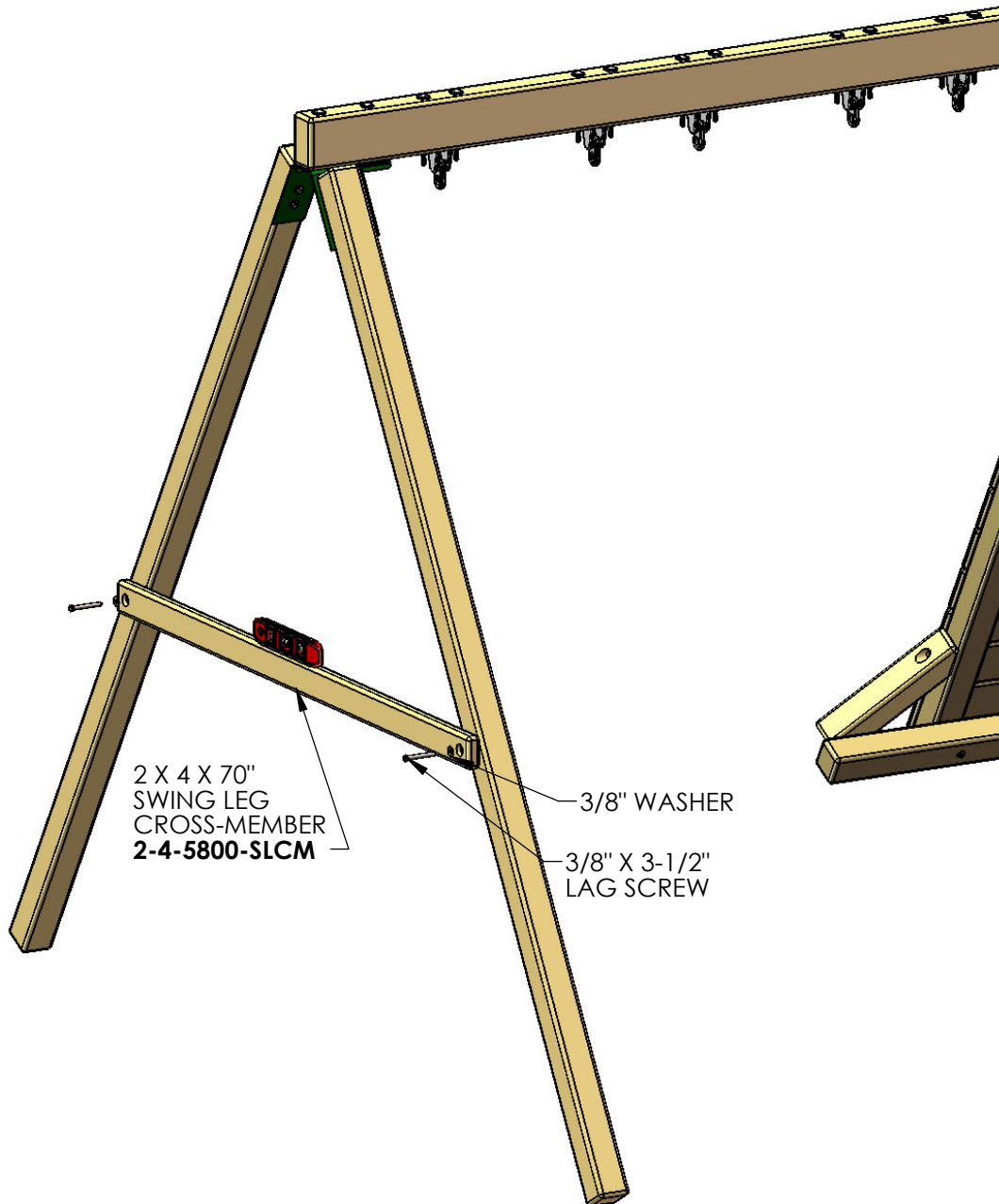
1: PLACE A LEVEL ON TOP OF THE SWING BEAM AND ADJUST THE LEGS IN OR OUT AS NEEDED TO MAKE THE SWING BEAM LEVEL.



STEP 29: SWING LEG CROSS-MEMBER

1: POSITION THE 2 X 4 X 70" SWING LEG CROSS-MEMBER AGAINST THE SWING BEAM LEGS.

2: LEVEL THE CROSS-MEMBER, AND FASTEN TO THE SWING LEGS WITH 3/8" X 3-1/2" LAG SCREWS AND 3/8" WASHERS.



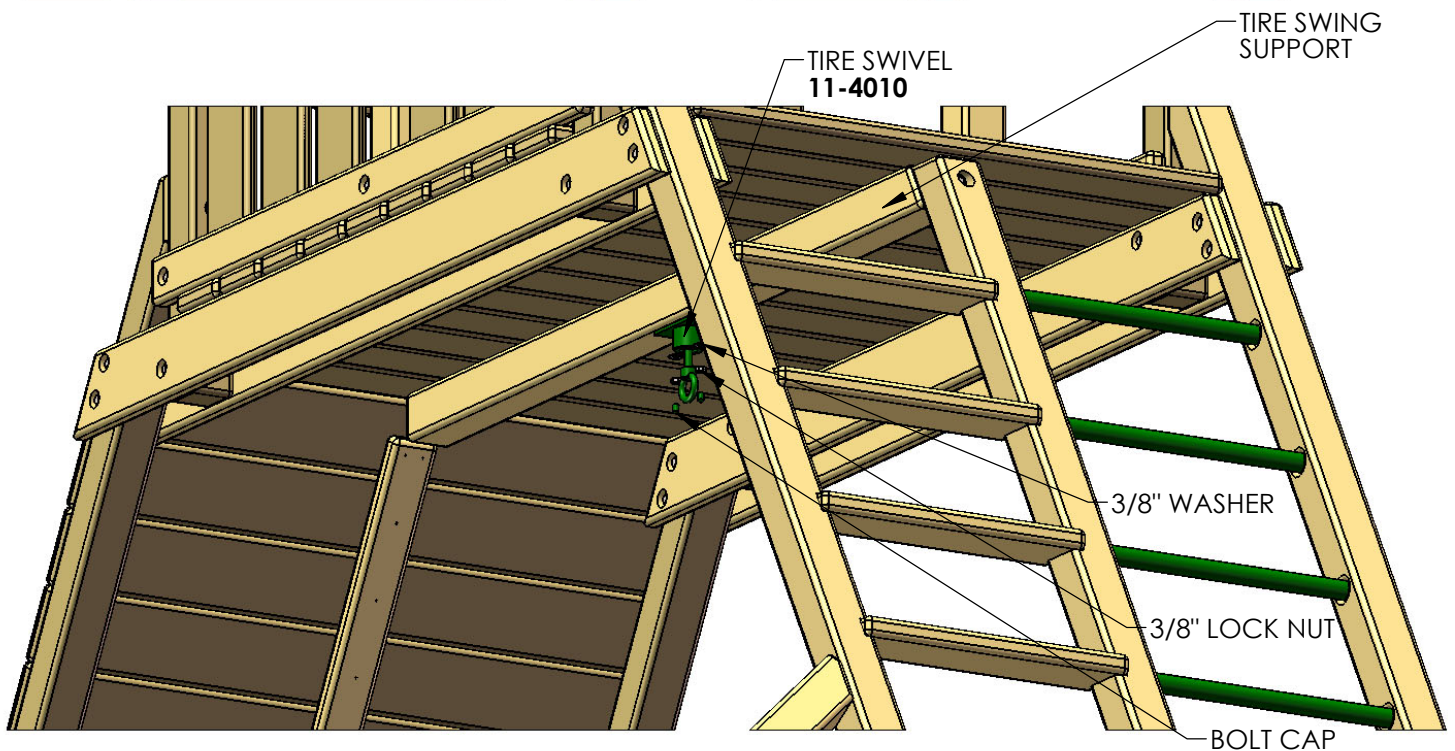
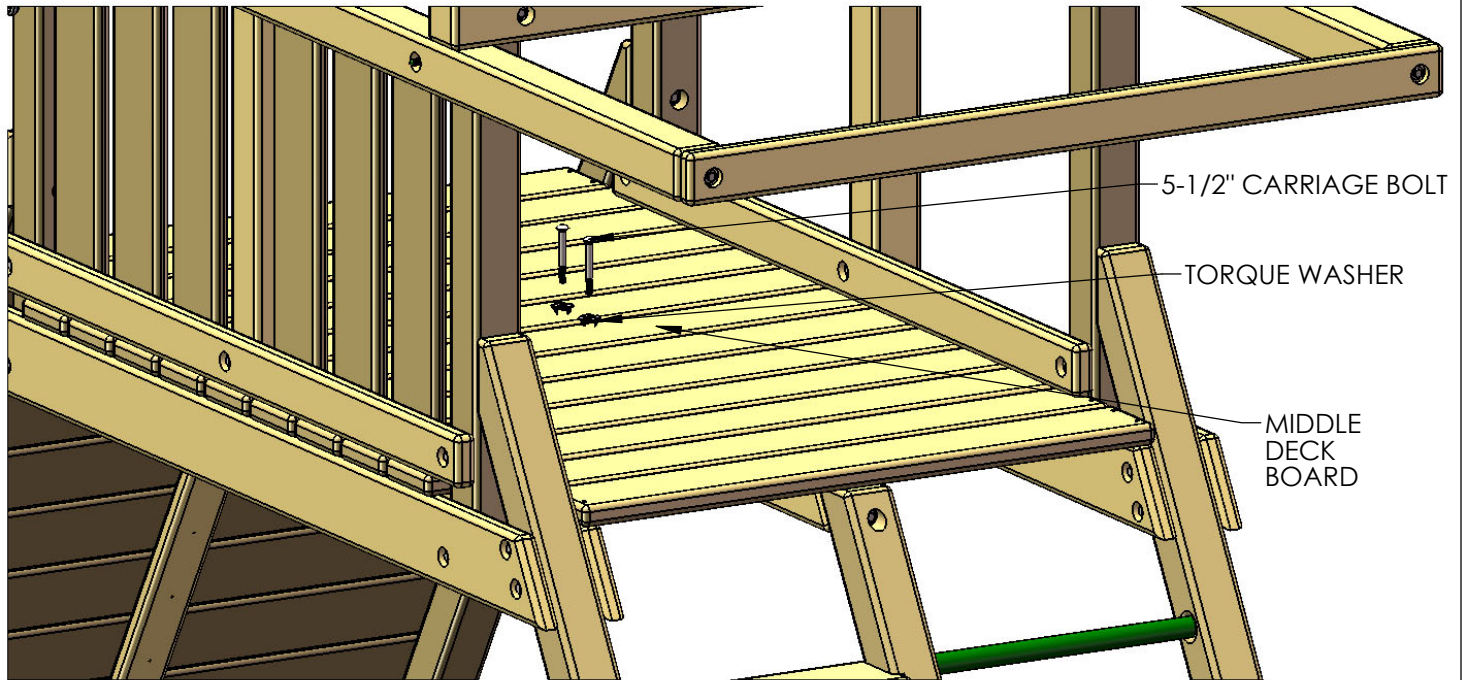
STEP 30: TIRE SWING

1: GO UNDER THE DECK. PLACE THE TIRE SWING SWIVEL ON THE TIRE SWING SUPPORT. CENTER THE TIRE SWING SWIVEL BELOW THE MIDDLE DECK BOARD.

2: MARK THE LOCATION OF THE HOLES IN THE SWIVEL WITH A PENCIL, AND WITH A 3/8" DRILL BIT, DRILL HOLES THROUGH THE TIRE SWING SUPPORT AND MIDDLE DECK BOARD.

3: USE A 5-1/2" CARRIAGE BOLT TO CLEAR OUT ANY DEBRIS LEFT OVER FROM DRILLING, MATE WITH A TORQUE WASHER AND SET THE TORQUE WASHER ON TOP OF THE MIDDLE DECK BOARD WITH A HAMMER.

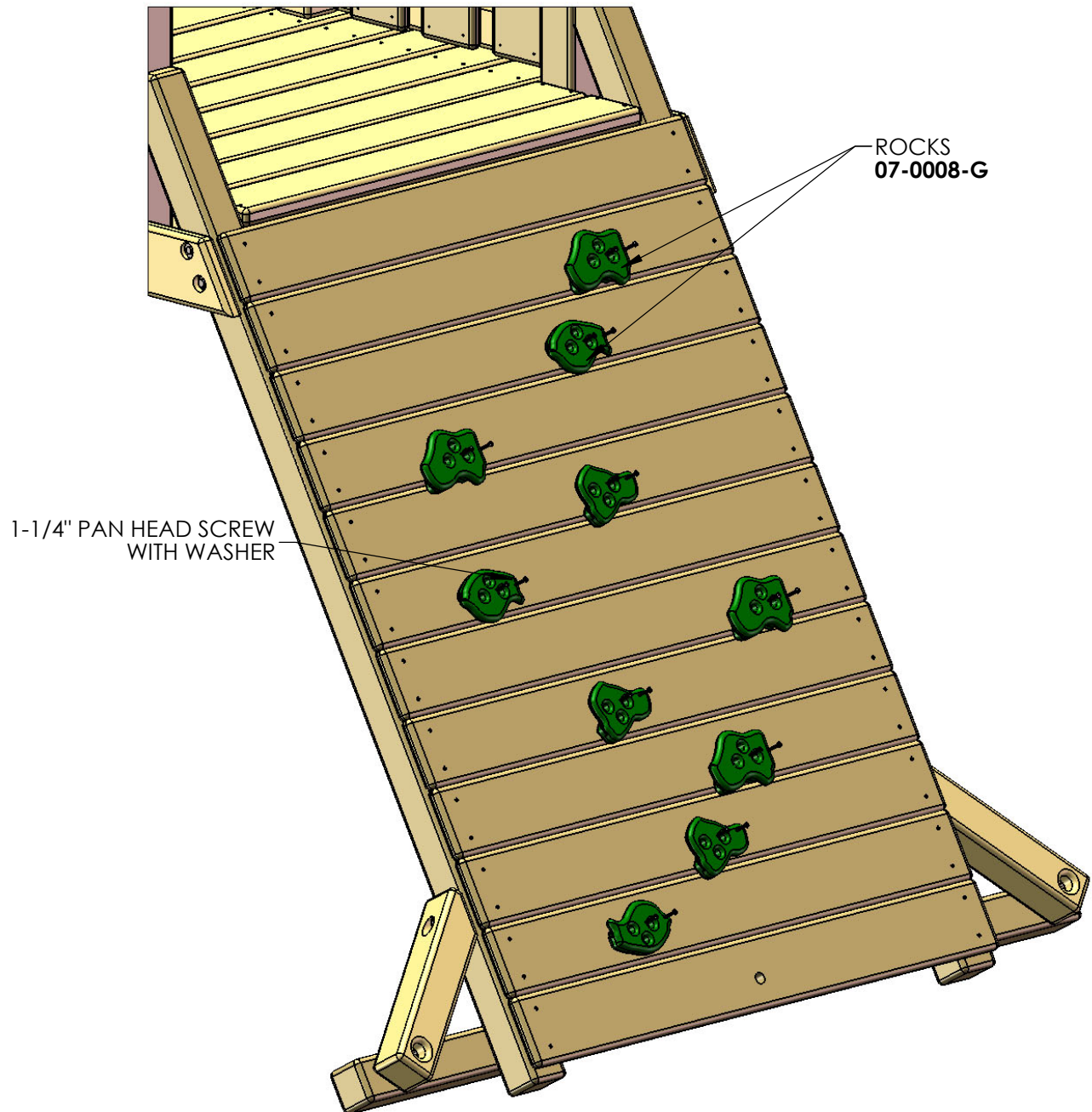
4: PLACE THE TIRE SWIVEL ON THE TWO CARRIAGE BOLTS, AND FASTEN WITH 3/8" LOCK NUTS WITH 3/8" WASHERS. COVER ANY EXPOSED THREADS WITH BOLT CAPS.



STEP 31: INSTALLING THE ROCKS

1: THE ROCKS SHOULD FOLLOW THE GENERAL STAGGERED LAYOUT SHOWN BELOW. HOWEVER, A DIFFERENT CONFIGURATION CAN BE USED.

2: THE ROCKS INCLUDED IN YOUR PLAYSET MAY VARY. IN ANY CASE, THE 1-1/4" PAN HEAD SCREWS WITH WASHERS **INCLUDED WITH THE ROCKS** WILL BE USED TO ATTACH THE ROCKS.

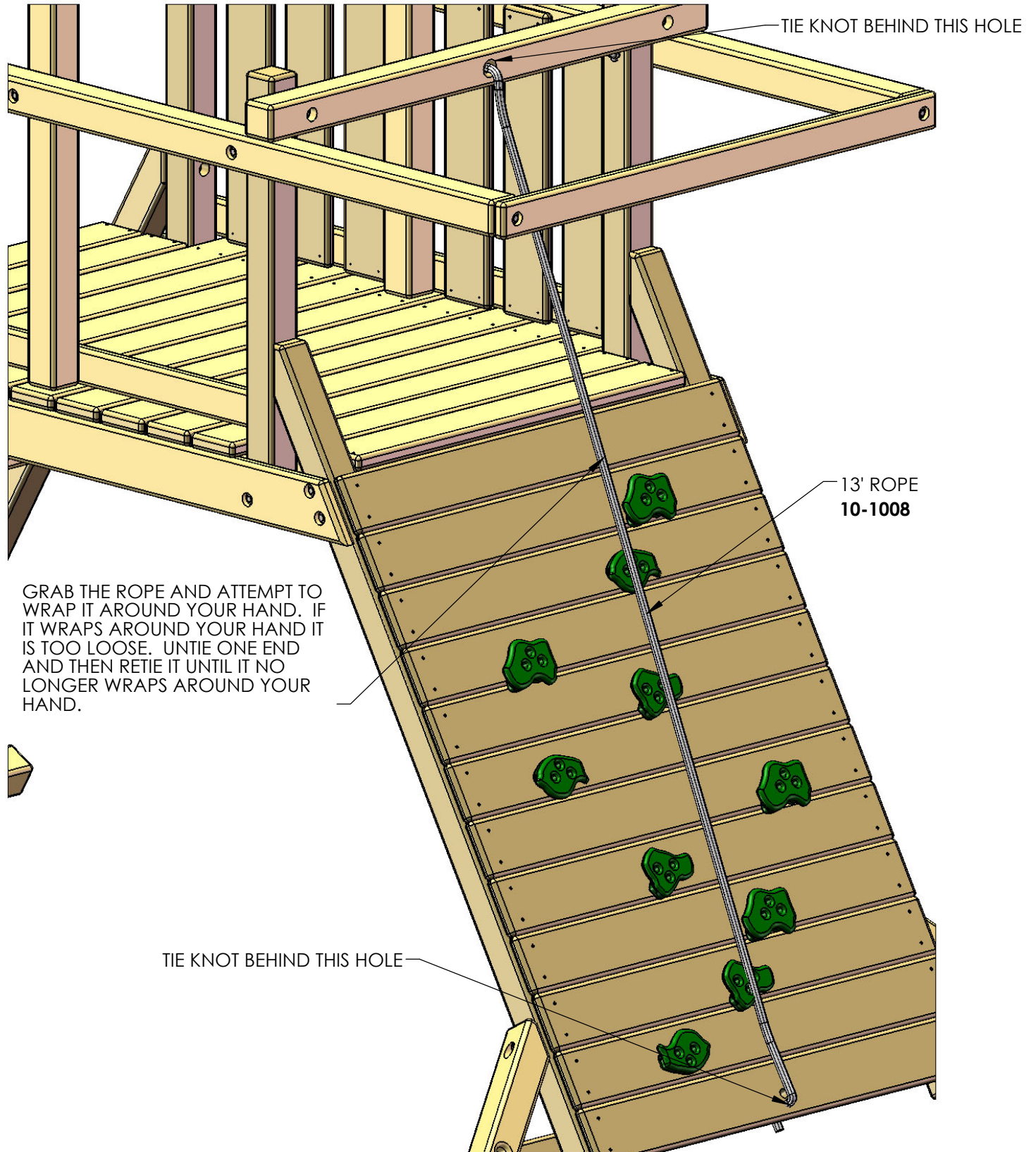


STEP 32: CLIMBING ROPE

1: THREAD ONE END OF THE ROPE THROUGH THE HOLE ABOVE THE ROCK WALL. TIE A SECURE KNOT ON THE INSIDE OF THE TOP PANEL BOARD. ADD KNOTS IN ROPE TO AID IN CLIMBING. SET KNOTS ACCORDING TO YOUR CHILD'S NEEDS. 2-3 KNOTS SHOULD BE SUFFICIENT.

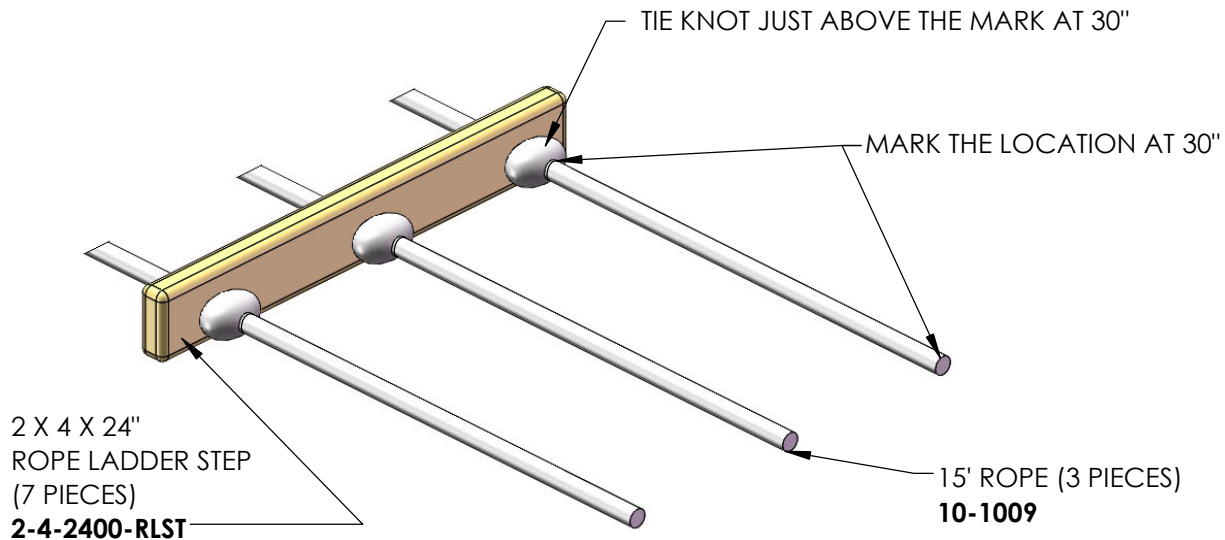
2: THREAD THE OTHER END OF THE ROPE THROUGH THE HOLE IN THE BOTTOM ROCK WALL BOARD. PULL THE ROPE TIGHT AND TIE A SECURE KNOT BEHIND THE BOTTOM ROCK WALL BOARD.

3: WRAP ROPE AROUND YOUR HAND TO TEST FOR LOOSENESS AS DESCRIBED BELOW.

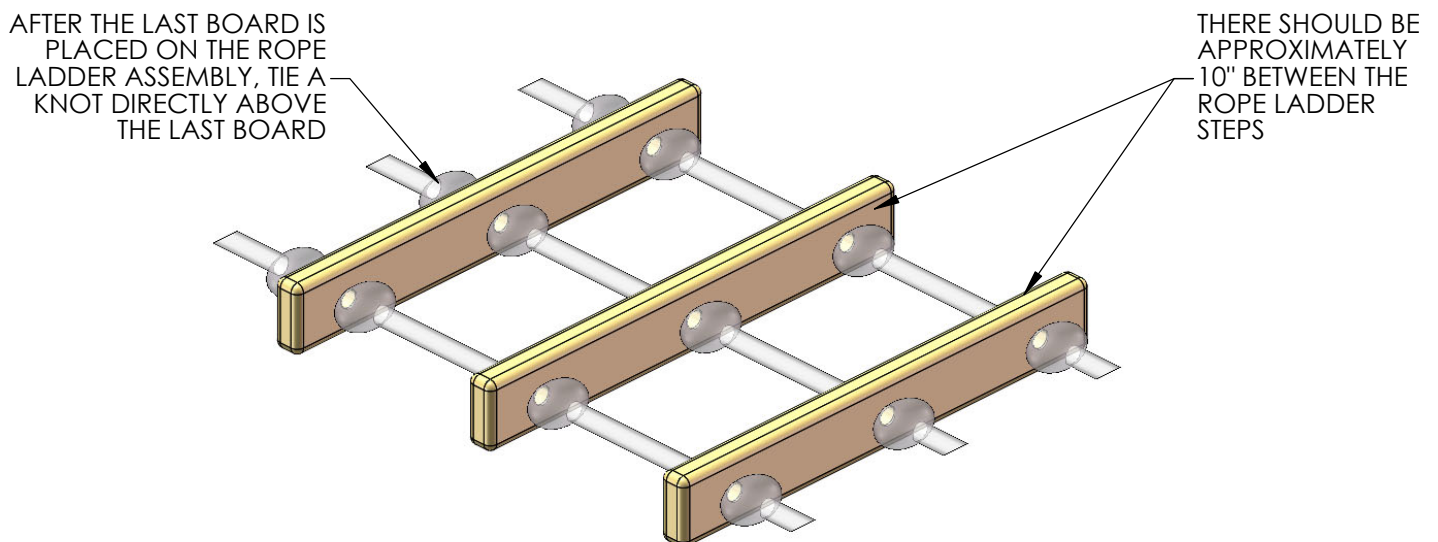


STEP 33: ROPE LADDER ASSEMBLY

- 1: FIND THE THREE ROPE LADDER ROPES OF EQUAL LENGTH. MEASURE 30" FROM ONE SIDE OF EACH PIECE OF ROPE AND MAKE A MARK AT THIS LOCATION.
- 2: TIE A KNOT ON THE OTHER SIDE OF THE ROPE THAT IS JUST ABOVE THE MARK THAT WAS MADE ON THE ROPE (SEE BELOW).
- 3: THREAD THE ROPE THROUGH THE HOLES OF THE 2 X 4 ROPE LADDER STEP. YOU MAY NEED TO TWIST THE ROPE TO GET IT THROUGH.

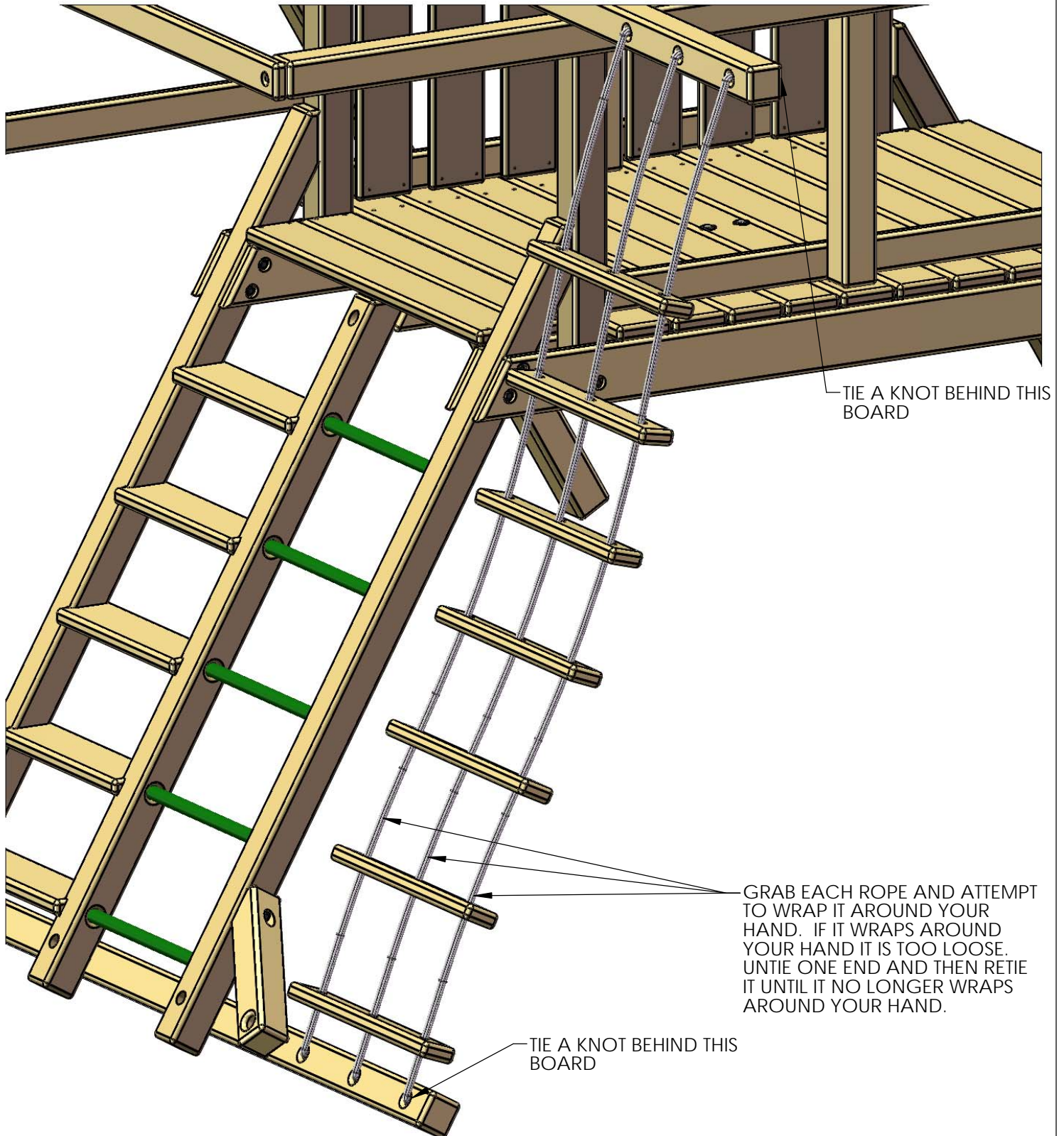


- 4: MEASURE 19" FROM THE TOP OF THE ROPE LADDER STEP ON THE ROPE AND MARK THIS LOCATION. MAKE SURE THE BOARD IS RESTING AGAINST THE PREVIOUS KNOT THAT WAS TIED WHEN MEASURING.
- 5: TIE A KNOT BELOW THE MARK THAT WAS MADE AND THREAD THE ROPE THROUGH THE HOLES IN THE NEXT ROPE LADDER STEP. THERE SHOULD BE APPROXIMATELY A 10" GAP BETWEEN THE BOARDS.
- 6: CONTINUE THIS PROCESS UP THE ROPE, AND WHEN THE LAST BOARD HAS BEEN PLACED, TIE A KNOT DIRECTLY ABOVE IT. THE LAST BOARD TIED WILL BE THE **TOP** OF THE ROPE LADDER.



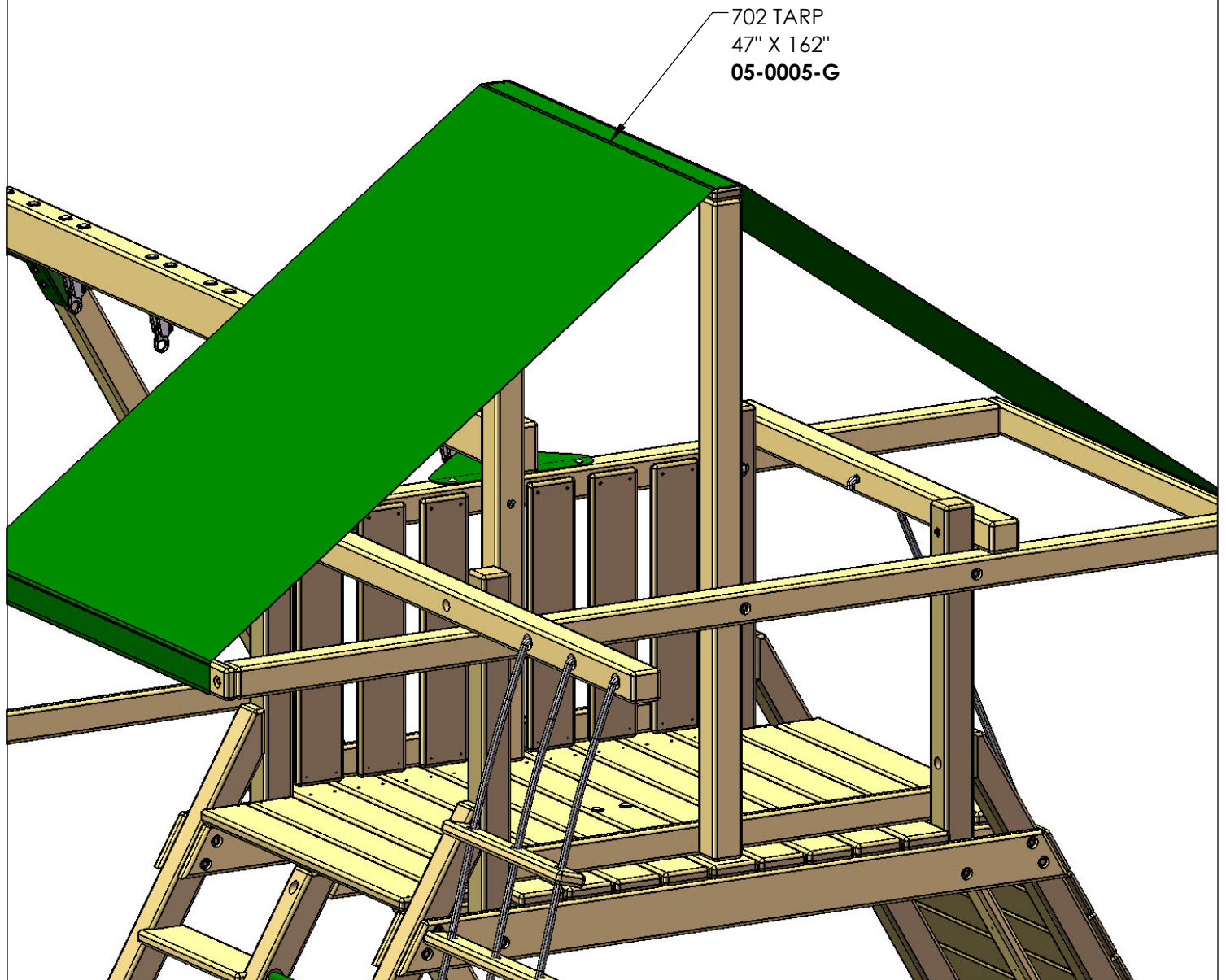
STEP 34: INSTALLING THE ROPE LADDER

- 1: UNROLL THE ROPE LADDER ASSEMBLY. LOOK FOR THE BOARD THAT HAS KNOTS TIED ABOVE AND BELOW THE ROPE LADDER STEP. THIS WILL BE THE TOP OF THE ROPE LADDER.
- 2: THREAD THE TOP OF THE ROPE LADDER THROUGH THE HOLES IN THE ROPE LADDER SUPPORT, AND TIE A SECURE KNOT.
- 3: THREAD THE BOTTOM OF THE ROPE LADDER THROUGH THE HOLES IN THE ROPE LADDER RUNNER, AND TIE A SECURE KNOT.
- 4: MAKE SURE THE ROPE LADDER ROPES WILL NOT LOOP AROUND YOUR HAND.



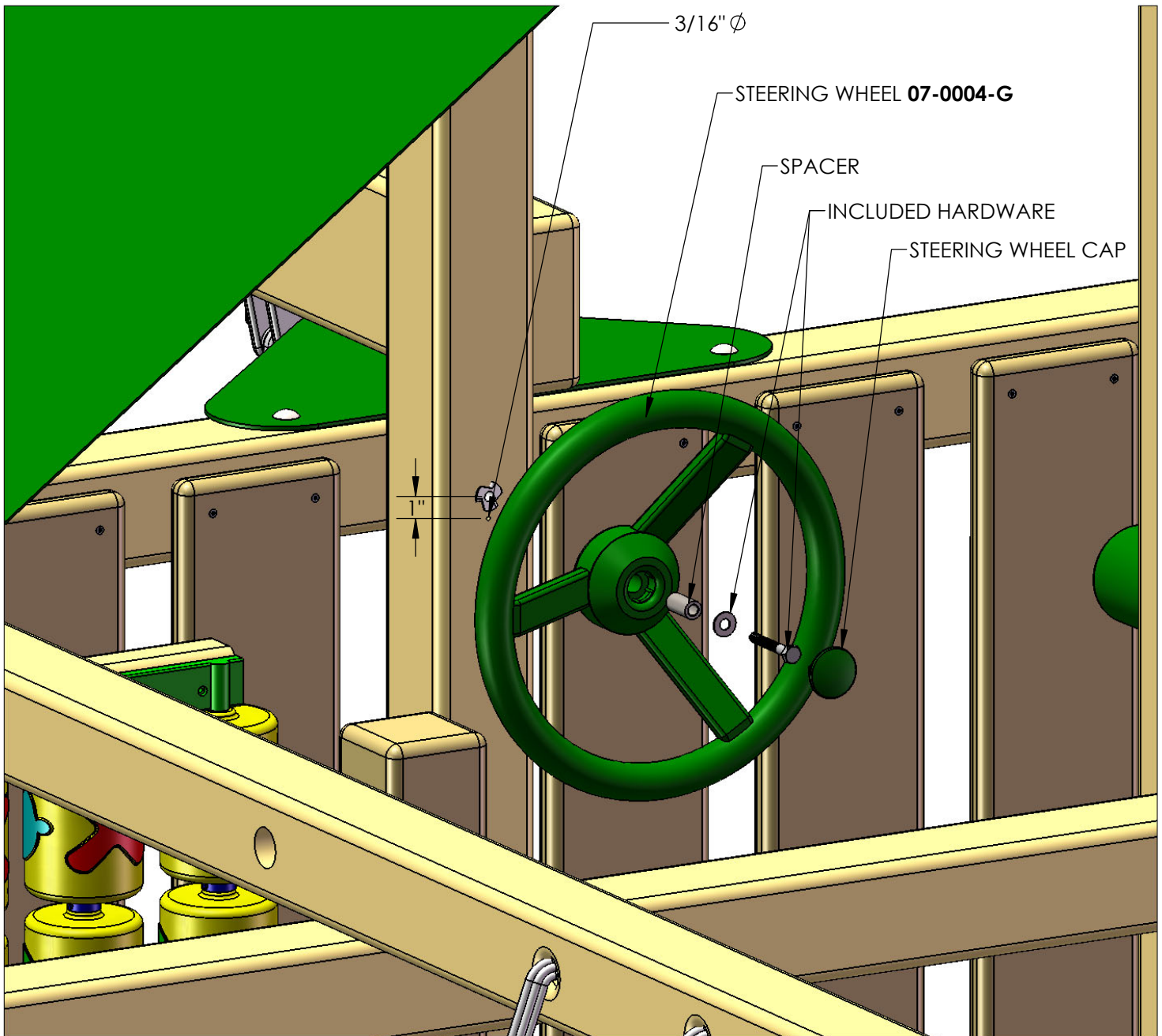
STEP 34A: TARP

- 1: LAY TARP ACROSS TARP BOARDS, MAKE SURE HEM SIDE IS DOWN.
- 2: CENTER TARP ON BOARDS AND BEGIN WITH THE FRONT RIGHT SIDE CORNER. PLACE ONE 1-1/4" PAN HEAD SCREW INTO THE GROMMET.
- 3: PULL THE TARP TIGHT AND SCREW IN THE LEFT FRONT SIDE CORNER.
- 4: NOW THE NEXT RIGHT SIDE GROMMET WILL RECEIVE A SCREW, THEN THE SAME GROMMET ON THE OPPOSITE SIDE (LEFT SIDE).
- 5: ESSENTIALLY, WHAT YOU ARE DOING IS ALTERNATING FROM SIDE TO SIDE, FROM THE FRONT OF THE FORT MOVING BACK, TO KEEP THE TARP TIGHT AND WRINKLE-FREE.



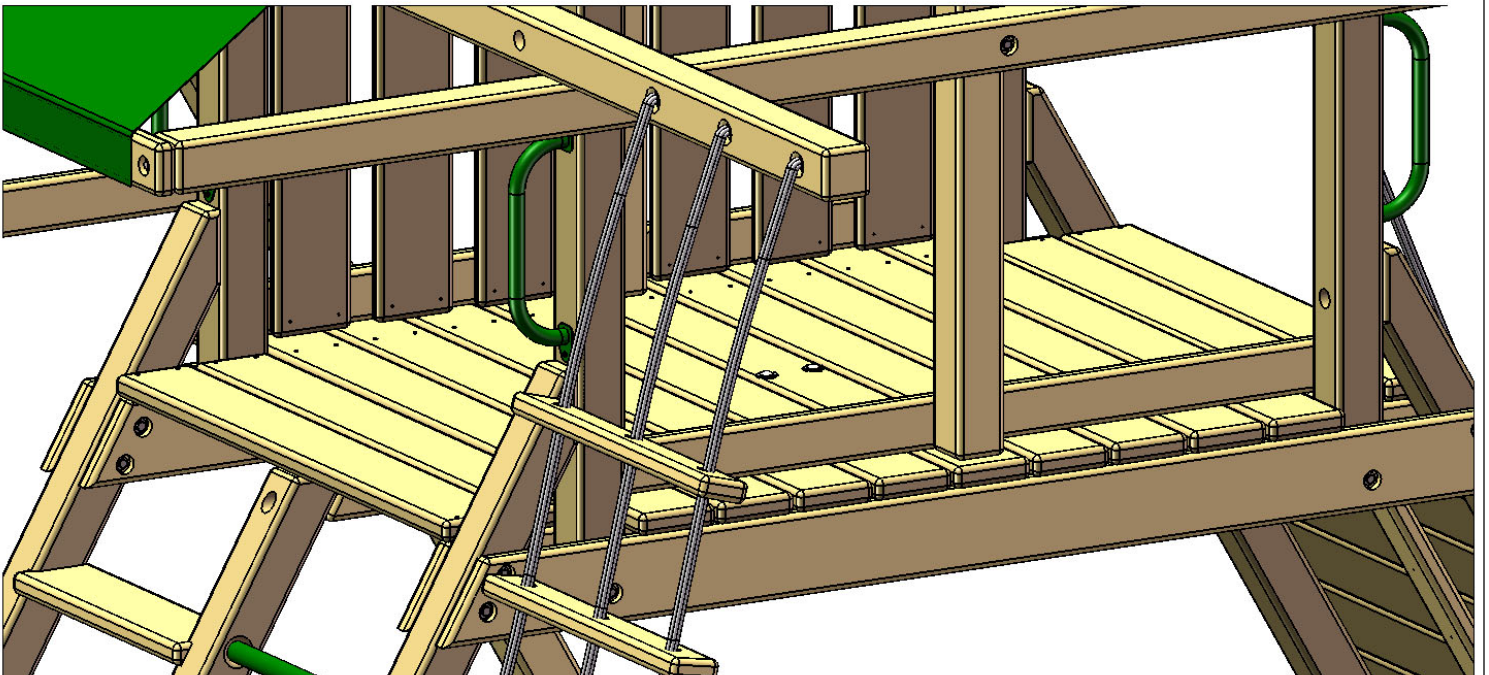
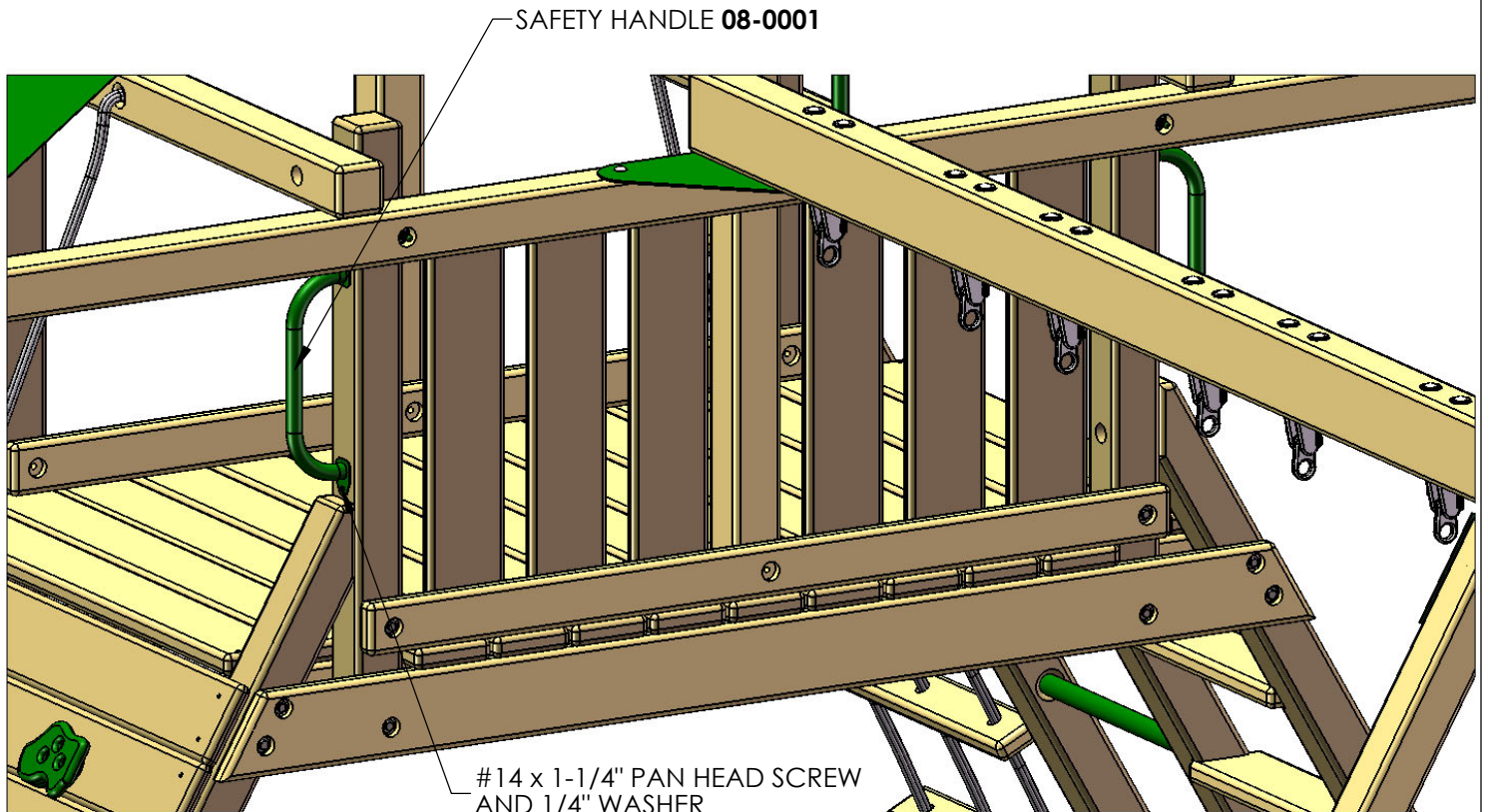
STEP 35: STEERING WHEEL

- 1: GO TO THE CENTER POST SHOWN BELOW.
- 2: DRILL A 3/16" HOLE X 1" DEEP LOCATED 1" BELOW THE T-NUT INTO THE CENTER POST.
- 3: PLACE THE SPACER INSIDE THE STEERING WHEEL.
- 4: SECURE THE STEERING WHEEL TO THE CENTER POST WITH THE WASHER AND THE LAG SCREW PROVIDED.
- 5: SNAP THE STEERING WHEEL CAP INTO THE HUB OF THE STEERING WHEEL.



STEP 36: SAFETY HANDLES

- 1: FIND FOUR SAFETY HANDLES.
- 2: PLACE A SAFETY HANDLE JUST ABOVE THE ROCK WALL OPENING ON EACH SIDE, AND INSTALL WITH #14 x 1-1/4" PANHEAD SCREWS AND 1/4" WASHERS.
- 3: REPEAT THIS PROCESS FOR THE LADDER SIDE OF THE FORT.



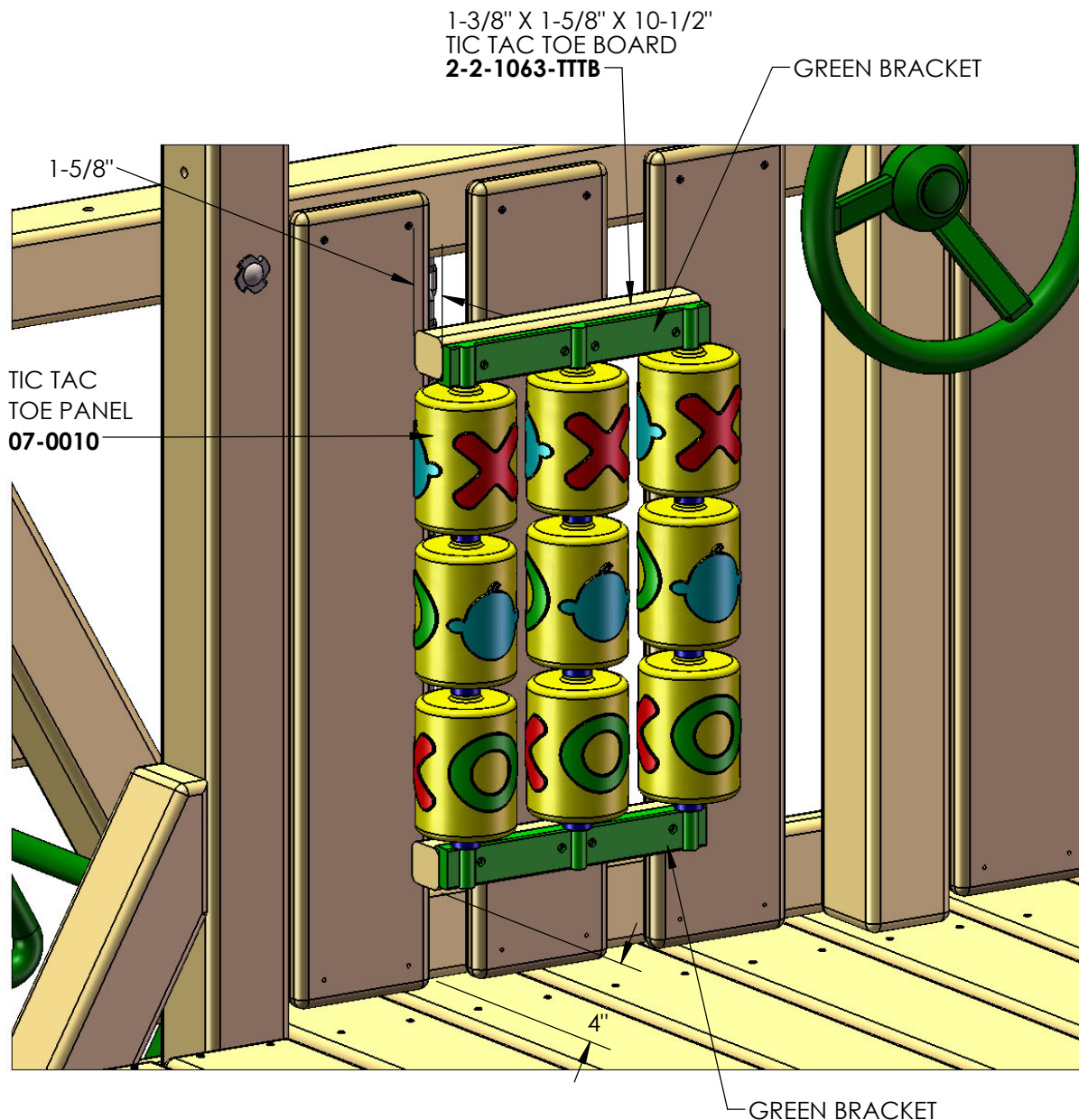
STEP 37: TIC TAC TOE PANEL

1: ASSEMBLE THE TIC TAC TOE PANEL ACCORDING TO THE INSTRUCTIONS IN THE BOX. **IGNORE** STEP 6 & 7 IN THE TIC TAC TOE INSTRUCTIONS.

2: ATTACH THE TWO 1-3/8" X 1-5/8" X 10-1/2" TIC TAC TOE BOARDS TO THE GREEN PLASTIC BRACKETS WITH THE 1" L PHILLIPS HEAD SCREWS PROVIDED IN THE TIC TAC TOE BOX. **IMPORTANT:** MAKE SURE THE TIC TAC TOE BOARD IS MOUNTED TO THE GREEN BRACKET OBSERVING THE 1-5/8" DIMENSION SHOWN BELOW.

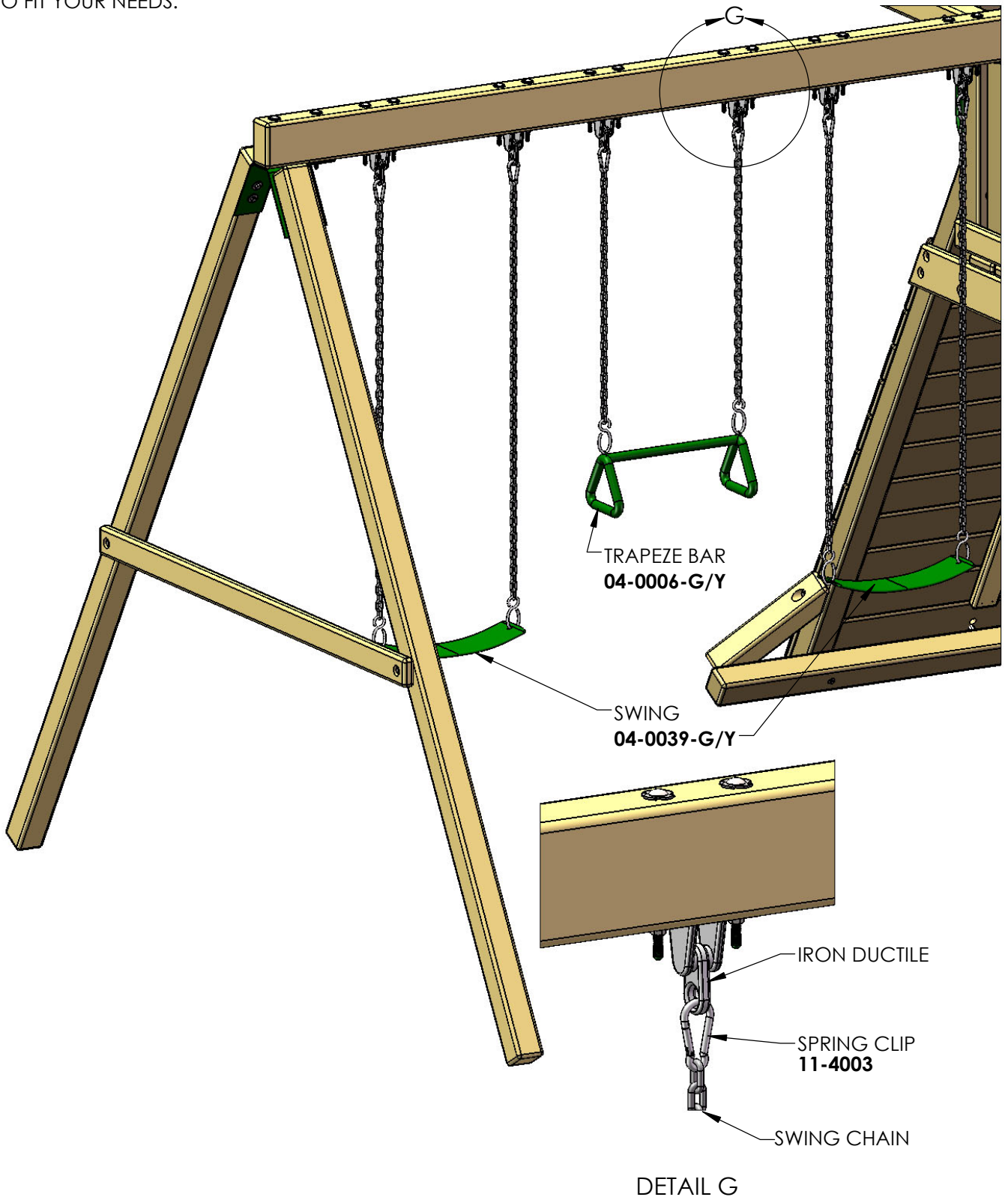
3: PLACE THE UNIT ON THE PANEL SLATS AS SHOWN.

4: MOUNT THE LOWER TIC TAC TOE BOARD 4" ABOVE THE DECK. ATTACH THE TIC TAC TOE BOARDS TO THE PANEL SLATS FROM OUTSIDE THE FORT WITH #8 X 2" WOOD SCREWS.



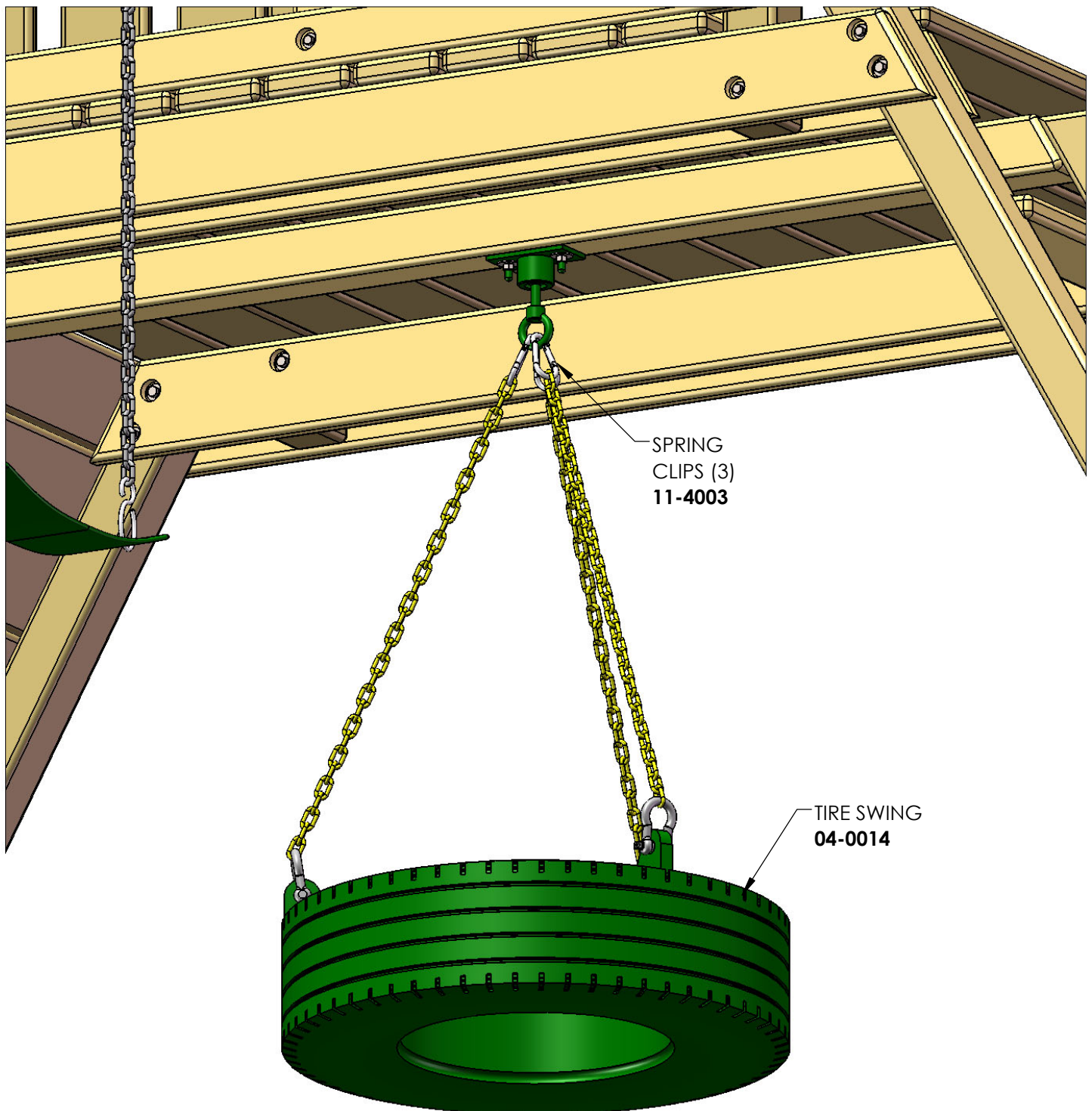
STEP 38: HANGING SWINGS

- 1: CLIP EACH OF THE SPRING CLIPS ONTO THE IRON DUCTILE SWING HANGERS, THEN CLIP ONTO THE SWING CHAINS.
- 2: USE THE CLIPS TO ADJUST THE HEIGHT OF THE SWING BY CLIPPING ON HIGHER OR LOWER LINKS.
- 3: COUNT BACK THE SAME NUMBER OF LINKS ON THE OPPOSITE SIDE TO ENSURE THAT THE SWING IS LEVEL, AND ADJUST TO FIT YOUR NEEDS.



STEP 39: HANGING THE TIRE SWING

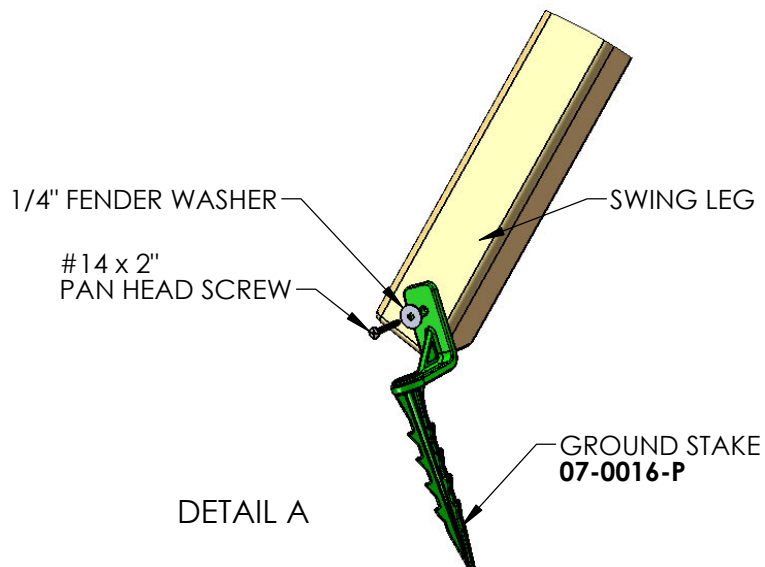
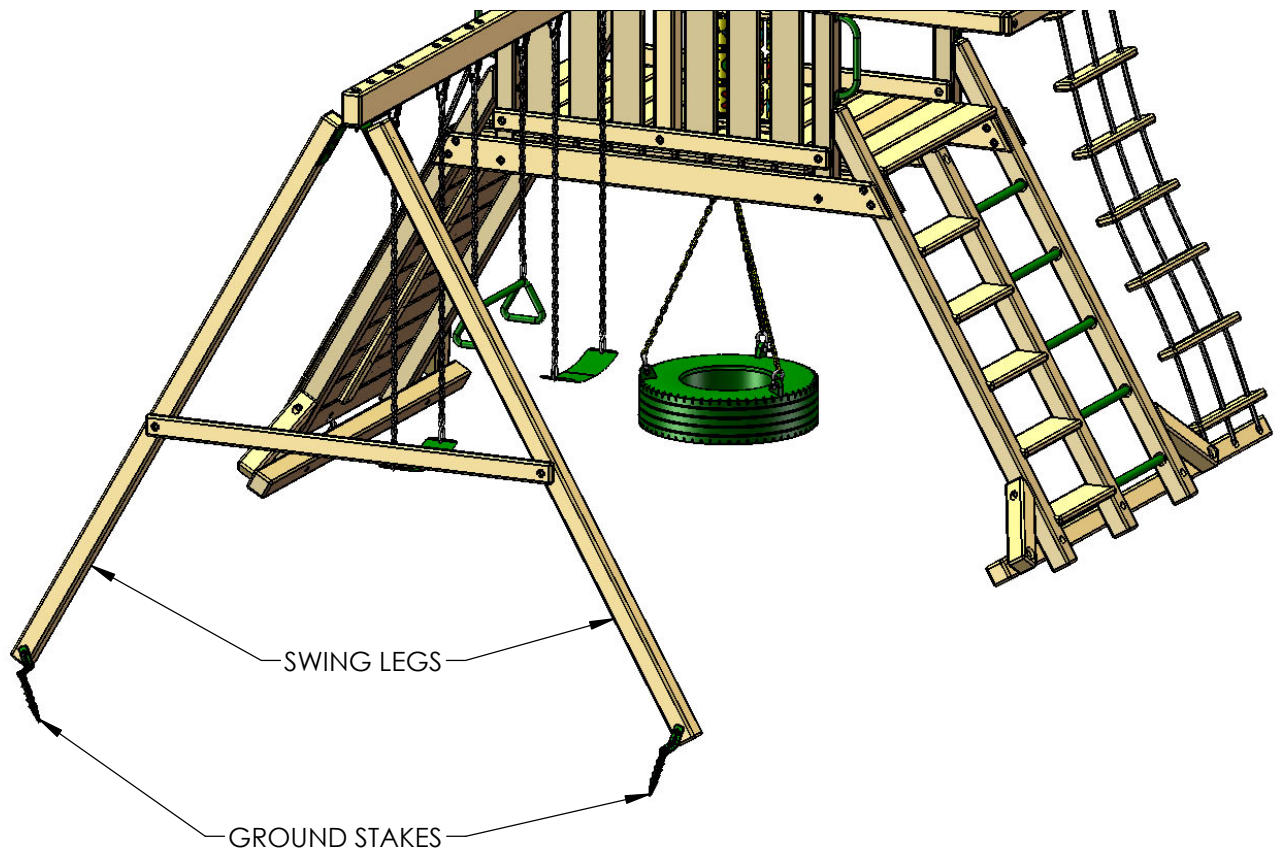
- 1: HANG THREE SPRING CLIPS FROM THE TIRE SWIVEL.
- 2: HANG ONE OF THE CHAINS IN ONE OF THE SPRING CLIPS AT THE DESIRED HEIGHT.
- 3: CONTINUE THE PROCESS WITH THE REMAINING CHAINS, MAKING SURE THAT THE TIRE SWING IS LEVEL WHEN FINISHED.
- 4: ANY EXCESS LENGTH OF CHAIN CAN BE LOOPED BACK AND HUNG MULTIPLE TIMES TO PREVENT THE EXCESS FROM HANGING DOWN AND CREATING A HAZARD.



STEP 40: GROUND STAKES

1: HAMMER A GROUND STAKE INTO THE EARTH NEXT TO EACH SWING LEG AT AN ANGLE. DO NOT HOLD THE UPPER PORTION OF THE STAKE AFTER THE FIRST COUPLE OF HITS OR IT MAY VIBRATE HARSHLY AGAINST YOUR HAND. IF THE TOP PART OF THE STAKE TWISTS WHEN IT ENCOUNTERS A ROCK OR ROOT YOU MAY HAVE TO BEND THE TOP PORTION OF THE STAKE AGAINST THE SWING LEG. FINALLY INSTALL THE SCREW AND WASHER.

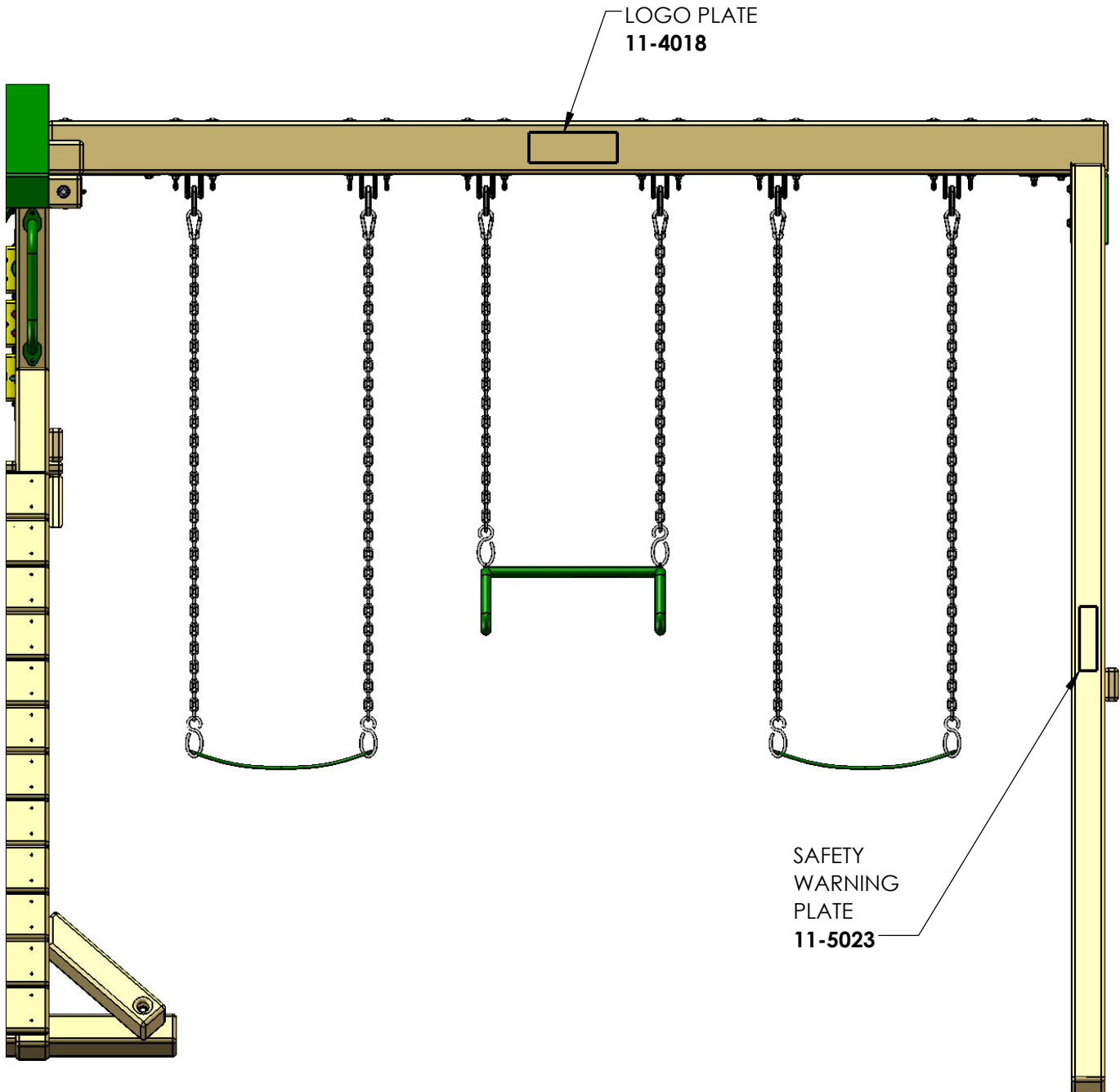
2: ATTACH EACH GROUND STAKE TO THE SWING LEG WITH #14 X 2" PAN HEAD SCREW AND 1/4" FENDER WASHER PROVIDED WITH THE GROUND STAKE.



STEP 41: NAMEPLATE

1: ATTACH THE MANUFACTURER LOGO PLATE CENTERED ON THE FRONT OF YOUR SWING BEAM WITH TWO 2" WOOD SCREWS.

2: ATTACH THE SAFETY WARNING PLATE WITH THE SCREWS THAT COME WITH IT JUST ABOVE THE SWING LEG CROSS-MEMBER.



PART II 721-722 UPPER LEVEL

FOR THE SECOND PART OF CONSTRUCTION YOU WILL USE BOXES 721-1, 721-2, 722, 780 AND 1539. WHEN YOU CONSTRUCT THE TARP ROOF YOU WILL USE THE TARP IN BOX 722. SOME WOOD BOXES WILL CONTAIN HARDWARE INSIDE THEM. YOU WILL NEED TO USE HARDWARE FROM MULTIPLE BOXES LISTED ABOVE FOR CONSTRUCTION.

THERE ARE SEVERAL ACCESSORY BOXES/ITEMS USED FOR CONSTRUCTION IN THE FIRST PART OF CONSTRUCTION. 700B, 700D, 700E, SUPER SCOOP SLIDE AND 7' TUBE SLIDE WILL BE USED.

THE BILL OF MATERIALS FOR THE WOOD COMPONENTS IS AT THE BEGINNING OF THE MANUAL FOR THE BOXES LISTED ABOVE. YOU WILL SEE THE BOX NUMBER LISTED IN THE UPPER LEFT CORNER OF THE PAGE. IF THERE ARE MULTIPLE BOXES, FOR EXAMPLE 721, THEN THE BOX NUMBER WILL BE LISTED NEXT TO THE PART.

THE BILL OF MATERIALS FOR THE ACCESSORY COMPONENTS IS AT THE BEGINNING OF THE MANUAL. YOU WILL SEE THE BOX NUMBER LISTED IN THE UPPER LEFT CORNER OF THE PAGE OR ON THE LEFT SIDE OF THE PAGE.

EACH CONSTRUCTION STEP THAT FOLLOWS THIS PAGE CALLS OUT THE WOOD COMPONENT BY SIZE AND BY THE PART NUMBER STAMPED ON THE END OF THE LUMBER. WHEN IN DOUBT ABOUT A PART CONSULT THE BILL OF MATERIALS AT THE FRONT OF THE MANUAL, LOOK AT THE IMAGE AND COMPARE THE SIZE OF THE PART TO THE IMAGE DESCRIPTION.

STEP 1: ATTACHING T-NUTS TO THE POSTS

1: THIS STEP IS CRITICAL TO BUILDING THE FORT PROPERLY. IF ANY MISTAKES ARE MADE HERE, YOU WILL NEED TO DIS-ASSEMBLE AND THEN RE-ASSEMBLE TO MAKE YOUR CORRECTIONS.

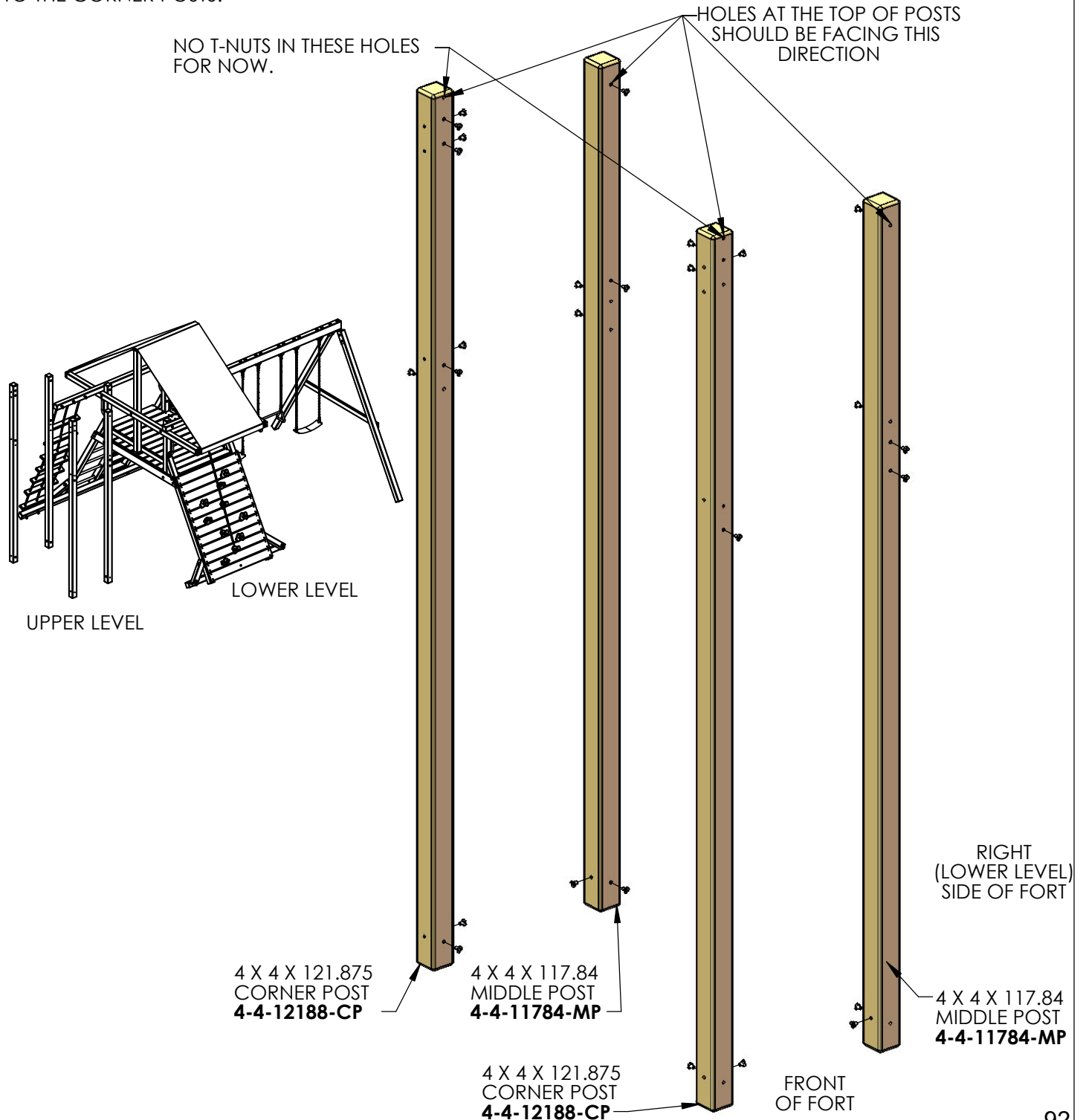
2: MAKE SURE HOLES ARE FREE OF ANY OBSTRUCTIONS. USE A BOLT TO CLEAN OUT ANY DEBRIS.

3: LAY OUT EACH OF THE 4 X 4 X 117.84" MIDDLE POSTS AND 4 X 4 X 121.875 CORNER POSTS IN THE AREA YOU INTEND ON BUILDING THE UPPER LEVEL SIDE OF THE PLAYSET.

4: USE THE DIAGRAM BELOW TO CORRECTLY IDENTIFY AND ORIENT THE NECESSARY DIRECTION THE POSTS SHOULD FACE.

5: USE A HAMMER TO SEAT THE T-NUTS AFTER INSERTING THEM INTO THE HOLES SHOWN IN THE DIAGRAM BELOW.

6: THE BARREL OF THE T-NUT SHOULD GO IN THE HOLE FIRST. HAMMER THE T-NUT UNTIL IT IS FLUSH/ALMOST FLUSH TO THE CORNER POSTS.



STEP 2: ASSEMBLING THE UPPER LEVEL SIDE FRAME

1: LAY THE POSTS ON THE GROUND IN THEIR PROPER ORIENTATION.

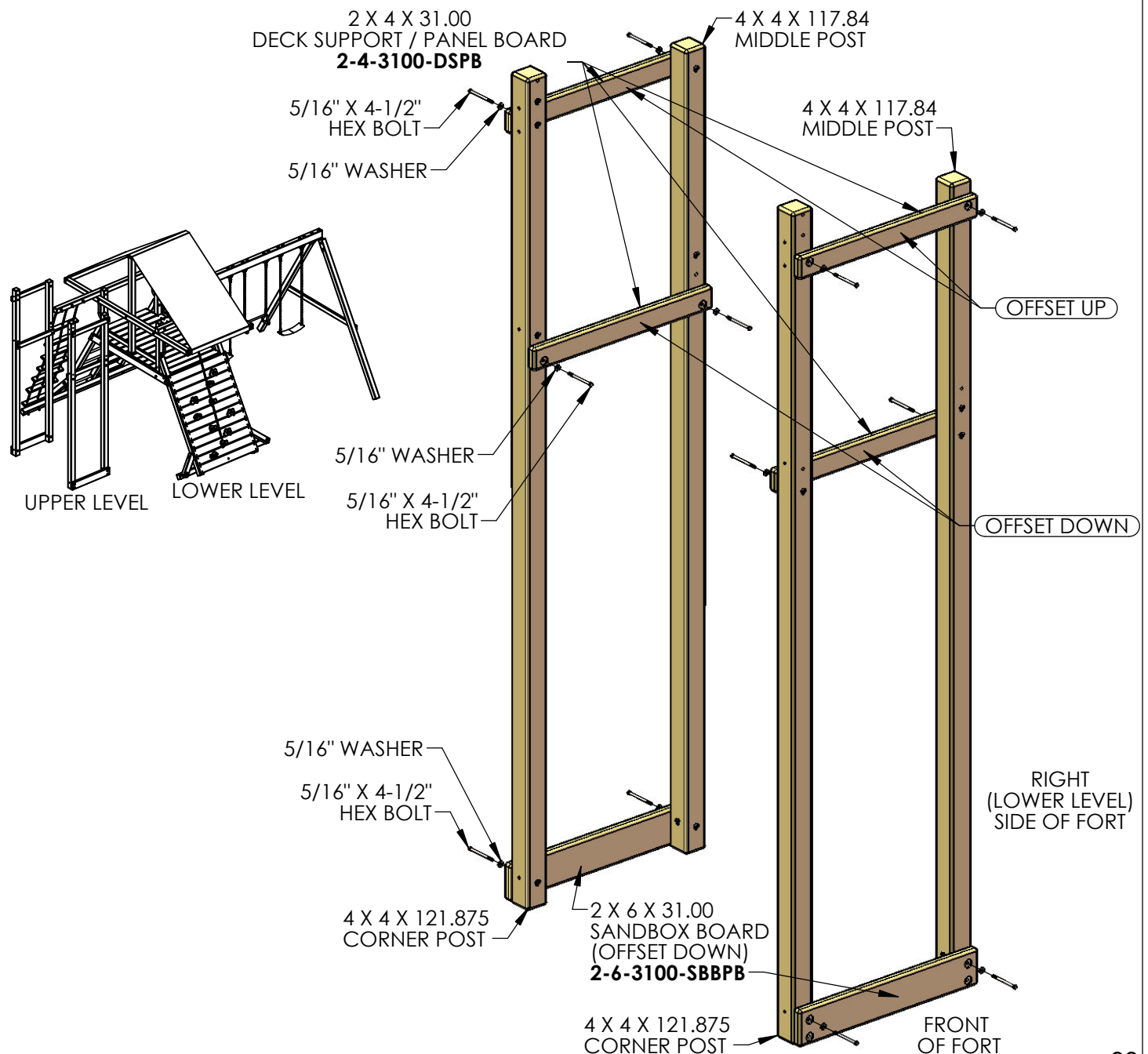
2: LAY THE 2 X 6 X 31.00 SANDBOX BOARD ON TOP OF THE CORNER POST AT THE BOTTOM. THE HOLES IN THE SANDBOX BOARD MUST BE OFFSET DOWN. USE 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE POSTS. THE BOTTOM HOLES WILL BE USED LATER.

3: LAY THE 2 X 4 X 31.00 DECK SUPPORT/PANEL BOARD ON TOP OF THE CORNER POSTS AT THE TOP. THE HOLES IN THE DECK SUPPORT/PANEL BOARD MUST BE OFFSET UP. USE 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE DECK SUPPORT/PANEL BOARD TO THE T-NUTS INSTALLED ON THE POSTS.

4: FLIP OVER THE ASSEMBLED FRAME AND LAY THE 2 X 4 X 31.00 DECK SUPPORT/PANEL BOARD ON TOP OF THE CORNER POSTS. USE THE SET OF HOLES LOCATED ABOVE THE SANDBOX BOARDS IN BETWEEN THE TWO BOARDS PREVIOUSLY INSTALLED. THE HOLES IN THE DECK SUPPORT/PANEL BOARD MUST BE OFFSET DOWN. USE 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE DECK SUPPORT/PANEL BOARD TO THE T-NUTS INSTALLED ON THE POSTS.

5: DO NOT INSTALL ANY LAG SCREWS AT THIS TIME.

6: REPEAT SUB-STEPS 1 TO 4 FOR THE OPPOSITE SIDE.



STEP 3: SANDBOX BOARDS AND TOP PANEL BOARD

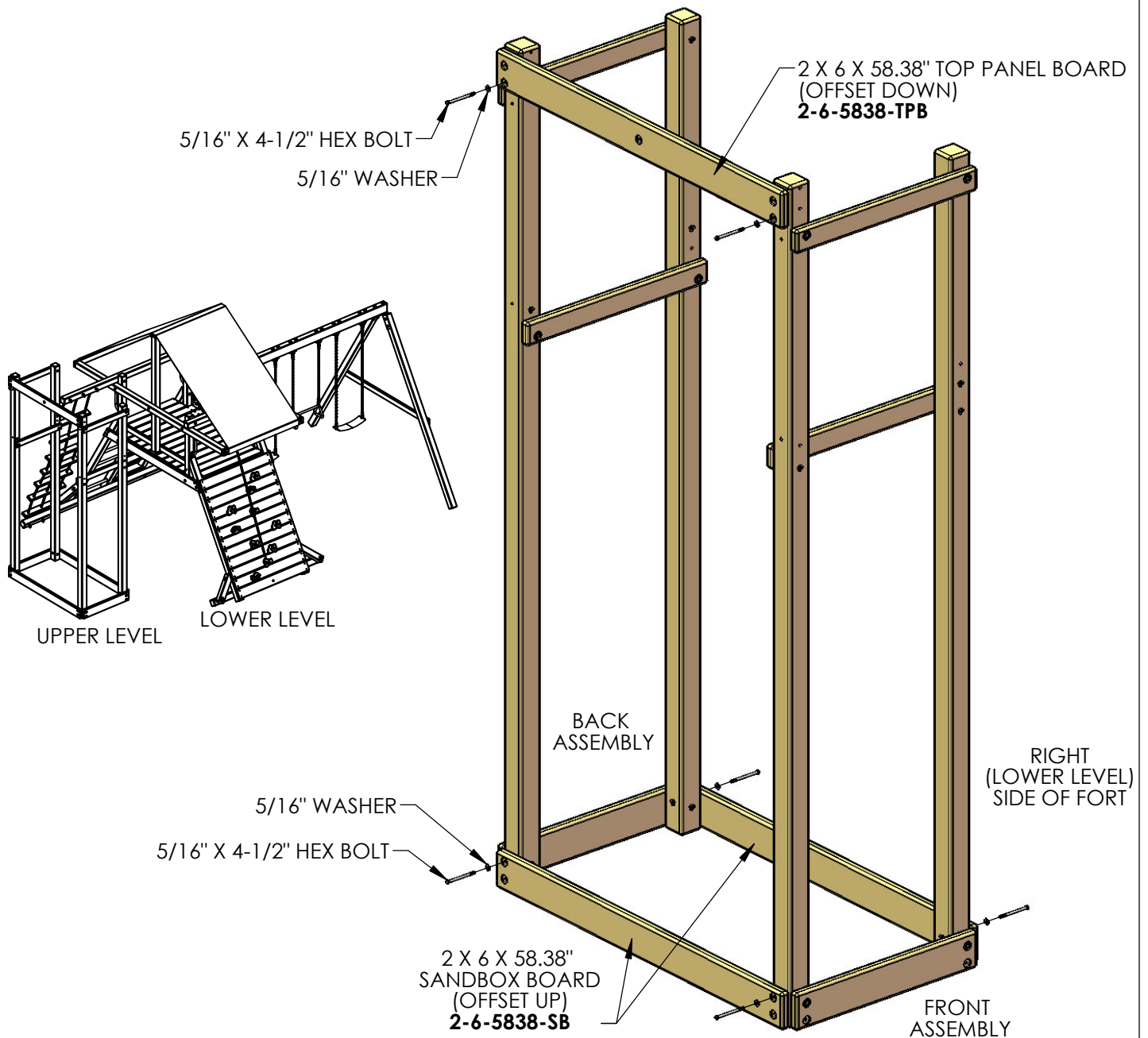
YOU WILL NEED AN EXTRA PERSON FOR THIS STEP.

1: WITH HELP, STAND UP THE FRONT AND BACK SIDE ASSEMBLIES.

2: ATTACH ONE 2 X 6 X 58.38" SANDBOX BOARD TO THE BOTTOM OF THE POSTS OF BOTH FRAME ASSEMBLIES ON EACH SIDE. THE HOLES IN THE SANDBOX BOARDS MUST BE OFFSET UP. USE 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE TOP HOLES OF THE SANDBOX BOARD TO THE T-NUTS INSTALLED ON THE POSTS. THE BOTTOM HOLES WILL BE USED LATER.

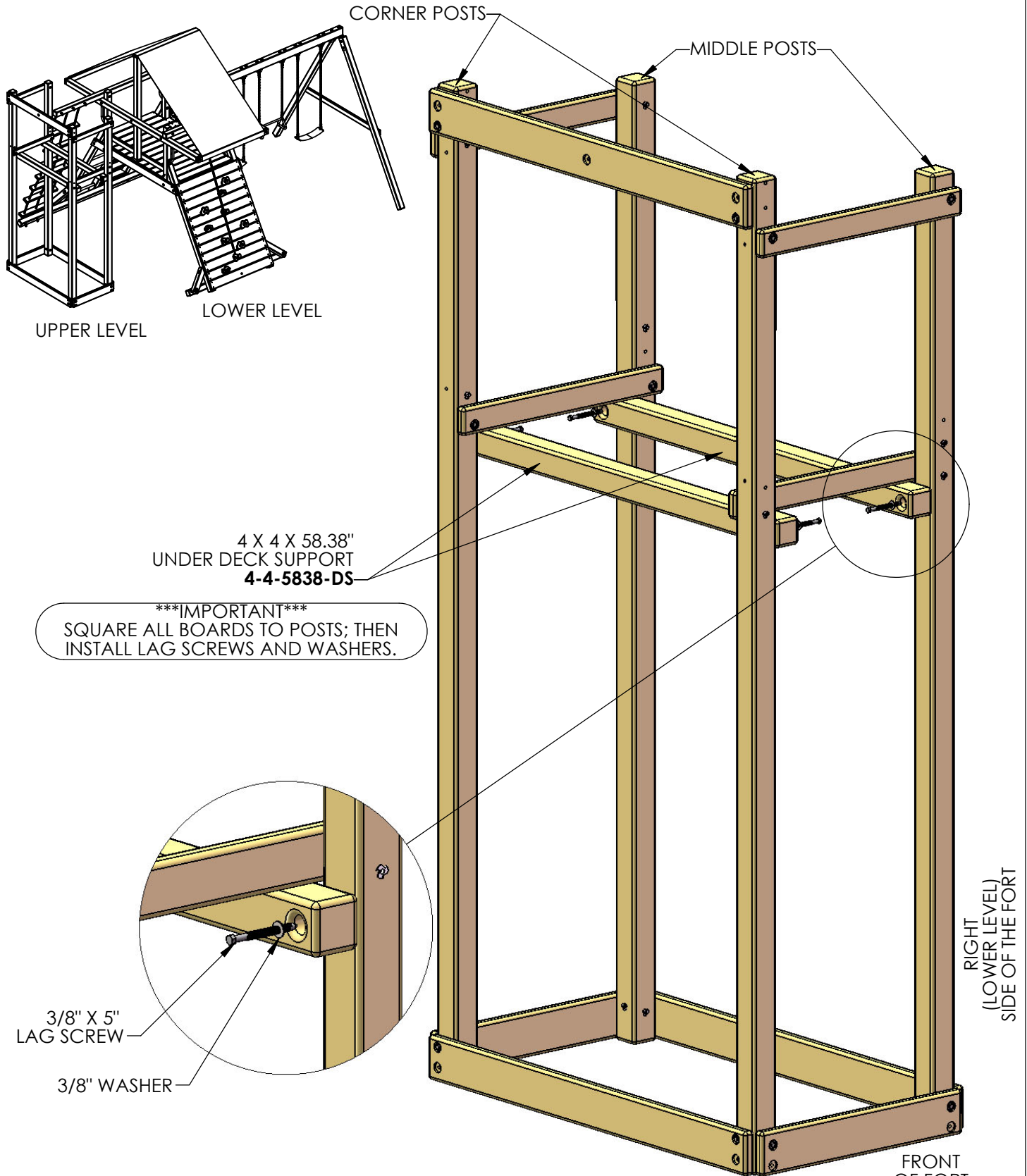
3: ATTACH THE 2 X 6 X 58.38" TOP PANEL BOARD AT THE TOP OF THE CORNER POSTS OF BOTH FRAME ASSEMBLIES. THE HOLES IN THE TOP PANEL BOARD MUST BE OFFSET DOWN. USE 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE BOTTOM HOLES OF THE TOP PANEL BOARD TO THE T-NUTS INSTALLED ON THE POSTS. THE TOP HOLES WILL BE USED LATER.

4: DO NOT INSTALL ANY LAG SCREWS AT THIS TIME.



STEP 4: UPPER LEVEL UNDER DECK SUPPORTS

1: PLACE THE 4 X 4 X 58.38" UNDER DECK SUPPORT DIRECTLY UNDERNEATH THE DECK SUPPORTS. ATTACH THE UNDER DECK SUPPORT TO THE MIDDLE POSTS AND CORNER POSTS WITH 3/8" X 5" LAG SCREWS AND 3/8" WASHERS AS SHOWN IN THE DIAGRAM BELOW.

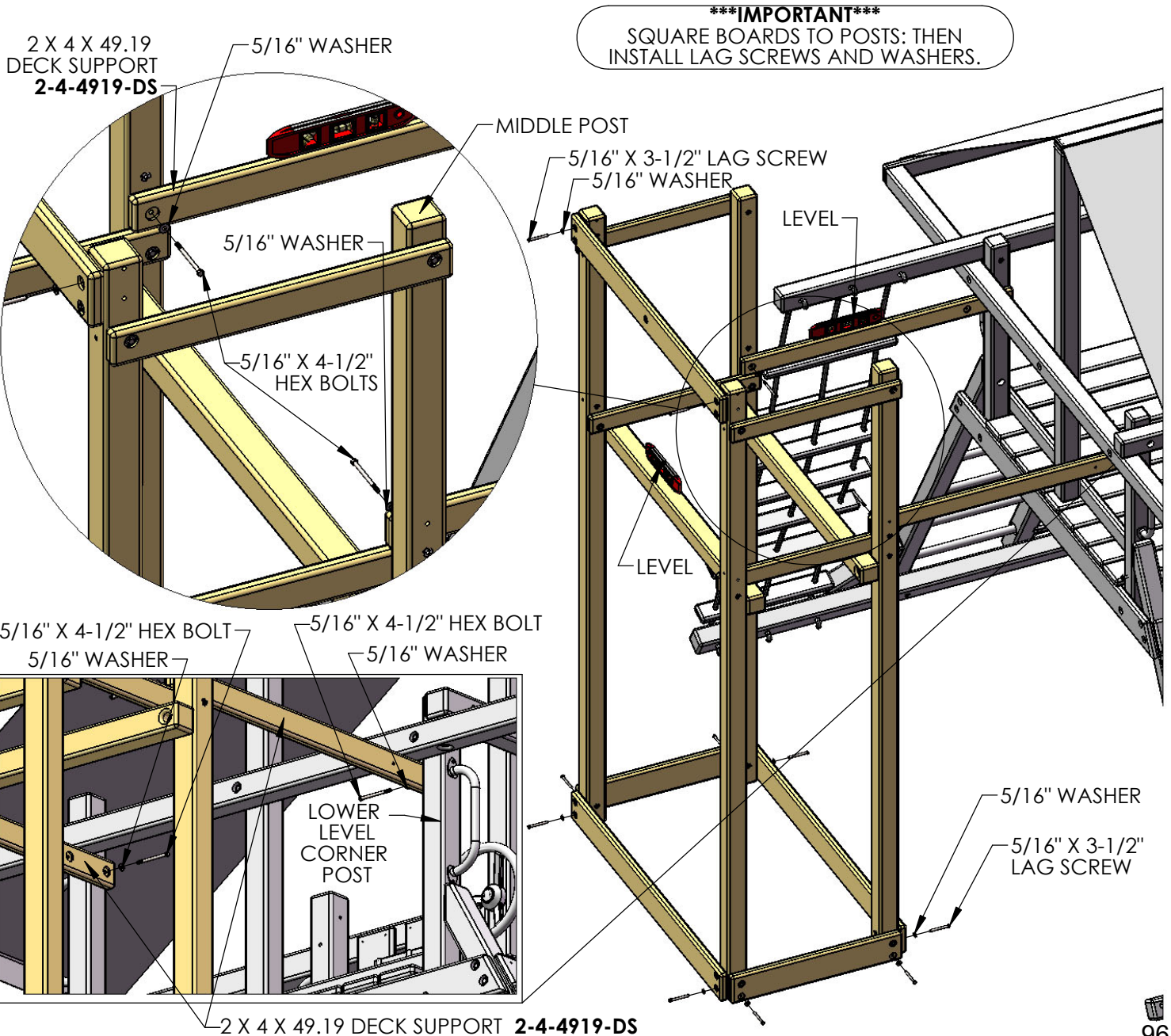


STEP 5: CONNECTING THE DECK SUPPORTS

1: PLACE THE 2 X 4 X 49.19 DECK SUPPORTS AGAINST THE UPPER LEVEL MIDDLE POSTS AND THE PLAYSET CORNER POSTS UNDERNEATH THE SIDE RAIL. USE 5/16" X 4-1/2" HEX BOLTS TO ATTACH THE DECK SUPPORTS TO THE T-NUTS INSTALLED ON THE CORNER POSTS.

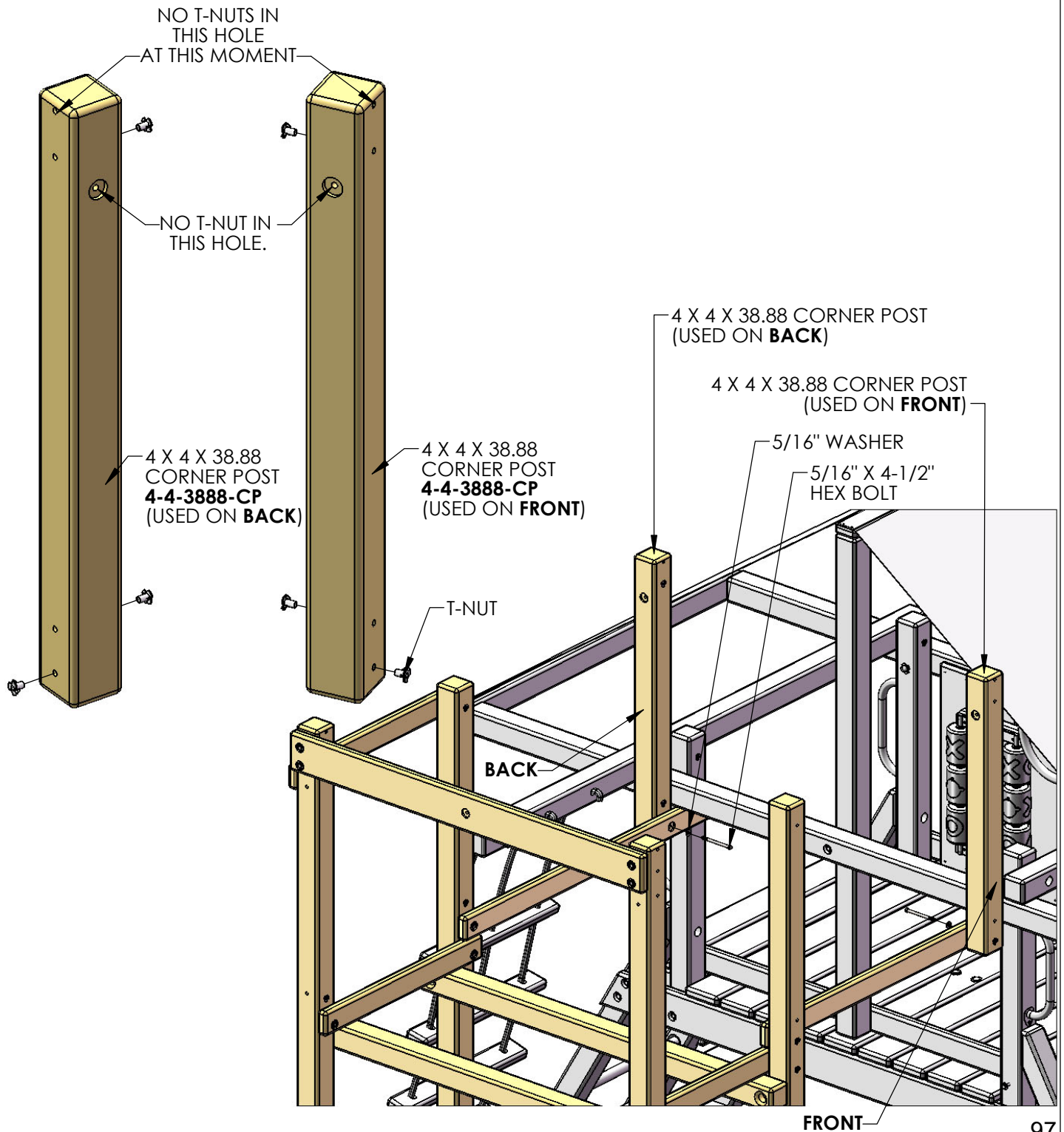
2: PLACE THE UPPER LEVEL FRAME IN ITS FINAL POSITION AND FOLLOW THE PROCEDURES AT THE FRONT OF THE MANUAL TO LEVEL AND SQUARE THE STRUCTURE. HAVE AN ASSISTANT HELP YOU LIFT THE FRAME AS REQUIRED. **DO NOT** INSTALL REMAINING LAG SCREWS UNTIL AFTER THE FRAME HAS BEEN LEVELED AND SQUARED.

3: ONCE THE FRAME IS LEVEL, SQUARE AND SET INTO POSITION; GO BACK AND INSERT THE 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS IN ALL THE REMAINING HOLES OF THE 2 X 6 PARTS ON FRONT, TOP, REAR AND SIDES OF THE PLAY SET. NOTE: THERE WILL NOT BE ANY PREDRILLED HOLES IN THE CORNER POSTS FOR THE LAG SCREWS.



STEP 6: UPPER LEVEL CORNER POSTS

- 1: MAKE SURE HOLES ARE FREE OF ANY OBSTRUCTIONS. USE A BOLT TO CLEAN OUT ANY DEBRIS.
- 2: USING THE DIAGRAM BELOW, LAY OUT BOTH 4 X 4 X 38.88 CORNER POSTS IN A FLAT SURFACE.
- 3: USE A HAMMER TO SEAT THE T-NUTS AFTER INSERTING THEM INTO THE HOLES SHOWN IN THE DIAGRAM BELOW.
- 4: THE BARREL OF THE T-NUTS SHOULD GO IN THE HOLE FIRST. HAMMER THE T-NUT UNTIL IT IS FLUSH/ALMOST FLUSH TO THE CORNER POSTS.

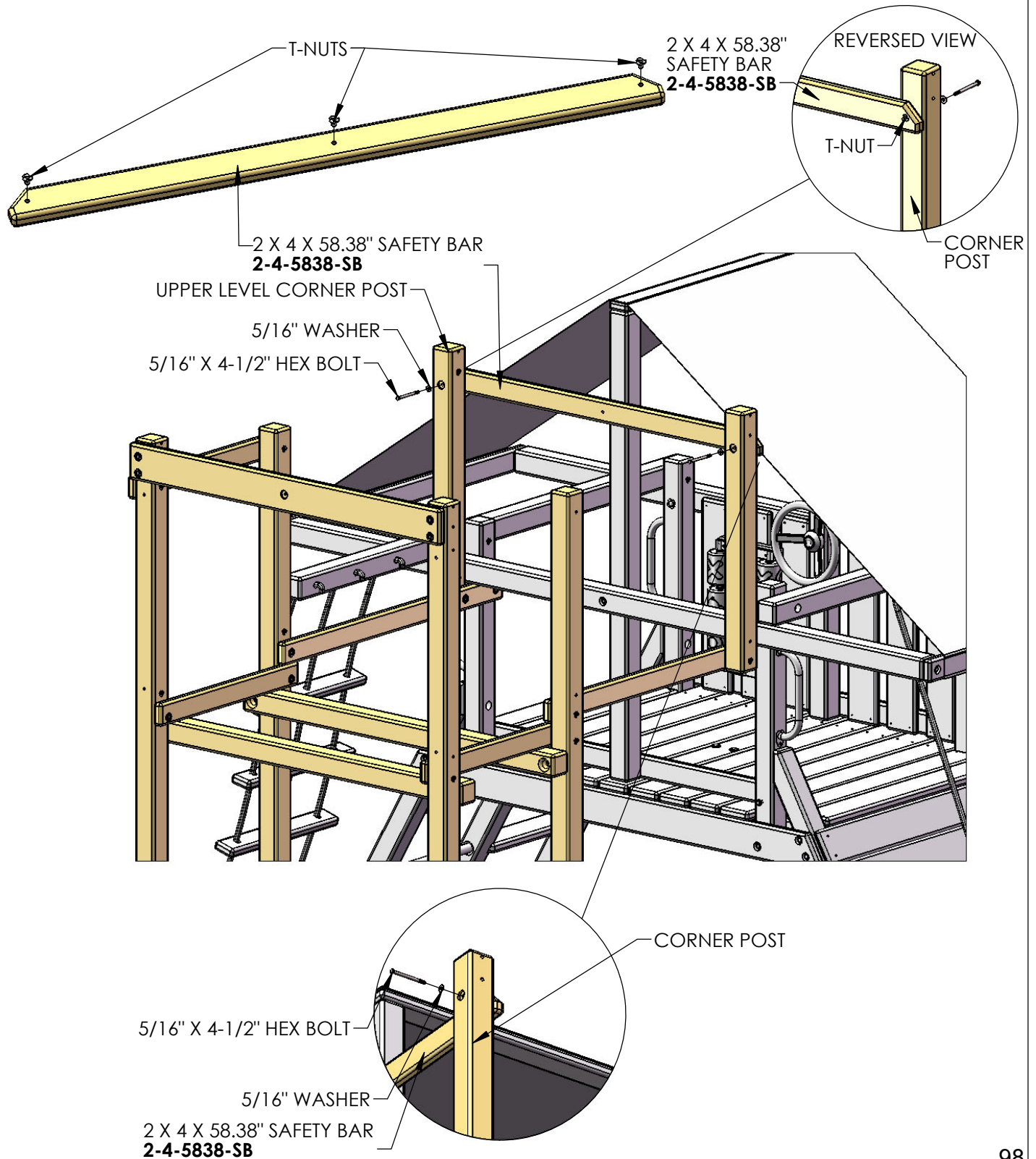


STEP 7: SAFETY BAR

1: LAY THE 2 X 4 X 58.38" SAFETY BAR ON A FLAT SURFACE, USE A HAMMER TO SEAT THE T-NUTS AFTER INSERTING THEM INTO THE HOLES SHOWN IN THE DIAGRAM BELOW. THE BARREL OF THE T-NUTS SHOULD GO IN THE HOLE FIRST. HAMMER THE T-NUT UNTIL IT IS FLUSH/ALMOST FLUSH TO THE SAFETY BAR.

2: PLACE THE 2 X 4 X 58.38" SAFETY BAR ON THE RIGHT SIDE, IN BETWEEN THE UPPER LEVEL CORNER POSTS AND THE PLAY SET ROOF SUPPORTS, THE ANGLED ENDS SHOULD FACE UP.

3: FASTEN THE SAFETY BAR TO THE CORNER POSTS USING 5/16" X 4-1/2" HEX BOLTS AND WASHERS THROUGH THE COUNTER SUNK HOLES TO THE T-NUTS INSTALLED ON THE SAFETY BAR.



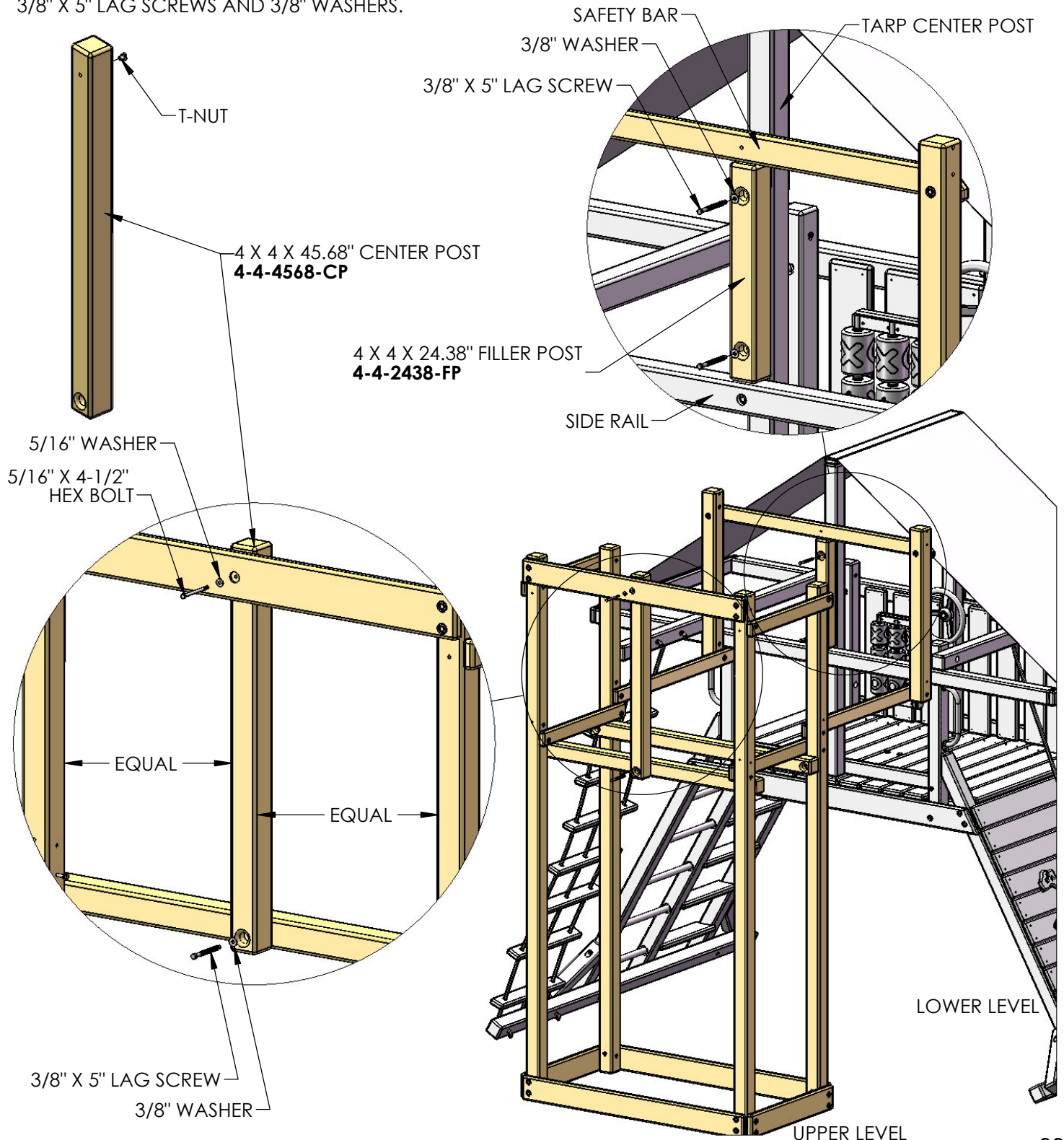
STEP 8: CENTER POST

1: LAY THE 4 X 4 X 45.68" CENTER POST ON A FLAT SURFACE, USE A HAMMER TO SEAT THE T-NUT AFTER INSERTING IT INTO THE HOLE SHOWN IN THE DIAGRAM BELOW. THE BARREL OF THE T-NUT SHOULD GO IN THE HOLE FIRST. HAMMER THE T-NUT UNTIL IS FLUSH/ALMOST FLUSH TO THE SAFETY BAR.

2: PLACE THE 4 X 4 X 45.68" CENTER POST INSIDE AGAINST THE 2 X 6 TOP PANEL BOARD, FASTEN THE CENTER POST TO THE TOP PANEL BOARD CENTER HOLE USING ONE 5/16" X 4-1/2" HEX BOLT AND ONE 5/16" WASHER.

3: MAKE THE DISTANCE BETWEEN CORNER POSTS, AND CENTER POST EQUAL. ATTACH THE BOTTOM OF THE CORNER POST TO THE UNDER DECK SUPPORT WITH A 3/8 X 5" LAG SCREW AND A 3/8" WASHER.

4: MOUNT THE 4 X 4 X 24.38" FILLER POST BELOW THE SAFETY BAR, ON TOP OF THE SIDE RAIL AGAINST THE TARP CENTER POST CENTER POST FROM THE LOWER LEVEL. MAKE SURE THE C-BORE HOLES ARE FACING TOWARDS YOU. FASTEN USING 3/8" X 5" LAG SCREWS AND 3/8" WASHERS.



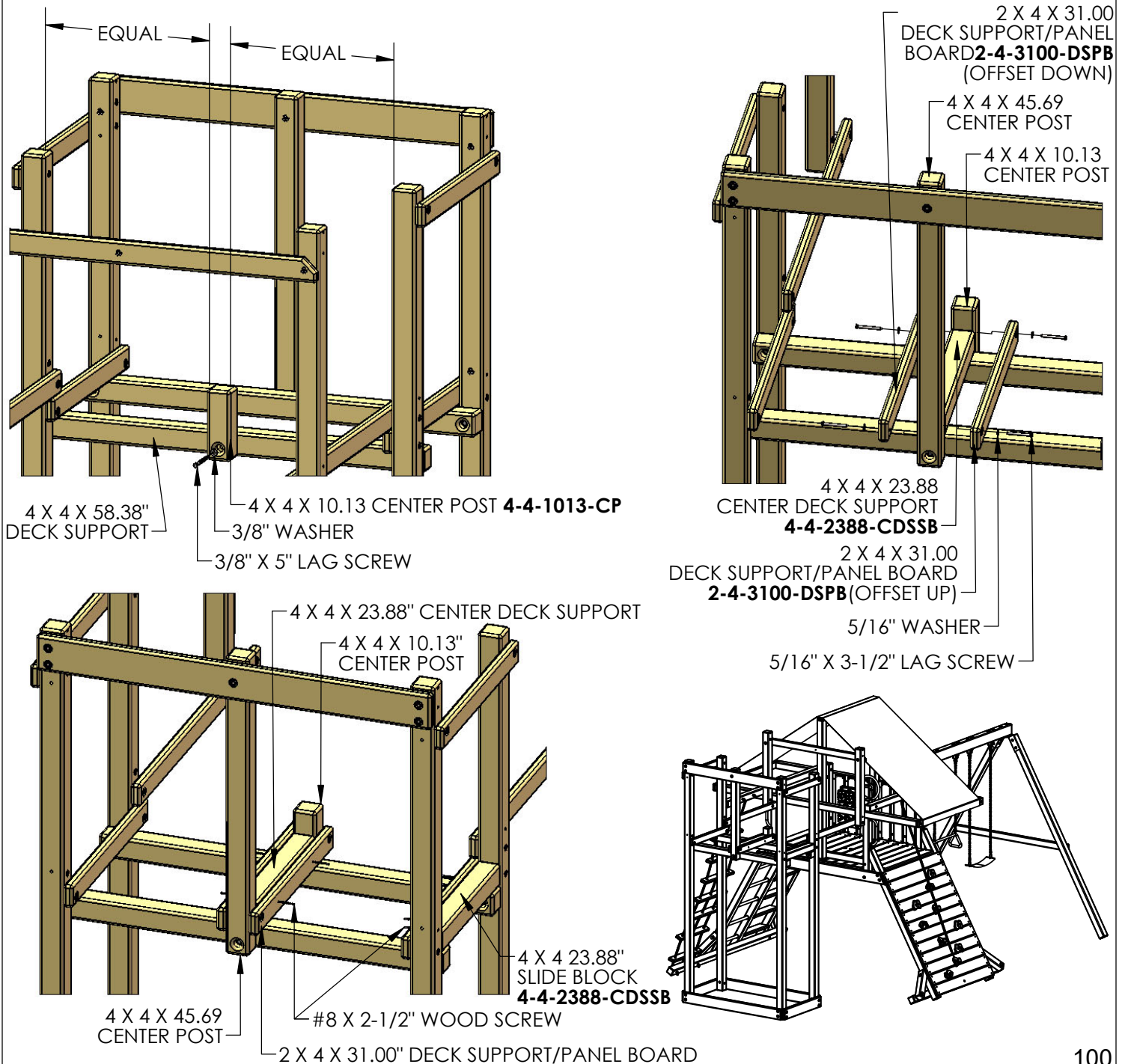
STEP 9: CENTER DECK SUPPORTS

1: PLACE THE THE 4 X 4 X 10.13" CENTER POST AGAINST THE 4 X 4 X 58.38" DECK SUPPORT, MAKE SURE IT IS FLUSH ON THE BOTTOM AND EQUALLY SPACED BETWEEN THE TWO CORNER POSTS. FASTEN USING ONE 3/8" X 5" LAG SCREW AND ONE 3/8" WASHER.

2: MOUNT THE 4 X 4 X 23.88" CENTER DECK SUPPORT ON TOP OF THE DECK SUPPORTS IN BETWEEN THE TWO CENTER POSTS. ATTACH TWO 2 X 4 X 31.00" DECK SUPPORT / PANEL BOARDS ON EACH SIDE OF THE CENTER DECK SUPPORT. THE COUNTERSINK HOLES SHOULD BE OFFSET OPPOSITE TO EACH OTHER. FASTEN TO THE CENTER POSTS USING 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.

3: FASTEN THE 4 X 4 X 23.88" CENTER DECK SUPPORT WITH TWO #8 X 2-1/2" WOOD SCREWS ON EACH SIDE THROUGH THE 2 X 4 DECK SUPPORTS PREVIOUSLY INSTALLED.

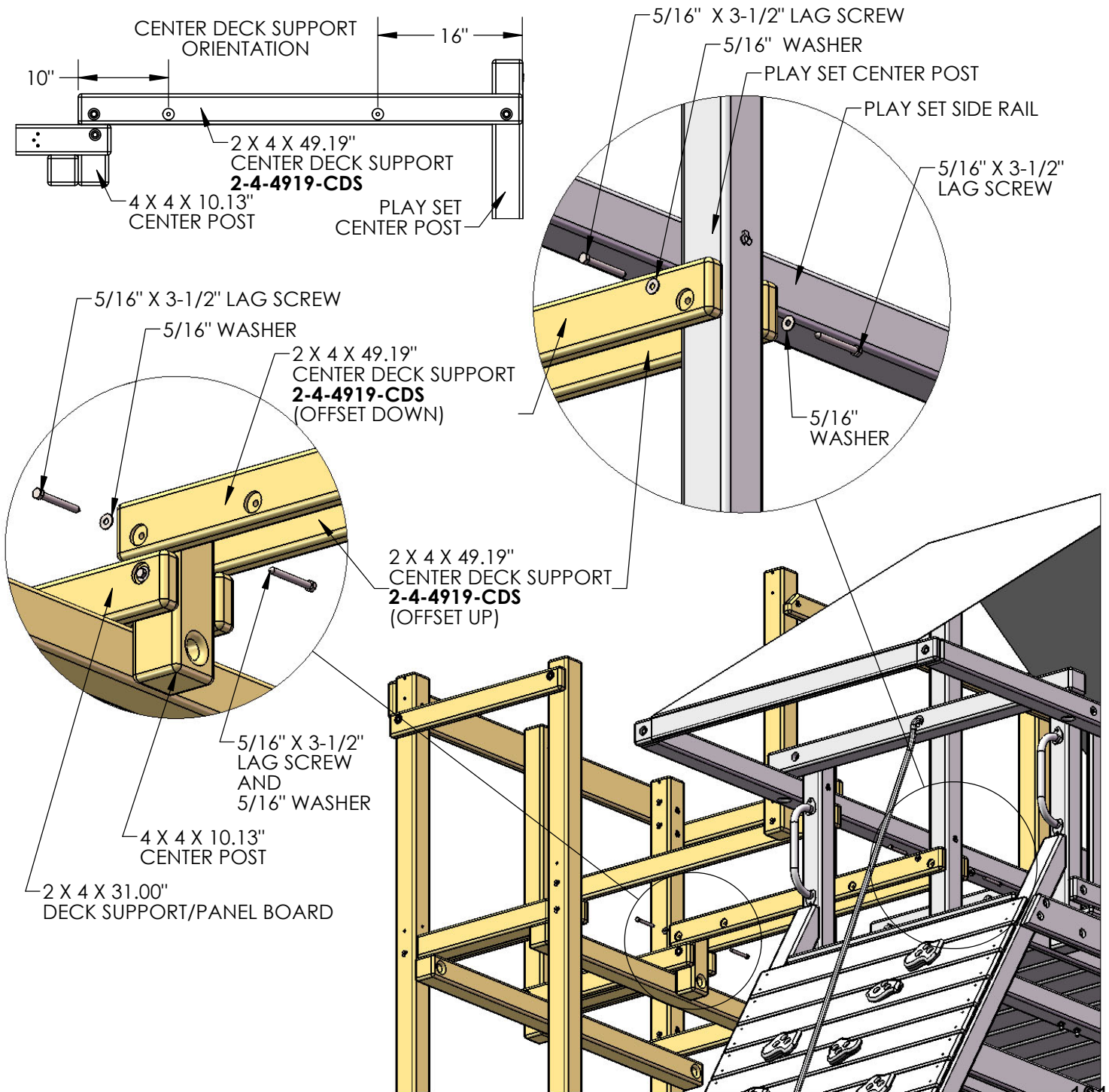
4: FASTEN THE 4 X 4 X 23.88" SLIDE BLOCK TO THE OUTSIDE OF THE DECK SUPPORT USING FIVE #8 X 2-1/2" WOOD SCREWS FROM INSIDE THE FORT.



STEP 10: CONNECTING THE CENTER DECK SUPPORT

1: PLACE THE 2 X 4 X 49.19" CENTER DECK SUPPORT (OFFSET DOWN) AGAINST THE 4 X 4 X 10.13" CENTER POST. THE 10" END SHOWN BELOW SHOULD BE ON TOP OF THE DECK SUPPORT ON THE UPPER LEVEL. THE 10" END SHOULD BE FLUSH TO THE SIDE OF THE 10.13" CENTER POST. THE 16" END SHOULD BE BENEATH THE 4 X 4 PLAY SET SIDE RAIL. THE 16" END SHOULD BE FLUSH TO THE SIDE OF THE PLAY SET CENTER POST. FASTEN THE CENTER DECK SUPPORT TO THE CENTER POSTS WITH 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.

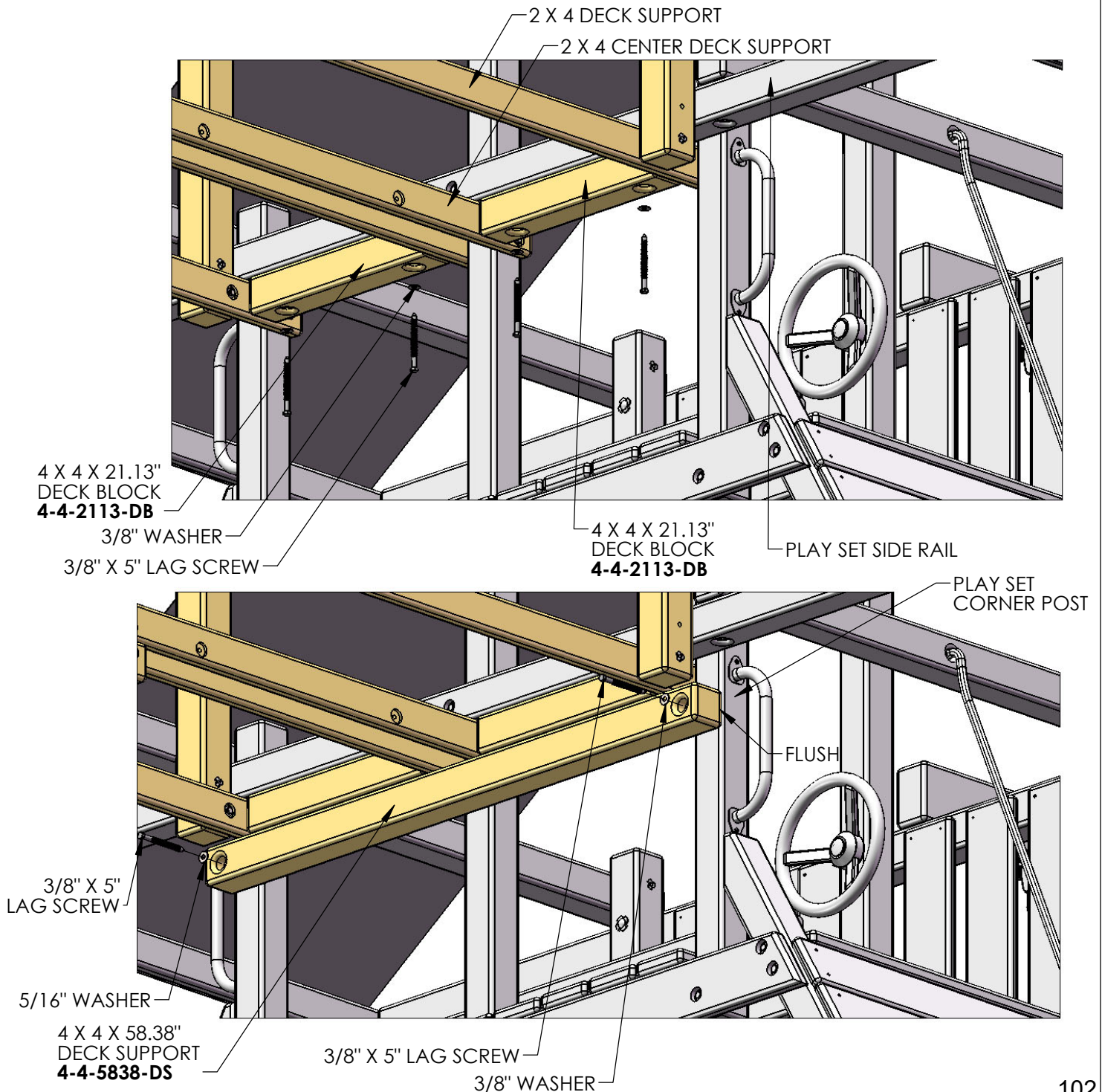
2: PLACE THE 2 X 4 X 49.19" CENTER DECK SUPPORT (OFFSET UP) AGAINST THE 4 X 4 X 10.13" CENTER POST. THE 10" END SHOWN BELOW SHOULD BE ON TOP OF THE DECK SUPPORT ON THE UPPER LEVEL. THE 10" END SHOULD BE FLUSH TO THE SIDE OF THE 10.13" CENTER POST. THE 16" END SHOULD BE BENEATH THE 4 X 4 PLAY SET SIDE RAIL. THE 16" END SHOULD BE FLUSH TO THE SIDE OF THE PLAY SET CENTER POST. FASTEN THE CENTER DECK SUPPORT TO THE CENTER POSTS WITH 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.



STEP 11: ATTACHING DECK BLOCKS AND DECK SUPPORT

1: INSERT THE 4 X 4 X 21.13" DECK BLOCKS IN BETWEEN THE 2 X 4 CENTER DECK SUPPORTS AND THE 2 X 4 DECK SUPPORTS, UNDERNEATH THE PLAY SET SIDE RAIL. MAKE SURE THE C-BORE HOLES ARE FACING DOWN AND FASTEN TO THE SIDE RAIL USING 3/8" X 5" LAG SCREWS AND 3/8" WASHERS.

2: MOUNT THE 4 X 4 X 58.38" DECK SUPPORT FLUSH UNDERNEATH THE DECK BLOCKS, MAKE SURE THE C-BORE HOLES ARE FACING TOWARDS YOU AND FASTEN TO THE PLAY SET CORNER POSTS USING 3/8" X 5" LAG SCREWS AND 3/8" WASHERS.



STEP 12: CENTER POST AND CENTER DECK SUPPORT

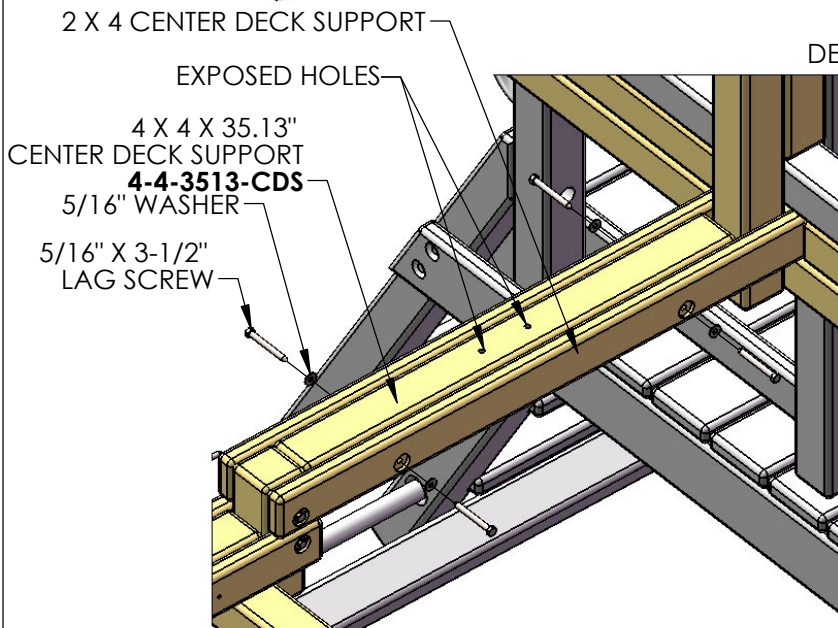
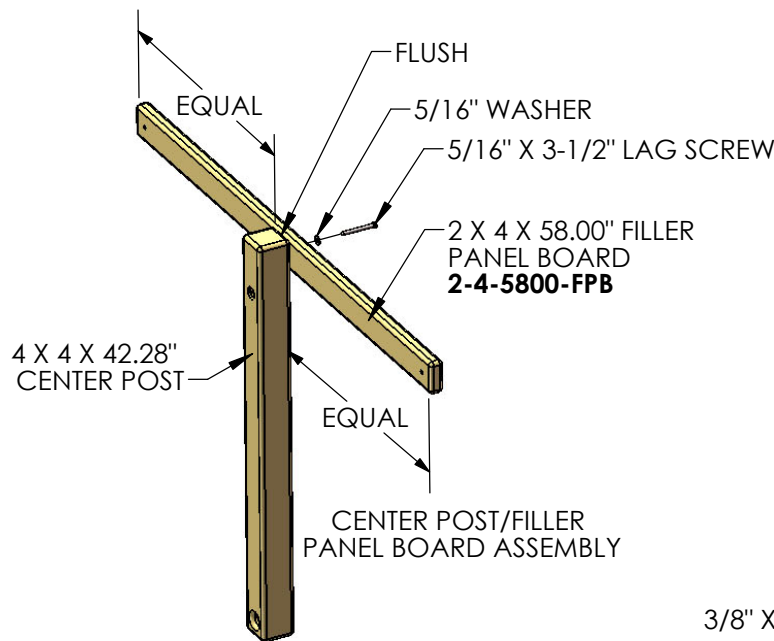
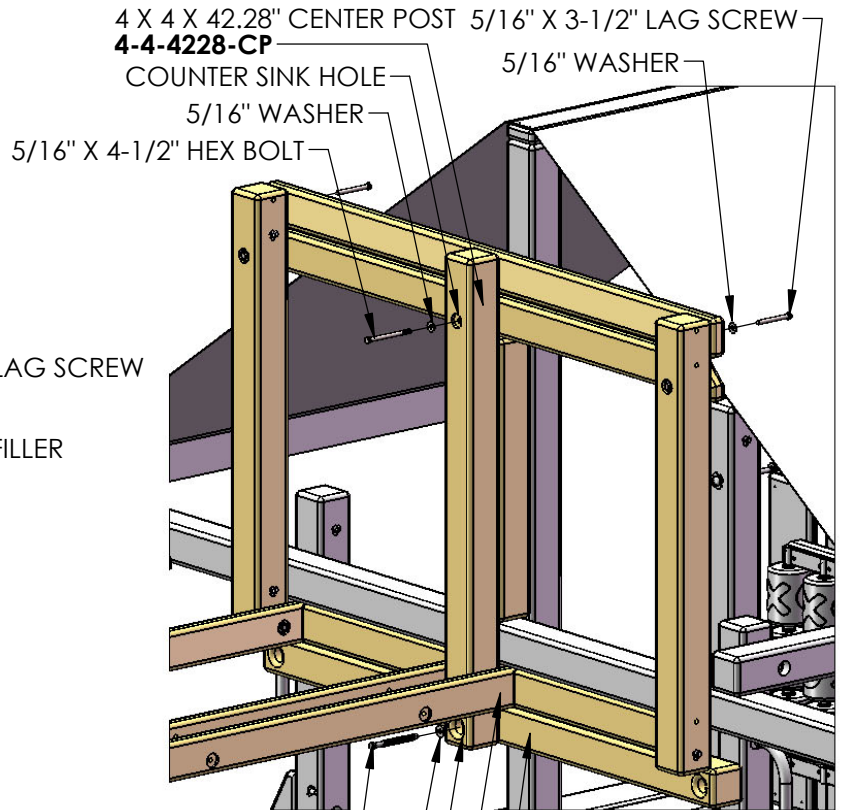
1: PLACE THE 2 X 4 X 58.00" FILLER PANEL BOARD AGAINST THE REAR FACE OF THE 4 X 4 X 42.28" CENTER POST, MAKE SURE THE COUNTER SINK HOLES ARE OPPOSITE TO EACH OTHER. THE FILLER PANEL BOARD MUST BE FLUSH TO THE TOP END OF THE CENTER POST AND EQUALLY SPACED ON BOTH SIDES. ATTACH WITH ONE 5/16" X 3-1/2" LAG SCREW AND 5/16" WASHER.

2: MOUNT THE CENTER POST/ FILLER PANEL BOARD ASSEMBLY ON TOP OF THE SAFETY BAR, SO THAT THE FILLER PANEL BOARD IS BEHIND THE CORNER POSTS. LINE UP THE CENTER POST COUNTER SINK HOLE WITH THE SAFETY BAR CENTER HOLE AND INSERT A 5/16" X 4-1/2" HEX BOLT AND 5/16" WASHER THROUGH THE HOLE INTO THE T-NUT INSTALLED IN THE SAFETY BAR. ATTACH THE FILLER PANEL BOARD TO THE CORNER POSTS USING 5/16" X 3-1/2" LAGS AND 5/16" WASHERS.

3: USE A 3/8" X 5" LAG SCREW AND 3/8" WASHER TO ATTACH THE BOTTOM (DEEP C-BORE) HOLE TO THE 4 X 4 DECK SUPPORT.

4: INSERT THE 4 X 4 X 35.13" CENTER DECK SUPPORT IN BETWEEN THE TWO 2 X 4 CENTER DECK SUPPORTS PREVIOUSLY INSTALLED.

MAKE SURE THE SET OF HOLES LOCATED ON THE CENTER ARE EXPOSED AS SHOWN IN THE DIAGRAM BELOW. FASTEN THE CENTER DECK SUPPORT USING 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS THROUGH THE SET OF COUNTERSINK HOLES LOCATED ON THE 2 X 4 CENTER DECK SUPPORTS.

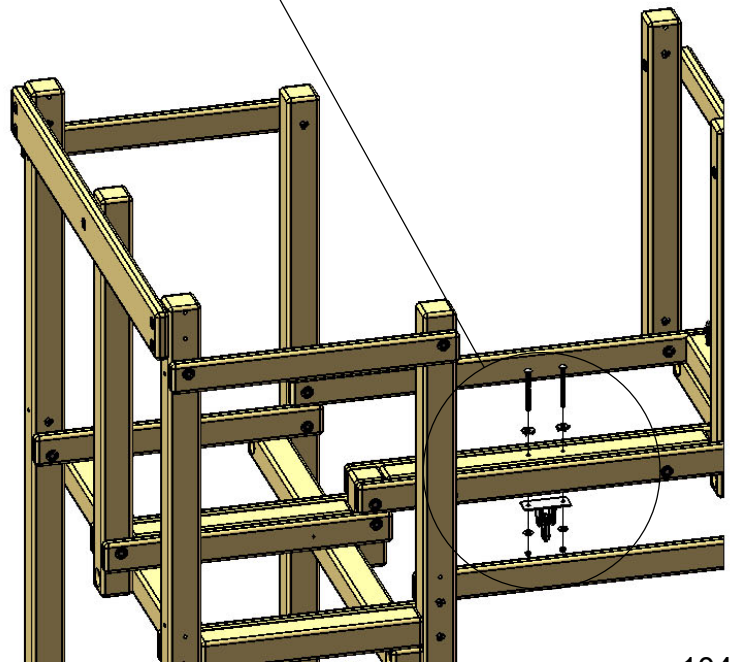
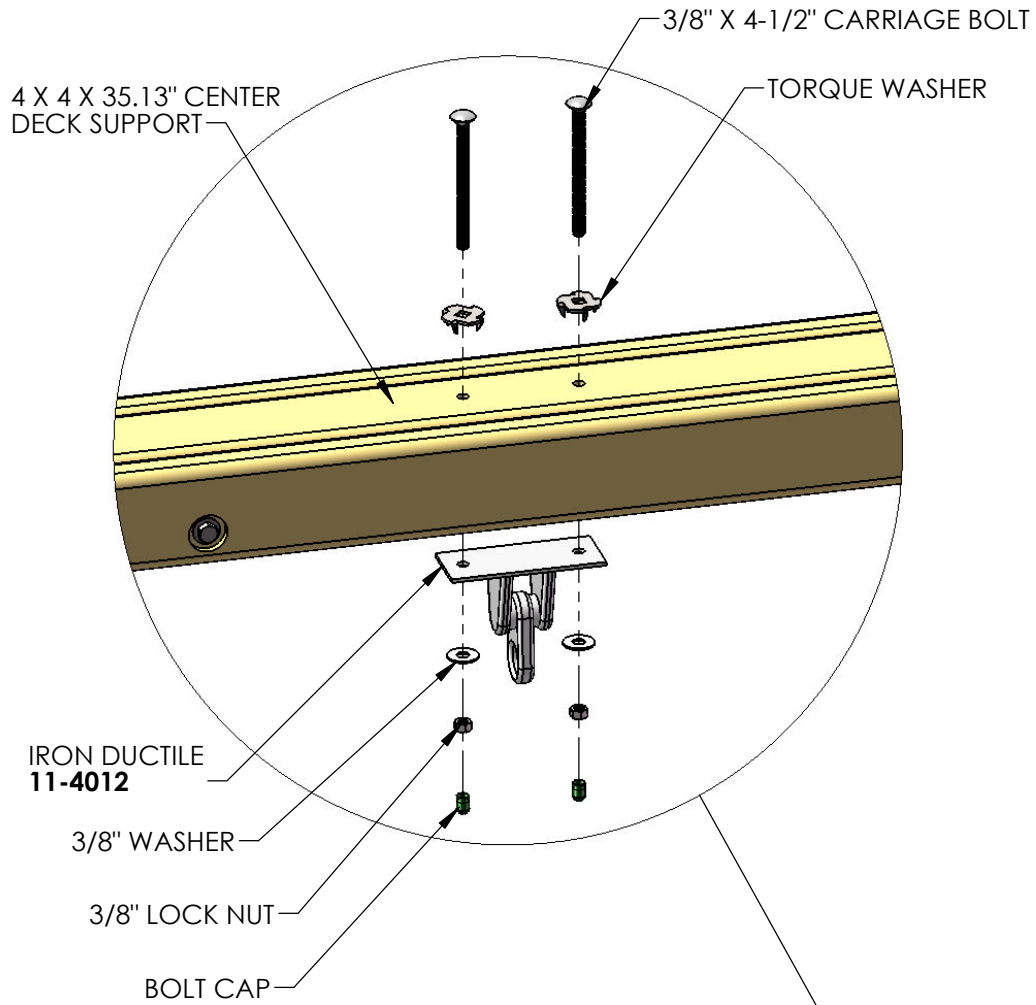


STEP 13: IRON DUCTILE

1: LINE UP THE HOLES OF THE IRON DUCTILE WITH THE HOLES IN THE CENTER DECK SUPPORT, THE IRON DUCTILE WILL BE ON THE BOTTOM.

2: FASTEN THE IRON DUCTILE TO THE SWING BEAM USING 3/8" X 4-1/2" CARRIAGE BOLTS WITH TORQUE WASHERS, AND 3/8" WASHERS WITH 3/8" LOCK NUTS.

3: PLACE BOLT CAPS OVER EXPOSED THREADS.



STEP 14: TOP AND BOTTOM PANEL BOARDS

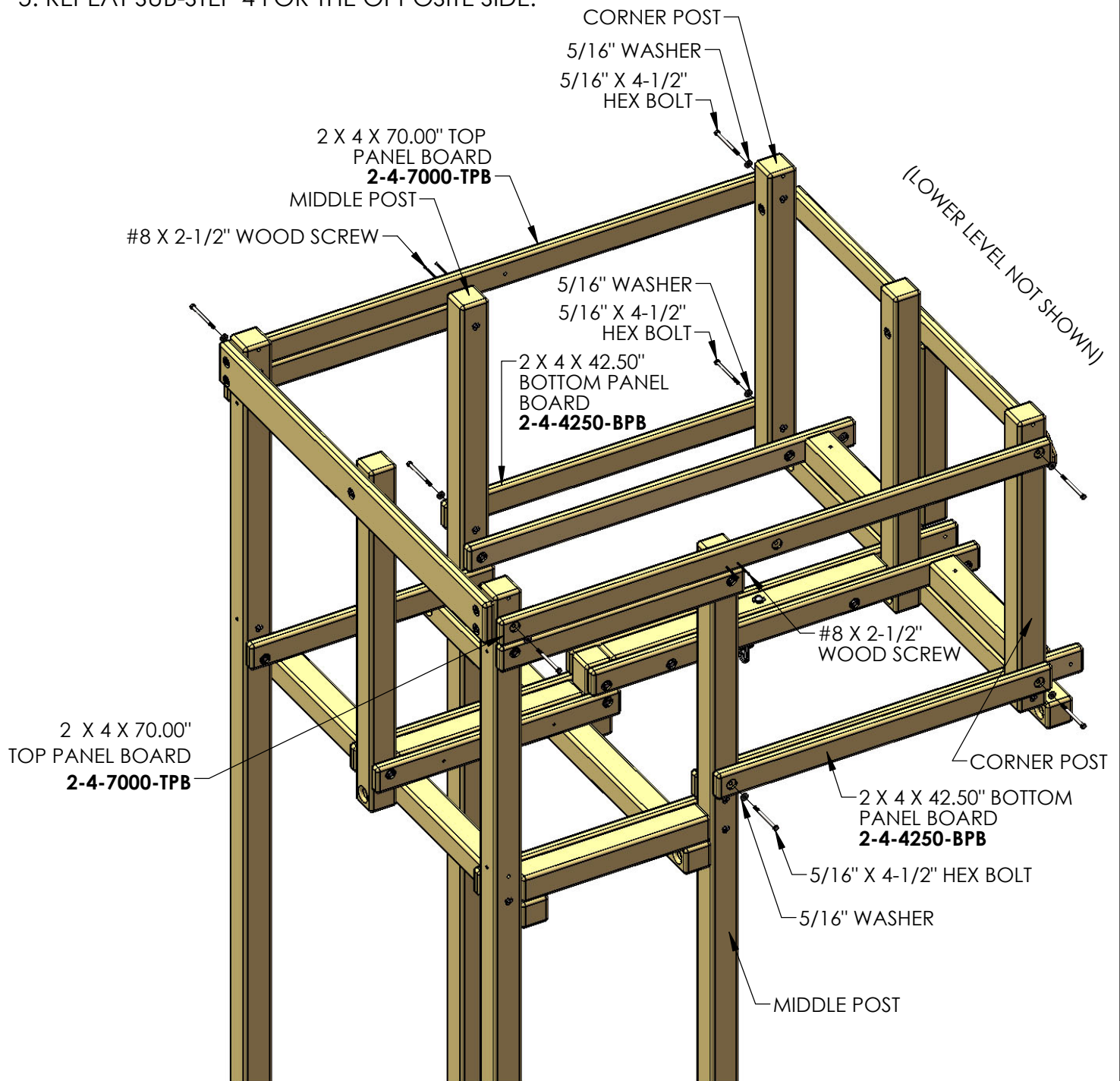
1: PLACE THE 2 X 4 X 70.00" TOP PANEL BOARD ON THE TOP LOWER HOLES ON THE CORNER POSTS. USE 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE END HOLES OF THE TOP PANEL BOARD TO THE T-NUTS INSTALLED IN THE CORNER POSTS. THE CENTER HOLE WILL BE USED LATER.

2: INSERT TWO #8 X 2-1/2" WOOD SCREWS THROUGH THE TOP PANEL BOARD INTO THE MIDDLE POST.

3: REPEAT SUB-STEP 1 AND 2 FOR THE OPPOSITE SIDE.

4: FASTEN THE 2 X 4 X 42.50" BOTTOM PANEL BOARD TO THE HOLE LOCATED AT THE BOTTOM OF THE CORNER POST. USE 5/16" X 4-1/2" HEX BOLTS AND 5/16" WASHERS TO ATTACH THE HOLES OF THE BOTTOM PANEL BOARD TO THE T-NUTS INSTALLED IN THE CORNER AND MIDDLE POSTS.

5: REPEAT SUB-STEP 4 FOR THE OPPOSITE SIDE.



STEP 15: DECK FILLER, DECK SPACERS AND DECK BOARDS

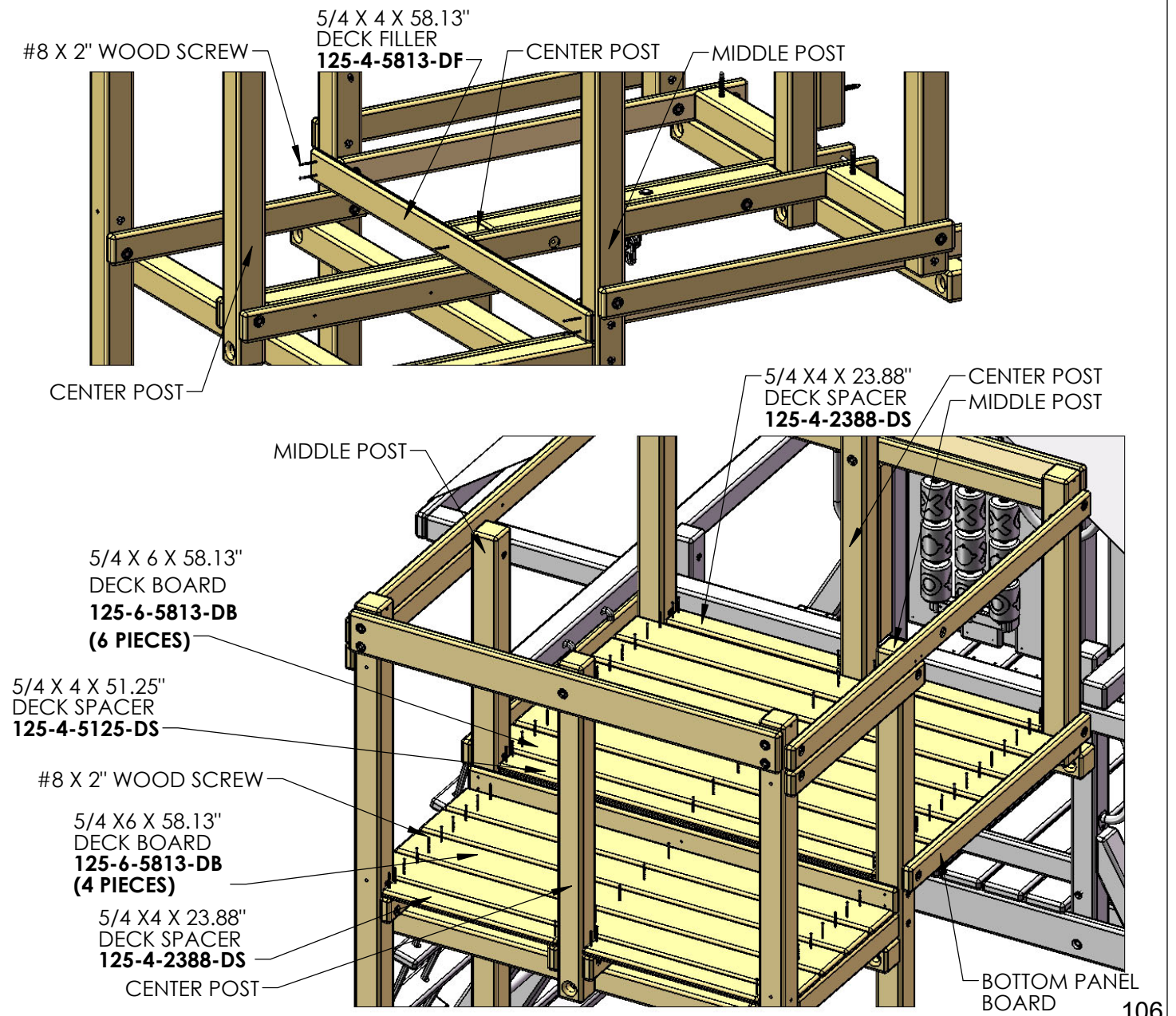
1: CENTER THE 5/4 X 4 X 58.13" DECK FILLER ABOVE THE DECK SUPPORTS, FLAT AGAINST THE MIDDLE POSTS AND CENTER POST. FASTEN USING #8 X 2" WOOD SCREWS THROUGH THE PREDRILLED HOLES INTO THE MIDDLE POSTS AND CENTER POST AS SHOWN BELOW.

2: PLACE TWO 5/4 X 4 X 23.88" DECK SPACER CENTERED BETWEEN THE CENTER POSTS AND THE CORNER POSTS AND ATTACH USING #8 X 2" WOOD SCREWS THROUGH THE PREDRILLED HOLES AND INTO THE DECK SUPPORTS BELOW. NOTE: THE TOP OF THE SCREW HEAD SHOULD BE FLUSH TO THE TOP OF THE DECK SPACER. REPEAT THIS FOR THE OTHER TWO DECK SPACERS ON THE SLIGHTLY LOWER DECK LEVEL.

3: PLACE THE 5/4 X 4 X 51.25" DECK SPACER CENTERED BETWEEN THE MIDDLE POSTS AND ATTACH USING #8 X 2" WOOD SCREWS THROUGH THE PREDRILLED HOLES INTO THE DECK SUPPORTS BELOW. NOTE: THE TOP OF THE SCREW HEAD SHOULD BE FLUSH TO THE TOP OF THE DECK SPACER.

4: PLACE A 5/4 X 6 X 58.13" DECK BOARD AT ONE END OF THE FORT. CENTER THE DECK BOARD BETWEEN THE BOTTOM PANEL BOARDS AND ATTACH IT WITH #8 X 2" WOOD SCREWS THROUGH THE PREDRILLED HOLES AND INTO THE DECK SUPPORTS BELOW. LEAVE A UNIFORM SPACE BETWEEN THE DECK BOARDS. NOTE: THE TOP OF THE SCREW HEAD SHOULD BE FLUSH TO THE TOP OF THE DECK BOARDS.

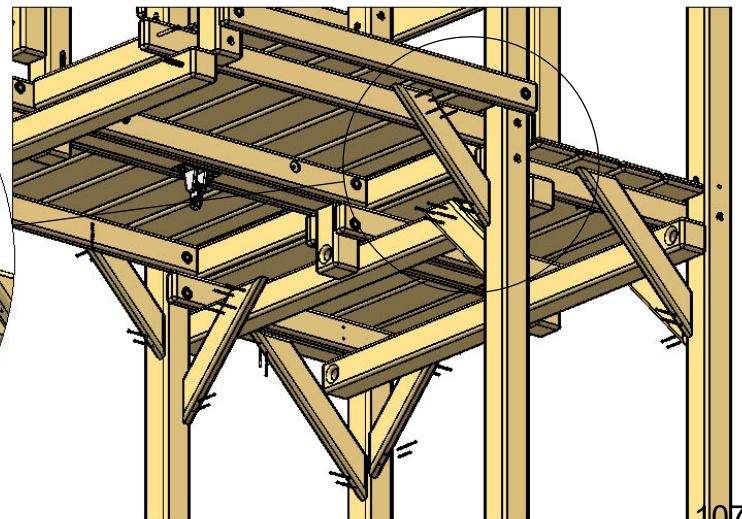
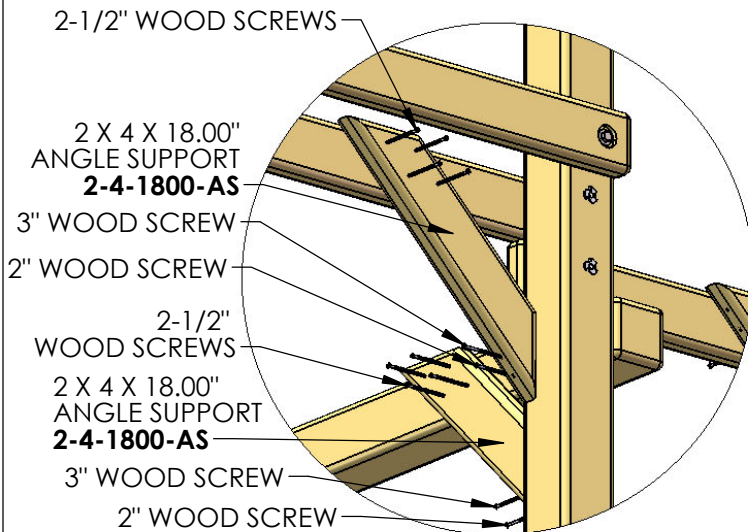
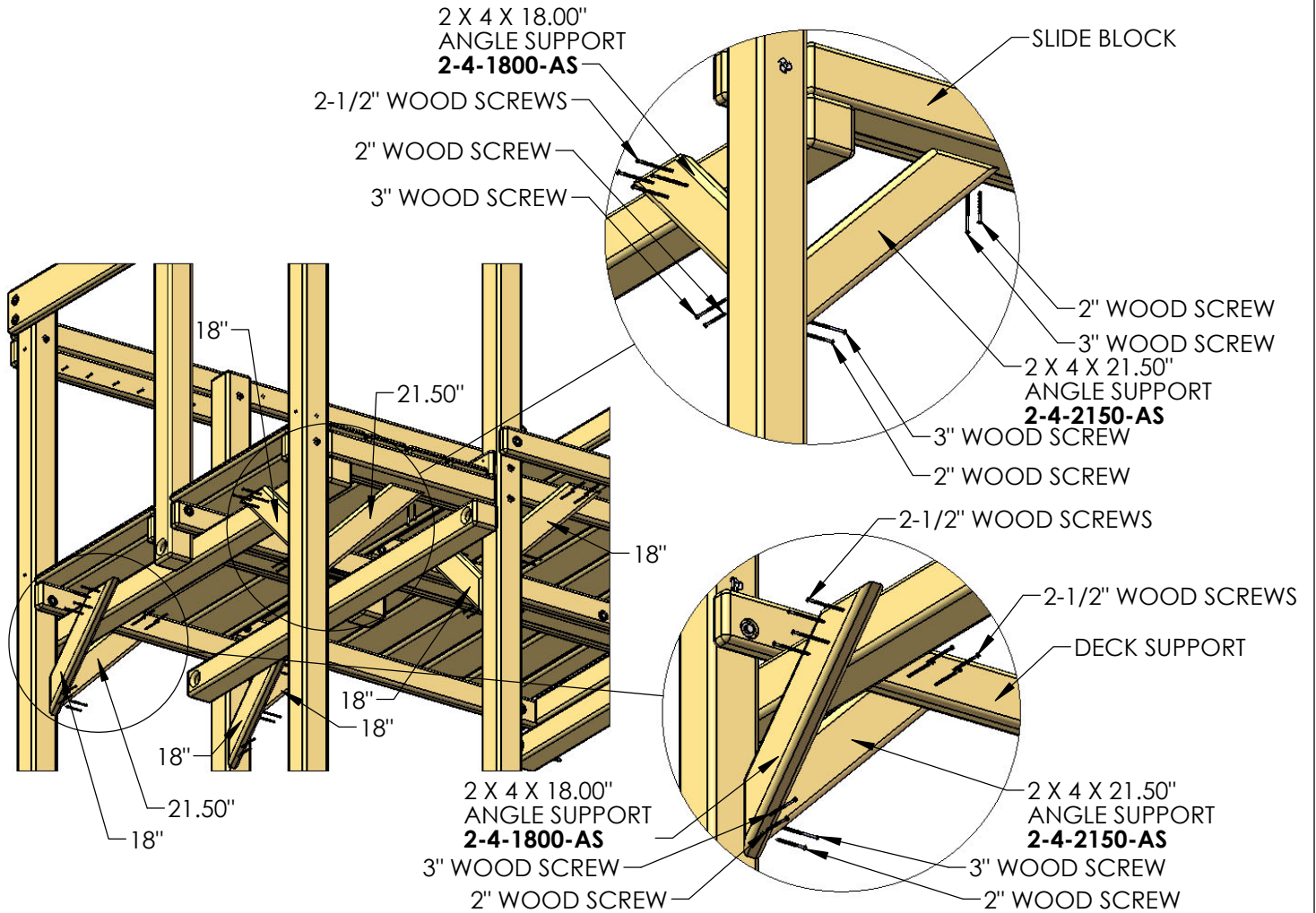
LAY ALL THE DECK BOARDS ACROSS THE DECK SUPPORTS BEFORE SECURING THEM TO THE FORT. THIS WILL ENSURE THAT YOU HAVE EQUAL SPACING ACROSS THE DECK.



STEP 16: ANGLE SUPPORTS

1: FIND SIX 2 X 4 X 18.00" ANGLE SUPPORTS AND MOUNT THEM UNDER THE DECK ON THE FRONT, REAR AND SIDES OF THE FORT. **THE TOP OF THE ANGLE SUPPORTS SHOULD BE FLUSH OR LOWER THAN THE BOTTOM OF THE DECK BOARDS.** AT THE TOP USE 2-1/2" WOOD SCREWS THROUGH THE ANGLE SUPPORTS INTO THE DECK SUPPORTS. AT THE BOTTOM USE ONE 2" AND ONE 3" WOOD SCREW TO FASTEN THE ANGLE SUPPORT TO THE CORNER POST OR MIDDLE POST.

2: FIND TWO 2 X 4 X 21.50" ANGLE SUPPORTS AND MOUNT THEM UNDER THE DECK BOARDS (**THE TOP OF THE ANGLE SUPPORT SHOULD BE FLUSH OR LOWER THAN THE BOTTOM OF THE DECK BOARD**) ON ONE SIDE, AND UNDER THE SLIDE BLOCK (**THE TOP OF THE ANGLE SUPPORT SHOULD BE FLUSH TO THE BOTTOM OF THE SLIDE BLOCK**) ON THE OTHER SIDE. AT THE TOP USE 2-1/2" WOOD SCREWS THROUGH THE DECK SUPPORT INTO THE ANGLE SUPPORT ON ONE SIDE AND ONE 2" AND ONE 3" WOOD SCREW TO FASTEN THE TOP OF THE ANGLE SUPPORT TO THE SLIDE BLOCK ON THE OTHER SIDE. AT THE BOTTOM USE ONE 2" AND ONE 3" WOOD SCREW TO FASTEN THE ANGLE SUPPORT TO THE CORNER POSTS. **FOLLOW THE DIAGRAM BELOW TO IDENTIFY THE ANGLE SUPPORTS.**

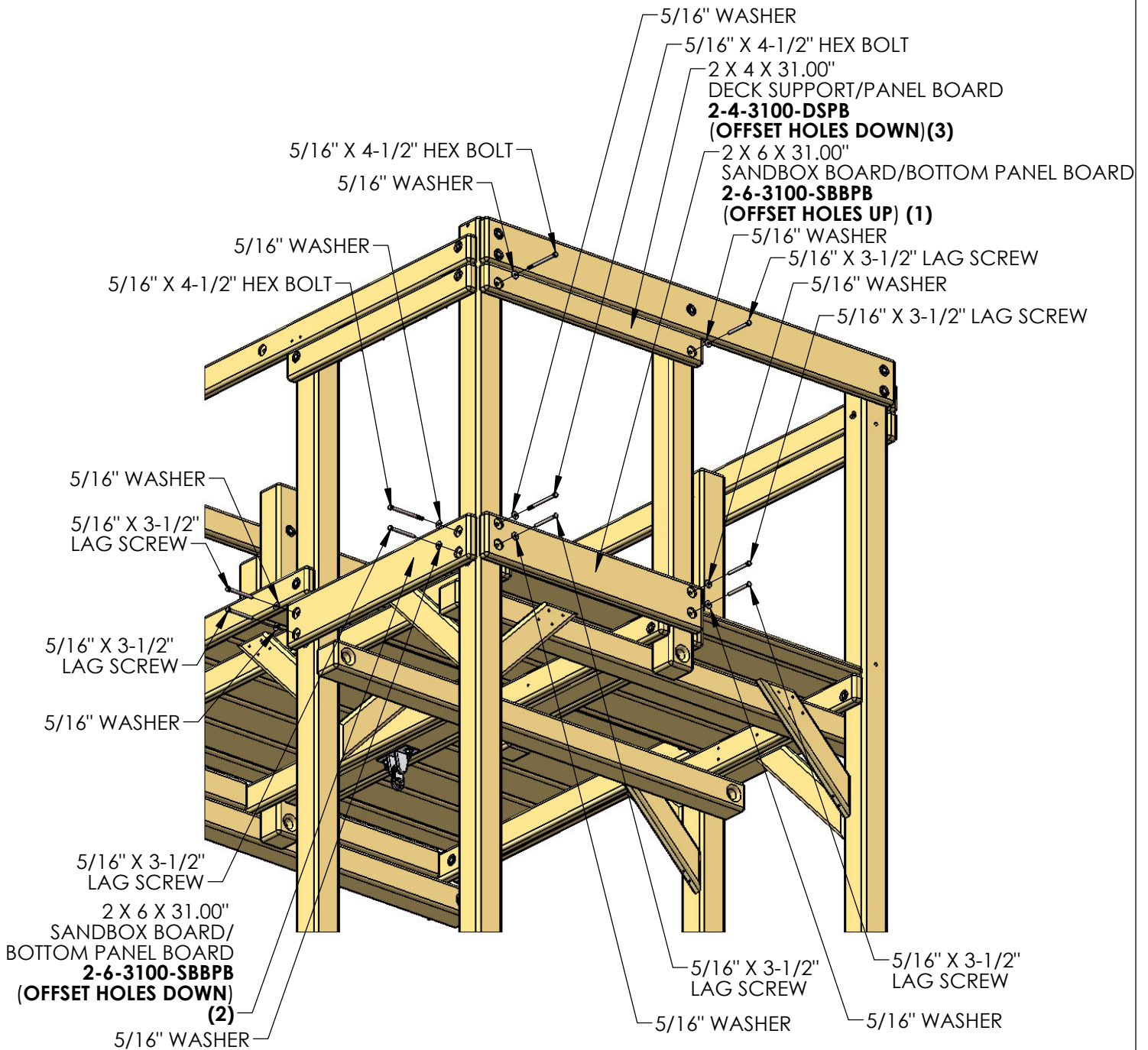


STEP 17: BOTTOM AND TOP PANEL BOARDS

1: PLACE THE 2 X 6 X 31.00" SANDBOX BOARD/BOTTOM PANEL BOARD (**OFFSET HOLES UP**)(1) AT THE MIDDLE OF THE CORNER POST AND BOTTOM OF CENTER POST. USE A 5/16" X 4-1/2" HEX BOLT AND A 5/16" WASHER TO ATTACH THE TOP LEFT HOLE TO THE T-NUT INSTALLED IN THE CORNER POST. MAKE SURE THE BOTTOM PANEL BOARD IS LEVEL AND USE 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS TO ATTACH THE REMAINING HOLES OF THE BOTTOM PANEL BOARD TO THE CORNER POST AND CENTER POST.

2: PLACE THE 2 X 6 X 31.00" SANDBOX BOARD/BOTTOM PANEL BOARD (**OFFSET HOLES DOWN**)(2) AT THE MIDDLE OF THE CORNER POST AND MIDDLE POST. USE A 5/16" X 4-1/2" HEX BOLT AND A 5/16" WASHER TO ATTACH THE TOP RIGHT HOLE TO THE T-NUT INSTALLED IN THE CORNER POST. MAKE SURE THE BOTTOM PANEL BOARD IS LEVEL AND USE 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS TO ATTACH THE REMAINING HOLES OF THE BOTTOM PANEL BOARD TO THE CORNER POST AND MIDDLE POST.

3: PLACE THE 2 X 4 X 31.00" DECK SUPPORT/PANEL BOARD (**OFFSET HOLES DOWN**)(3) AT THE TOP OF THE CORNER POST AND CENTER POST. USE 5/16" X 4-1/2" HEX BOLTS AND WASHERS TO ATTACH THE HOLES OF THE PANEL BOARD TO THE T-NUTS INSTALLED IN THE CORNER POST AND CENTER POST.

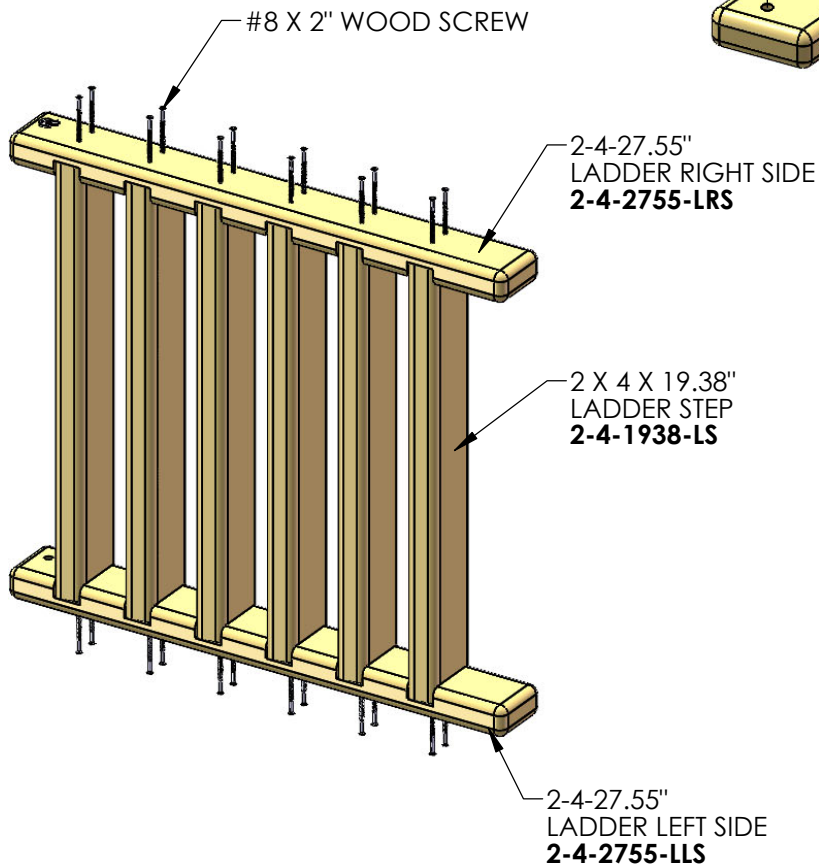
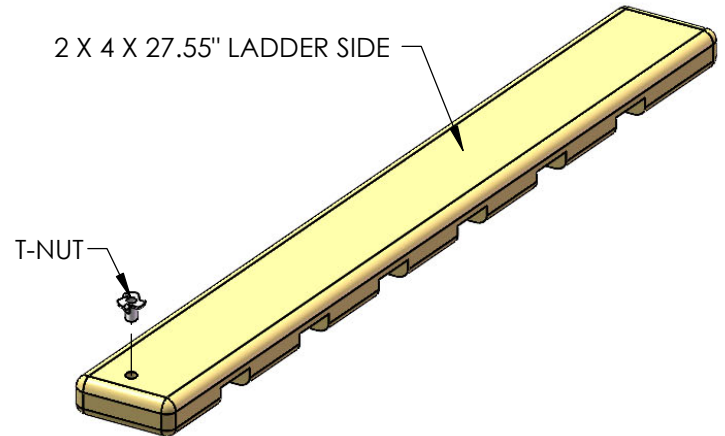


STEP 18: LADDER

1: FIND FOUR 2 X 4 X 27.55" LADDER SIDES.

2: POSITION THE LADDER SIDES SO THAT THE SLOTS IN THE BOARDS ARE FACING EACH OTHER AND ARE PARALLEL.

3: INSERT T-NUTS INTO THE OUTSIDE OF THE LADDER SIDES AND SET WITH A HAMMER.



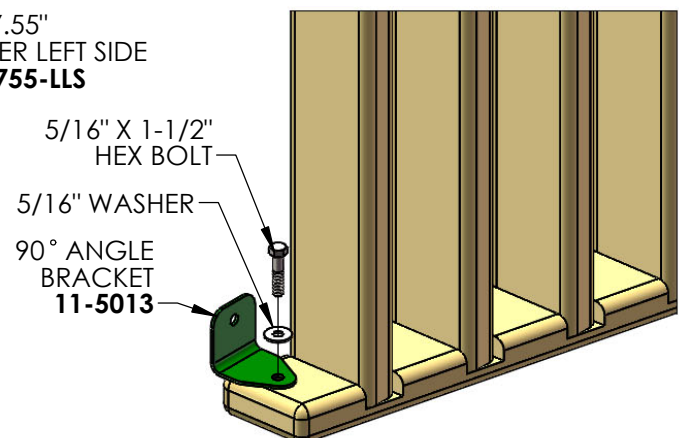
4: FIND TWELVE 2 X 4 X 19.38" LADDER STEPS.

5: PLACE THE STEPS INTO THE SLOTS ON THE LADDER SIDES, AND FASTEN WITH #8 X 2" WOOD SCREWS.

6: CAREFULLY TURN THE LADDER OVER AND PUT THE SCREWS INTO THE OTHER SIDE.

7: INSTALL THE 90° ANGLE BRACKETS TO THE INSIDE OF THE LADDER RAILS WITH 5/16" X 1-1/2" BOLTS AND 5/16" WASHERS, INTO THE 5/16" T-NUTS.

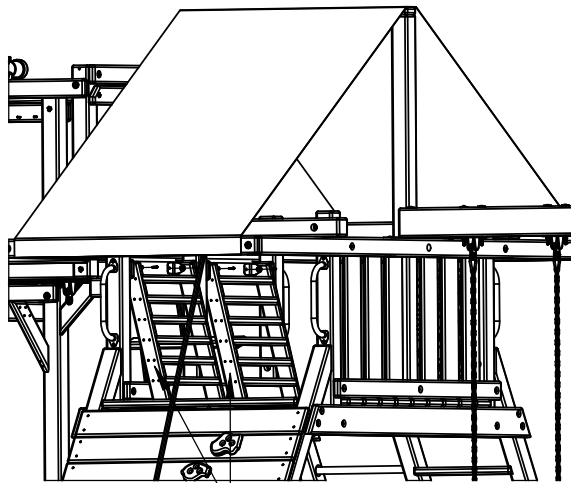
8: REPEAT SUBSTEPS 2 THROUGH 7 TO MAKE A SECOND LADDER ASSEMBLY.



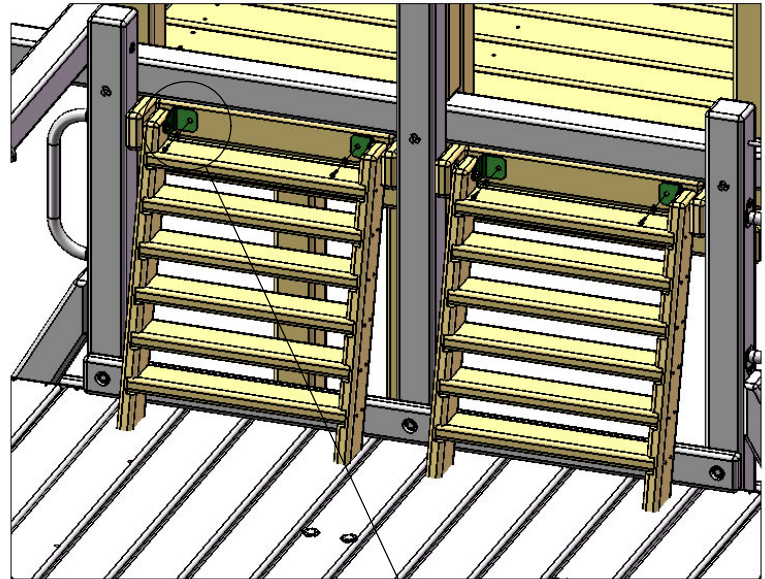
STEP 19: LADDER TO FORT

1: PLACE THE LADDERS INTO POSITION ON TOP OF THE LOWER LEVEL DECK RESTING ON THE DECK BLOCKS BELOW THE SIDE RAIL. ATTACH USING #14 X 1" PAN HEAD SCREWS AND 1/4" WASHERS THROUGH THE HOLES IN THE LADDER BRACKETS INTO THE DECK BLOCKS.

2: UNDERNEATH THE DECK ATTACH THE DECK BOARDS TO EACH LADDER SIDE WITH #8 X 2-1/2" WOOD SCREWS.



LADDERS

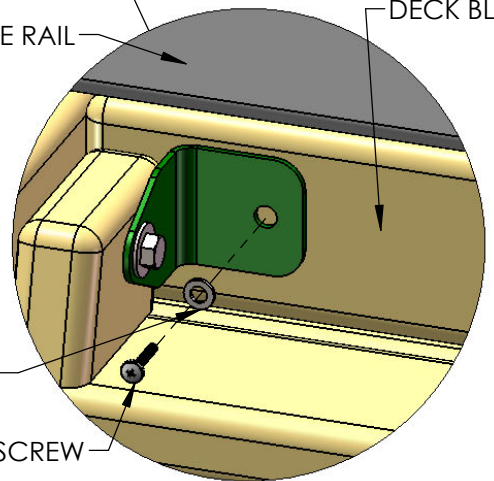


SIDE RAIL

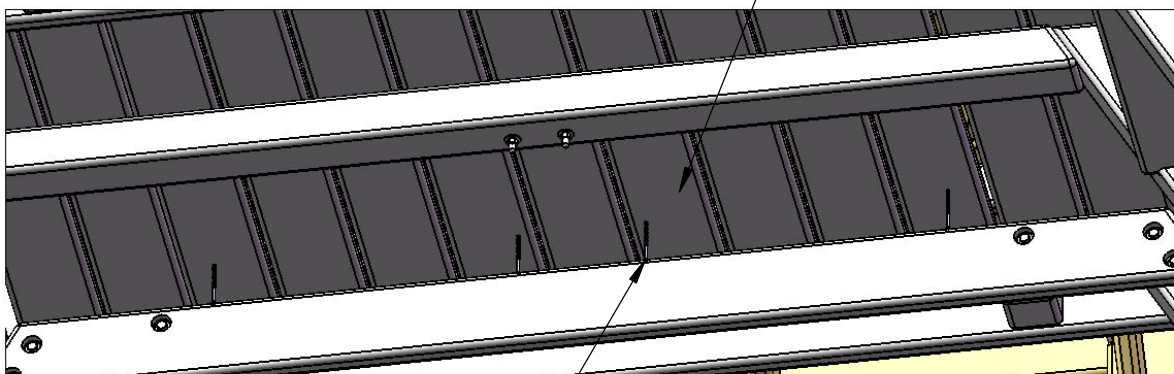
DECK BLOCK

1/4" WASHER

#14 X 1"
PAN HEAD SCREW



UNDERNEATH DECK



#8 X 2-1/2" WOOD SCREWS

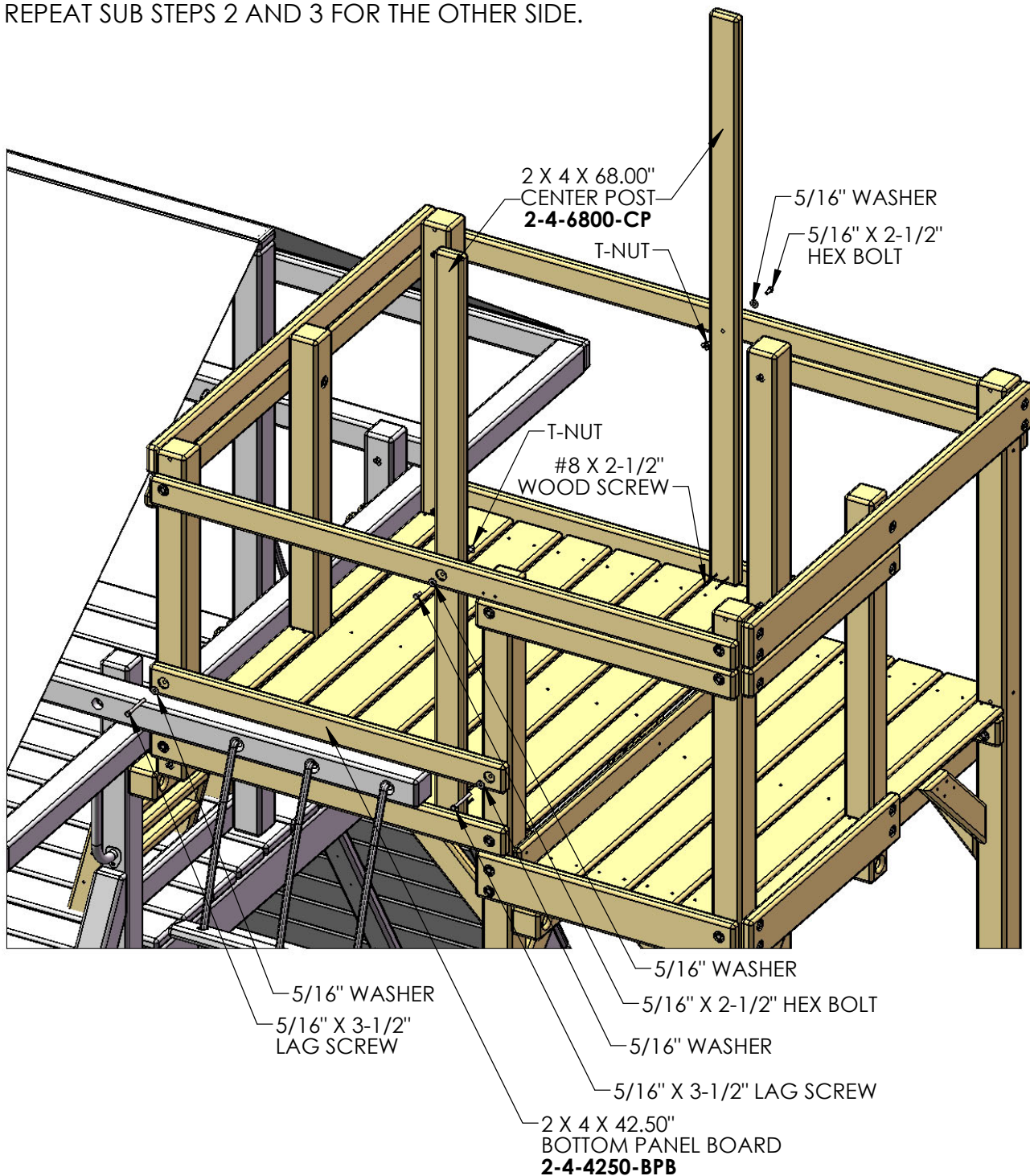
STEP 20: CENTER POSTS AND BOTTOM PANEL BOARD

1: PLACE THE 2 X 4 X 42.50" BOTTOM PANEL BOARD ABOVE THE ROPE LADDER SUPPORT, CENTERED BETWEEN THE CORNER POST AND THE MIDDLE POST. USE 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS TO ATTACH THE BOTTOM PANEL BOARD TO THE POSTS.

2: HAMMER A T-NUT INTO THE HOLE OF THE 2 X 4 X 68.00" CENTER POST PLACE IT INSIDE THE FORT ON TOP OF THE DECK, MAKE SURE THE SET OF SMALL PREDRILLED HOLES ARE ON THE BOTTOM. LINE UP THE CENTER HOLE OF THE CENTER POST WITH THE CENTER HOLE OF THE TOP PANEL BOARD, USE A 5/16" X 2-1/2" HEX BOLT TO ATTACH THE CENTER HOLE OF THE TOP PANEL BOARD TO THE T-NUT INSTALLED IN THE CENTER POST.

3: SQUARE THE CENTER POST TO THE DECK AND SECURE THE BOTTOM OF THE CENTER POST TO THE BOTTOM PANEL BOARD WITH #8 X 2-1/2" WOOD SCREWS THROUGH THE PREDRILLED HOLES.

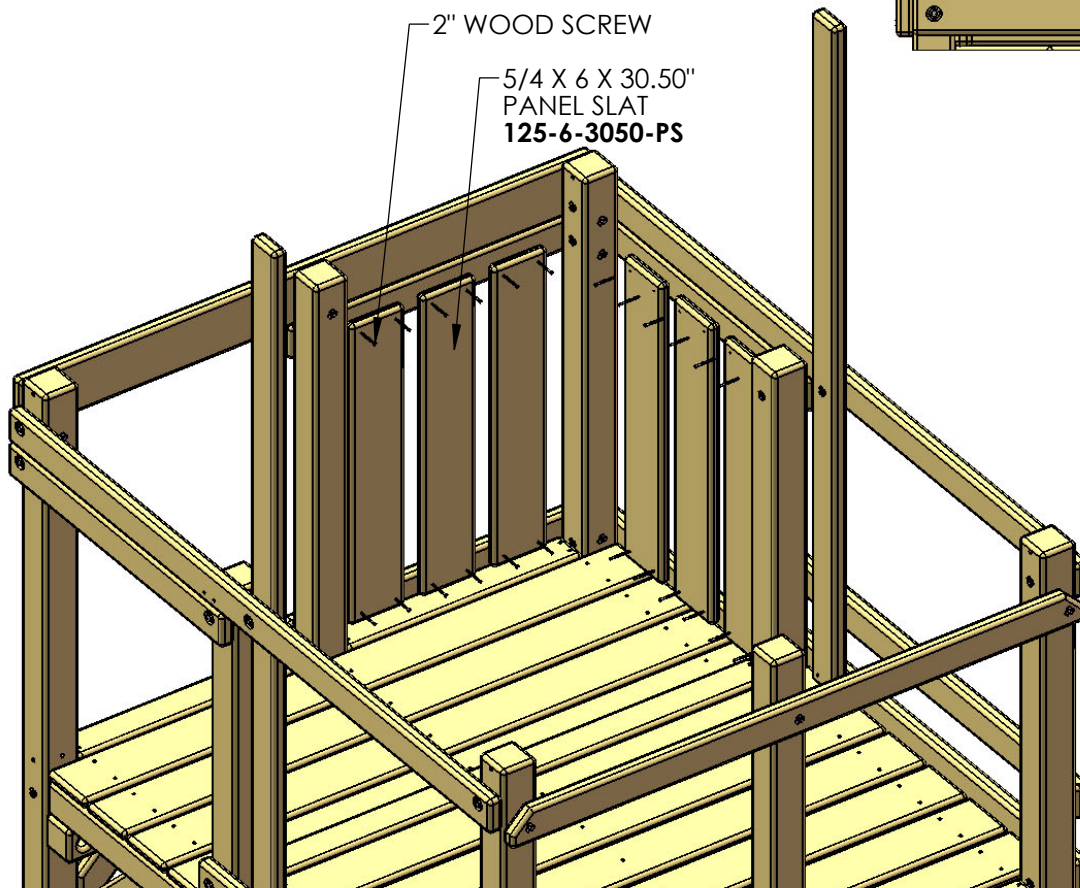
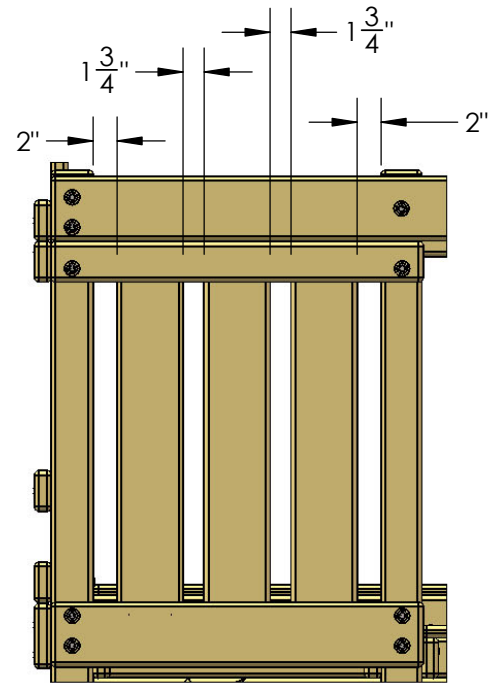
4: REPEAT SUB STEPS 2 AND 3 FOR THE OTHER SIDE.



STEP 21: PANEL SLATS

- 1: FIND SIX 5/4 X 6 X 30.50" PANEL SLATS.
- 2: INSTALL THE PANEL SLATS WITH PROPER SPACING. SEE DETAIL BELOW FOR MEASUREMENTS.
- 3: ATTACH THE PANEL SLATS TO THE TOP AND BOTTOM PANEL BOARDS WITH #8 X 2" WOOD SCREWS THROUGH THE PREDRILLED HOLES.

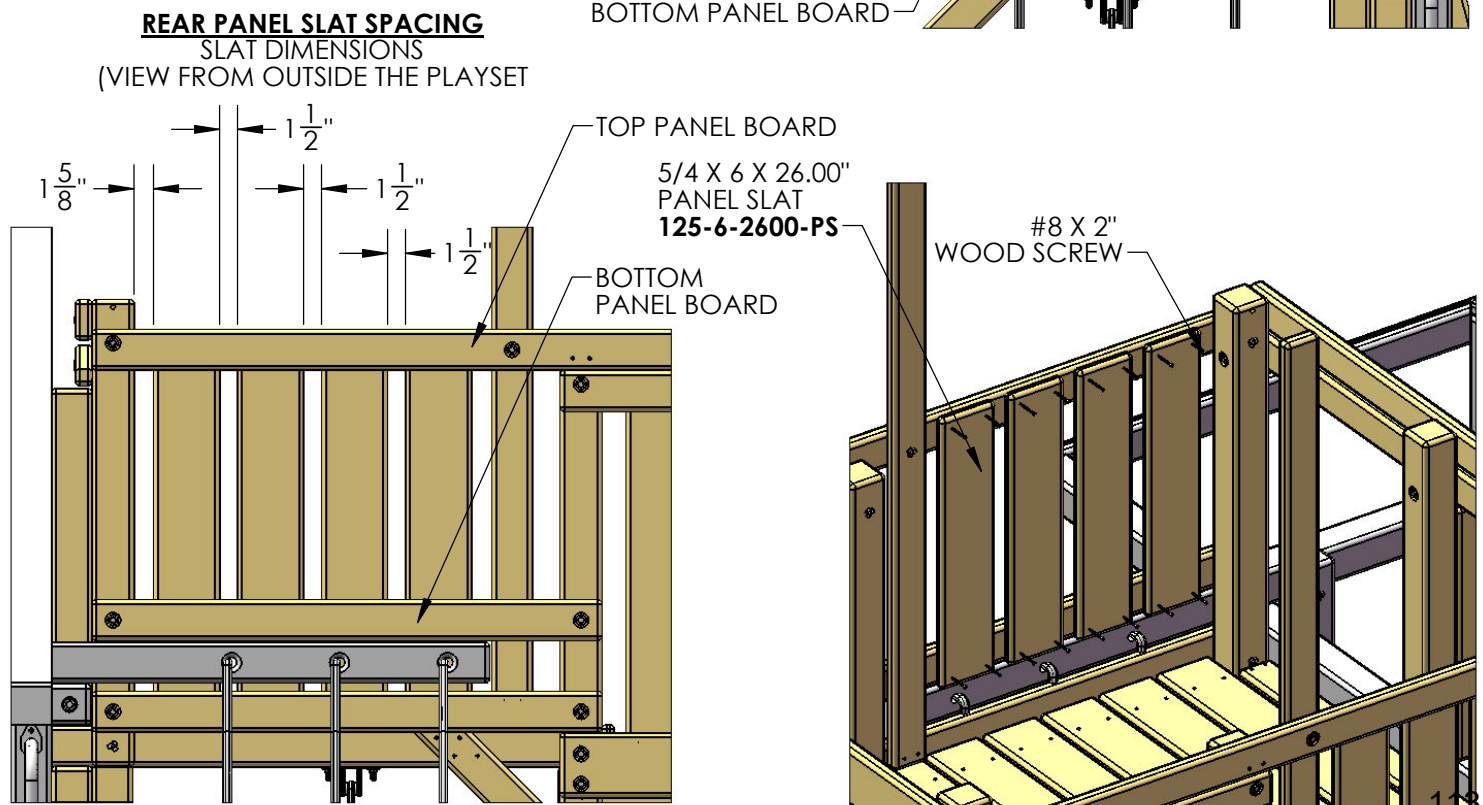
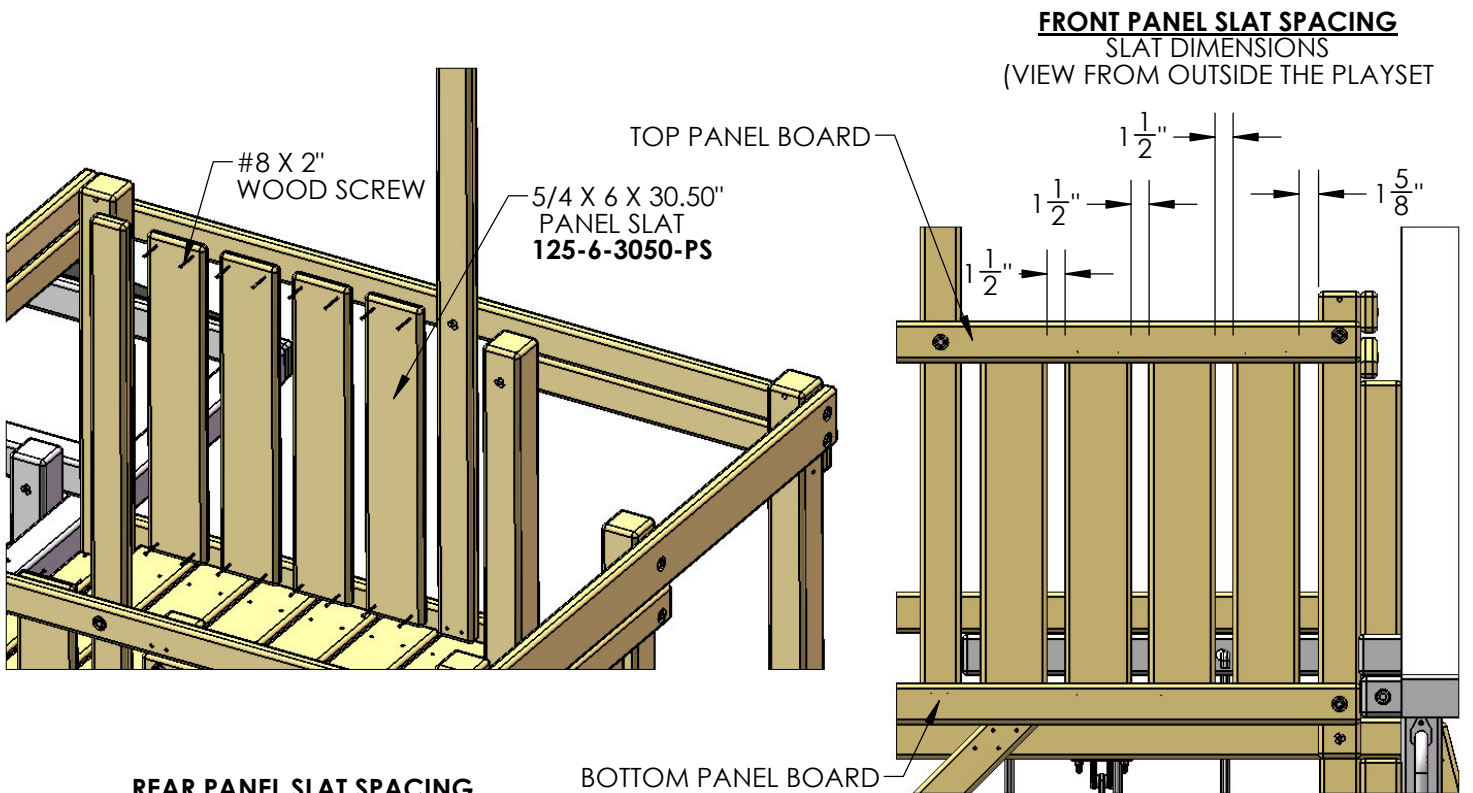
REAR AND SIDE PANEL SLAT SPACING SLAT DIMENSIONS (VIEW FROM OUTSIDE THE PLAYSET)



STEP 22: PANEL SLATS

1: FIND FOUR 5/4 X 6 X 30.50" PANEL SLATS AND PLACE THEM AT THE FRONT OF THE FORT AGAINST THE TOP AND BOTTOM PANEL BOARDS. ATTACH WITH #8 X 2" WOOD SCREWS.

2: FIND FOUR 5/4 X 6 X 26.00" PANEL SLATS AND PLACE THEM AT THE REAR OF THE FORT AGAINST THE TOP AND BOTTOM PANEL BOARD LOCATED ABOVE THE ROPE LADDER SUPPORT. ATTACH WITH #8 X 2" WOOD SCREWS.

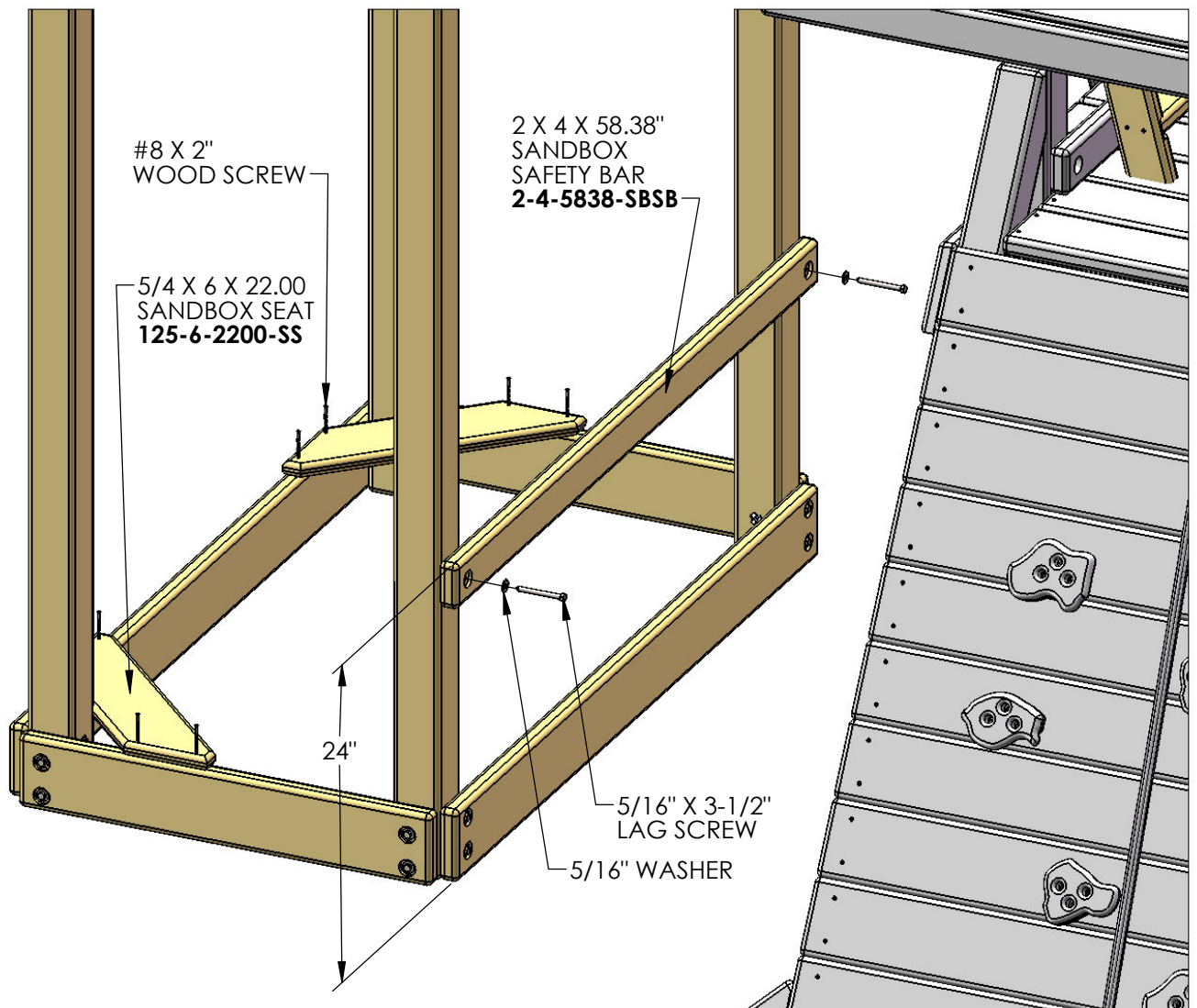


STEP 23: SANDBOX SEATS AND SAFETY BAR

1: MEASURE 24" FROM THE BOTTOM OF THE CORNER POSTS ON THE RIGHT SIDE OF THE FORT. MARK THESE POSITIONS ON THE OUTSIDE OF THE MIDDLE POSTS. ATTACH THE 2 X 4 X 58.38" SANDBOX SAFETY BAR TO THE MIDDLE POSTS WITH 5/16" X 3-1/2" LAG SCREWS AND 5/16" WASHERS.

2: PLACE THE 5/4 X 6 X 22.00" SANDBOX SEATS ONTO THE TOP OF THE SANDBOX BOARDS AS SHOWN BELOW.

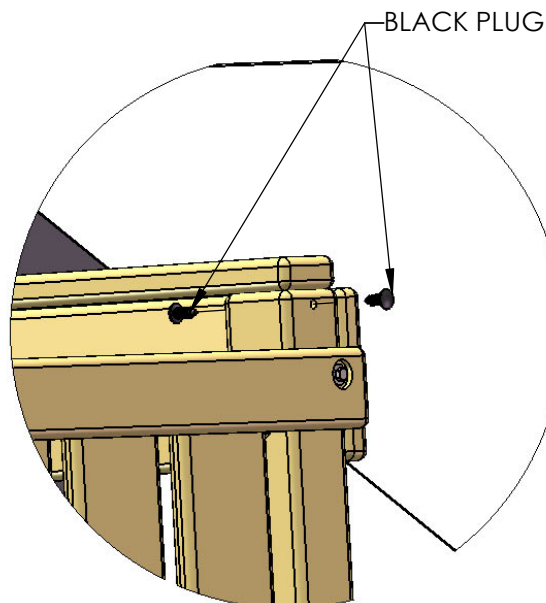
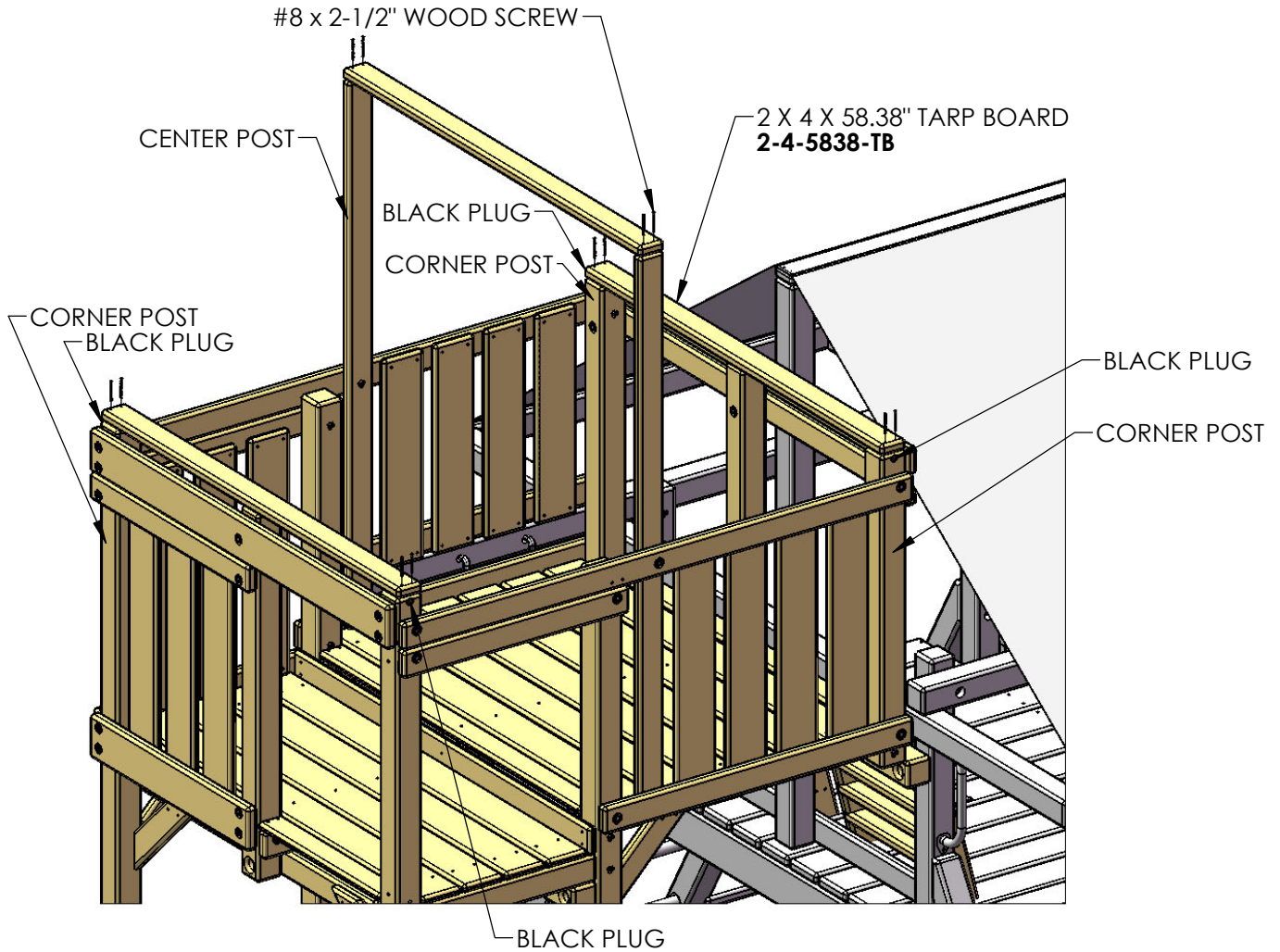
3: ATTACH THE SANDBOX SEATS TO THE SANDBOX BOARDS WITH #8 X 2" WOOD SCREWS.



STEP 24: TARP BOARD

1: MOUNT EACH OF THE THREE 2 X 4 X 58.38" TARP BOARDS ON TOP OF THE CORNER POSTS AND CENTER POSTS. FASTEN USING #8 X 2-1/2" WOOD SCREWS THROUGH THE PREDRILLED HOLES INTO THE POSTS.

2: PLACE A PLASTIC PLUG INTO ALL THE CORNER POST TOP HOLES. USE A DAB OF SILICONE ON THE PLUGS TO SEAL THE HOLES.



STEP 25: TARP

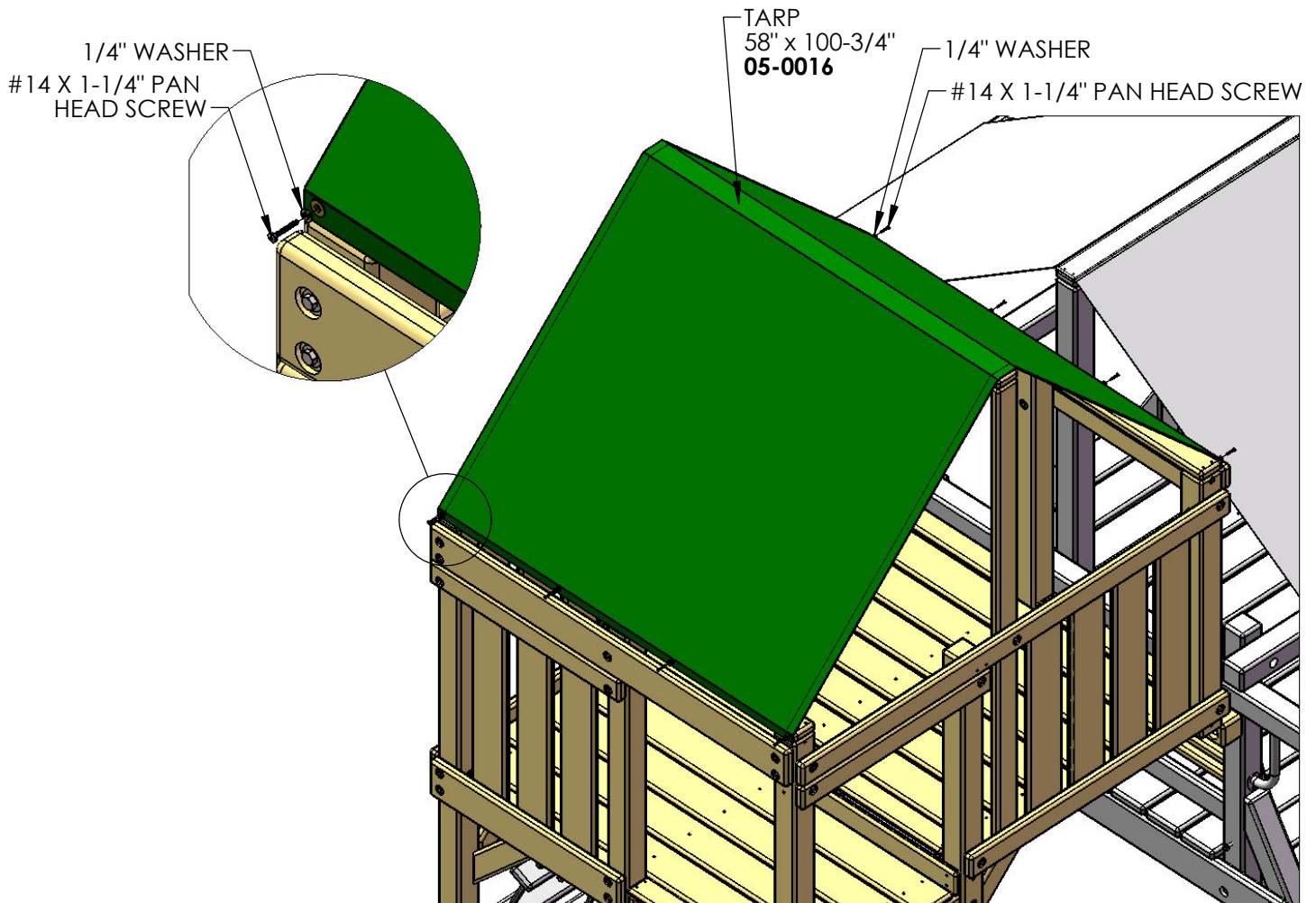
1: LAY THE TARP ACROSS THE TARP BOARDS AND FILLER BOARD, MAKE SURE THE HEM SIDE IS DOWN. HAVE AN ASSISTANT HELP YOU. WRAP THE TARP ENDS AROUND THE END TARP BOARD AND THE FILLER BOARD.

2: BEGIN AT THE FRONT RIGHT SIDE CORNER. PREDRILL A $1/8"$ ϕ X 1" DEEP HOLE AT THE CENTER OF THE GROMMET INTO THE TARP BOARD IF YOU WISH. THEN PLACE ONE #14 X 1-1/4" PAN HEAD WITH 1/4" WASHER THROUGH THE GROMMET AND SECURE IT TO THE END TARP BOARD.

3: GO TO THE FRONT LEFT SIDE CORNER. PULL THE TARP TIGHT. PREDRILL A $1/8"$ ϕ X 1" DEEP HOLE AT THE CENTER OF THE GROMMET INTO THE TARP BOARD IF YOU WISH. THEN PLACE ONE #14 X 1-1/4" PAN HEAD SCREW WITH 1/4" WASHER THROUGH THE GROMMET AND SECURE IT TO THE END TARP BOARD.

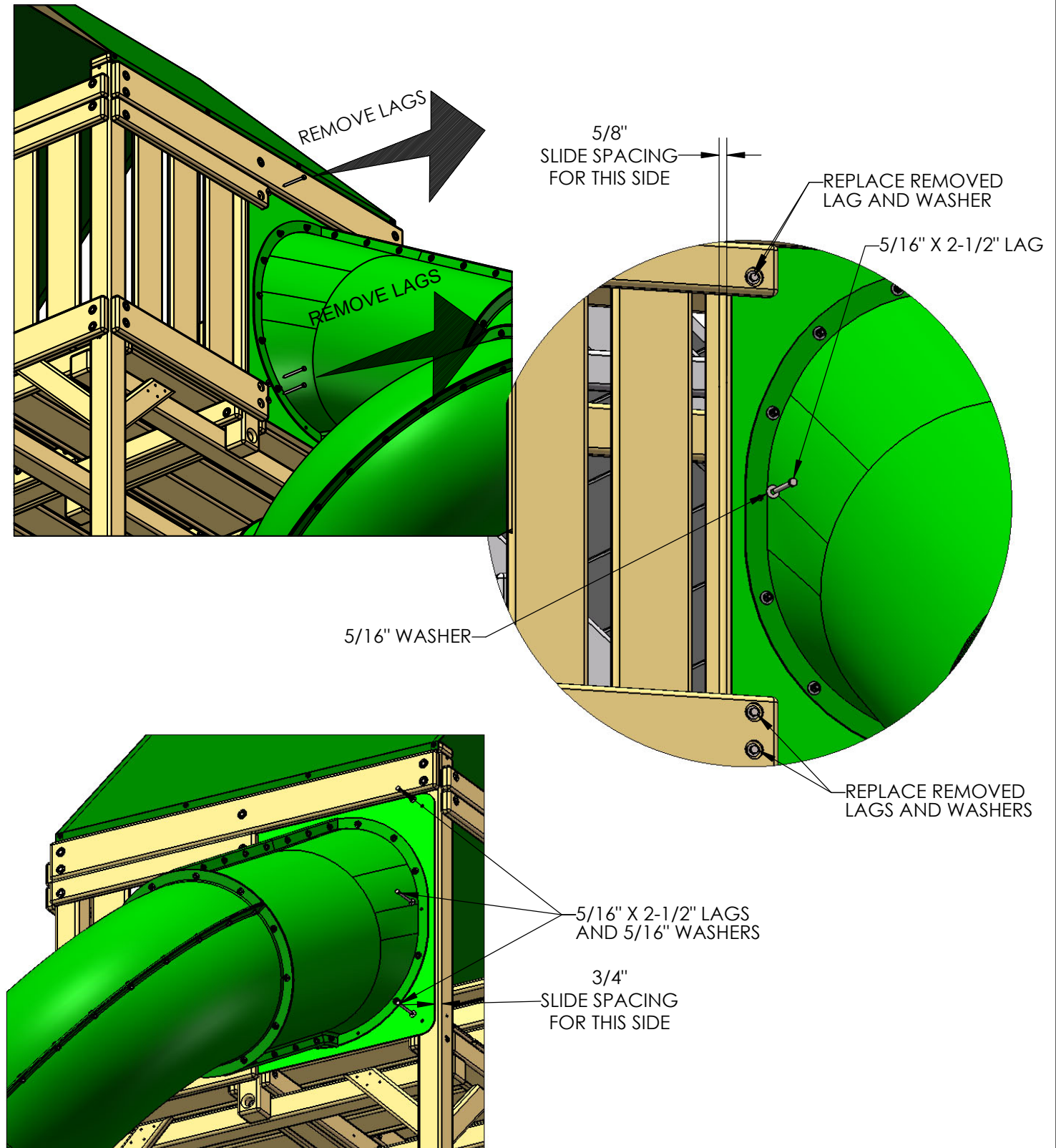
4: NOW THE MIDDLE RIGHT SIDE GROMMET WILL RECEIVE A SCREW, THEN THE SAME GROMMET ON THE OPPOSITE SIDE (LEFT SIDE)

5: ESSENTIALLY, WHAT YOU ARE DOING IS ALTERNATING FROM SIDE TO SIDE, FROM THE FRONT OF THE FORT MOVING BACK, KEEP THE TARP TIGHT AND WRINKLE-FREE.



STEP 26: ATTACHING THE TUBE SLIDE TO THE FORT

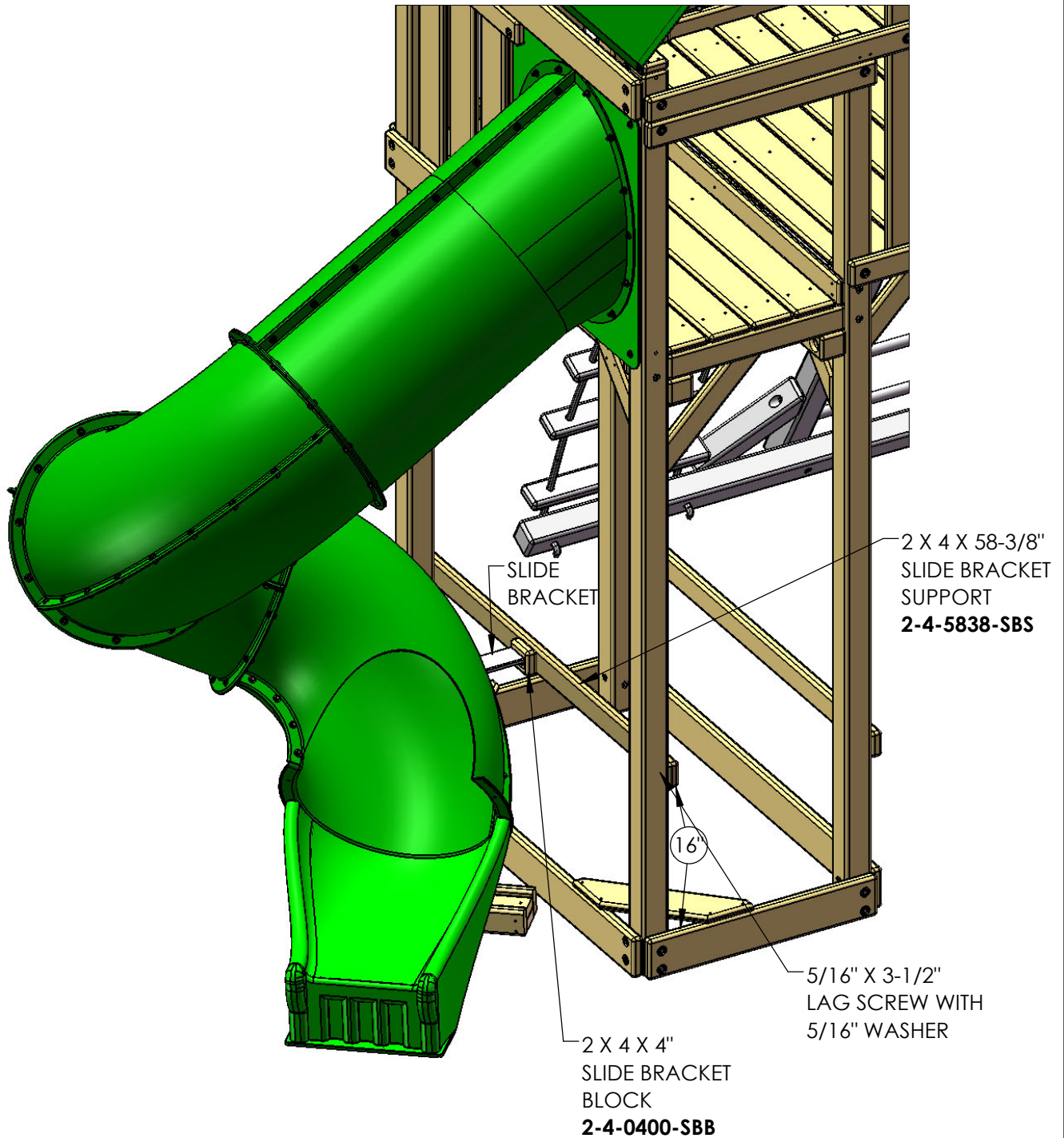
- 1: REMOVE LAGS AND WASHERS FROM THE WALL PANEL (CENTER POST ONLY).
- 2: ASSEMBLE THE TUBE SLIDE ACCORDING TO THE INSTRUCTIONS PROVIDED IN THE APPENDIX OF THIS MANUAL. THEN SEE BELOW FOR PLACEMENT OF YOUR SLIDE.
- 3: ATTACH THE ENTRY OF THE SLIDE TO THE FORT CORNER END CENTER POST. REPLACE THE REMOVED LAGS AND WASHER, INSERT $5/16"$ X $2-1/2"$ LAGS AND $5/16"$ WASHERS INTO THE FOUR HOLES SHOWN BELOW.



STEP 26A: CONNECT SLIDE TO FORT

1: LINE UP THE HOLES IN THE SLIDE BRACKET WITH THE HOLES IN THE 2 X 4 X 4" SLIDE BRACKET BLOCK. PLACE THE BLOCK AGAINST THE 2 X 4 X 58-3/8" SLIDE BRACKET SUPPORT. CENTER THE HOLES VERTICALLY ON THE 2 X 4 X 58-3/8" BOARD. THE 2 X 4 X 58-3/8" BOARD SHOULD BE APPROXIMATELY 16" ABOVE THE SANDBOX BOARDS. IT IS POSSIBLE YOU COULD SEE A DIFFERENT DIMENSION DUE TO VARIANCES IN THE SLIDE.

2: HAVE SOMEONE HOLD THE 2 X 4 X 58-3/8" SLIDE BRACKET SUPPORT AGAINST THE CORNER POSTS. INSTALL A 5/16" X 3-1/2" LAG SCREW WITH 5/16" WASHER IN EACH HOLE IN THE SLIDE BRACKET SUPPORT.



STEP 26B: CONNECT SLIDE TO FORT

1: PLACE THE 5/16" X 2-3/4" HEX BOLTS WITH WASHERS THROUGH THE HOLES IN THE SLIDE BRACKET AND THEN THROUGH THE HOLES IN THE 2 X 4 X 4" LONG BOARD. ALIGN THE TOP OF THE 4" BOARD TO THE TOP OF THE 2 X 4 X 58-3/8" BOARD AS BEST AS YOU ARE ABLE. THEN USE A HAMMER TO STRIKE THE END OF EACH BOLT TO LEAVE A MARK ON THE 2 X 4 X 58-3/8" BOARD.

2: REMOVE THE 4" BOARD AND THE HEX BOLTS/WASHERS AND SET ASIDE FOR NOW.

3: IN ORDER TO PERFORM THIS NEXT STEP YOU WILL MOST LIKELY HAVE TO REMOVE THE SLIDE BRACKET OR THE 2 X 4 X 58-3/8" BOARD. PLEASE DO SO NOW AND SET ASIDE THE HARDWARE.

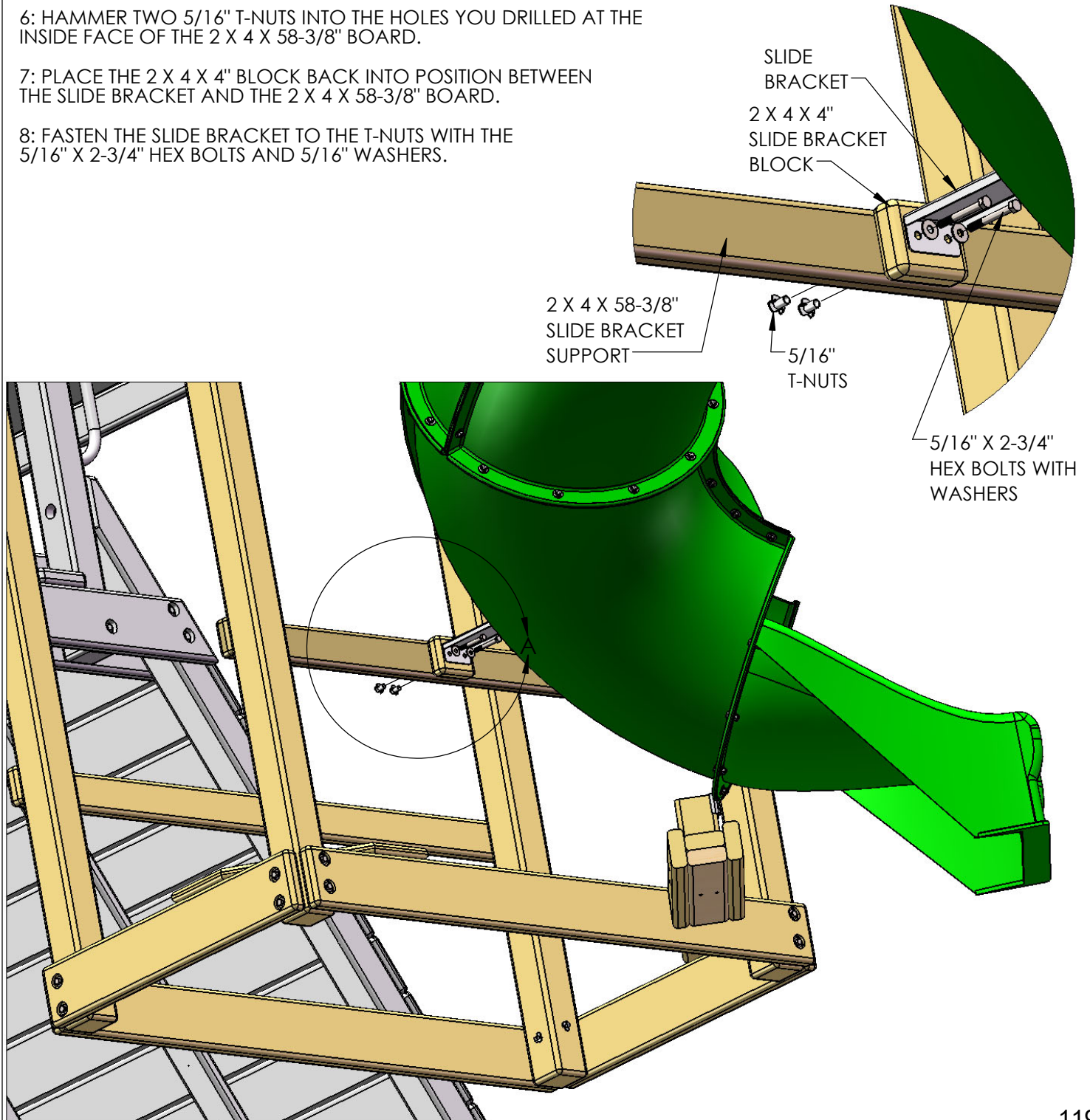
4: AT THE MARKS LEFT ON THE 2 X 4 X 58-3/8" BOARD DRILL TWO 3/8" DIAMETER HOLES ALL THE WAY THROUGH THE BOARD.

5: RE-INSTALL THE SLIDE BRACKET OR THE 2 X 4 X 58-3/8" BOARD.

6: HAMMER TWO 5/16" T-NUTS INTO THE HOLES YOU DRILLED AT THE INSIDE FACE OF THE 2 X 4 X 58-3/8" BOARD.

7: PLACE THE 2 X 4 X 4" BLOCK BACK INTO POSITION BETWEEN THE SLIDE BRACKET AND THE 2 X 4 X 58-3/8" BOARD.

8: FASTEN THE SLIDE BRACKET TO THE T-NUTS WITH THE 5/16" X 2-3/4" HEX BOLTS AND 5/16" WASHERS.



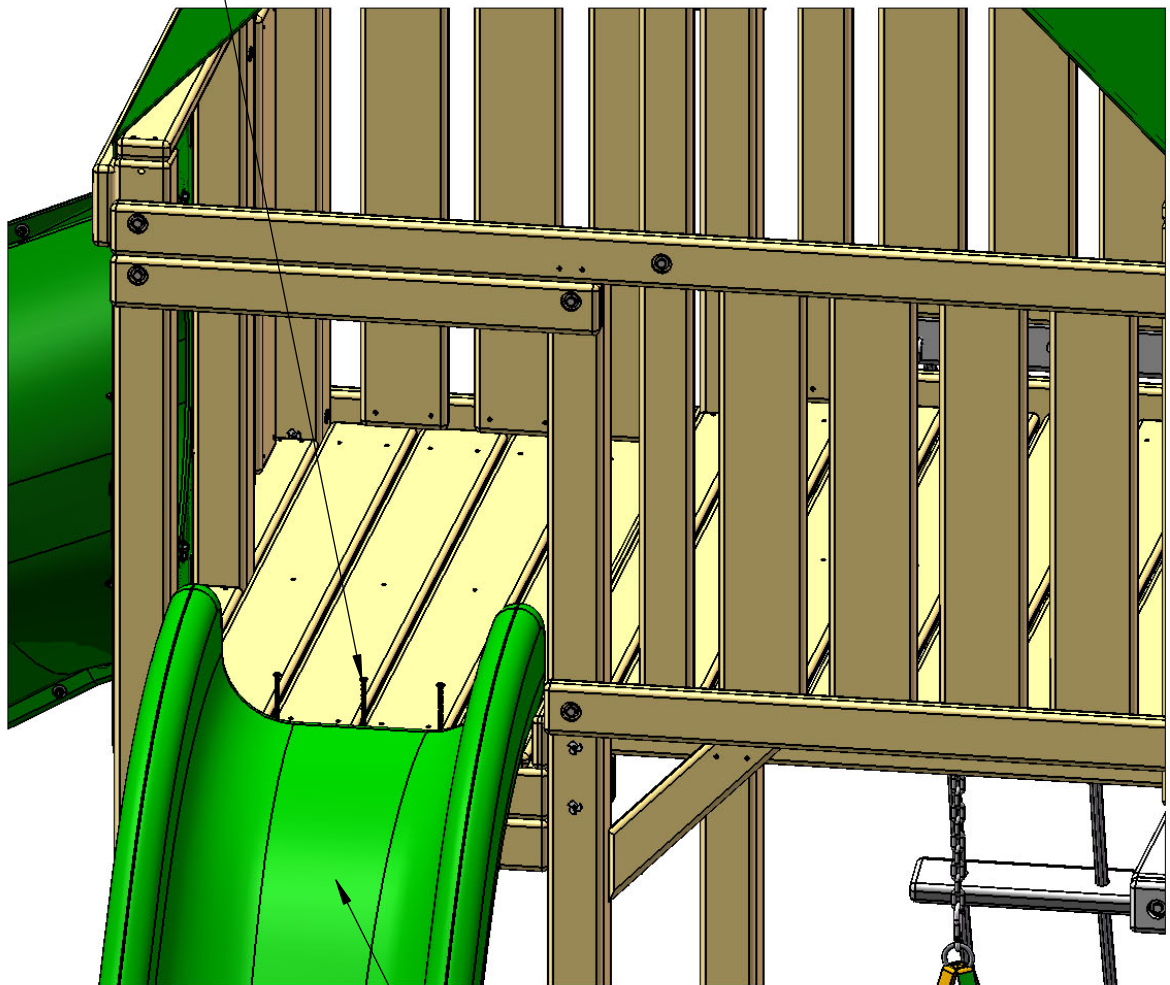
STEP 27: ATTACHING THE SUPER SCOOP SLIDE

1: PLACE THE SUPER SCOOP SLIDE IN THE OPENING OF THE FORT. LAY THE SLIDE ON THE DECK WITH THE LIP EXTENDING ONTO THE DECK.

2: ATTACH THE SLIDE TO THE DECK WITH #14 X 3" PAN HEAD SCREWS.

*****DO NOT OVER TIGHTEN*****

#14 X 3" PAN HEAD SCREW



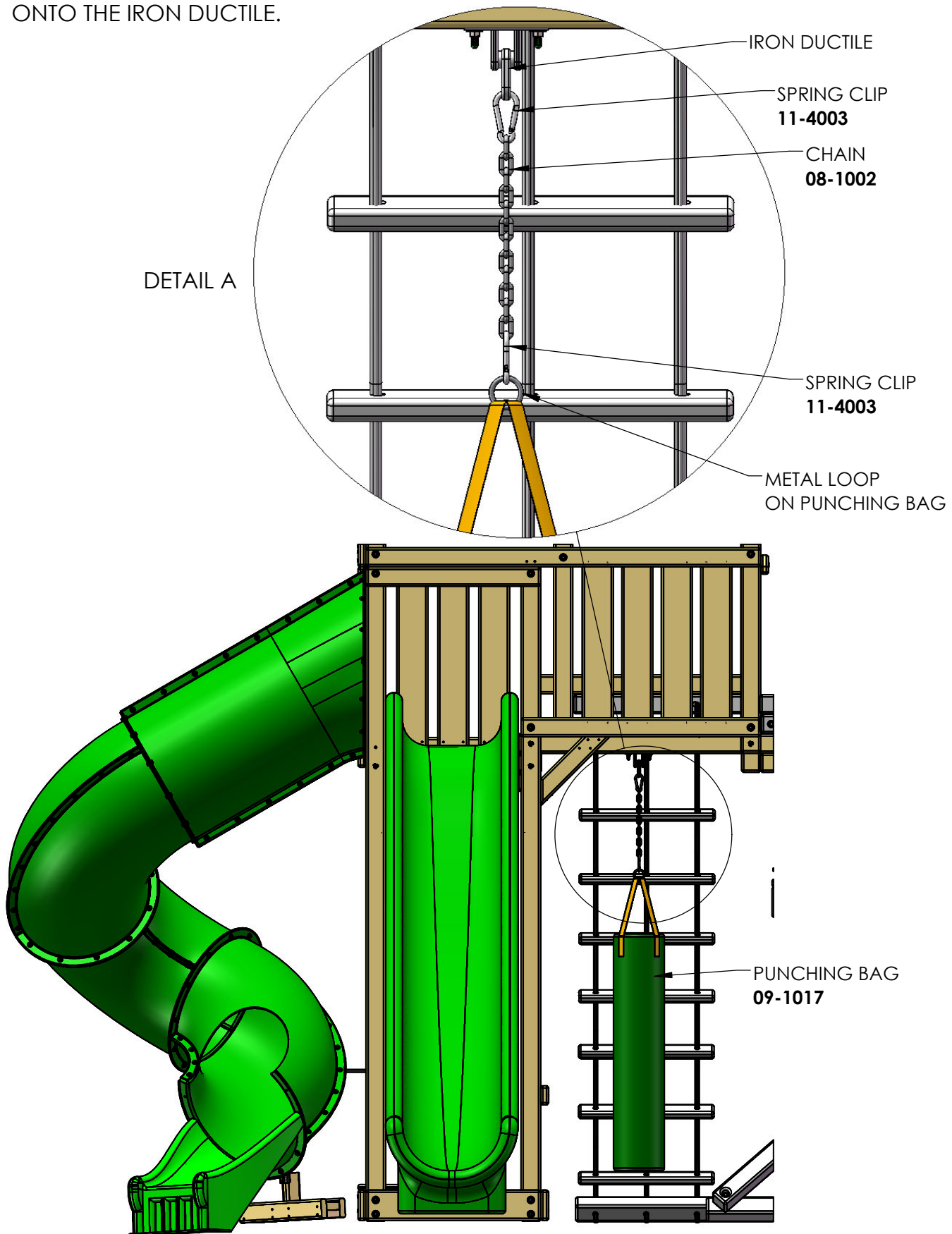
SUPER SCOOP SLIDE
03-0007-G

STEP 28: PUNCHING BAG

1: CLIP A SPRING CLIP ONTO THE LOOP ON THE PUNCHING BAG.

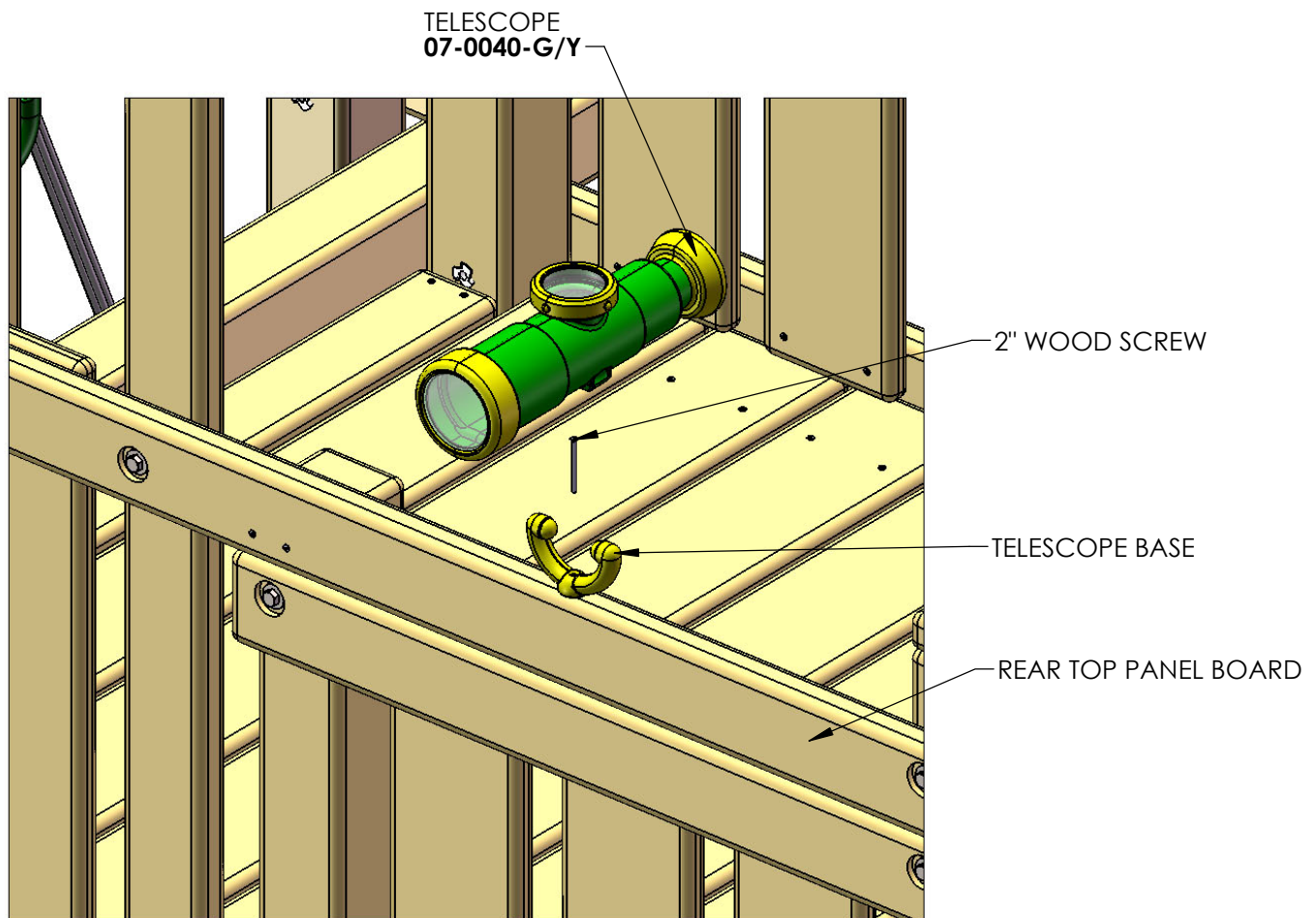
2: CLIP THE SHORT SECTION OF CHAIN TO THE SPRING CLIP.

3: CLIP A SECOND SPRING CLIP ONTO THE OTHER END OF THE CHAIN. CLIP THE SPRING CLIP ONTO THE IRON DUCTILE.



STEP 29: MOUNTING THE TELESCOPE

- 1: FASTEN THE TELESCOPE BASE TO THE RAILING WITH THE 2" SCREW INCLUDED.
- 2: SNAP THE ENDS OF THE TELESCOPE BASE INTO THE SOCKETS ON THE TELESCOPE SIDES.



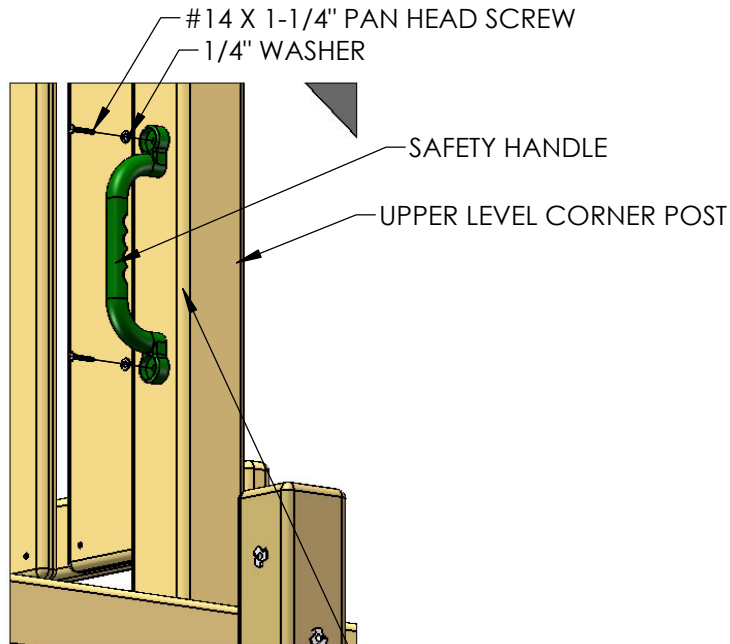
VIEW FROM REAR OF UPPER LEVEL ABOVE THE ROPE LADDER.

STEP 30: SAFETY HANDLES (UPPER LEVEL)

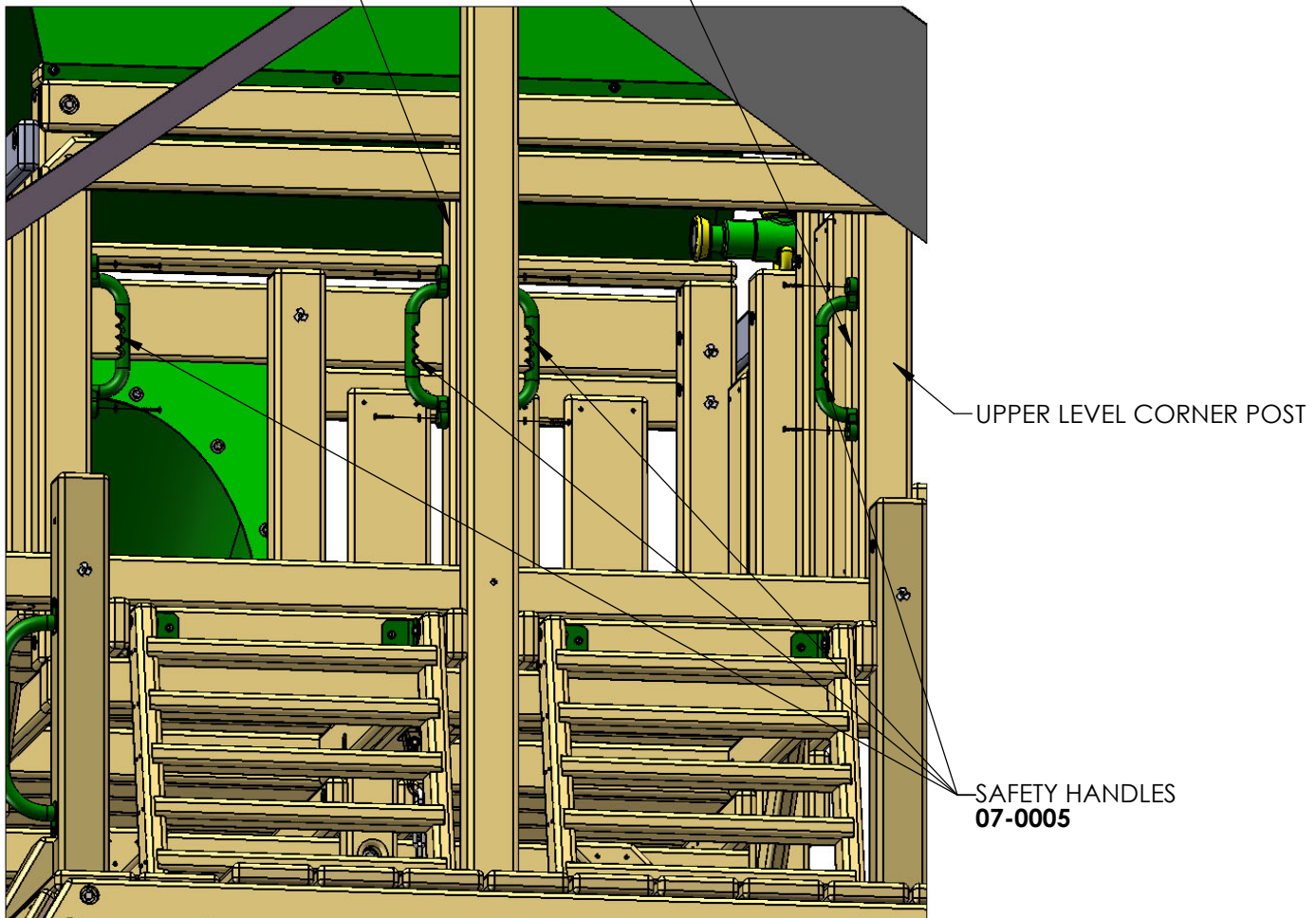
1: LOCATE THE SAFETY HANDLE BAGS. EACH BAG WILL HAVE 1 PAIR OF HANDLES.

2: ADJUST THE SAFETY HANDLE UP OR DOWN TO SUIT THE NEEDS OF YOUR CHILD.

3: ATTACH EACH SAFETY HANDLE TO THE UPPER LEVEL CORNER POST AND CENTER POST WITH TWO PAN HEAD SCREWS AND TWO WASHERS PROVIDED WITH THE SAFETY HANDLES.

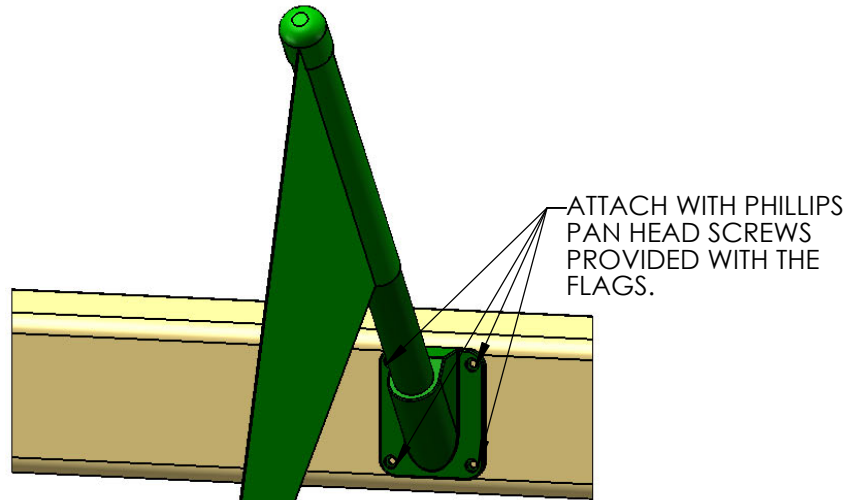


UPPER LEVEL CENTER POST

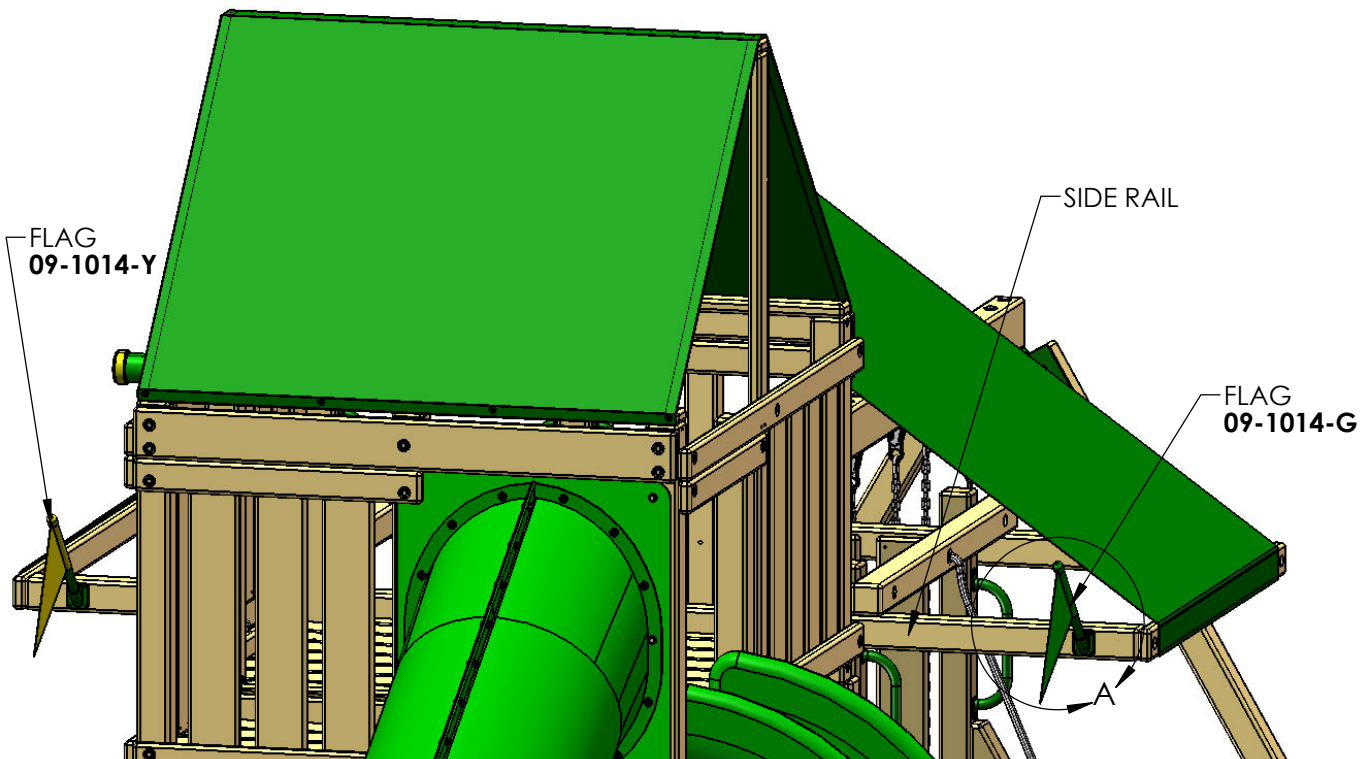


STEP 31: FLAG KITS

1: INSTALL THE FLAG KITS ON THE SIDE RAIL BETWEEN THE LOWER AND UPPER LEVEL. ATTACH THE FLAG KITS WITH THE HARDWARE PROVIDED.



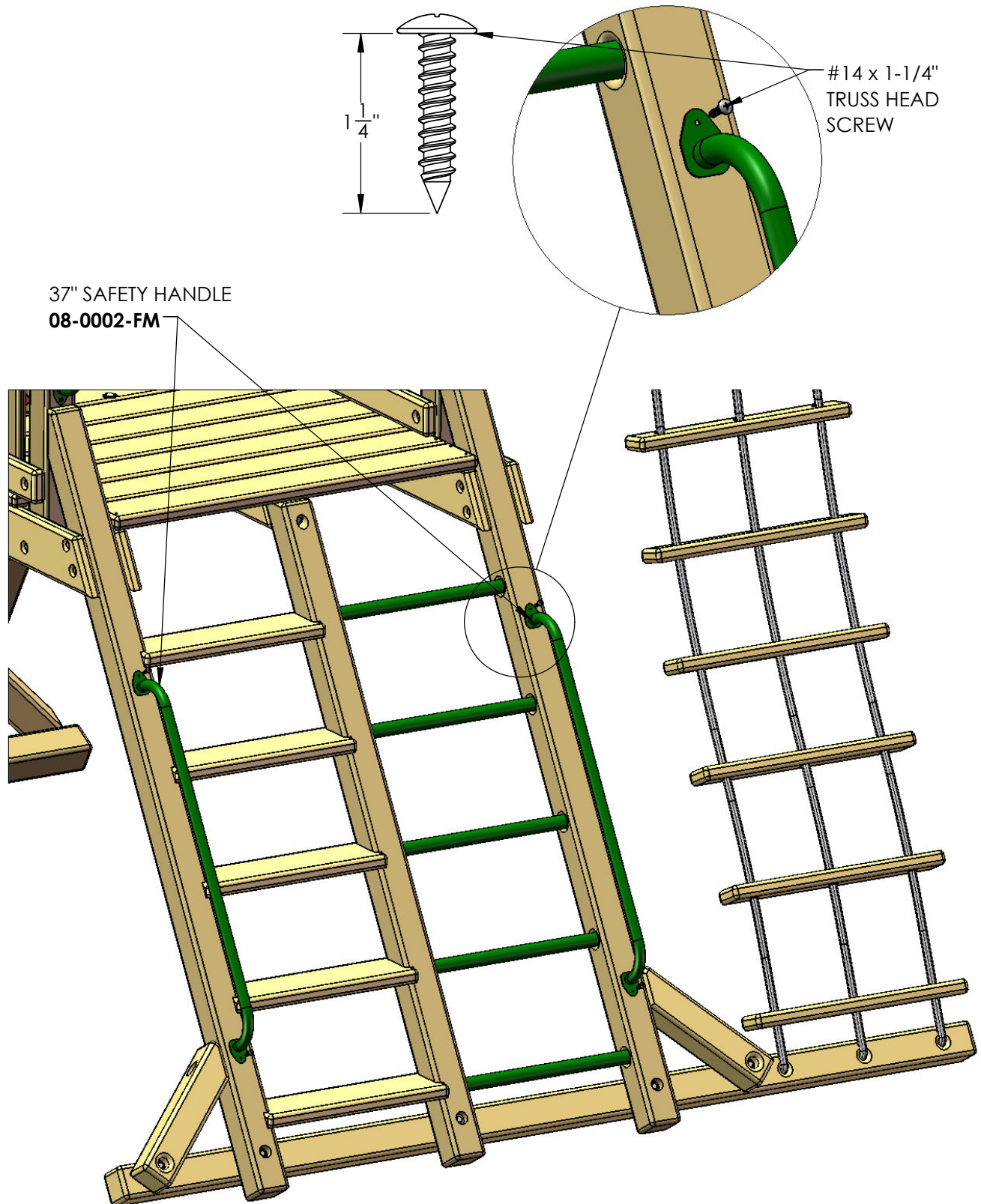
DETAIL A



STEP 32: 37" SAFETY HANDLES

1: PLACE 37" SAFETY HANDLES AS SHOWN CENTERED ON THE LEGS OF THE PLAYSET.

2: FASTEN THE SAFETY HANDLES WITH #14 X 1-1/4" TRUSS HEAD SCREWS FROM THE SA 6097 HARDWARE BAG.



STEP 33: RUNG SCREWS

1: GO BACK TO STEP 1C AND INSTALL SCREWS FOR THE METAL LADDER RUNGS SO THEY DO NOT TURN.

Leftover Parts List 722 Play Set

Our 700 series play sets are modular and include parts to construct many different models. Some of these parts included with your play set will not be used because they are for a different model. The list below includes parts for your play set that will be leftover when construction is completed.

1 piece 2-4-3075-BPB Bottom Panel Board

3 pieces 125-6-2850-PS Panel Slat

Hardware – there will be some leftover hardware when the playset is completed. This is normal. We provide extra hardware for some items.

APPENDIX



A PLAYCORE Company

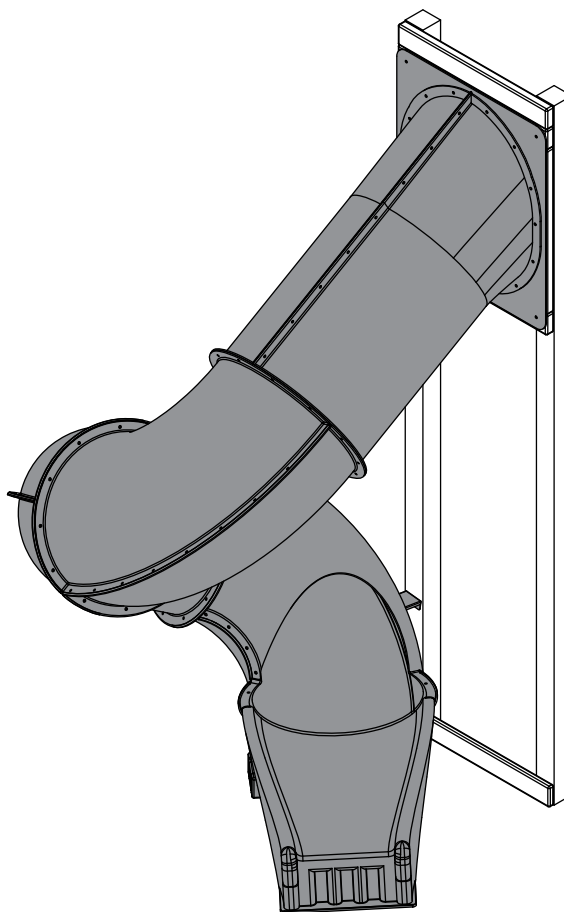
ASSEMBLY INSTRUCTIONS

7' Turbo Tube Slide

Note: This accessory is designed to fit a 7' Deck height only.

CAUTION

- Do not climb on the outside of the slide
- This slide is designed for home use only, not for Public Playgrounds
- Product intended for children ages from 2-10 years old.



WARNING:

Assembly by an adult.

IMPORTANT!!

PLEASE READ BEFORE BEGINNING ASSEMBLY!!

Please make sure all lumber, hardware and accessory parts are accounted for. If you are missing anything, please **DO NOT RETURN** to the store where purchased. Please call our Customer Service Department at the number below.

To register your product and download unit specific Turbo Tube Slide instructions, visit:

<http://www.swing-n-slide.com>

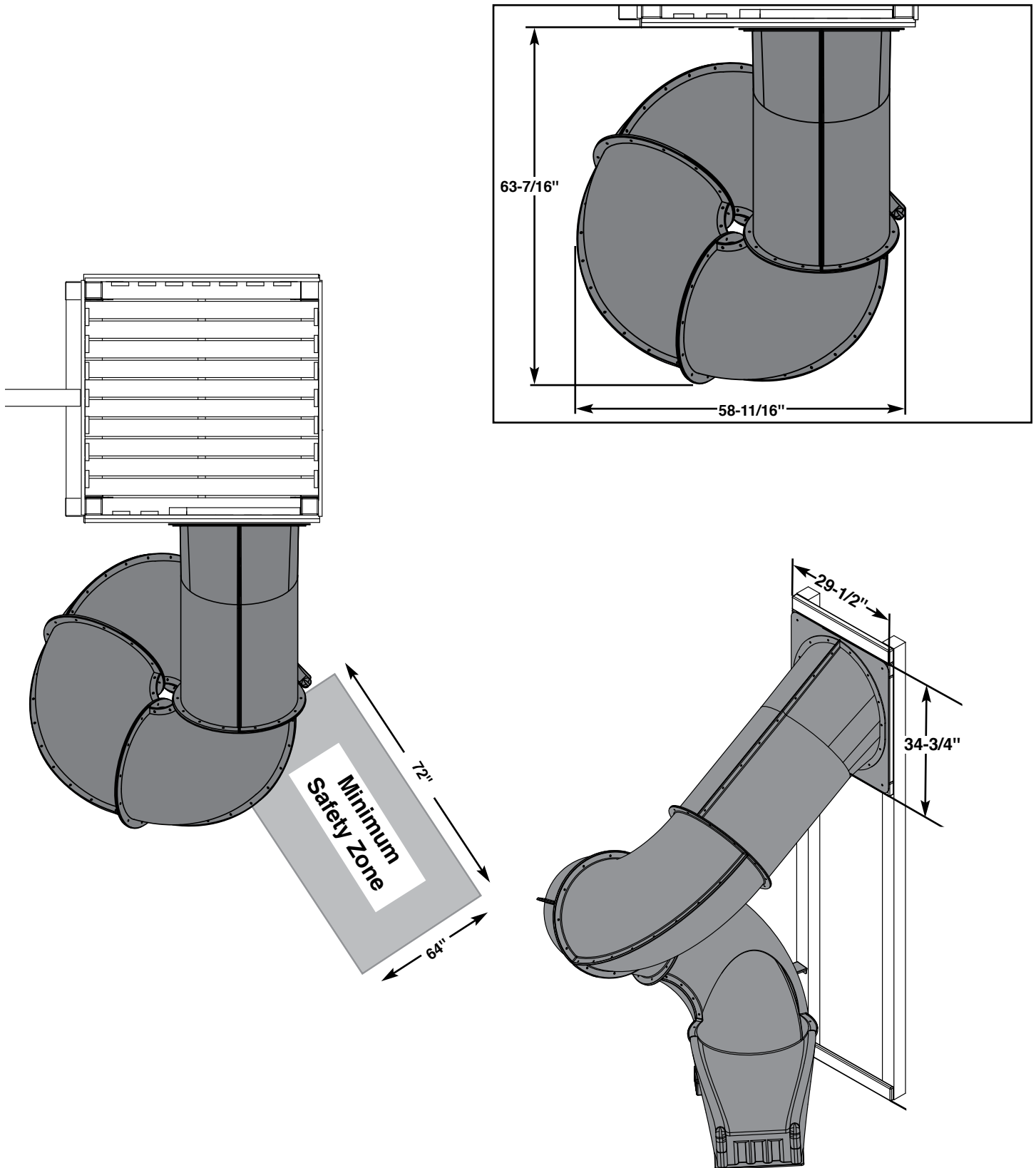
Other benefits include information on product warranties, assembly plan updates, joining our mailing list for new products and promotions, and providing feedback on products.

Swing-N-Slide • 1212 Barberry Drive • Janesville, Wisconsin 53545

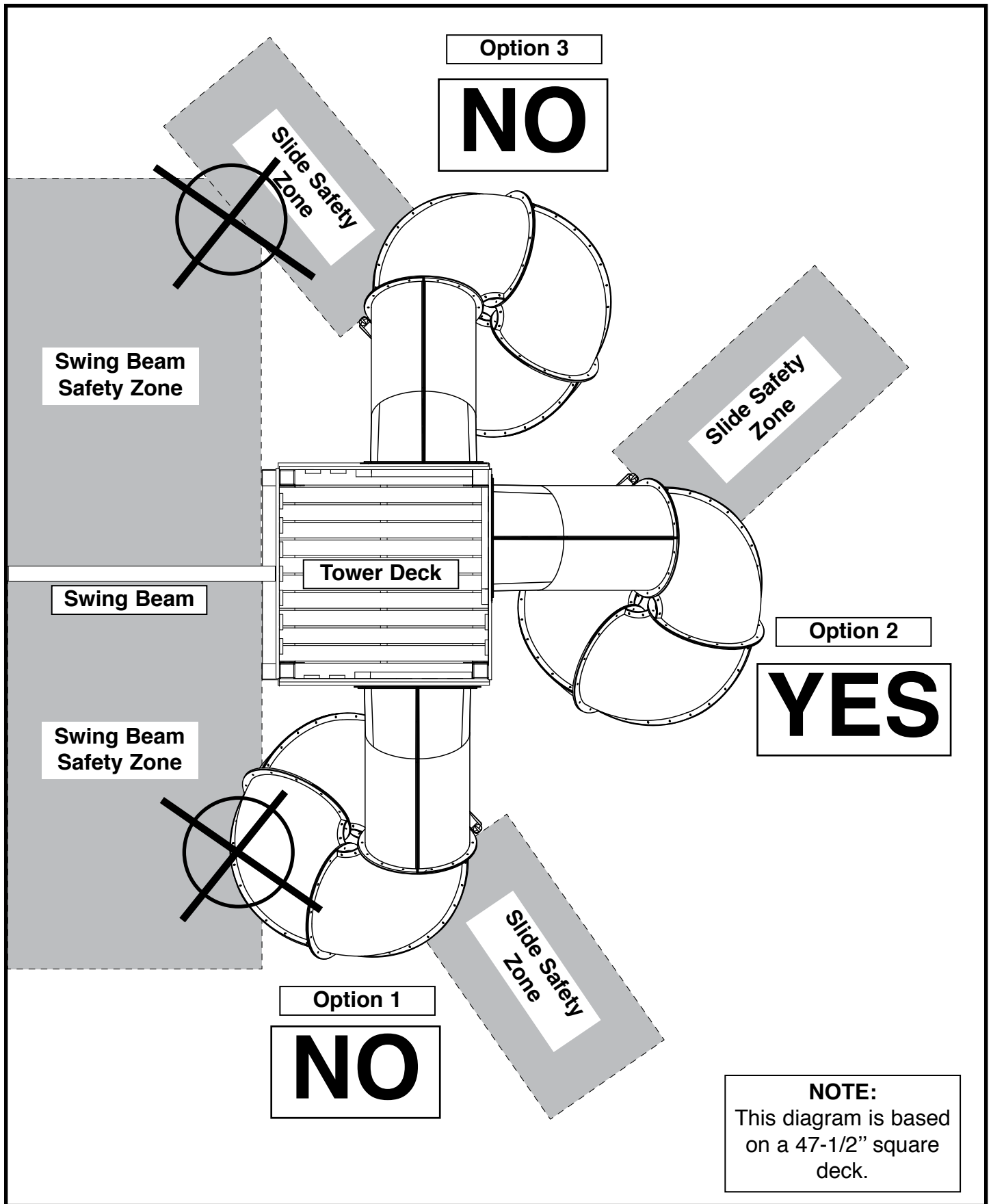
Visit our web site at: www.swing-n-slide.com or call us at

1-800-888-1232

Turbo Tube Slide Dimensions



Proper Placement of Turbo Tube Slide on The Tower



Observing the following statements and warnings reduces the likelihood of serious or fatal injury

Installation Safety – Have You:

- Consulted the assembly instructions supplied with your particular model?
- Noted this accessory is to be used only on Swing•N•Slide approved designs? (Do not alter its design or add/remove components.)
- Made sure all hardware is tightened securely? (Supplied bolt covers must also be fastened securely.)
- Using a hacksaw, cut off all protruding threaded ends of bolts and other fasteners and remove any sharp edges with a metal file as needed, and coated fastener ends with lead free paint?
- Placed the equipment on level ground, not less than six feet (1.8 meters) from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires?
- Made sure home playground equipment is not installed over concrete, asphalt, packed earth or any other hard surface? (A fall onto a hard surface can result in serious injury to the equipment user.)
- Verified that suspended climbing ropes, chain, or cable are securely anchored at both ends and cannot be looped back upon itself?
- Consulted in assembly instructions of your particular model for minimum use zones?
- Used a water sealant on your play set to protect the wood and prevent cracking and warping?
- Followed all anchoring and shock absorbing surfacing requirements on the back of this sheet as they apply?
- Made sure not to allow children to use equipment until it is properly installed?
- Made sure to adjust all swings so there is a minimum 8" clearance between the swing and the ground surface?

Operating Safety – Have You:

- Determined that on-site adult supervision is provided for children of all ages?
- Warned children the following before allowing them to use the equipment?
 - Not to walk close to, in front of, behind or between moving items.
 - Not to twist swing or any other accessory chains or ropes or loop them over the top support bar since this will reduce the strength of chain or rope.
 - Not to swing empty seats or other accessories.
 - Not to slide down swing chains.
 - Be sure to sit in the center of the swing seat and other accessories with full weight on the seat.
 - Not to attach items to the playground equipment that are not specifically designed for use with the equipment such as but not limited to, jump ropes, clotheslines, pet leashes, cables and chain. They may cause a strangulation hazard.
 - Not to climb or walk on the top of swing beams, railings or roof.
 - Not to use equipment in a manner other than intended.
 - Not to get off equipment while it is in motion.
 - Not to climb on the equipment when it is wet.
 - Be sure to go down slides feet first.
- Determined that only one child per planned occupant seat should be allowed on this set at one time.
- Determined children must be dressed appropriately for play. Avoid hooded jackets, bicycle or other sports helmets, clothing with draw strings and loose fitting clothes which could become entangled or snagged on equipment.
- Determined that suspended climbing ropes, chain, or cable are securely anchored at both ends and cannot be looped back upon itself.
- Made certain the slide is placed so that it is not in direct sunlight.

Safety Maintenance – Follow these preventive maintenance instructions at the intervals required:

- To prevent the deterioration of materials, remove plastic swing seats and other plastic accessories when outdoors temp dips down to or below 32° F and take indoors. Reinstall these plastic elements at the beginning of each play season.
- At the beginning of each play season check metal parts for rust. If found, sand and repaint using a non led-based paint meeting the requirements of 16 CFR 1303 or SOR/2005-109.
- At the beginning of each play season and once a month during each play season, check all moving parts for wear, rust or other deterioration. Replace as needed. If any of these conditions exist, call 1-800-888-1232 to order replacement accessories.
- At the beginning of each play season and once a month during each play season lubricate metallic moving parts.
- At the beginning of each play season and twice a month during each play season, check all protective coverings on bolts, pipes, edges, and corners. Replace if they are loose, cracked, or missing.
- At the beginning of each play season and twice a month during each play season, rake and check depth of loose fill protective surfacing material to prevent compaction and maintain appropriate depth. Replace as necessary.
- At the beginning of each play season and twice a month during each play season tighten all hardware.
- At the beginning of each play season and twice a month during each play, check all wood members for deterioration and splinters. Sand down splinters and replace deteriorating wood members.

Disposal Instructions

When the equipment is taken out of service, it must be disassembled and disposed of in such a way that no unreasonable hazards will exist at the time the set is discarded.

**Important! Additional Safety Instructions for all Swing-N-Slide Playground Equipment.
Save this instruction sheet in the event the manufacturer needs to be contacted.**

This product is intended for single family home/residential use only and not intended for use in any public setting. Placement in any public setting constitutes a misuse of this product.

IMPORTANT!

ADDITIONAL REQUIRED SAFETY INSTALLATION INSTRUCTIONS

According to ASTM requirements, all kits must be anchored to the ground and, if the unit has a climbing rope, the rope end must be anchored to the ground. If soil conditions permit stakes to be pulled out easily, cementing into ground is necessary.

- **To anchor the unit to the ground,** Follow the instructions included in this plan for applying Anchor-It devices to your unit, or use 2" x 4" x 18" (45mm x 95mm x 457mm) pressure-treated stakes. Pound stakes into ground at least 12" (305mm) at all inside corners of the posts (including A-frame legs and climbing unit posts). Attach with four (4) 16D (3-1/2") galvanized nails per stake into each tower and/or A-frame upright.
- **If the unit has a climbing rope,** securely anchor the rope at both ends.
- **Once the unit is completely assembled and before children are allowed to play on it, proper shock-absorbing surfacing material must be installed.** This may be accomplished by using loose-fill materials at a sufficient depth. The Consumer Product Safety Commission "Handbook for Public Playground Safety" lists the following materials and required depths that are sufficient for home/residential application. Supplemental information may be found in ASTM F1292. For fall height protection up to 9 ft. (2.742m) [recommended for Swing•N•Slide kits]:

<u>LOOSE FILL MATERIAL</u>	<u>REQUIRED (UNCOMPRESSED) DEPTH¹ in. (mm)</u>
Wood Mulch	9" (229mm)
Double Shredded Bark Mulch	9" (229mm)
Uniform Wood Chips	12" (305mm)

¹These depths were derived from the CPSC Handbook. Swing•N•Slide has not done independent tests to determine these required depths. When properly installed, shock absorbing material will completely cover the horizontal baseboards on climbing units. This protective surfacing must extend a **minimum** of 6 ft. (1.828m) in all directions from the perimeter of the equipment or from the outermost edges of any component. For example, a slide extending beyond the platform must have protective surfacing at least 6 ft. (1.828m) out from both sides as well as the end. For swings, the protective surface must extend **at least 14 ft. (6m)** out from **both** the back and front of the swing when the swing is in its rest position.

For further information on playground safety, the Consumer Product Safety Commission (CPSC) publishes the Outdoor Home Playground Safety Handbook which can be downloaded for free from www.cpsc.gov. An additional resource is the American Society of Testing and Materials (ASTM) Standard Consumer Safety Performance Specification for Home Playground Equipment (ASTM F1148) which can be purchased and downloaded from www.astm.org.

Swing-N-Slide® MANUFACTURERS LIMITED WARRANTY

Swing-N-Slide® takes great pride in the quality and durability of our products. Our Manufacturer's Limited Warranty provides confidence and demonstrates our commitment to providing quality residential playground products.

MANUFACTURER'S LIFETIME LIMITED WARRANTY

Swing-N-Slide® warrants its thermoformed slides and climbing mountains to be free from defects in workmanship and materials, under normal use and conditions, for the lifetime of the product.

MANUFACTURER'S 5 YEAR LIMITED WARRANTY

Swing-N-Slide® warrants its Custom Ready-to-Build Play Set kits and accessories to be free from defects in workmanship and materials, under normal use and conditions, for a period of 5 years.

MANUFACTURER'S 5 YEAR LIMITED WARRANTY

Swing-N-Slide® warrants its No-Cut and Wood Complete Ready-to-Assemble Play Set kits against wood rot and termite damage, and to be free from defects in workmanship and materials, under normal use and conditions, for a period of 5 years for structural wood components.

Cosmetic defects that do not affect the structural integrity of the product, or natural defects of wood such as warping, splitting, checking, twisting, shrinkage, swelling or any other physical properties of wood that do not present a safety hazard, are not covered by this warranty.

MANUFACTURER'S ONE YEAR WARRANTY

Swing-N-Slide® warrants its canopy roofs and/or tarps, and Timber GLOVE lumber wrap to be free from defects in workmanship and materials, under normal use and conditions, for a period of one year.

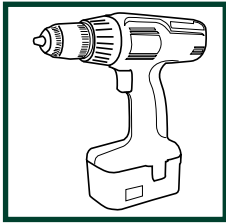
Swing-N-Slide® will repair, or at its discretion, replace any part within the stated warranty period which is defective in workmanship or materials. This decision is subject to verification of the defect upon delivery of the defective part to Swing-N-Slide® at 1212 Barberry Drive, Janesville, Wisconsin, 53545. Any part(s) returned to Swing-N-Slide® must have prior approved Return Authorization Number and proof of purchase, including the date of purchase. This warranty is valid only if the product is used for the purpose for which it was designed and installed at a residential, single family dwelling. This warranty is void if the product is put to commercial or institutional use. This warranty does not cover (a) products which have been damaged by acts of Nature, negligence, misuse, or accident, or which have been modified or repaired by unauthorized persons; (b) the cost of labor; or the cost of shipping the product, any part, or any replacement product or part.

Swing-N-Slide® DISCLAIMS ALL OTHER REPRESENTATIONS AND WARRANTIES OF ANY KIND, EXPRESS, IMPLIED, STATUTORY OR OTHERWISE, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. Swing-N-Slide® WILL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. This warranty is non-transferable and does not extend to the owners of the product subsequent to the original purchaser. Some states do not allow limitations on implied warranties or exclusion of incidental or consequential damages, so these restrictions may not be applicable to you. This warranty gives you specific legal rights. You may also have other rights, which vary from state to state.

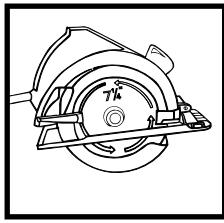
This warranty also does not apply to:

- Structures not erected, maintained or inspected in conformance with **Swing-N-Slide®** installation plans
- Structures that have had parts added or substituted not in conformance with **Swing-N-Slide®** installation plans
- Parts that have been modified, altered or misused
- Parts that have not been used as designed or intended
- Damage due to acts of Nature, vandalism, abnormal use or abuse as determined by **Swing-N-Slide®**

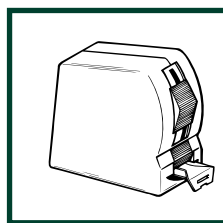
TOOLS REQUIRED



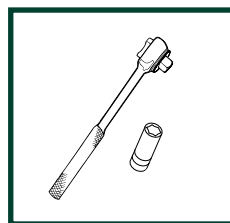
DRILL



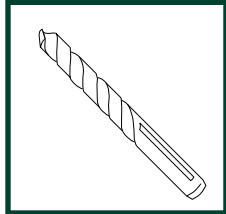
CIRCULAR SAW



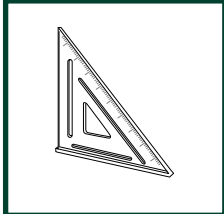
TAPE MEASURE



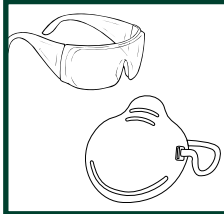
1/2" SOCKET & WRENCH



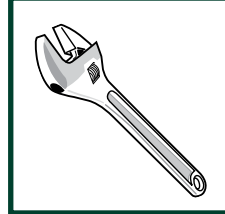
1/8" DRILL BIT



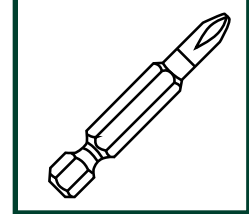
SQUARE



**SAFETY GLASSES
& DUST MASK**



WRENCH



PHILLIPS BIT

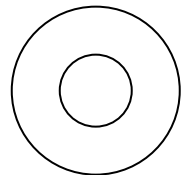
HARDWARE INCLUDED



(12) 5/16" x 1-1/2" Lag Bolts



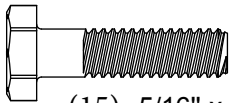
**(95) 5/16" x 3/4" Hex
Head Bolts**



(236) 5/16" Flat Washers



(2) 5/16" x 2-3/4" Bolts



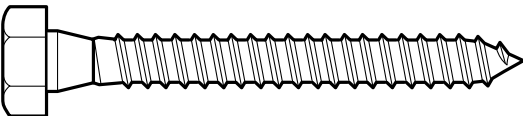
(15) 5/16" x 1" Bolts



(22) 2-1/2" Wood Screw



(112) 5/16" loc nuts

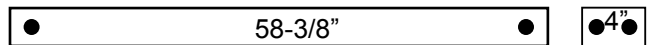


(4) 5/16" x 2-1/2" Lag Bolts

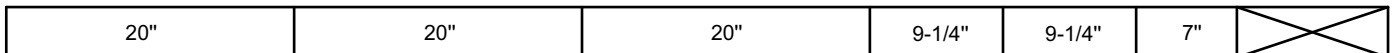
ADDITIONAL LUMBER

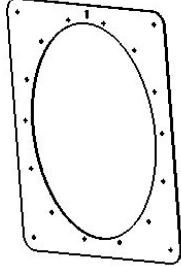
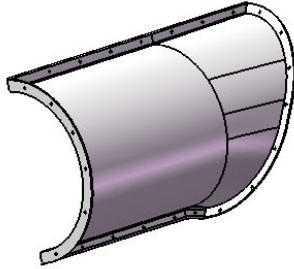
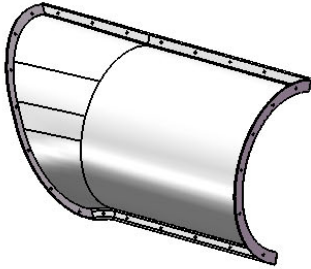
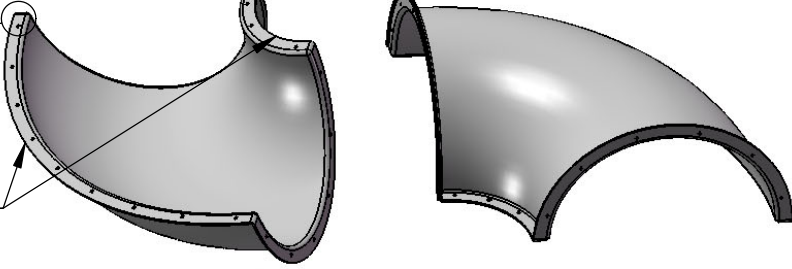
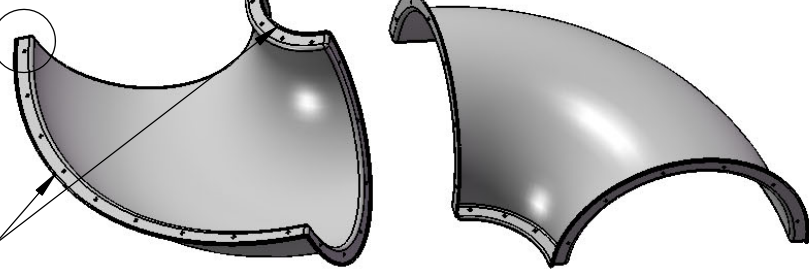
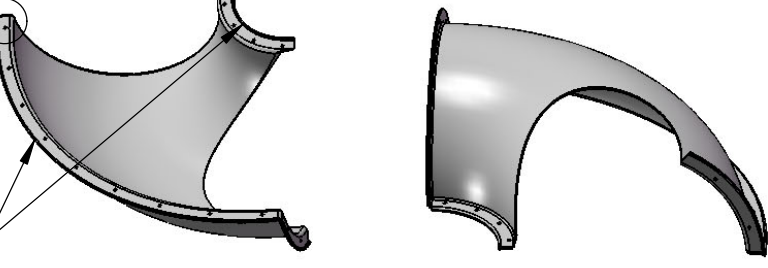
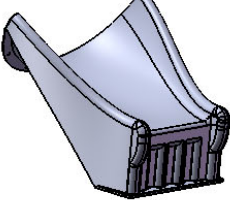
2 X 4 Material Provided

Stained



Unstained



PICTURE	DESCRIPTION	QTY.
<p>NOTE: PART NUMBERS AT RIGHT ARE FOR A GREEN SLIDE ONLY. IF YOUR SLIDE IS A DIFFERENT COLOR PLEASE ALERT THE CUSTOMER SERVICE AGENT IF PARTS REPLACEMENT IS REQUIRED.</p> 	<p>ENTRANCE PANEL PF 2183</p>	<p>1</p>
	<p>-RIGHT- ENTRANCE SECTION MARKED no. 1 PF 2184</p>	<p>1</p>
	<p>-LEFT- ENTRANCE SECTION MARKED no. 2 PF 2185</p>	<p>1</p>
 <p>NO SHORT RETURN FLANGES</p>	<p>90 SECTION MARKED no. 3 NO FLANGES PF 2186</p>	<p>3</p>
 <p>SHORT RETURN FLANGES</p>	<p>90 SECTION MARKED no. 4 WITH FLANGES PF 2187</p>	<p>2</p>
 <p>SHORT RETURN FLANGES</p>	<p>EXIT SECTION MARKED no. 5 WITH FLANGES PF 2188</p>	<p>1</p>
	<p>SLIDE BASE MARKED no. 6 PF 2189</p>	<p>1</p>

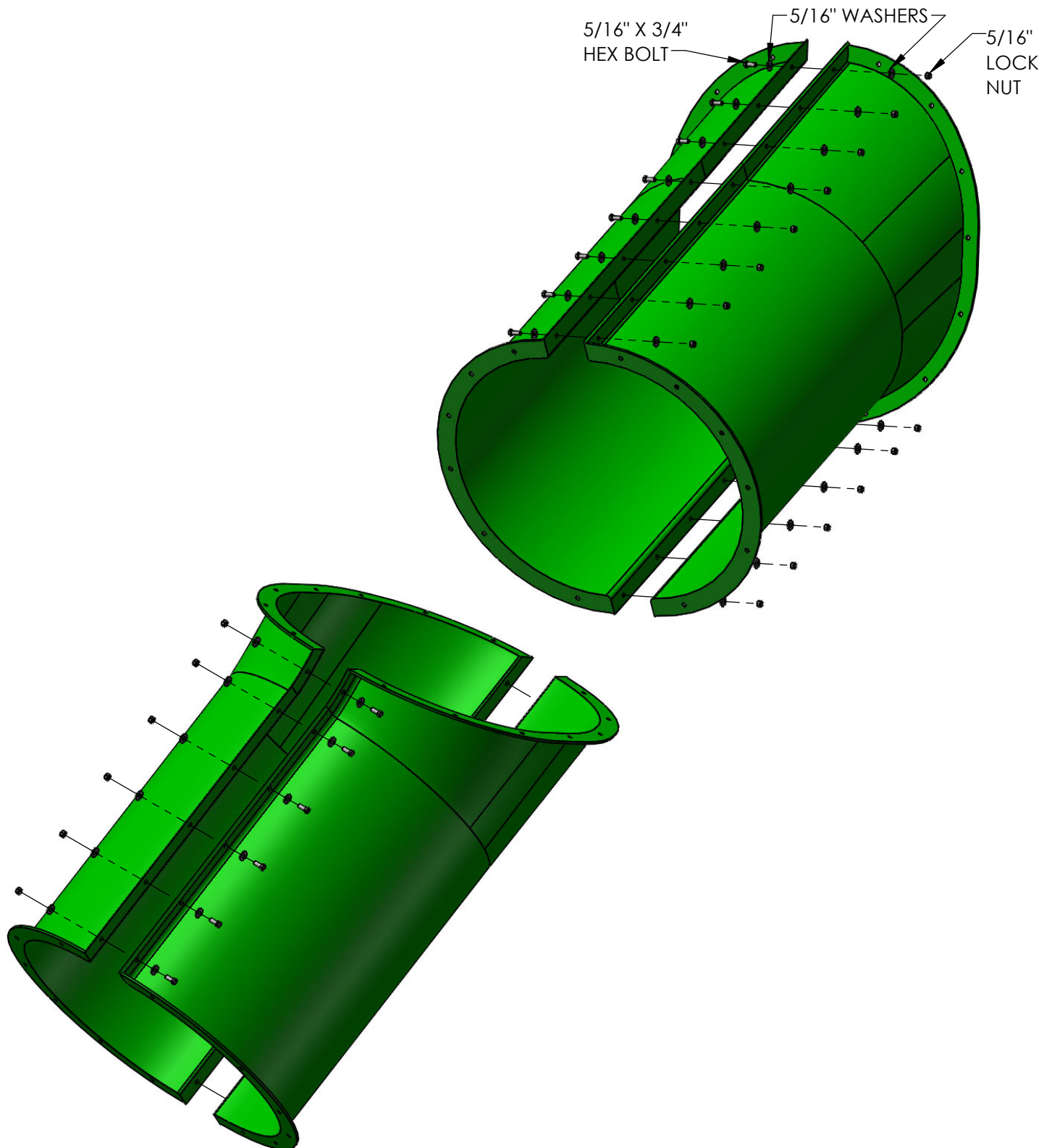
PICTURE	DESCRIPTION	QTY.
	SLIDE BRACKET PF 1022	1
	SUPPORT BRACKET PF 1260	1
<p style="text-align: center;">(NOT SHOWN)</p>	7' SLIDE HARDWARE ADDENDUM 11-0093	1
<p style="text-align: center;">(NOT SHOWN)</p>	7' SLIDE HARDWARE SA 1521	1

STEP 1: ENTRANCE ASSEMBLY

1: ASSEMBLE ENTRANCE SECTION USING PIECES 1 AND 2.

2: FASTEN PIECES TOGETHER WITH A 5/16" X 3/4"L HEX BOLT, TWO WASHERS AND A LOCK NUT AT EACH HOLE.

3: FASTEN PARTS TOGETHER SEMI-TIGHT UNTIL THE ENTIRE SLIDE IS ASSEMBLED. IT IS BEST TO GET THE END OF THE BOLT TO ENGAGE THE LOCK NUT NYLON RING PARTIALLY. THAT WAY WHEN TIGHTENING BOLTS LATER THE NUTS DO NOT VIBRATE LOOSE.



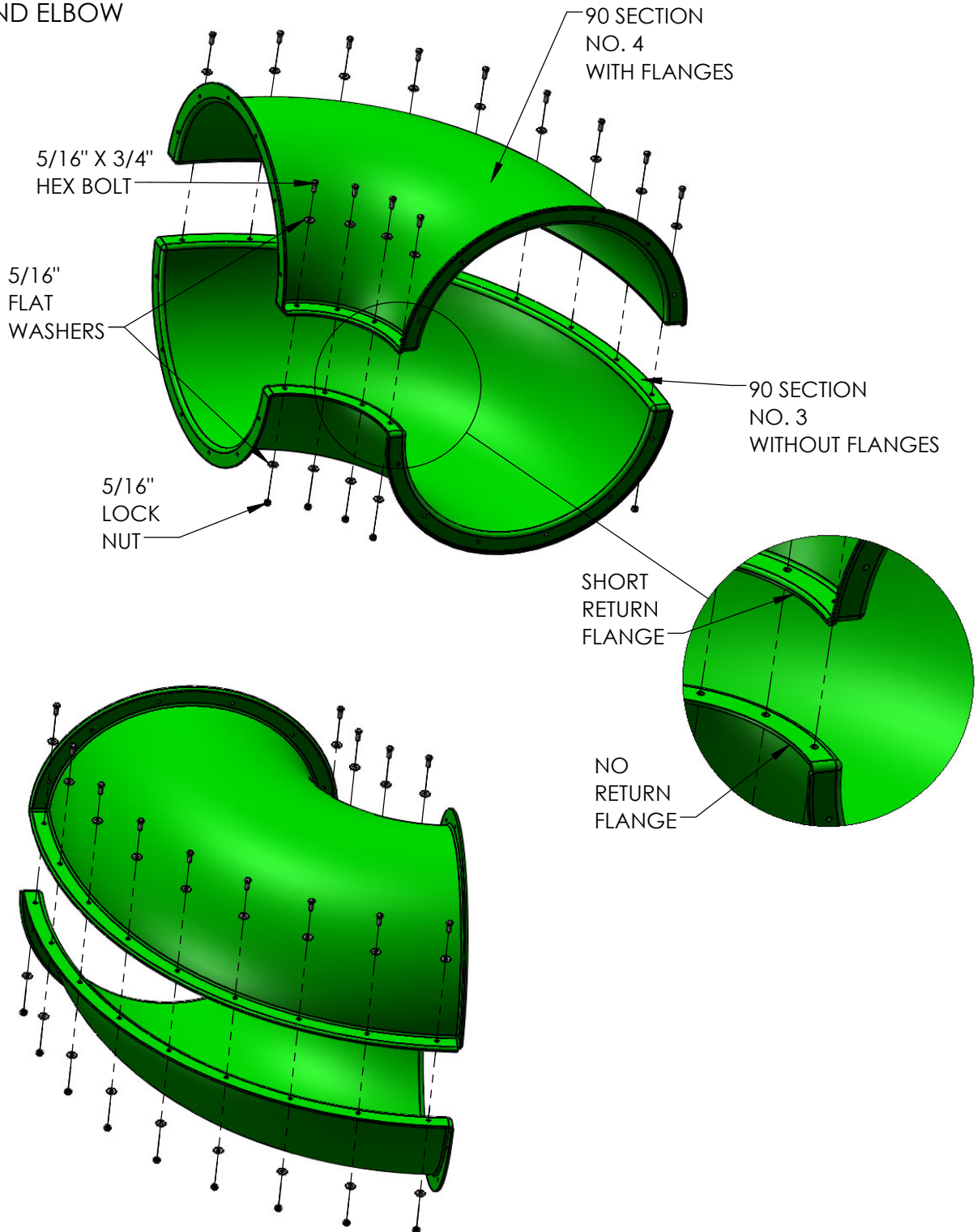
STEP 2: ELBOW ASSEMBLY

1: ASSEMBLE ELBOW USING PIECES 3 AND 4.

2: FASTEN PIECES TOGETHER WITH A 5/16" X 3/4" L HEX BOLT, TWO WASHERS AND A LOCK NUT AT EACH HOLE.

3: FASTEN PARTS TOGETHER SEMI-TIGHT UNTIL THE ENTIRE SLIDE IS ASSEMBLED. IT IS BEST TO GET THE END OF THE BOLT TO ENGAGE THE LOCK NUT NYLON RING PARTIALLY. THAT WAY WHEN TIGHTENING BOLTS LATER THE NUTS DO NOT VIBRATE LOOSE.

4: MAKE A 2ND ELBOW ASSEMBLY.

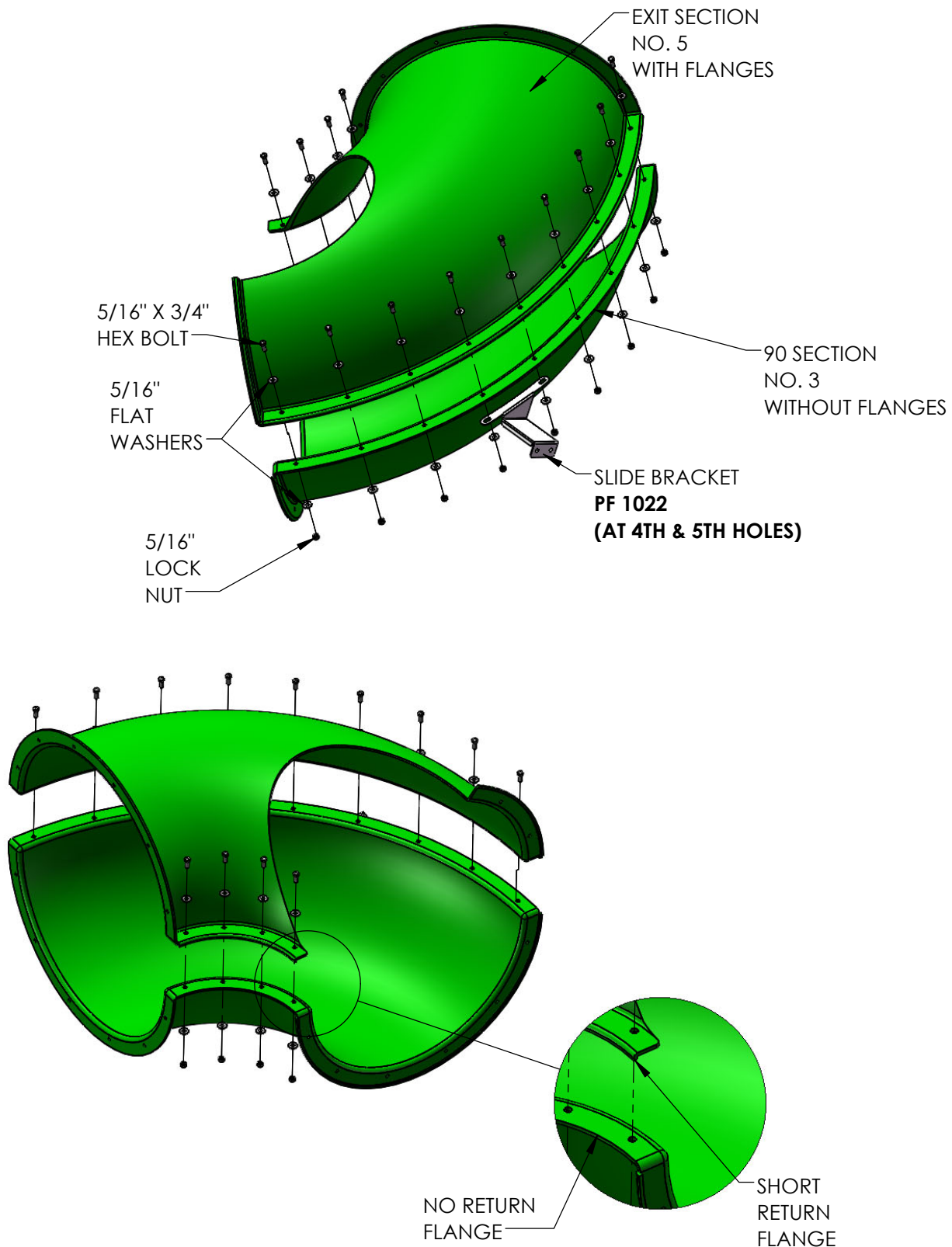


STEP 3: EXIT ELBOW ASSEMBLY

1: ASSEMBLE EXIT ELBOW USING PIECES 3, 5 AND SLIDE BRACKET PF 1022.

2: FASTEN PIECES TOGETHER WITH A 5/16" X 3/4" L HEX BOLT, TWO WASHERS AND A LOCK NUT AT EACH HOLE.

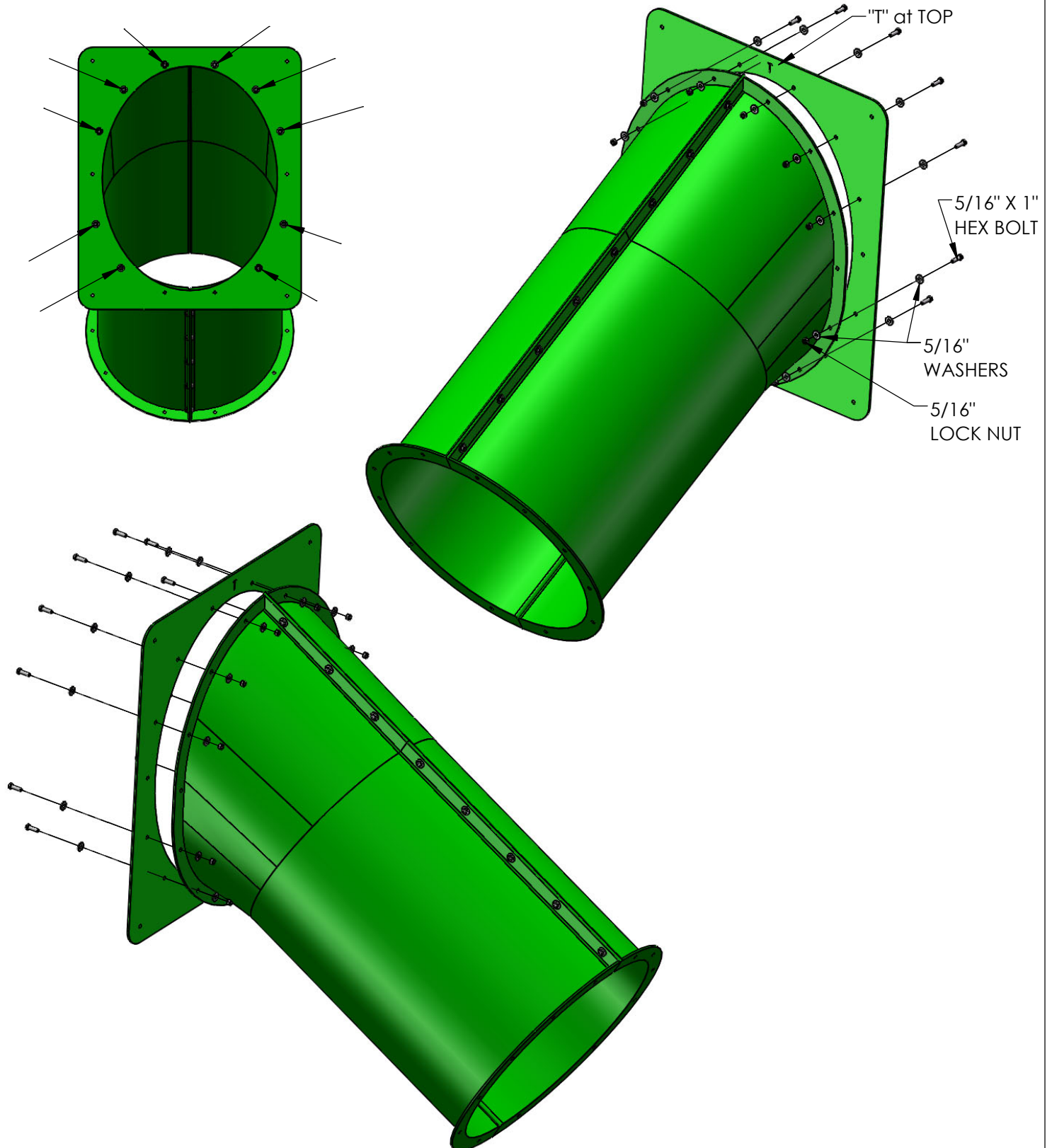
3: FASTEN PARTS TOGETHER SEMI-TIGHT UNTIL THE ENTIRE SLIDE IS ASSEMBLED. IT IS BEST TO GET THE END OF THE BOLT TO ENGAGE THE LOCK NUT NYLON RING PARTIALLY. THAT WAY WHEN TIGHTENING BOLTS LATER THE NUTS DO NOT VIBRATE LOOSE.



STEP 4: ENTRANCE PLATE TO ENTRANCE

1: PLACE THE "T" ON THE OUTSIDE AT THE TOP OF THE ASSEMBLY AS SHOWN BELOW.

2: FASTEN THE ENTRANCE SECTION TO THE ENTRANCE PANEL WITH 5/16" X 1" HEX BOLTS, 5/16" WASHERS AND 5/16" NUTS AT ALL LOCATIONS WITH AN ARROW. THE BOLT HEADS SHOULD BE ON THE SIDE OF THE ENTRANCE PANEL THAT **DOES NOT** HAVE THE "T" AT THE TOP.

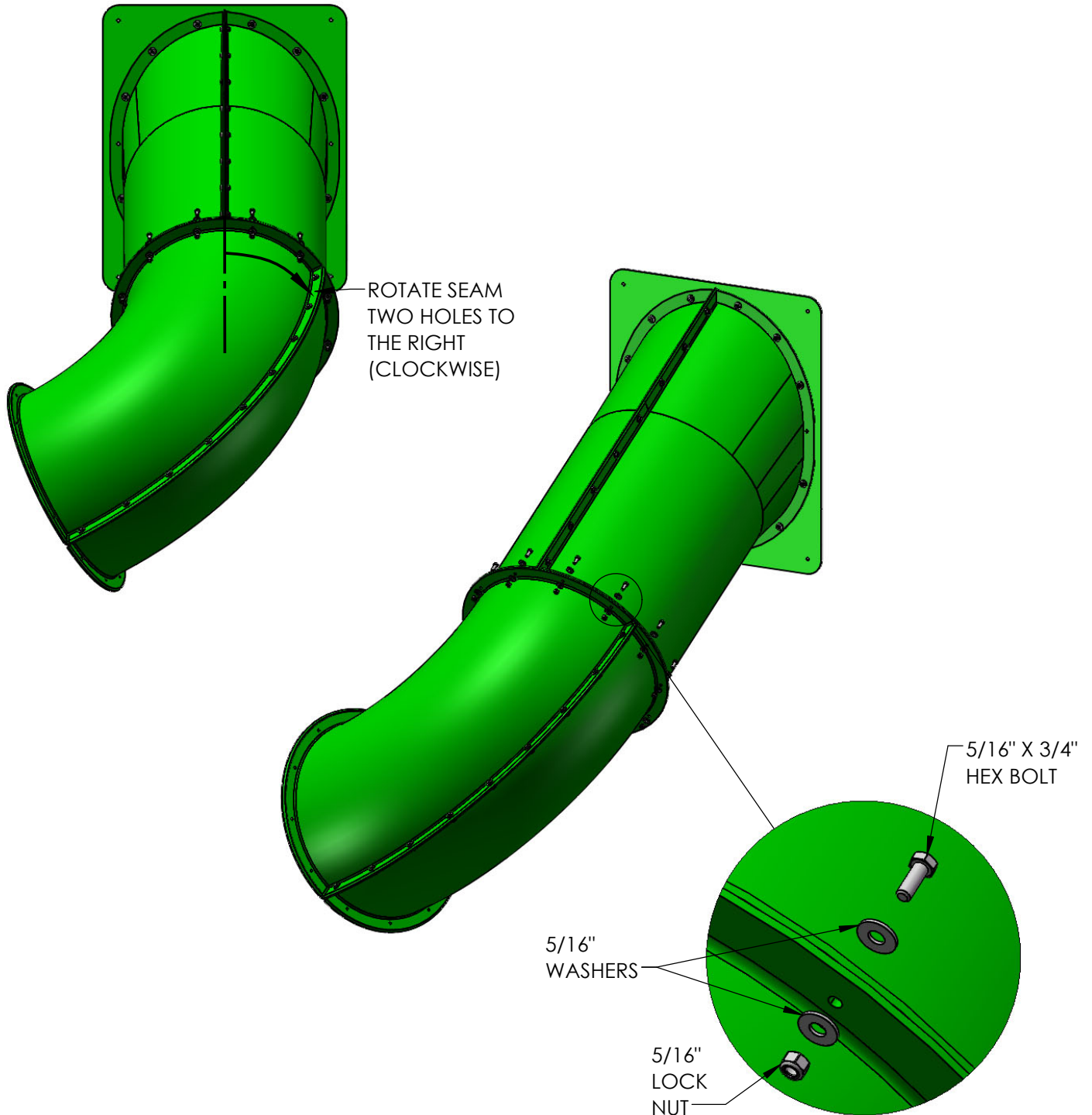


STEP 5: ENTRANCE TO FIRST ELBOW SECTION

1: POSITION THE 90 SECTION TO THE ENTRANCE SECTION SO THE SEAMS LINE UP. ROTATE THE SECTION TWO HOLES TO THE RIGHT (CLOCKWISE) AND REALIGN WITH THE HOLES OF THE ENTRANCE SECTION.

2: INSERT A 5/16" X 3/4" HEX BOLT WITH A 5/16" WASHER THROUGH EACH HOLE. PLACE A WASHER AND A NUT ON THE END OF EACH BOLT.

NOTE: INSERT FIRST BOLT AND CONTINUE IN A CLOCKWISE ROTATION. DO NOT SKIP HOLES. FASTEN THE NUTS SEMI-TIGHT SO THE NYLON RING IN THE NUT IS PARTIALLY ENGAGED.

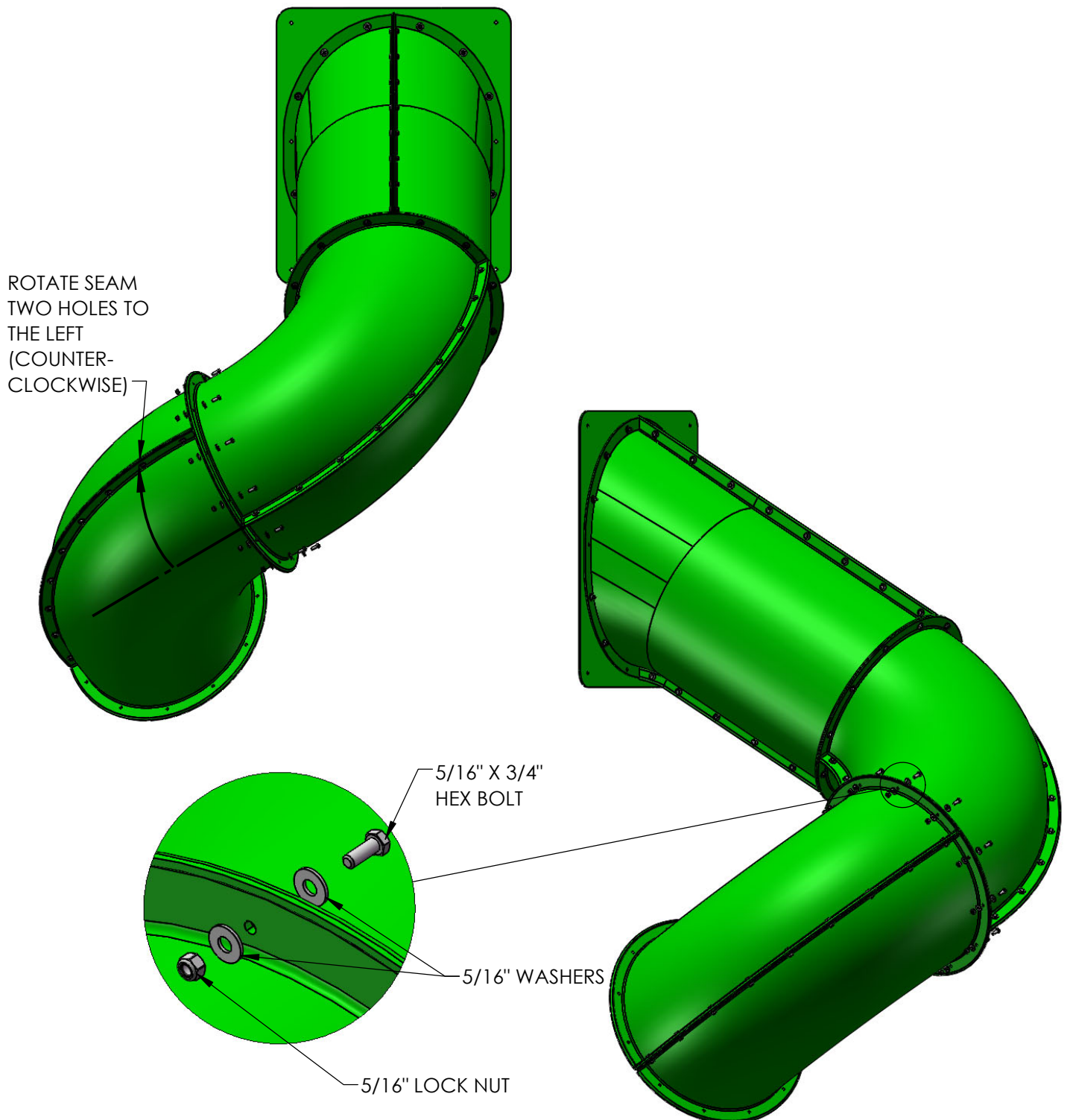


STEP 6: FIRST ELBOW TO SECOND ELBOW

1: POSITION THE SECOND 90 SECTION TO THE PREVIOUS SECTION SO THE SEAMS LINE UP. ROTATE THE SECOND SECTION TWO HOLES TO THE LEFT (COUNTERCLOCKWISE) AND REALIGN WITH THE HOLES OF THE ENTRANCE SECTION.

2: INSERT A 5/16" X 3/4" HEX BOLT WITH A 5/16" WASHER THROUGH EACH HOLE. PLACE A WASHER AND A NUT ON THE END OF EACH BOLT.

NOTE: INSERT FIRST BOLT AND CONTINUE IN A CLOCKWISE ROTATION. DO NOT SKIP HOLES. FASTEN THE NUTS SEMI-TIGHT SO THE NYLON RING IN THE NUT IS PARTIALLY ENGAGED.

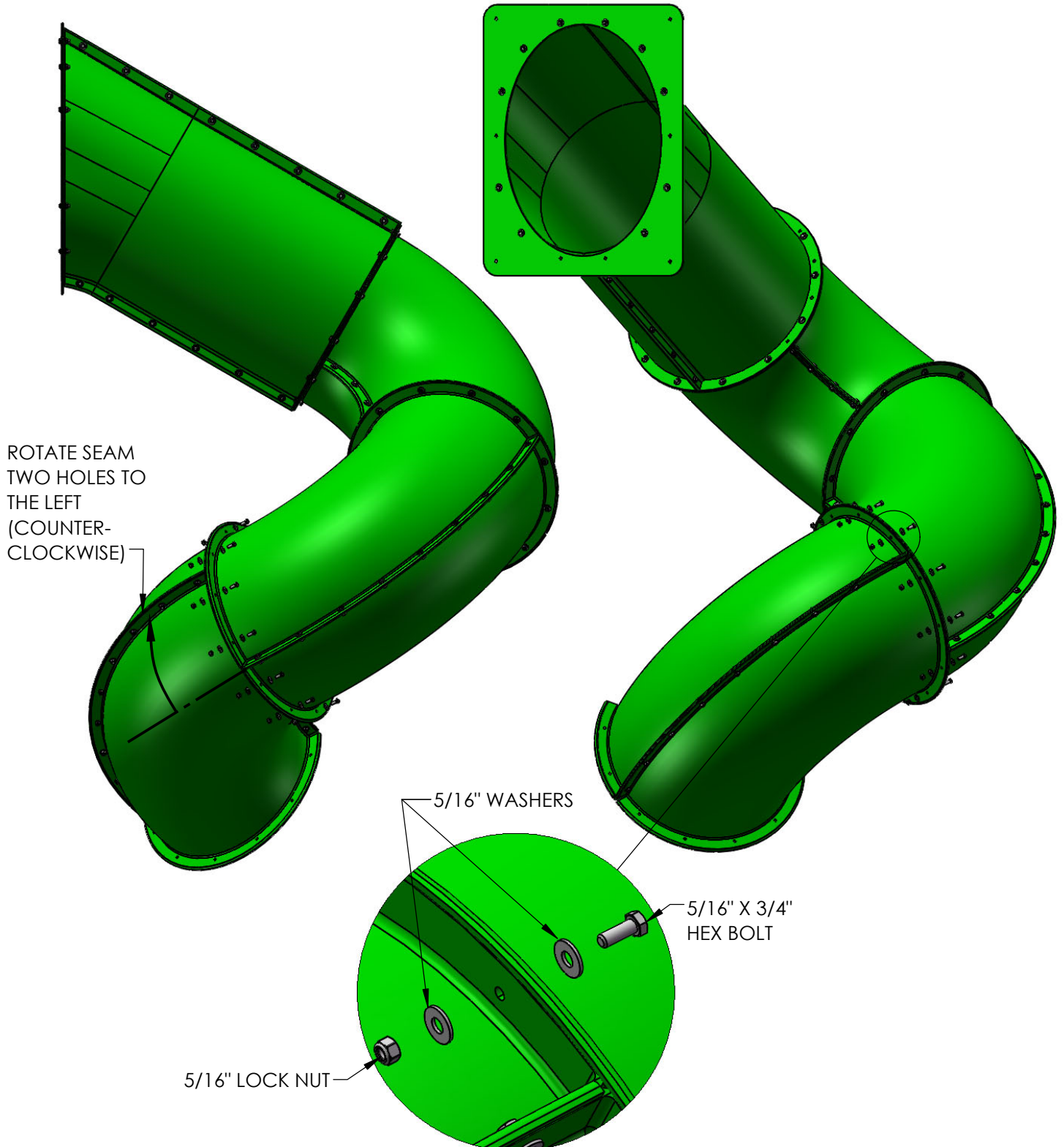


STEP 7: EXIT ELBOW TO SECOND ELBOW

1: POSITION THE EXIT 90 SECTION TO THE PREVIOUS SECTION SO THE SEAMS LINE UP. ROTATE THE EXIT SECTION TWO HOLES TO THE LEFT (COUNTERCLOCKWISE) AND REALIGN WITH THE HOLES OF THE SECOND ELBOW.

2: INSERT A 5/16" X 3/4" HEX BOLT WITH A 5/16" WASHER THROUGH EACH HOLE. PLACE A WASHER AND A NUT ON THE END OF EACH BOLT.

NOTE: INSERT FIRST BOLT AND CONTINUE IN A CLOCKWISE ROTATION. DO NOT SKIP HOLES. FASTEN THE NUTS SEM-TIGHT SO THE NYLON RING IN THE NUT IS PARTIALLY ENGAGED.



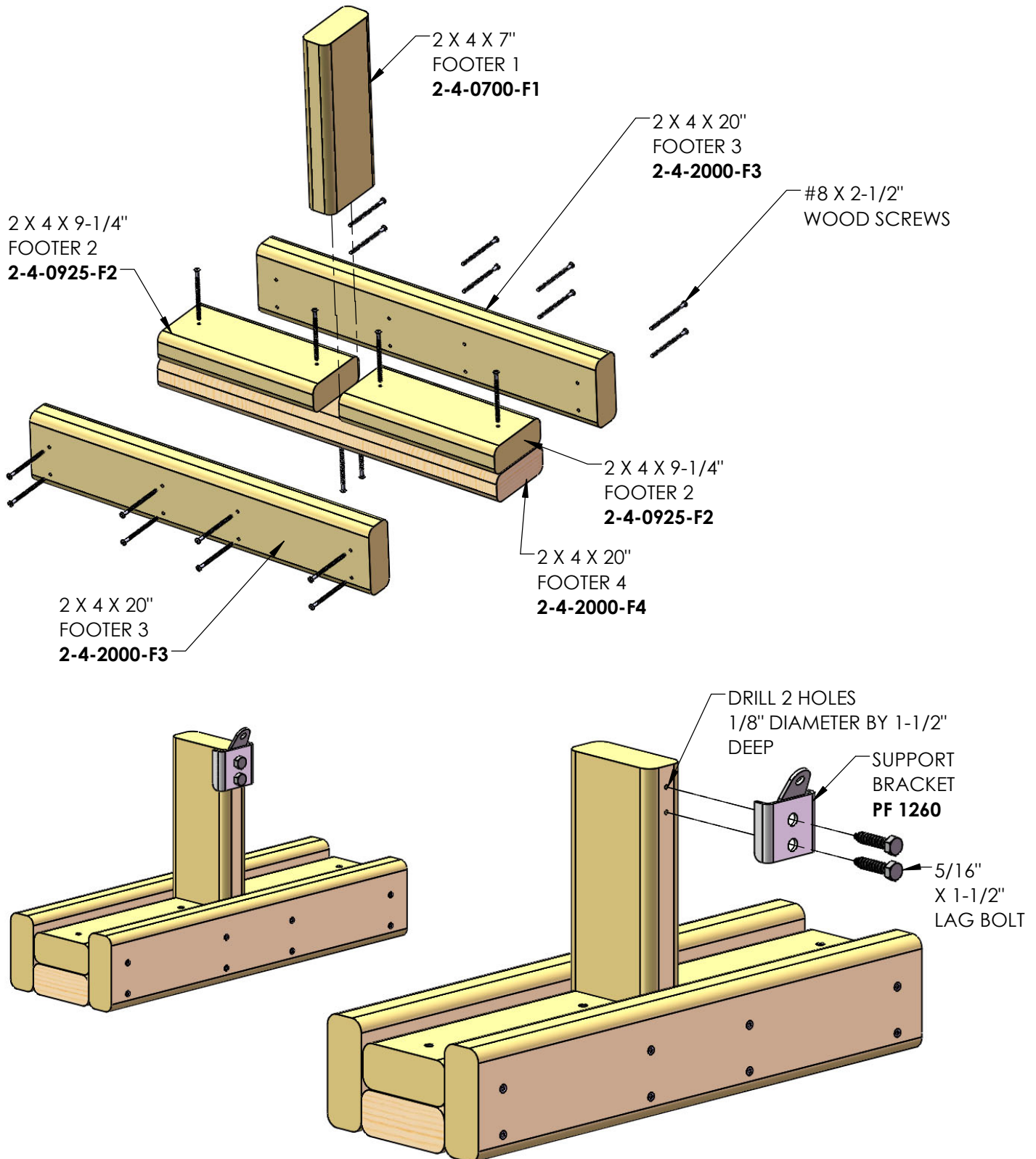
STEP 8: SUPPORT BASE ASSEMBLY

1: ASSEMBLE THE SUPPORT BASE FROM THE COMPONENTS IN THE 1539 WOOD BOX. ALL OF THE HARDWARE FOR THIS STEP WILL COME FROM THE 7' TUBE SLIDE BOX.

2: FASTEN THE PARTS TOGETHER WITH #8 X 2-1/2" WOOD SCREWS.

3: LOCATE THE SUPPORT BRACKET ONTO THE VERTICAL BOARD AS SHOWN. MARK THROUGH THE HOLES IN THE BRACKET ONTO THE BOARD. DRILL TWO 1/8" HOLES.

4: INSTALL A 5/16" X 1-1/2" LAG BOLT INTO EACH HOLE IN THE SUPPORT BRACKET.



STEP 9: EXIT ELBOW TO SLIDE BASE

1: POSITION THE SLIDE BASE TO THE EXIT ELBOW AS SHOWN BELOW.

2: FASTEN PIECES TOGETHER WITH A 5/16" X 3/4" L HEX BOLT, TWO WASHERS AND A LOCK NUT AT EACH HOLE. WHERE THE SUPPORT BASE IS LOCATED USE A 5/16" X 1" L HEX BOLT.

3: **NOW GO BACK AND TIGHTEN ALL OF THE BOLTS IN THE SLIDE.**

